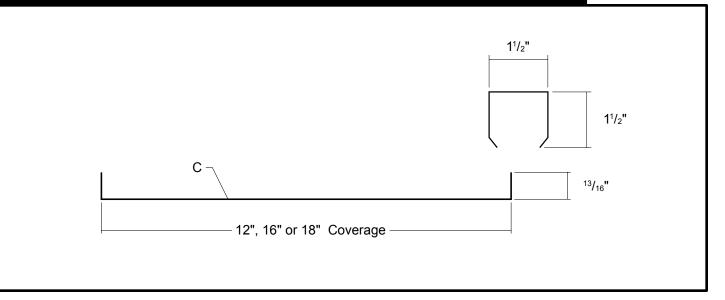
# **BOX-BATTEN**





ARCHITECTURAL PANEL

CONCEALED FASTENED

12", 16" OR 18" COVERAGE MINIMUM SLOPE 3:12

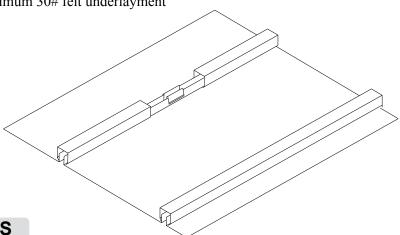
SOLID SUBSTRATE

# **PANEL OVERVIEW**

- ► Finishes: PVDF, MS Colorfast45® and Acrylic-Coated Galvalume®
- ► Corrosion Protection: AZ55 per ASTM A 792 for unpainted Galvalume® AZ50 per ASTM A 792 for painted Galvalume®

G90 per ASTM A 653 for Galvanized

- ► Gauges: 26 ga and 24 ga standard; 22 ga optional
- ▶ 12", 16" or 18" panel coverage, Wide Batten Cap: 1<sup>1</sup>/<sub>2</sub>" x 1<sup>1</sup>/<sub>2</sub>"
- ▶ Panel Length: Minimum: 5'; Maximum: 45' recommended
- ► Architectural standing rib roof system
- ► Minimum roof slope: 3:12
- ▶ Applies over solid substrate with minimum 30# felt underlayment



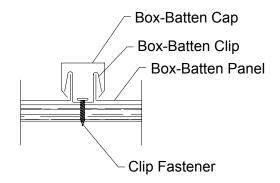
# **TESTING AND APPROVALS**

- ▶ UL 790 Fire Resistance Rating Class A, per building code
- ▶ UL 263 Fire Resistance Rating per assembly

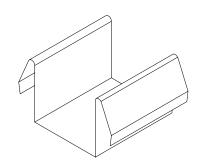


# **BOX-BATTEN**

### ATTACHMENT DETAIL



## **PANEL CLIP**



# FASTENING INFORMATION

## **▶** Clips

Clip spacing is based upon the design loads, the spanning capacity of the panels, the fasteners and the support members.

Clips are 0.030" thick, G90 galvanized.

Clips can accomodate thermal expansion and contraction.

#### ▶ Fasteners

Overdriven fasteners will cause panel distortions.

Fasteners should extend 1/2" or more past the inside face of the support material.

### Clip Fasteners:

Over wood deck: #10-12 Pancake Head Wood Screw Over metal deck: #14-13 Deck Screw

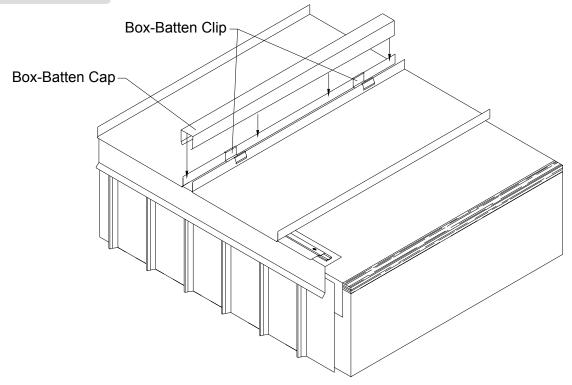
#### Concealed End Fasteners:

Over wood deck: #10-12 Pancake Head Wood Screw Over metal deck: #14-13 Deck Screw

#### Trim Fasteners:

1/4"-14 x 7/8" XL Stitch Screw 1/8" x 3/16" Pop Rivet

# **BASIC INSTALLATION**



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Detroit Lakes. MN 888.594.1394 Fontana, CA 800,782,7953 Fort Smith, AR 877.452.3915 Denver, CO 800.289.7663 Independence, MO 800.747.0012

Jacksonville, FL 800,394,4419 Jefferson, OH 800.321.5833 Mocksville, NC 800,228,6119 Nashville, TN 800.251.8508 Rock Island, IL 800.747.1206 Rogers, MN 800.328.9316

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