

Paint Specification Standards

	Class A Finish: Best Paint Finish	Class B Finish: Some Imperfections Allowed	Class C Finish: Multiple Imperfections Allowed
Defect	Criteria	Criteria	Criteria
Dirt, Bubbles, Fish Eyes, Solvent, Pop, Blisters & Pin Holes			
Gun Spits			
Peeling			
Fibers			
Runs & Sags			
Coverage			
Orange Peel			
Over Spray/ Liquid Touch Up			
Grind Marks			
Paint Scratches			
Material Roller Marks			
Inspection Time			

Inspection Criteria:

- _____
- _____
- _____

Exceptions/Defect Limits:

- _____
- _____
- _____

Defects Definition Key:

- **Fish eyes:** Circular cavities that reach from the last paint layer to a lower paint level, resembling the eye of a fish.
- **Blisters:** Loss of adhesion and volume enlargement under the paint layer due to gases or liquids.
- **Pin Holes:** Small surface holes that look like very fine pores.
- **Orange Peel:** A paint surface with a texture that resembles the surface of the skin of an orange.