

# Medical Software Engineering & Quality Assurance

for Medical Software Engineering, Audit & CAPA Management





# Balancing measures

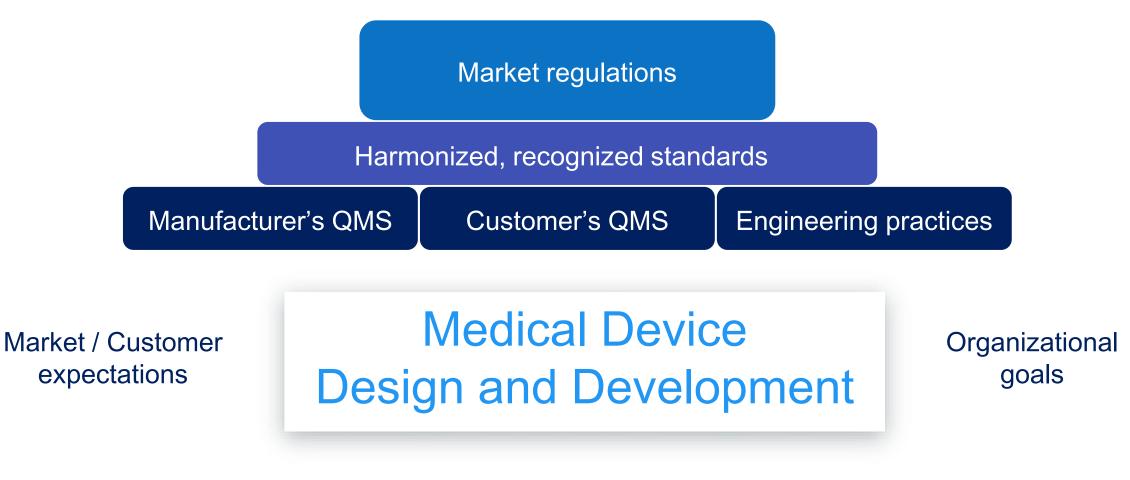
Innovation Research

Development

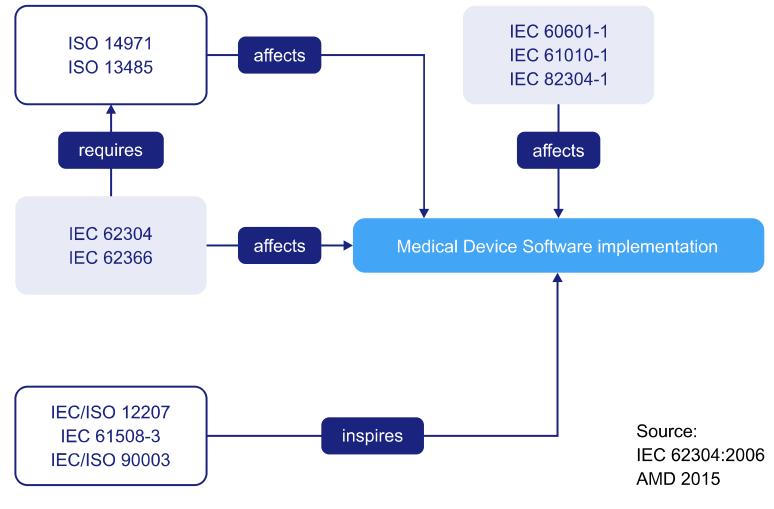
Production

# **Medical Device Development**

**Regulatory environment** 



### Challenges Compliance





# **Medical Device Development**

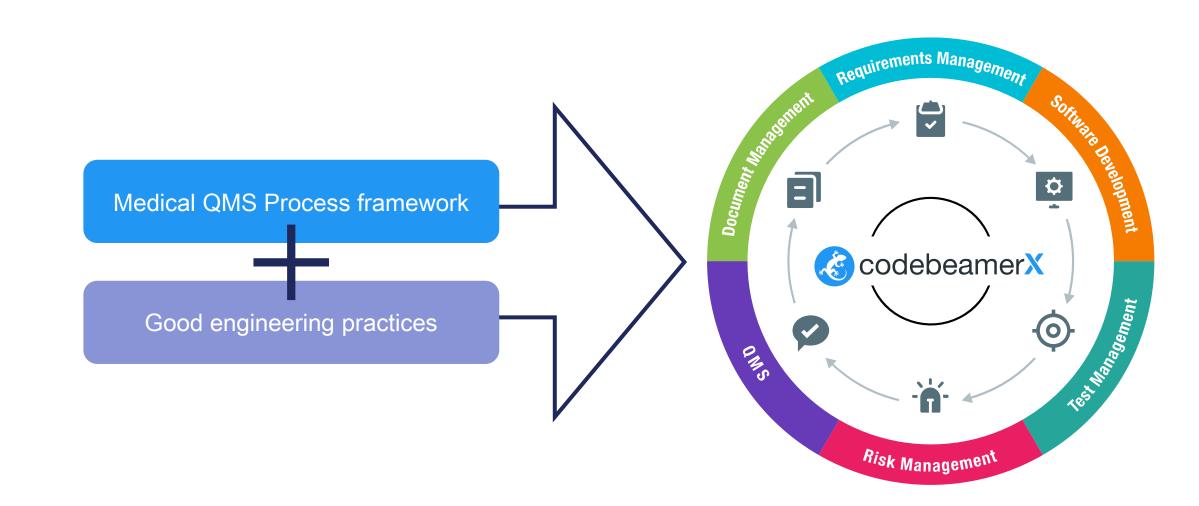
