

Analytical Reference Materials International



Certificate of Analysis Certified Reference Material



Grade: **AISI 310 / UNS S31000**
Part Number (Q.A. NO.): **IARM 4G**

Certificate Date: **06/12/2017**

Certificate No.: **4G-06122017-IARM-P**

Revision Date: **10/06/2017**

Interpretation of Data

- Certified values listed below reflect analysis results submitted by qualified analytical laboratories using a combination of methods and instrumentation that emulate actual methods and instrumental techniques currently utilized in the analytical community and are reported as % wt. unless otherwise noted.
- Any data reported and enclosed by a **parentheses ()** is a **"best estimate"** and is **NOT CERTIFIED**. This data could not be quantified sufficiently for certification. It was however, reported by enough laboratories to be considered as potentially present in the matrix of the material being examined.
- The "Inter laboratory Analysis Program" (ILAP) utilized in the establishment of the data are an ongoing program with permanent membership. Certain elements may be selected by a consensus of the members for more extensive testing. Therefore the data in **brackets []** indicates **further testing is in process**.
Chips are not certified for Oxygen analysis.
- The **"±Estimated Uncertainty"** is enclosed by a **parentheses ()** below the individual **element's concentration** and is based on a Confidence Interval at 95%. Included in this estimated uncertainty, are the combined effects of method imprecision, material inhomogeneity, and any bias between methods.

Important: A "User Registration Card" accompanies all shipments. This card should be completed immediately upon receipt of materials with the appropriate user information. This is the only way in which ARMI can guarantee customer updates or possible data modifications!

Aluminum	Antimony	Arsenic	Boron	Calcium	Carbon	Chromium	Cobalt	Copper
0.008 (0.001)	(0.001)	0.005 (0.001)	0.0032 (0.0004)	(0.001)	0.0454 (0.0004)	24.9 (0.1)	0.085 (0.002)	0.320 (0.004)
Lead	Magnesium	Manganese	Molybdenum	Nickel	Niobium	Nitrogen	Oxygen	Phosphorus
(0.0005)	0.007 (0.03)	1.36 (0.01)	0.580 (0.005)	19.2 (0.1)	0.008 (0.001)	0.058 (0.002)	0.003 (0.001)	0.027 (0.001)
Selenium	Silicon	Sulfur	Tantalum	Tin	Titanium	Tungsten	Vanadium	Zinc
(0.001)	0.630 (0.007)	0.0008 (0.0002)	0.008 (0.002)	0.008 (0.001)	0.029 (0.001)	0.017 (0.002)	0.092 (0.002)	(0.0005)
Zirconium								
0.002 (0.001)								

The laboratories participating in the "Inter-Laboratory Analysis Program" (ILAP) and certification of this material are as follows:

AADFW, Inc. - Euless, TX	Ellwood National Steel - Irvine, PA
Anderson Laboratories, Inc. - Greendale, WI	Exova - Gary, IN
Certified Alloy Products - Long Beach, CA	Laboratorio Prove Materiali S. Marco srl - Schio, Italy
Crucible Industries - Syracuse, NY	Laboratory Testing, Inc. - Hatfield, PA
Davis Alloys Manufacturing, LLC - Sharon, PA	PM Kalco, Inc - Wheatland, PA
Element - Huntington Beach, CA	SPECTRO Analytical Instruments Inc. - Mahwah, NJ

Traceability: All members of the "Inter-Laboratory Analysis Program" (ILAP) listed above validate test methods and instrument performance utilizing SRMs produced by the National Institute of Standards and Technology, (NIST) as well as other CRMs and RMs produced by recognized Certifying Bodies from around the world. The specific SRMs, CRMs, and RMs applicable to the material covered by this certificate are:

ALPHA AR654	BCS SS464	BS 83F	IARM 16B	IARM 4A	LECO 501-952	NIST 160B	NIST 3168A	NIST 899
ALPHA AR662	BS 189	BS 83G	IARM 1B	IARM 4B	LECO 502-414	NIST 3101A	NIST 3169	NIST C1153
ALPHA AR870	BS 316A	BS 83H	IARM 212B	IARM 4C	MBH 13X30908A	NIST 3107	NIST 334	
ALPHA AR881	BS 60C	BS 84J	IARM 21A	IARM 4D	MBH 13X31008A	NIST 3109A	NIST 339	
ALPHA AR882	BS 80E	BS 8620B	IARM 21B	IARM 4E	MBH 13X31008-A	NIST 3134	NIST 348A	
ASTM 0322	BS 83B	CA316	IARM 241A	LECO 501-494	MBH 13XNSA11-A	NIST 3149	NIST 361	
ASTM 9841	BS 83C	CARTECH 166	IARM 289A	LECO 501-502	NIST 101G	NIST 3155	NIST 363	
ASTM 9842	BS 83D	CARTECH 249	IARM 2C	LECO 501-550	NIST 121D	NIST 3161A	NIST 897	
BCS 346	BS 83E	IARM 162B	IARM 2F	LECO 501-675	NIST 160A	NIST 3163	NIST 898	

A specific line of traceability is established to NIST and other Certifying Bodies for those elements that are noted as "Certified Values" on the Certificates of Analyses referenced above.

