

Generic Paint Specification 2055

VC45 Clear Topcoat for Timber

Description: - This spec is for the coating of timber for internal environments. It is designed for spray application on a UV Cure line. It is normally used on the back of the panels

Application: - CFC, FC, Plywood etc sealing

Products:

1. Vitrethane 180 Adhesive Primer
2. Vitrecure 45 UV Cure Clear Topcoat plus Hardener

Process:

Details	Indicative Coverage
1. Substrate must be clean and dry	
2. Apply V180 at 3–5 microns	10m2/Litre
3. Flash off	
4. Apply VC45 plus Hardener at 40 microns	10m2/Litre
5. Allow solvent to flash off and fully cure	

Notes:

1. Corners and edges are extremely important on external porous substrate treatment. An even coating must be achieved on all surfaces.

Notes:

1. This specification should be read in conjunction with all relevant Product Data Sheets and Material Safety Data Sheets.
2. This specification is offered free of charge as a guide. Any warranty will be strictly limited to supply of replacement materials. No further liability for failure or associated costs will be borne by A&I Coatings.
3. Being a generic spec, there may be situations or conditions not considered that could influence the performance or appearance of the finished product. If you have any query in this regard, you should request a Site Unique Specification.
4. Product usage rates and film build required will vary from project to project in reflection of the varying wear factors and substrate conditions.
5. In addition, Area Specific Instruction Sheets are available on request.

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