

Analytical Reference Materials International



Certificate of Analysis Certified Reference Material

Grade: **CDA 630 / UNS C63000**
Part Number (Q.A. NO.): **IARM 80D**

Certificate Date: **07/19/2017**

Certificate No.: **80D-07192017-IARM-F**

Revision Date: **10/11/2017**

Interpretation of Data

- Certified values listed below reflect analysis results submitted by qualified analytical laboratories using a combination of methods and instrumentation that emulate actual methods and instrumental techniques currently utilized in the analytical community and are reported as % wt. unless otherwise noted.
- Any data reported and enclosed by a **parentheses ()** is a **"best estimate"** and is **NOT CERTIFIED**. This data could not be quantified sufficiently for certification. It was however, reported by enough laboratories to be considered as potentially present in the matrix of the material being examined.
- The "Inter laboratory Analysis Program" (ILAP) utilized in the establishment of the data are an ongoing program with permanent membership. Certain elements may be selected by a consensus of the members for more extensive testing. Therefore the data in **brackets []** indicates **further testing is in process**.
Chips are not certified for Oxygen analysis.
- The **"±Estimated Uncertainty"** is enclosed by a **parentheses ()** below the individual **element's concentration** and is based on a Confidence Interval at 95%. Included in this estimated uncertainty, are the combined effects of method imprecision, material inhomogeneity, and any bias between methods.

Important: A "User Registration Card" accompanies all shipments. This card should be completed immediately upon receipt of materials with the appropriate user information. This is the only way in which ARMI can guarantee customer updates or possible data modifications!

<u>Aluminum</u>	<u>Antimony</u>	<u>Arsenic</u>	<u>Beryllium</u>	<u>Bismuth</u>	<u>Boron</u>	<u>Cadmium</u>	<u>Carbon</u>	<u>Chromium</u>
9.67 (0.08)	(<0.02)	0.009 (0.007)	(<0.002)	0.004 (0.004)	(0.003)	(0.002)	(0.004)	0.005 (0.002)
<u>Cobalt</u>	<u>Copper</u>	<u>Germanium</u>	<u>Iron</u>	<u>Lead</u>	<u>Magnesium</u>	<u>Manganese</u>	<u>Nickel</u>	<u>Niobium</u>
0.022 (0.004)	(81.7)	(0.003)	2.99 (0.07)	0.005 (0.003)	0.003 (0.001)	0.346 (0.007)	5.01 (0.05)	(<0.02)
<u>Nitrogen</u>	<u>Oxygen</u>	<u>Phosphorus</u>	<u>Selenium</u>	<u>Silicon</u>	<u>Silver</u>	<u>Sulfur</u>	<u>Tellurium</u>	<u>Tin</u>
(0.002)	(0.001)	0.005 (0.003)	(<0.03)	0.025 (0.002)	0.04 (0.01)	0.003 (0.003)	(0.04)	0.093 (0.009)
<u>Zinc</u>	<u>Zirconium</u>							
0.007 (0.003)	(<0.002)							

The laboratories participating in the "Inter-Laboratory Analysis Program" (ILAP) and certification of this material are as follows:

Anderson Laboratories, Inc. - Greendale, WI	Laboratorio Prove Materiali S. Marco srl - Schio, Italy
Colonial Metals Co. - Columbia, PA	Laboratory Testing, Inc. - Hatfield, PA
Concast Metal Products Co. - Mars, PA	MetalTek International, Inc. - Waukesha, WI
Davis Alloys Manufacturing, LLC - Sharpsville, PA	Revere Copper Products - Rome, NY
Exova - Gary, IN	revierlabor GmbH - Essen, Germany
Ingot Metal Co. Ltd. - Weston, ON	

Traceability: All members of the "Inter-Laboratory Analysis Program" (ILAP) listed above validate test methods and instrument performance utilizing SRMs produced by the National Institute of Standards and Technology, (NIST) as well as other CRMs and RMs produced by recognized Certifying Bodies from around the world. The specific SRMs, CRMs, and RMs applicable to the material covered by this certificate are:

