

	MODEL NUMBER: PDI-244PP	Document Number: PD196-215R2
	PILFER PROOFING RETROFIT KIT: INSTALLATION	Page 1 of 1

Scope:

To install a pilfer proofing retrofit kit onto an existing PDI-STM (with weld on rotational stop) or PDI-1295WRS

TOOL LIST:

- 1) Safety glasses/goggles
- 2) P1 or P2 phillips screwdriver
- 3) 3/8" wrench or socket and driver

Safety steps:

- 1) Always wear safety glasses/goggles to prevent injury from debris.
- 2) Follow the installation/removal instructions for your existing products.

NOTE: The arm must be installed into the mount before the pilfer proofing plate is installed.

PROCEDURE:

STEP 1:

Place the PDI-242PP plate onto the PDI-STM as pictured in details A. Determine the correct location for the desired range of rotation. Start the PDIPPHMS103231 screw as pictured.

STEP 2:

Install both rotation stops, using the supplied PDIPPHMS1032100 screws and PDITNILN1032 lock nuts. The PDIPPHMS1032100 screws **MUST** pass thru the PDI-242PP plate and the rotational stop plate of the PDI-STM. This is required to prevent damage to the PDI-242PP plate, detail C.

STEP 3:

Tighten all three screws securely.

