

GRIFCUT 930

Semi-Synthetic Cutting & Grinding Fluid Concentrate

Description

GRIFCUT 930 is a heavy duty, non chlorinated semi synthetic cutting fluid with synthetic esters for extra boundary lubrication. It is formulated for machining various steel alloys. It is suitable for milling, drilling, reaming, tapping and general purpose machining.



Performance Benefits

- ❖ Suitable for difficult machining
- ❖ Extended sump life
- ❖ Excellent machining performance
- ❖ No staining of metal surfaces
- ❖ Operator friendly
- ❖ Stable emulsion

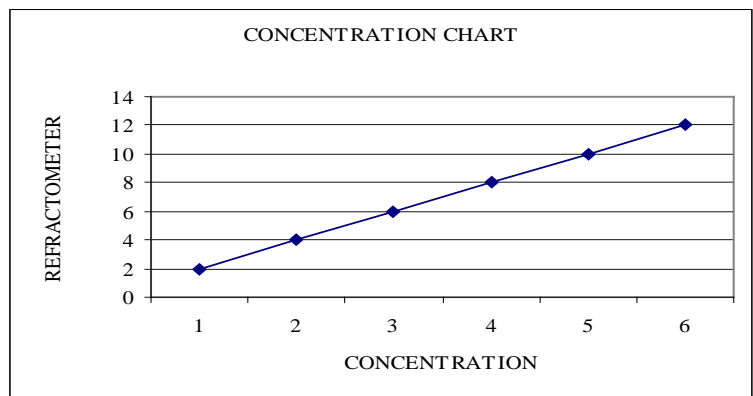
Recommended Concentrations

- ❖ Light machining and grinding **3-5%**
- ❖ Moderate machining **5-7%**
- ❖ Heavy duty machining **7-10%**
- ❖ Very heavy duty machining **10 -**

Typical Characteristics

- ❖ Form **Liquid**
- ❖ Color **Yellow**
- ❖ Odor **Slight**
- ❖ Flash Point **N/A**
- ❖ Refractometer Factor. **2.0**
- ❖ pH (5%) **9.1**
- ❖ Specific Gravity..... **0.99**

Refractometer Factor = 1.0 =5%



Health & Safety:

All reasonable care has been taken to ensure that the information contained in this publication is accurate as the date of printing, however, such information might change due to changes in the formulation blend occurring subsequent to the date of printing. The MSDS must be consulted for appropriate information regarding storage and safe handling.