

 <p>Better Solutions Are Within Reach®</p>	MODEL NUMBER: <b>PD216-063 &amp; PD216-075</b>	Document Number: PD196-046R5
	Arm Cover Kits for 400 and 500 Series Arms	Page 1 of 2

**SAFETY STEPS:**

- 1) Always wear safety glasses/goggles to prevent injury from debris.
- 2) Follow the installation/removal instructions for your existing products.

**TOOL LIST:**

- 1) P1 or P2, phillips screw driver
- 2) Safety glasses/goggles

**NOTE:**

- 1) Attach arm to wall bracket and mount TV to arm before beginning cover installation.
- 2) Arm Safety Brake Pin must be removed from arm nose to install the new Nose Arm Cover.
- 3) **DO NOT DISCARD SAFETY BRAKE PIN.**
  - For **500** series arms, locate the plastic Retainer Clip attached to the Arm's safety brake pin. Attach the safety brake pin/clip to the coax cable inside the nose as shown in the TV installation instructions.
  - For **405** series arms, keep the safety pin for future service of the arm and/or TV.
- DO NOT STORE THE SAFETY PIN INSIDE THE NOSE OF A 405 SERIES ARM!**
- 4) Secure nose cover per TV installation instructions.

**PD216-063**

**PROCEDURE FOR 500 SERIES ARM: STEP 1.**

Assemble supplied spring pins into one of the Arm Cover halves. Pins should be installed into one cover side only.

- \* 2 pins in base cover
- \* 3 pins in elbow cover
- \* 5 pins in nose cover

**STEP 2.**

Securely hold Arm Cover and carefully, by hand, push the pin into one of the small holes located in the end of each mounting boss. The pin only needs to go in far enough to stay in place on its own. If using tools, don't press the pin more than halfway into the hole. Repeat until the pins are installed in all of the bosses in half of the Arm Cover pairs.

**STEP 3.**

Place the Arm Cover half that has the installed pins on the arm in its proper position.

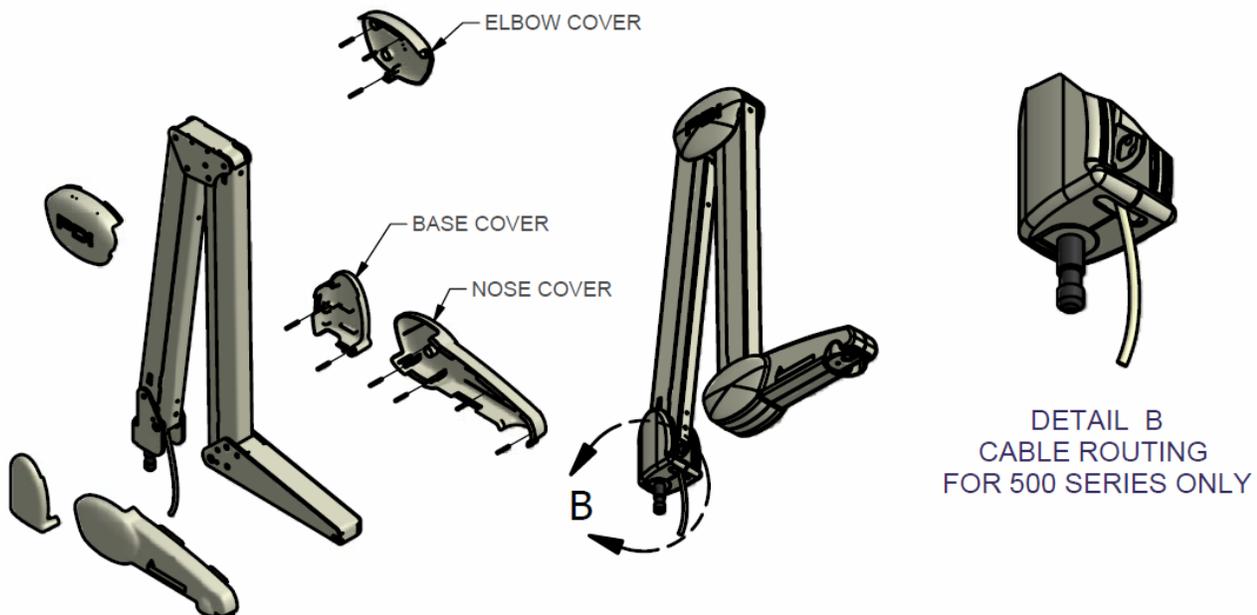
Sandwich the other half of the arm cover around the arm section by aligning the exposed pin ends with the open holes in the second cover half.

When the pins and holes are aligned, carefully squeeze the two halves together.

When the halves are properly installed there should only be a thin seam visible where the halves meet.