See Reverse Side for Statistical Data and Additional Information Regarding this Material.

276 Abby Road • Manchester, NH • Telephone (603) 935-4100 • FAX (603) 935-4101

The following data and accompanying statements represent all pertinent information reported in the ILAP as it applies to the chemical characterization of this material as of 10/06/2017.

4G	Al	Sb	As	B	Ca	C	Cr	Co	Cu	Pb	Mg	Mn	Mo	Ni	Nb	N
1	0.0052	0.0007	0.0020	0.0026	0.0010	0.044	24.6366	0.0802	0.3055	0.00007	0.00006	1.34	0.566	19.04	0.0067	0.0534
2	0.0058	0.0008	0.0042	0.0027	0.0011	0.0445	24.6438	0.0818	0.310	0.0002	0.0006	1.34	0.569	19.05	0.0070	0.0554
3	0.0058	0.00097	0.0043	0.0028	0.0012	0.0447	24.75	0.082	0.311	0.0002	0.021	1.343	0.574	19.096	0.007	0.0558
4	0.0070	0.0013	0.0049	0.0029	0.0013	0.0450	24.75	0.084	0.3121	0.00047		1.3434	0.5799	19.10	0.0081	0.057
5	0.0070	0.0013	0.0057	0.0029		0.045	24.85	0.084	0.315	0.0009		1.348	0.580	19.11	0.0082	0.0576
6	0.0078		0.0065	0.0031		0.0454	24.88	0.085	0.3196	0.0010		1.355	0.580	19.16	0.0083	0.0579
7	0.0086		0.0067	0.0033		0.0455	24.88	0.086	0.3204			1.356	0.580	19.182	0.0085	0.059
8	0.009			0.0034		0.046	24.886	0.0868	0.3226			1.361	0.581	19.227	0.0086	0.060
9	0.0095			0.0040		0.046	24.910	0.0868	0.325			1.3624	0.5838	19.265	0.0093	0.0620
10	0.010			0.0042		0.046	24.948	0.087	0.325			1.3644	0.5857	19.290	0.010	
11	0.0102					0.04605	24.982	0.0878	0.326			1.3657	0.5885	19.3865	0.0112	
12	0.0103					0.0462	25.0279		0.327			1.368	0.5947	19.4263		
13	0.0112					0.0463	25.068		0.3274			1.381		19.43		
14							25.08		0.3290			1.3892		19.5845		
15																
Mean	0.008	0.001	0.005	0.0032	0.001	0.0454	24.9	0.085	0.320	0.0005	0.007	1.36	0.580	19.2	0.008	0.058
STDV.	0.002	0.000	0.002	0.0005	0.000	0.0007	0.1	0.002	0.008	0.0004	0.012	0.02	0.008	0.2	0.001	0.003
Certified	0.008	(0.001)	0.005	0.0032	(0.001)	0.0454	24.9	0.085	0.320	(0.0005)	0.007	1.36	0.580	19.2	0.008	0.058
95% C.I.	0.001		0.001	0.0004		0.0004	0.1	0.002	0.004		0.03	0.01	0.005	0.1	0.001	0.002
Methods	O,I	X,O,IM,A	O,IM,A	O,I	O,I	O,C	X,W,O	X,O,I	X,O,I	O,IM,A	O,IM,I	X,O,I	X,O,I	X,O,I	X,O,I	O,F

Legend: W = Classical, C = Combustion, F = Fusion, A = AA or GFAA, I = ICP or DCP, IM=ICP-MS, D = DC Arc, O = AES, X = XRF, G = GDAES or GDMS, H = Hollow Cathode AES

4G	O	P	Se	Si	S	Ta	Sn	Ti	W	V	Zn	Zr
1	0.0018	0.0244	0.0001	0.604	0.0003	0.0053	0.0056	0.0255	0.0120	0.0874	0.0003	0.0007
2	0.0019	0.0253	0.0002	0.6094	0.00049	0.0055	0.0061	0.027	0.0130	0.088	0.0005	0.0007
3	0.0031	0.0257	0.0006	0.620	0.0006	0.0057	0.0063	0.027	0.0154	0.0886	0.0006	0.001
4	0.0032	0.0258	0.00085	0.623	0.0007	0.0061	0.0070	0.0280	0.0156	0.0900		0.0011
5	0.0033	0.0259	0.0013	0.624	0.0007	0.008	0.0079	0.028	0.0163	0.0902		0.0012
6	0.0037	0.0260	0.0027	0.626	0.0008	0.0090	0.0081	0.029	0.0172	0.092		0.0019
7	0.0044	0.0264	0.0028	0.6282	0.0008	0.009	0.0086	0.0304	0.0185	0.0922		0.0026
8		0.0266		0.6284	0.0010	0.010	0.0086	0.031	0.019	0.0926		0.0028
9		0.0270		0.629	0.0010	0.0102	0.0086	0.0311	0.019	0.0930		0.0032
10		0.0278		0.6366	0.0010		0.0088	0.0314	0.0212	0.093		
11		0.0280		0.6371	0.0011		0.0089			0.093		
12		0.028		0.640	0.0012		0.0090			0.0938		
13		0.0282		0.6405						0.095		
14		0.0290		0.648						0.0978		
15				0.653								
Mean	0.003	0.027	0.001	0.630	0.0008	0.008	0.008	0.029	0.017	0.092	0.0005	0.002
STDV.	0.001	0.001	0.001	0.013	0.0003	0.002	0.001	0.002	0.003	0.003	0.0002	0.001
Certified	0.003	0.027	(0.001)	0.630	0.0008	0.008	0.008	0.029	0.017	0.092	(0.0005)	0.002
95% C.I.	0.001	0.001		0.007	0.0002	0.002	0.001	0.001	0.002	0.002		0.001
Methods	O,F	X,O,I	X,O,IM,I	X,W,O,I	X,O,I,C	X,O,I	O,IM,I	X,O,I	X,O,I	X,O,I	O,IM	X,O,IM,I

