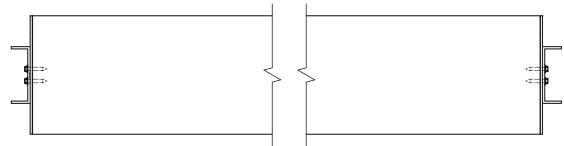
# **INSOL TECHNICAL DATA SHEET**



## **PLAN VIEW**

#### **Configuration and layout:**

- The louvre blades can be set at any centres.
- Blade angle can be set at any degree of pitch between completely flat and 90° vertical.
- Once the degree of pitch has been decided upon and the louvres are installed, the angle of the blades is fixed and cannot be changed.

## **Assembly and Installation:**

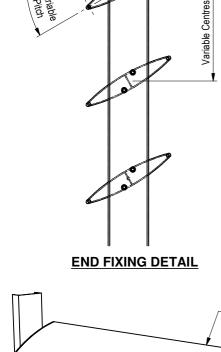
- The louvre blades are fixed to the side channels with stainless 10gx19 self-tapping screws.
- The size of the side channel can be varied to suit individual project requirements. If required, the channel can be substituted for an aluminium flat bar, angle or box section.

#### **Structural Requirements:**

- The length of the louvre blade must be within the span appropriate to the wind loading on the louvre blade. See Span Data Table for spans relative to wind zones.
- The fixing detail of the side channel to the main support structure varies dependent on the type of structure. Contact Insol for project specific recommendations.

### **Componentry and Finishes:**

- All the aluminium components (the louvre blade, end caps and side channel) can be finished with any exterior powder coat or grade of anodising.
- Any louvre blades that are too wide to be covered by the side channel are fitted with a 3mm end cap, finished to match the louvre.
- If the louvre blade can fit within the width of the side channel (i.e. if a side channel is used that is larger than the louvre blade, or if the louvre blades are on a steep enough angle) no end cap is required.
- · All fixings are stainless steel



AU-LVR 180N (Louvre) 10gx19 Self-Tapping Screws 75x25 Aluminium Side Channel

Not sure if this is the correct fixing detail for your project? Contact Insol to discuss your requirements - we will be able to recommend the most suitable fixing methods for your specific scenario.

**AURORA™ 180N** END FIXING TO CHANNEL

**Pictorial** 



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N.T.S. Scale: Date: 21/02/2014

AU-LVR 180N EF Ver. 1