



## **BOM Driven Stores**

Inaccurate BOMs (Bill of Materials) or the lack of can lead to inefficient Maintenance Storerooms by impacting material planning. Excessive inventories, expensive downtime coupled with excess stock-outs are an undesirable effect of ineffective BOMs.

Establish a partnership with Maintenance and Materials Management to ensure “what” parts are needed with accurate min/max levels that support all maintenance activities including mission critical emergency repairs.

OEM parts list provide a good starting point for a BOM program but are typically based upon usage history to help pinpoint what is actually needed versus what is not. Pay special attention to the level of maintenance your equipment requires. Don't simply stock your storeroom based on an OEM parts list. Take the time to regularly review and update your equipment's BOMs by looking for decommissioned, design/engineering changes, part substitutions or changes due to parts standardization.

Where are you with your BOM program? A BOM driven storeroom will go a long way in assuring the right parts are needed at the right times.  
investment.

People and Processes, Inc.