ALPHA AR147	BNF C52/52-3	CTIF 2504/E	CTIF 4065/P	IARM 80C	LECO 501-147	MBH 32XALB2K	NIST 3128	NIST 3169
ALPHA AR148	BNF C52/53-3	CTIF 2540/E	CTIF CA20	IARM 81A	LECO 501-644	MBH 32XALB4G	NIST 3131A	RC 11/2
ALPHA AR644	BNF C52/54-3	CTIF 2552/K	ELTRA 91000-1	IARM 84A	LECO 501-991	NIST 3102A	NIST 3137	RC 11/4
ALPHA AR668	BNF C52/55-3	CTIF 2794/H	ERM 284-1	IARM 86C	LECO 502-106	NIST 3103A	NIST 3139A	RC 12/12
ALPHA AR881	BNF C52/56-3	CTIF 3000/M	ERM EB385	IARM 86D	LECO 502-348	NIST 3105A	NIST 3149	RC 14/20
BAM 222	BS 110	CTIF 3010/O	IARM 70B	IARM 93A	LECO 502-412	NIST 3107	NIST 3151	RC 32/29
BNF C51/11-2	BS 630	CTIF 3296/L	IARM 79A	IARM 94A	LECO 502-992	NIST 3108	NIST 3156	RC 33/37
BNF C51/12	BS 630A	CTIF 3299/J	IARM 80A	IARM 94B	MBH 178700	NIST 3112A	NIST 3160	RC 38/14
BNF C52/51-3	CTIF 2499/C	CTIF 3300/M	IARM 80B	IH M75-755	MBH 32XALB2H	NIST 3113	NIST 3168A	

A specific line of traceability is established to NIST and other Certifying Bodies for those elements that are noted as "Certified Values" on the Certificates of Analyses referenced above.

See Reverse Side for Statistical Data and Additional Information Regarding this Material.

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The following data and accompanying statements represent all pertinent information reported in the ILAP as it applies to the chemical characterization of this material as of 10/11/2017.

80D	Al	Sb	As	Be	Bi	B	Cd	C	Cr	Co	Cu	Ge	Fe	Pb	Mg	Mn
1	9.442	0.0003	0.0007	0.0003	0.0002	0.0023	0.0003	0.0029	0.0003	0.0179	81.2802	0.0033	2.77	0.0019	0.0011	0.33
2	9.5724	0.0004	0.0019	<0.0001	0.0003	0.0028	0.0006	0.0034	0.0027	0.0187	81.69		2.94	0.0021	0.0018	0.3301
3	9.61	0.0102	0.0041	<0.0001	0.0006	<0.0005	0.0007	0.0037	0.0032	0.0202	81.7381		2.9514	0.0032	0.0030	0.333
4	9.6287	0.0147	0.0056	<0.002	0.0042		0.0018	0.0038	0.0044	0.021	81.76		2.954	0.004	0.0035	0.3376
5	9.632	<0.010	0.0062		0.0068		0.0023	0.0057	0.0045	0.021	81.84		2.960	0.0057	0.0039	0.34
6	9.646		0.0087		0.0075		0.0046		0.0054	0.0281	81.8978		2.9727	0.0081	0.0050	0.346
7	9.71		0.0215		0.0118		<0.0001		0.0057	0.029	82.00		2.98	0.0084	0.0051	0.348
8	9.7305		0.0229						0.0059				2.982	0.01		0.348
9	9.75								0.01				2.9953			0.352
10	9.78												3.06			0.3587
11	9.8814												3.094			0.359
12													3.2172			0.3643
13																
14																
15																
Mean	9.67	0.01	0.009	0.0003	0.004	0.003	0.002	0.004	0.005	0.022	81.7	0.003	2.99	0.005	0.003	0.346
STDV.	0.12	0.01	0.009		0.004	0.000	0.002	0.001	0.003	0.004	0.2		0.11	0.003	0.002	0.012
Certified	9.67	<0.02	0.009	<0.002	0.004	0.003	0.002	0.004	0.005	0.022	81.7	0.003	2.99	0.005	0.003	0.346
95% C.I.	0.08		0.007		0.004				0.002	0.004			0.07	0.003	0.001	0.007
Methods	X,O,I	O,IM,I	O,IM,I	O,I	O,IM,I	O,I	O,I	O,C	O,I	X,O,I	W	I	X,O,I	X,O,IM,I	O,IM,I	X,O,I

Legend: W = Classical, C = Combustion, F = Fusion, A = AA or GFAA, I = ICP or DCP, IM=ICP-MS, D = DC Arc, O = AES, X = XRF, G = GDAES or GDMS, H = Hollow Cathode AES