Daily 'routine'





### Solution: codebeamer X

Integrated Requirements, Risk, Test and QA Platform for MedTech Development







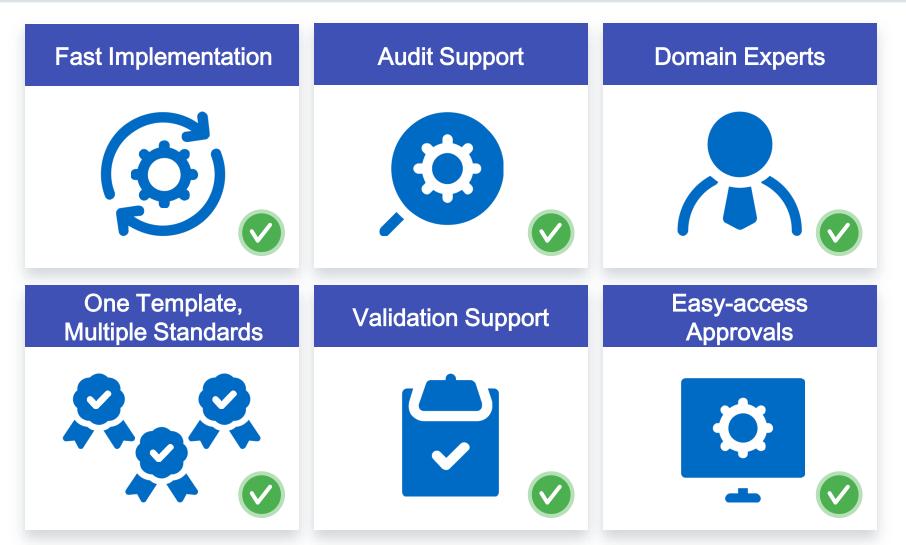


# Our MedTech solution supports the development of:

US FDA: Software as a Medical Device (SaMD)

EU: Medical Device Software (MDSW)

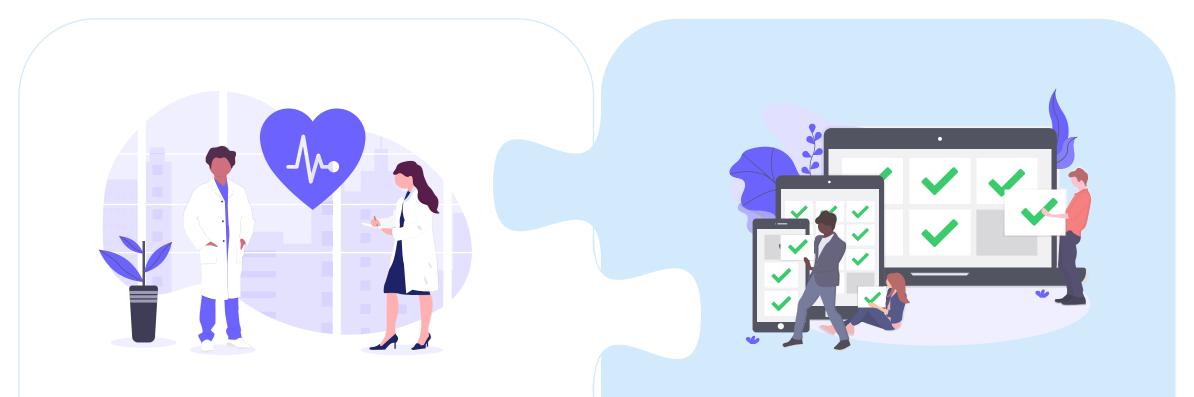
# Why Choose codebeamer X for MedTech Development?





