

## GRIF-CUT 924

### *Machining Fluid Concentrate*

#### *Description*

GRIF-CUT 924 is a high performance semi synthetic cutting fluid specifically formulated with *High Performance Lubricity Additives*. The product is designed for machining aluminum alloys. It is suitable for milling, drilling, reaming, tapping and general purpose machining. GRIF-CUT 924 can also be used as a light stamping or drawing fluid.



#### *Performance Benefits*

- ◆ Formulated for Aluminum machining
- ◆ Extended sump life
- ◆ Excellent machining performance
- ◆ No staining of metal surfaces
- ◆ Operator friendly
- ◆ Stable emulsion

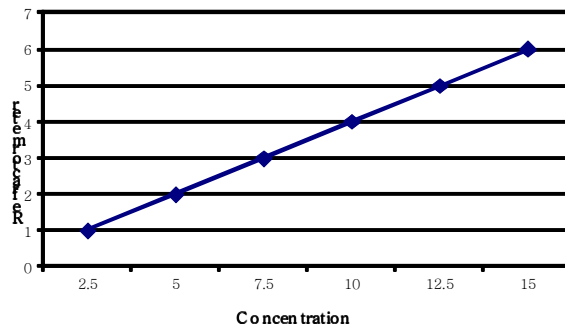
#### *Recommended Concentrations*

- ◆ Light machining and grinding 4-5%
- ◆ Moderate machining 5-8%
- ◆ Heavy duty machining 8-10%
- ◆ Very heavy duty machining 10-20%
- ◆ Drawing or Stamping 10-20%

#### *Typical Characteristics*

- ◆ Form..... Liquid
- ◆ Color ..... Slight Yellow
- ◆ Odor..... Mild
- ◆ Flash Point ..... N/D
- ◆ Refractometer Factor ... 2.5
- ◆ pH (5%) ..... 9.1-9.4
- ◆ Specific Gravity ..... 0.979

Concentration Chart



#### *Health & Safety*

All reasonable care has been taken to ensure that the information contained in this publication is accurate as the date of printing, however, such information might change to due changes in the formulation blend occurring subsequent to the date of printing. The MSDS must be consulted for appropriate information regarding storage, safe handling and storage.