80D	Ni	Nb	N	O	P	Se	Si	Ag	S	Te	Sn	Zn	Zr
1	4.8733	0.0093	0.0012	0.0002	0.0004	0.0006	0.020	0.0167	0.0002	0.0004	0.075	0.0022	0.0004
2	4.939	0.0169	0.0021	0.0008	0.0011	0.010	0.02	0.034	0.0004	0.0085	0.0788	0.0030	0.0011
3	4.9483	<0.0001	<0.0005	0.0011	0.0012	0.0214	0.0224	0.0401	0.0010	0.0221	0.080	0.0039	<0.0003
4	4.96			0.0014	0.0017		0.0235	0.043	0.0018	0.0637	0.0839	0.0047	<0.002
5	4.96				0.0029		0.0237	0.0476	0.002	0.084	0.0895	0.0074	
6	5.012				0.0033		0.0249	0.0486	0.0060		0.09	0.0077	
7	5.027				0.0051		0.0253		0.0066		0.09	0.0096	
8	5.0358				0.0083		0.026		0.0078		0.0902	0.010	
9	5.053				0.0087		0.0266				0.0959	0.016	
10	5.0574				0.01		0.0267				0.0974		
11	5.10				0.0141		0.0319				0.0975		
12	5.14						0.032				0.112		
13											0.1319		
14													
15													
Mean	5.01	0.013	0.002	0.001	0.005	0.01	0.025	0.04	0.003	0.04	0.093	0.007	0.001
STDV.	0.08	0.005	0.001	0.001	0.004	0.01	0.004	0.01	0.003	0.04	0.015	0.004	0.000
Certified	5.01	<0.02	0.002	0.001	0.005	<0.03	0.025	0.04	0.003	0.04	0.093	0.007	<0.002
95% C.I.	0.05				0.003		0.002	0.01	0.003		0.009	0.003	
Methods	X,O,I	O,I	F	F	X,O,I	O,IM	X,O,I	O,IM	X,O,C	O,IM,I	X,O,I	O,I	O,IM

Legend: W = Classical, C = Combustion, F = Fusion, A = AA or GFAA, I = ICP or DCP, IM=ICP-MS, D = DC Arc, O = AES, X = XRF, G = GDAES or GDMS, H = Hollow Cathode AES

The International Standards Organization (ISO) definitions, expressed in ISO Guide 30-1992 list the following:

Certifying Body: Any technically competent body (organization or firm, public or private) that issues a reference material certificate, which provides the information, detailed in ISO Guide 31. The only generally accepted certifying body in the United States for primary standards - Standard Reference Materials (SRM) is the U. S. Department of Commerce, National Institute of Standards & Technology, (NIST), Gaithersburg, MD. All other certifying bodies in the United States produce Reference Materials (RM) or Certified Reference Materials (CRM).

Reference Material (RM): Material or substance one or more of whose property values are sufficiently homogeneous and well established to be used for the calibration of an apparatus, the assessment of a measurement method, or for assigning values to materials.

Certified Reference Material (CRM): Reference material, accompanied by a certificate, one or more of whose property values are certified by a procedure, which establishes its traceability to an accurate realization of the unit in which the property values are expressed, and for which each certified value is accompanied by an uncertainty at a stated level of confidence.


Inter-Laboratory Analysis Program (ILAP): Although ASTM Standard E691-87 applies to inter-laboratory studies to "Determine the Precision of a Single Test Method", it is also a well thought out and logical plan for conducting an inter laboratory program involving multiple techniques. Therefore, the planning, conducting, analyzing, protocol, and treatment of data resulting from this inter laboratory program were performed utilizing the guidelines established in ASTM E691-87.

Methods of Analysis: In view of the fact, that the "Inter Laboratory Analysis Program" entails a wide variety of materials, no single analytical method would provide optimum data results. Therefore, the methods utilized were a combination of ASTM Standard Methods for classical wet chemistry, ICP, AA, Optical Emission, and X-Ray spectrometric methods. The determinations for Carbon, Sulfur, Nitrogen, and Oxygen are the result of combustion and OE instrument procedures.

Expiration of Certification: The certification of this IARM is valid indefinitely, within the uncertainty specified, provided the IARM is handled and stored in accordance with the instructions stated on this certificate. The certification is nullified if the IARM is damaged, contaminated, otherwise modified, or used in a manner for which it was not intended.

Instructions for Use: The test surface is the side opposite to the labeled surface, which includes the IARM number. The entire thickness of the unit is certified. However, the user is cautioned not to measure disks less than 2 mm thick when using X-ray fluorescence spectrometry. Each packaged disk has been prepared by finishing the test surface using a lathe. The user must determine the correct surface preparation procedure for each analytical technique. The user is cautioned to use care when either resurfacing the disk or performing additional polishing as these processes may contaminate the surface. When not in use, the material should be stored in a cool, dry location. This material was tested using both the solid disks and chips prepared from the disks. The certified values are considered representative of the overall average composition of the material. Chips are not to be used for Oxygen analysis.

Selection of Materials: A "batch" or "series" is defined as a single bar of one continuous length and heat. The majority of materials are in wrought condition; other methods of manufacture are utilized as a less desirable resort. ILAP samples are taken by removing a section, a minimum of, every one-twelfth of total length from the entire bar. A portion of the section is converted to chips and thin (pin) disk for analysis by classical wet chemistry, ICP, AA, and combustion procedures, and the balance remains as a thick disk for OES and X-Ray analysis. This systematic sampling procedure results in the homogeneity being reflected as a product of the overall statistics and certified data. This method of homogeneity testing is in accordance with ISO Guide 34, regarding the systematic selection and testing of a representative number of units for the assessment of homogeneity.


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