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|  | MODEL NUMBER:<br><b>PD183-061 Bushing Adapter</b> | Document Number:<br>PD196-296R1 |
|  | Installation Instructions                         | Page 1 of 2                     |

**Scope:**

To install a PD183-061 bushing adapter.

**Tool List:**

- Safety glasses/goggles
- 3/32 allen wrench
- 3/16 allen wrench

**Safety Steps:**

Always wear safety glasses/goggles to prevent injury from debris.  
 Follow the installation/removal instructions for your existing products.

**Supplied Parts List:**

1. (2) PDISHCS252062 Socket Head Cap Screws
2. (1) PDISHCS252088 Pilfer Proof Screw

**Procedure**

**Step 1:**

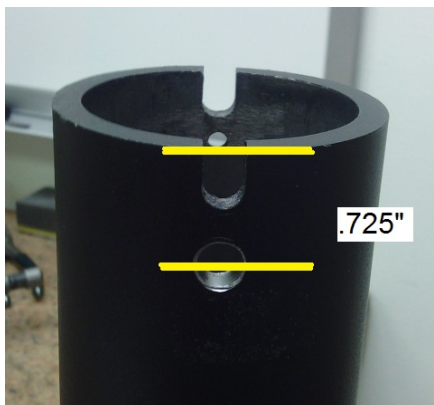
Loosen set screw in top of existing floor mount and remove bushing.




**Step 2:**

Drill a 9/32 (0.281) diameter hole in floor mount, 0.725" from top edge.

\*Must be in line under notch



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**Step 3:**

Install (2) PDISHCS252062 Socket head cap screws into the bushing adapter as shown and drop into existing floor mount.



**Step 4:**

Install (1) PDISHCS252088 Pilfer proof screw as shown.



**Step 5:**

Install arm and tighten all three new screws and original set screw. Confirm that arm will not pull out of bushing and rotates freely