**STEP 4.**

Repeat until all three pairs of covers, Base, Elbow, and Nose are installed.



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	Arm Cover Kits for 400 and 500 Series Arms	Page 2 of 2

## **PD216-075**

### **PROCEDURE FOR 400 SERIES ARM:**

#### **STEP 1.**

Assemble supplied spring pins into one of the Arm Cover halves. Pins should be installed into one cover side only.

- \* 2 pins in base cover
- \* 2 pins in elbow cover
- \* 5 pins in nose cover

#### **STEP 2.**

Securely hold Arm Cover and carefully, by hand, push the pin into one of the small holes located in the end of each mounting boss. The pin only needs to go in far enough to stay in place on its own. If using tools, don't press the pin more than halfway into the hole.

Repeat until the pins are installed in all of the bosses in half of the Arm Cover pairs.

#### **STEP 3.**

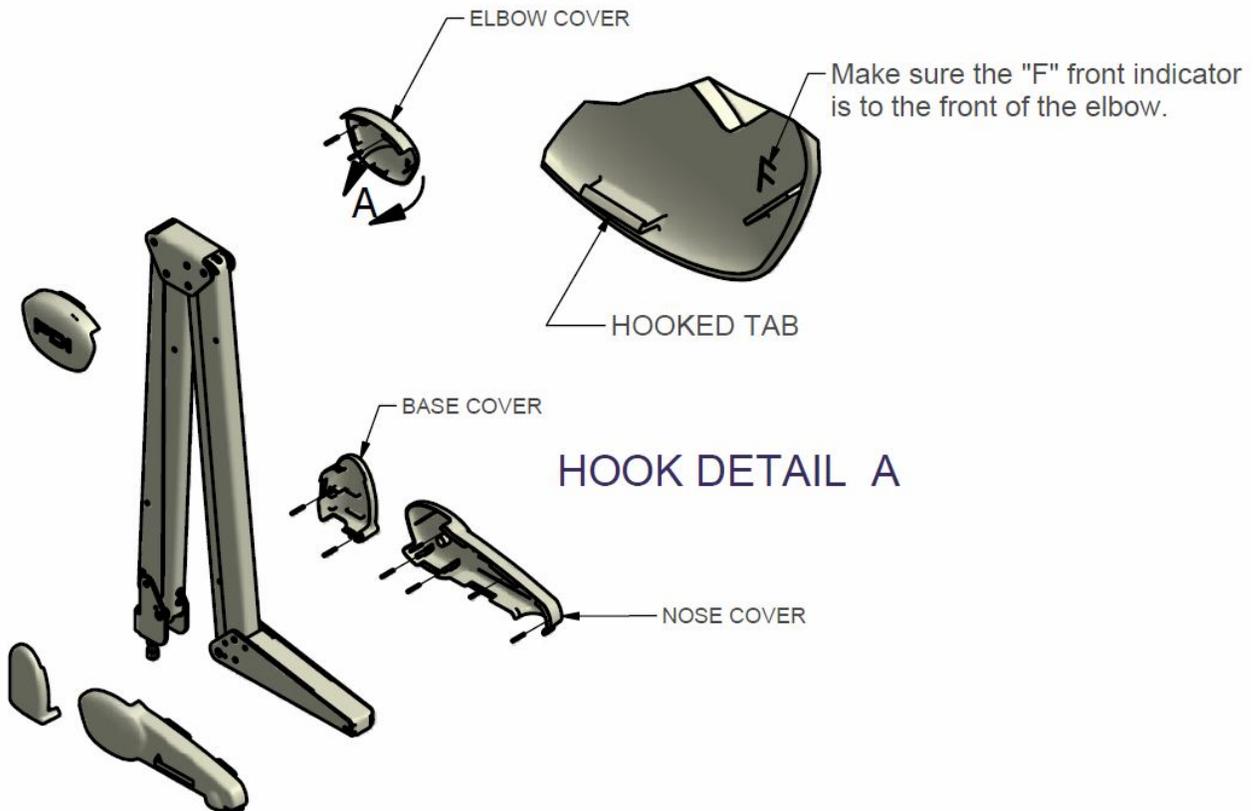
Place the Arm Cover half that has the installed pins on the arm in its proper position.

Sandwich the other half of the arm cover around the arm section by aligning the exposed pin ends with the open holes in the second cover half.

When the pins and holes are aligned, carefully squeeze the two halves together.

For the elbow cover, be sure that the hooked tabs are snapped securely onto the lower edges of the elbow. When the halves are properly installed there should only be a thin seam visible where the halves meet. **STEP 4.**

Repeat until all three pairs of covers, Base, Elbow, and Nose are installed.



#### **NOTE:**

Base covers cannot be used if a rotational stop is also used.