

# ALLIANCE PHARMA, INC.



## COMPANY OVERVIEW

Alliance Pharma is a contract research organization (CRO) specializing in clinical, GLP, and discovery **bioanalytical services** for both small and large molecules, as well as **preclinical drug metabolism and pharmacokinetic support**. Founded in 2008, our 37,000 square foot facility is located in Malvern, Pennsylvania.

We have an experienced and knowledgeable staff (majority with advanced degrees) with pharmaceutical, biotech, agrochemical, academic, and contract research backgrounds. Our facility includes state-of-the-art instrumentation (LC-MS/MS, high-resolution accurate mass spectrometry (HRAM), ECL (MSD), Gyrolab™, and robotics systems for high-throughput screening), a validated LIMS™ system for sample management and data reporting, 24/7 monitoring & protection of our on-site archive facility and substantial storage units (ambient to -190°C). We are licensed to handle DEA controlled substances (Schedules I-IV) and radioactive materials.

Quality is a central pillar to our business philosophy. We have an established Quality Assurance program consisting of a team experienced in regulatory compliance, and a document Quality Control system to ensure data quality and integrity.

## Core Services

- LC-MS/MS quantitative bioanalysis of small and large molecule drugs
- LC-MS/MS protein characterization services
- Immunoassays to support pharmacokinetic (PK) and toxicokinetic studies
- Immunogenicity studies including ADA assays and nAb assays
- Biomarker assays through all phases of preclinical and clinical development using LC-MS/MS and ligand-binding assay platforms
- *In vitro* drug metabolism studies, including metabolite identification
- AAALAC-accredited vivarium for preclinical *in vivo* PK studies
- Agrochemical analysis
- CLIA accreditation to support diagnostic biomarker studies and drug testing
- Sample storage facilities

## Business Philosophy

- To maintain the highest standards of professional ethics and integrity, scientific excellence, and regulatory compliance
- To build a trusted partnership by offering high-quality services, competitive pricing, and rapid turnaround
- **Our success** is measured by the **success of our clients**.