# Challenges

Building organizational synergies: Engineering and QAR teams



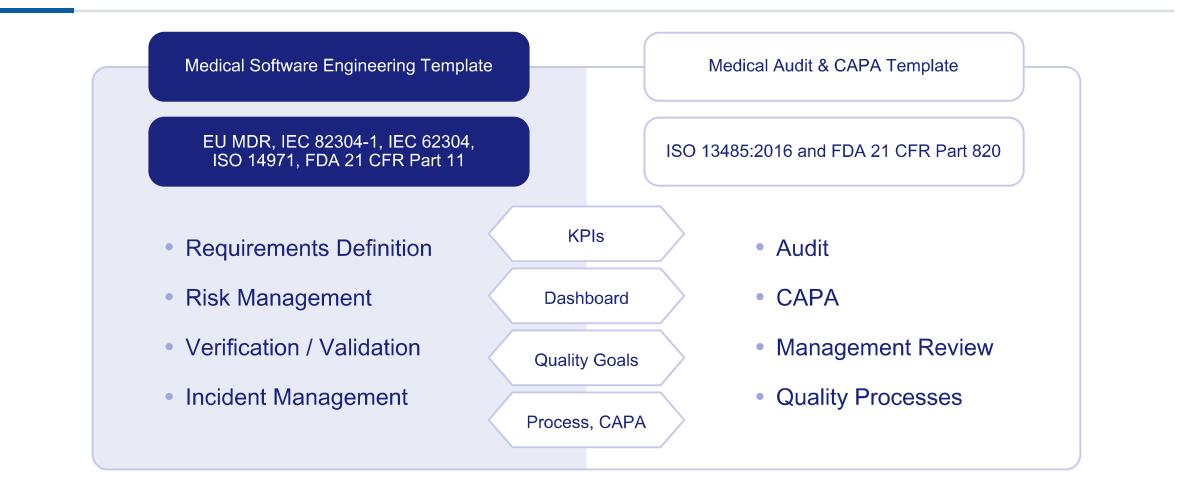
# Engineering team

# Quality and Regulatory team



# What is a Template?

### Preconfigured Project with Trackers, Workflows, Reports, and Dashboards



- Goal: reduce implementation effort by 80%
- Further customization via Professional Services



