

# GRIFCUT 928

## *Semi-Synthetic Cutting & Grinding Fluid Concentrate*

### *Description*

**GRIFCUT 928 is a high performance semi synthetic cutting fluid specifically formulated with *High Performance Lubricity Additives*. It is designed for machining aluminum, zinc and ferrous alloys. It is suitable for milling, drilling, reaming, tapping and general purpose machining. It can also be used as a light stamping or drawing fluid.**



### *Performance Benefits*

- ❖ Suitable for mixed metal machining
- ❖ Extended sump life
- ❖ Excellent machining performance
- ❖ No staining of metal surfaces
- ❖ Operator friendly
- ❖ Stable emulsion

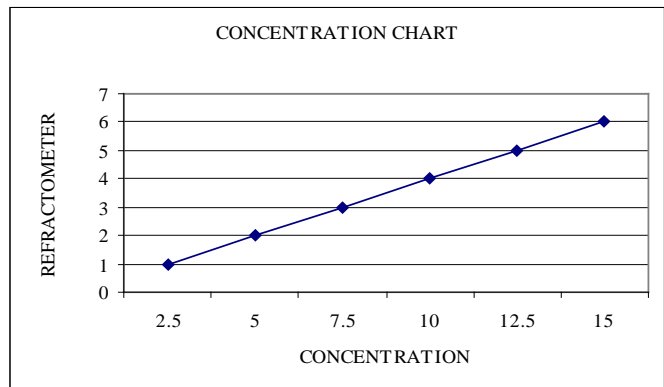
### *Typical Characteristics*

- ❖ Form ..... **Liquid**
- ❖ Color ..... **Slight Yellow**
- ❖ Odor ..... **Mild**
- ❖ Flash Point ..... **N/A**
- ❖ Refractometer Factor. **2.5**
- ❖ pH (5%) ..... **9.1-9.3**
- ❖ Specific Gravity..... **0.95**

### **Recommended Concentrations**

- ❖ Light machining and grinding **3-5%**
- ❖ Moderate machining **5-7%**
- ❖ Heavy duty machining **7-10%**
- ❖ Very heavy duty machining **10 -**

**Refractometer Factor = 1.0 =5%**



**Health & Safety:**

All reasonable care has been taken to ensure that the information contained in this publication is accurate as the date of printing, however, such information might change due to changes in the formulation blend occurring subsequent to the date of printing. The MSDS must be consulted for appropriate information regarding storage and safe handling.