Legend: W = Classical, C = Combustion, F = Fusion, A = AA or GFAA, I = ICP or DCP, IM=ICP-MS, D = DC Arc, O = AES, X = XRF, G = GDAES or GDMS, H = Hollow Cathode AES

The International Standards Organization (ISO) definitions, expressed in ISO Guide 30-1992 list the following:

Certifying Body: Any technically competent body (organization or firm, public or private) that issues a reference material certificate, which provides the information, detailed in ISO Guide 31. The only generally accepted certifying body in the United States for primary standards - Standard Reference Materials (SRM) is the U. S. Department of Commerce, National Institute of Standards & Technology, (NIST), Gaithersburg, MD. All other certifying bodies in the United States produce Reference Materials (RM) or Certified Reference Materials (CRM).

Reference Material (RM): Material or substance one or more of whose property values are sufficiently homogeneous and well established to be used for the calibration of an apparatus, the assessment of a measurement method, or for assigning values to materials.

Certified Reference Material (CRM): Reference material, accompanied by a certificate, one or more of whose property values are certified by a procedure, which establishes its traceability to an accurate realization of the unit in which the property values are expressed, and for which each certified value is accompanied by an uncertainty at a stated level of confidence.

Inter-Laboratory Analysis Program (ILAP): Although ASTM Standard E691-87 applies to inter-laboratory studies to "Determine the Precision of a Single Test Method", it is also a well thought out and logical plan for conducting an inter laboratory program involving multiple techniques. Therefore, the planning, conducting, analyzing, protocol, and treatment of data resulting from this inter laboratory program were performed utilizing the guidelines established in ASTM E691-87.

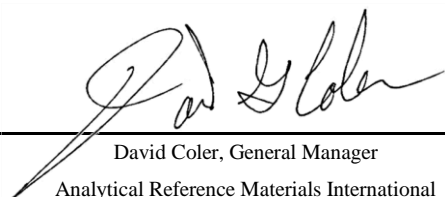
Methods of Analysis: In view of the fact, that the "Inter Laboratory Analysis Program" entails a wide variety of materials, no single analytical method would provide optimum data results. Therefore, the methods utilized were a combination of ASTM Standard Methods for classical wet chemistry, ICP, AA, Optical Emission, and X-Ray spectrometric methods. The determinations for Carbon, Sulfur, Nitrogen, and Oxygen are the result of combustion and OE instrument procedures.

Expiration of Certification: The certification of this IARM is valid indefinitely, within the uncertainty specified, provided the IARM is handled and stored in accordance with the instructions stated on this certificate. The certification is nullified if the IARM is damaged, contaminated, otherwise modified, or used in a manner for which it was not intended.

Instructions for Use: The test surface is the side opposite to the labeled surface, which includes the IARM number. The entire thickness of the unit is certified. However, the user is cautioned not to measure disks less than 2 mm thick when using X-ray fluorescence spectrometry. Each packaged disk has been prepared by finishing the test surface using a lathe. The user must determine the correct surface preparation procedure for each analytical technique. The user is cautioned to use care when either resurfacing the disk or performing additional polishing as these processes may contaminate the surface. When not in use, the material should be stored in a cool, dry location. This material was tested using both the solid disks and chips prepared from the disks. The certified values are considered representative of the overall average composition of the material. Chips are not to be used for Oxygen analysis.

Selection of Materials: A "batch" or "series" is defined as a single bar of one continuous length and heat. The majority of materials are in wrought condition; other methods of manufacture are utilized as a less desirable resort. ILAP samples are taken by removing a section, a minimum of, every one-twelfth of total length from the entire bar. A portion of the section is converted to chips and thin (pin) disk for analysis by classical wet chemistry, ICP, AA, and combustion procedures, and the balance remains as a thick disk for OES and X-Ray analysis. This systematic sampling procedure results in the homogeneity being reflected as a product of the overall statistics and certified data. This method of homogeneity testing is in accordance with ISO Guide 34, regarding the systematic selection and testing of a representative number of units for the assessment of homogeneity.

Certificate No.: 4G-06122017-IARM-F
 Certificate Date: 6/12/2017
 Revision Date: 10/6/2017


 David Coler, General Manager
 Analytical Reference Materials International