# **Medical Templates**

Process approach

Validated, pre-built process templates



Medical Software Engineering

Medical Audit and • CAPA management

Custom tailoring

### Additional and Custom Use Cases



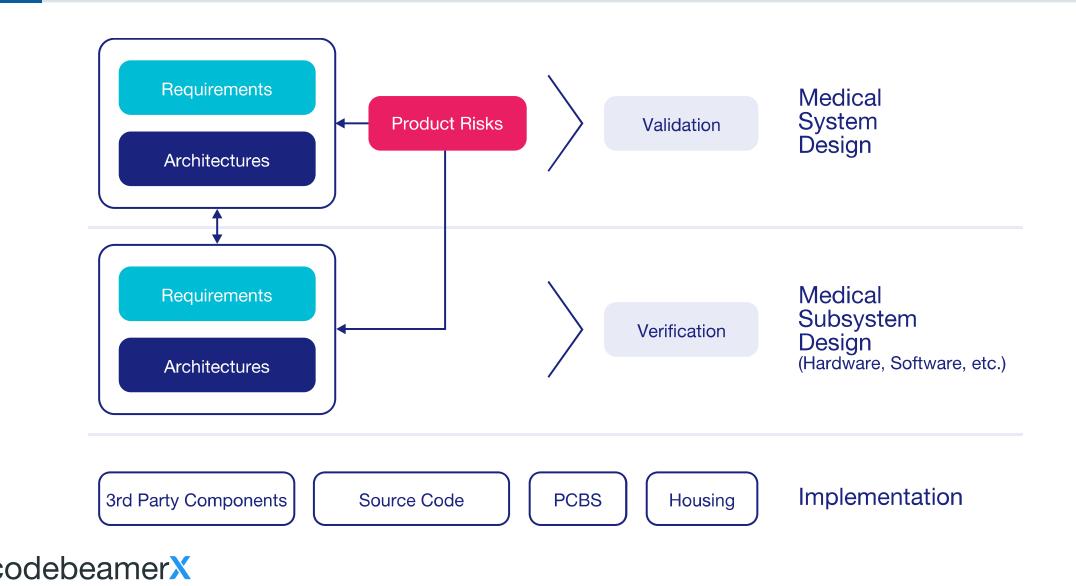




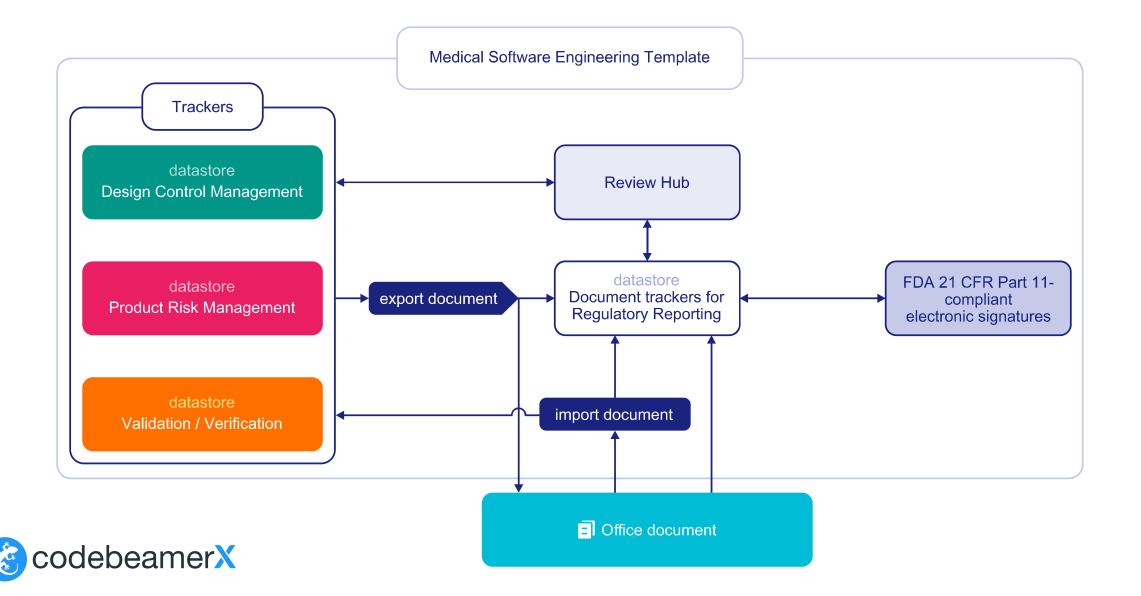




Medical device design



DHF/RMF/TF compilation, Part 11 approvals



### **Fundamentals**

- R&D Manager
- Product manager
- Development lead
- Clinic fellow
- Product risk analyst
- Architect
- Requirement engineer

User roles

- Software developer
- Verification and validation engineer

• etc.

### Medical software development planning Change Management System design and product risk management Requirement engineering Lifecycle product risk management Verification and Validation Documentation management Software of unknown provenance management Legacy software management • etc. Workflows

