

## How much to Schedule for Next Week?

In a perfect world, common sense says to schedule $100 \%$, not $65 \%$ or $120 \%$; of the available craft labor hours for next week's schedule.

However, if a relatively young planning organization with a mainly reactive culture, scheduling $100 \%$ tends to frustrate people. Not mention, that the same work languishes on the schedule from one week to the next because of the reactive jobs that break the schedule.

Make no mistake, the goal is $100 \%$ of the available labor. If your level of unplanned work is $50 \%$, the start by scheduling $65 \%$ as a stretch goal. Use the metric "Schedule Compliance" to track performance against the schedule and track "Schedule Breakers". From a high level, evaluate the root cause of the schedule breakers to reduce or eliminate them from reoccurring.

The Schedule Compliance target is $85-90 \%$. Push to hit that target. When you do, instead of scheduling $65 \%$, now schedule $75 \%$. Push for that $85-90 \%$ Schedule Compliance target again. Repeat until you are scheduling $100 \%$ of the available labor.

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