

GRIFCUT 859

Cutting Fluid Concentrate

Description

GRIFCUT 859 is a high performance semi synthetic cutting fluid with EP Additives. It is designed for machining ferrous and non ferrous alloys. It is suitable for milling, drilling, reaming, tapping and general purpose machining.



Performance Benefits

- ◆ Suitable for mixed metal machining
- ◆ Extended sump life
- ◆ Excellent machining performance
- ◆ Operator friendly
- ◆ Stable emulsion

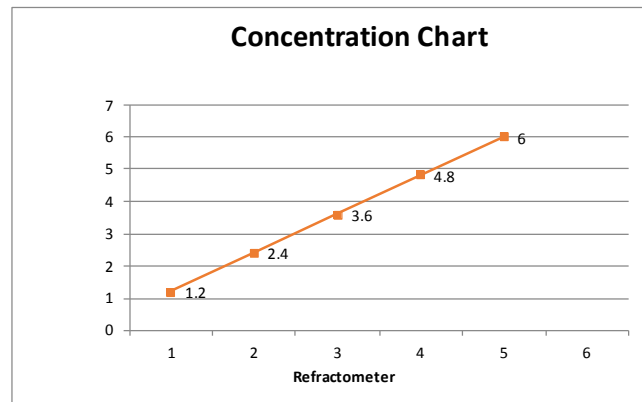
Recommended Concentrations

- | | |
|------------------------|-------|
| ◆ Light machining | 3-5% |
| ◆ Moderate machining | 5-7% |
| ◆ Heavy duty machining | 7-10% |

Typical Characteristics

- | | |
|----------------------------|---------|
| ◆ Form..... | Liquid |
| ◆ Color | Amber |
| ◆ Odor..... | Slight |
| ◆ Flash Point | N/A |
| ◆ Refractometer Factor ... | 1.2 |
| ◆ pH (5%) | 9.2-9.6 |
| ◆ Specific Gravity | 0.96 |

Refractometer Factor = 1.2



Health & Safety

All reasonable care has been taken to ensure that the information contained in this publication is accurate as the date of printing, however, such information might change to due changes in the formulation blend occurring subsequent to the date of printing. The MSDS must be consulted for appropriate information regarding storage, safe handling and storage.