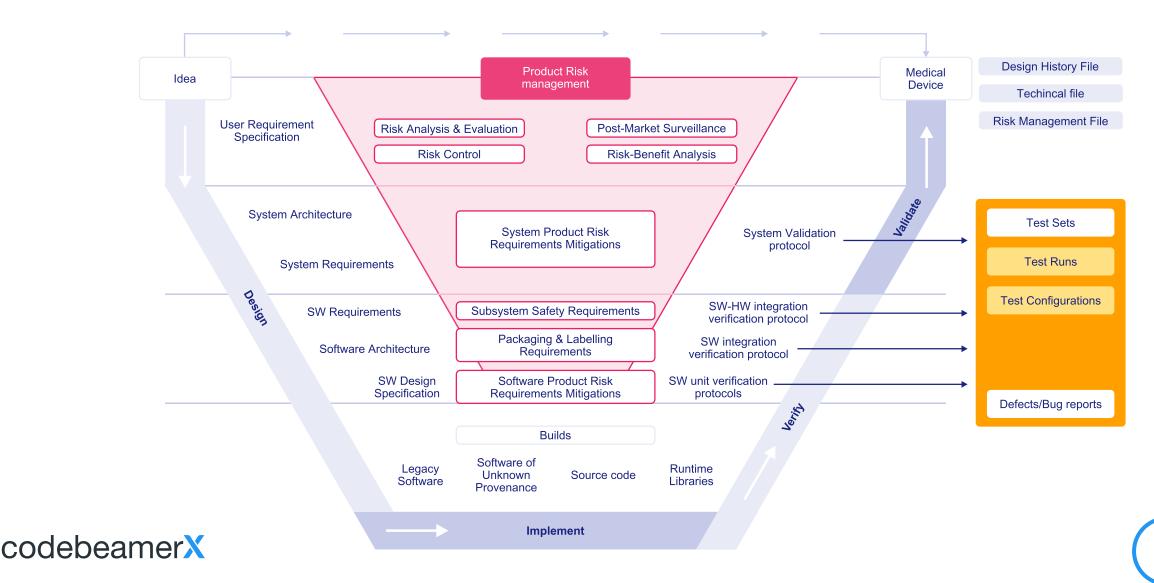
- User Requirement Specification
- System Requirement
- System Architecture
- Risk Analysis and Evaluation
- Risk Control
- System Product Risk Requirements/Mitigation
- Software Requirements
- Software Architecture
- Software Design Specification
- System validation protocol
- SW/HW integration protocol
- Software integration protocol
- Software unit verification protocol
- Test reports

• etc.





Logical Data Model





Compliance support for EU MDR and US FDA regulations and applicable standards: IEC 82304-1, IEC 62304, ISO 14971, and FDA T21 CFR Part 11 & 820



Audit & CAPA Template

Medical

Compliance support for ISO 13485:2016 and FDA Title 21 CFR Part 820

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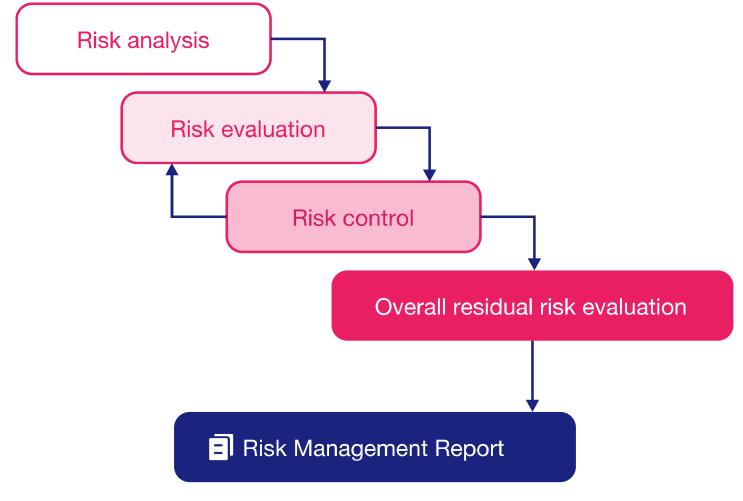
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# Product Risk Management

