



Federal Spirit II

Luxury for the Driven

When transporting executives and clients who demand high-end transport at an affordable cost, the Spirit from Federal Coach always comes through. Continuing to lead the industry in innovative luxury coach conversions, our corporate, luxury and limousine coaches suit your every need. Excellence comes standard.

- Curved Radius walls create a polished modern allure
- Large touring and front observation windows enhances visibility
- A wide array of amenities available exceed expectations for style and comfort
- ADA-compliant, QVM certified and ISO certified

**STANDARD CHASSIS EQUIPMENT**

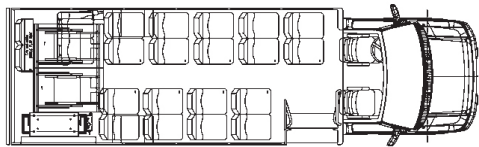
Engine	V-10 Fuel Injected 6.8L
Transmission	6-Speed Auto with OD
Fuel Tank	40 Gallon / 55 Gallon
Brakes	4 Wheel Disc with ABS
Alternator	255 Amp.

STANDARD BODY EQUIPMENT

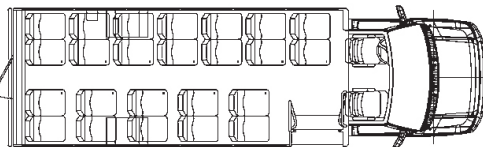
- Primed Box Steel Body Frame
- Molded Fiber Glass Rear Bumper
- 32" Electric Bi-Fold Side Entry Door
- Safety Loop Drive Shaft
- Easy Access Electrical Panel
- Fiberglass Skin and Insulation
- 5/8" Exterior Grade Plywood Floor
- Interior Dome, Stepwell and Exterior LED Lighting
- Manual Breakaway Velvac Mirrors
- Modesty Panel with Entry Handrail
- White Gelcoat Body Paint
- Soundproofing Frame and Structure Undercoating
- Large Solid Windows
- Grey Padded Vinyl Ceiling and Walls
- Front Observation Window
- Gerflor Flooring

POPULAR OPTIONS

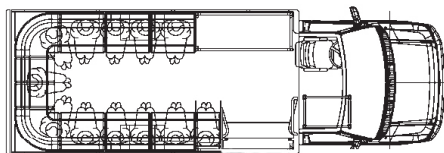
- Corporate Collection Rigid Seating
- Retractable Seat Belts
- Salon, Conference, Dinette, or High Back Seating Options
- Limo Partition Wall
- Dual LCD TV/AM/FM/CD/DVD Player
- Rowlux Ceiling
- Fixed or Removable Tables & Bars
- Overhead Luggage with Dual Reading Lights
- Altro Flooring
- Fiberglass Running Boards
- Black-Out Entry Door & Windows
- MORryde Suspension
- Back-Up Alarm & Monitor
- Lift Options Available
- Frameless Windows

POPULAR FLOOR PLANS

27' Spirit
22 Passenger + 2 Wheel
Chair with Rear Lift



27' Spirit
24 Passenger



23' Spirit
12 Passenger Perimeter
Seating & Luggage

SPECIFICATIONS

MODEL	23'	27'
• Max Passenger Capacity	19	27
• Max Seating Rows	4.5	7.5
• Interior Height	77.5"	77.5"
• Interior Width	92.5"	92.5"
• Electric Sliding Plug Door	30"	30"
• Overall Height	110"	110"
• Overall Length	289"	333"
• Overall Width (No Mirrors)	95.5"	95.5"
• Wheelbase	158"	208"
• GVWR	12,500 or 14,500	14,500