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# Demonstration

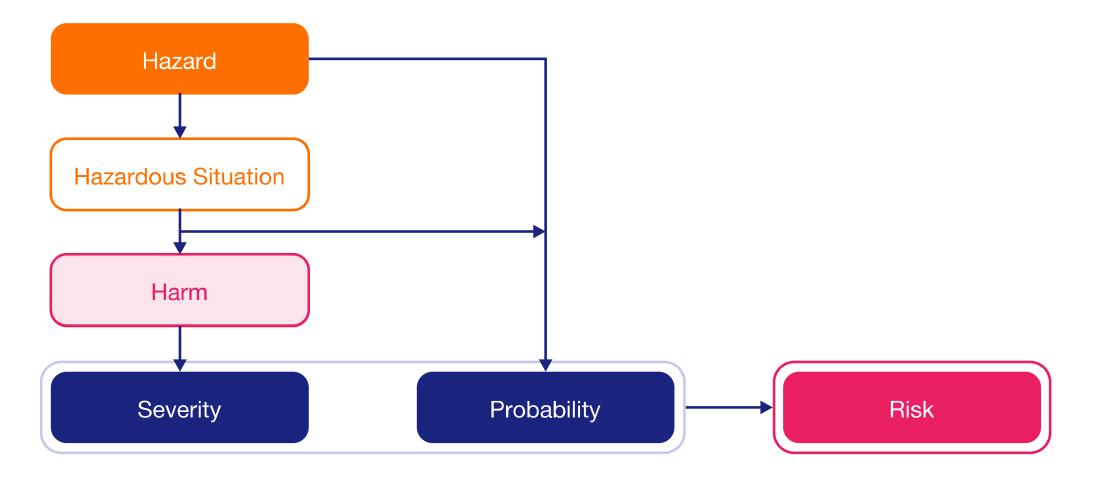
Product Risk Management





# Demonstration

Product Risk Management

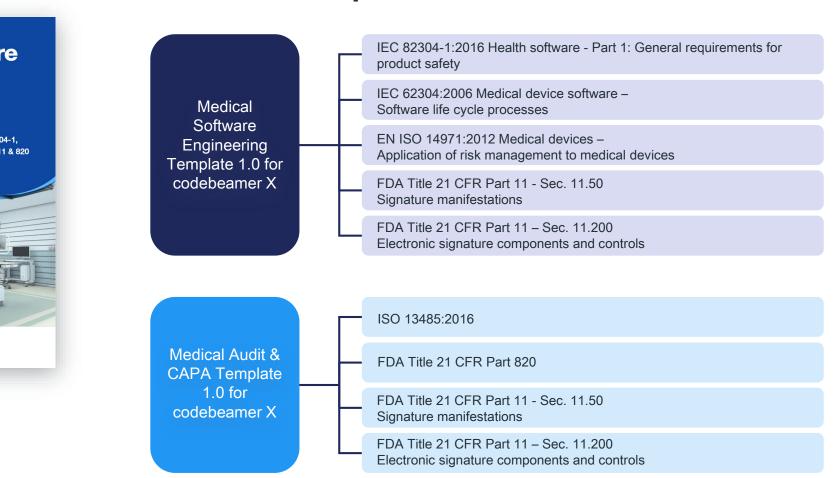


Source: ISO 14971:2012



# **Tool Validation**

Validation Requirements



**Compliance framework** 

### Medical Software Engineering Template

Compliance support for EU MDR and US FDA regulations and applicable standards: IEC 82304-1, IEC 62304, ISO 14971, and FDA T21 CFR Part 11 & 820



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#### INTLAND SOFTWARE

Evaluation Report: Medical Software Engineering Template Medical Audit and CAPA Template

#### **Executive Summary**

This Validation Report focuses on the compliance check of two medical project templates developed by Initiand Software for their initiand Retina ALM and eQMS tool. These templates support the easier and faster implementation of the platform for medical device development.

The project templates are intended to support compliance with the standards listed below.

#### **Overall Impression of the Templates**

Initiand's Medical Software Engineering Template is a good option to help manage medical software development (standalone software, software as part of an embedded system, or software as a mobile medical application). It helps define the software verification and validation processes during the entire lifecycle. The template supports the medical device design process and control throughout delivery, ensuring full traceability.

#### In general terms, the requirements of medical standards (IEC 82304, IEC 62304 and ISO 14971) are fulfilled.

Regarding IEC 82304, the template covers the resources needed to define and describe system requirements. The wiki can be enriched with topics for interoperability and features for security. Validation Plans and Validation Reports can be uploaded to Wikis, and the Document Storage may be customized to end user needs.

Regarding IEC 62304, the Manufacturer shall tailor the template to their needs, according to the appropriate device safety classification. The Medical Software Engineering Template can be tailored to the reference model according to IEC 62304 classifications up to Class C. (Class B dictates a more or less similar set of requirements, while Class A is much less stringent.) Class C is the most advanced in terms of complexity and the required level of traceability.

Regarding ISO 14971, the Risk Management File can be created by uploaded documents. Risk analysis and evaluation is ensured by the "Product Risk Management" module, which is integrated.

The Traceability Browser gives a unique possibility to quickly and easily query traceability information along the product lifecycle. Integrated support and defect management is a big advantage.

- Easier definition of lifecycle-wide verification and validation processes
- Simplified compliance with IEC 82304, IEC 62304 (up to Class C) and ISO 14971
- Product Risk Management capabilities to analyze and evaluate risks & to maintain your Risk Management file
- One-click traceability: handle all traceability issues along the product lifecycle
- Integrated support and defect management
- Medical Audit and CAPA Template for ISO 13485 or FDA 21 CFR Part 820-compliant QMS implementation



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