Top Tips for Integrating Your QHSE Management Systems



Craig Thornton, Owner Mango Limited

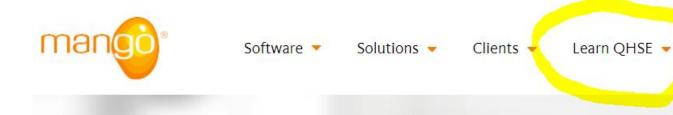
Presenter

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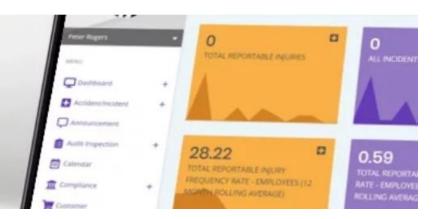
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 - Subscribe to blog https://www.mangolive.com/blog-mango
 - Give away free stuff forms, checklists, manuals, policies and procedures
 - Monthly webinars
 - Topics under discussion:
 - Quality ISO 9001
 - Health and safety ISO 45001
 - Environmental ISO 14001
 - Food safety ISO 22000
 - Information security ISO 27001
 - Integrated.







Get Everyone Involved and Participating in Your QHSE System



Client Login

Blog

Resources

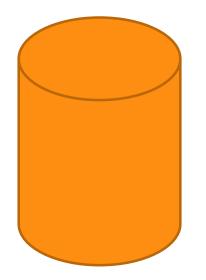




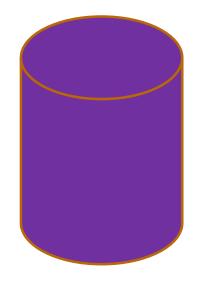
- 1. What Makes Up a Management System?
- 2. Management System Silos
- 3. Advantages of an Integrated System
- 4. Tips for Combining Systems
- 5. Case Study
- 6. Q&A

man Corrective actions Inspections. **Assets Incidents Policies Audits** Document control **Procedures** Management Review Training and competency Induction Cleaning Hygiene Labelling Maintenance Performance Evaluation Calibration Recruitment Receiving Storage and Transport **Suppliers** Contractors Risks Context Hazards Knowledge **Objectives** Leadership Monitoring Responsibility Legals

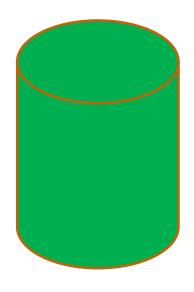




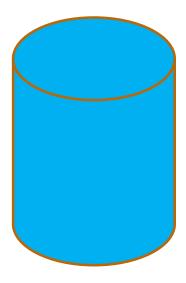
Quality Management System



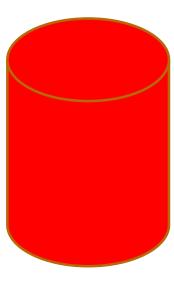
Health & Safety Management System



Environmental Management System



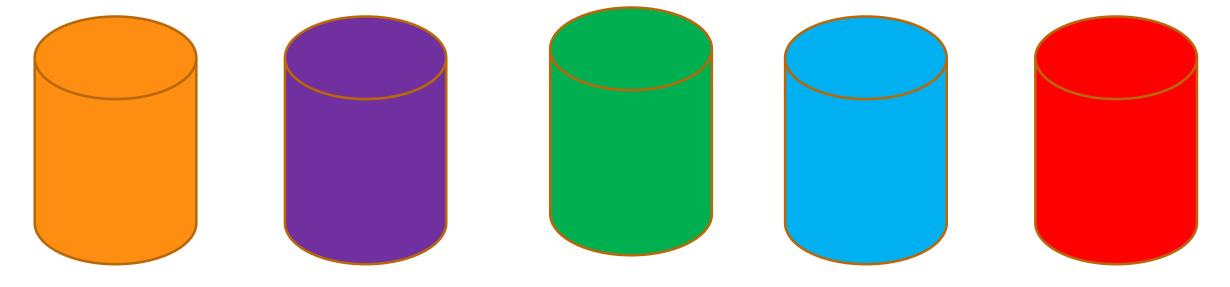
Food Safety Management System



Information Security
Management
System





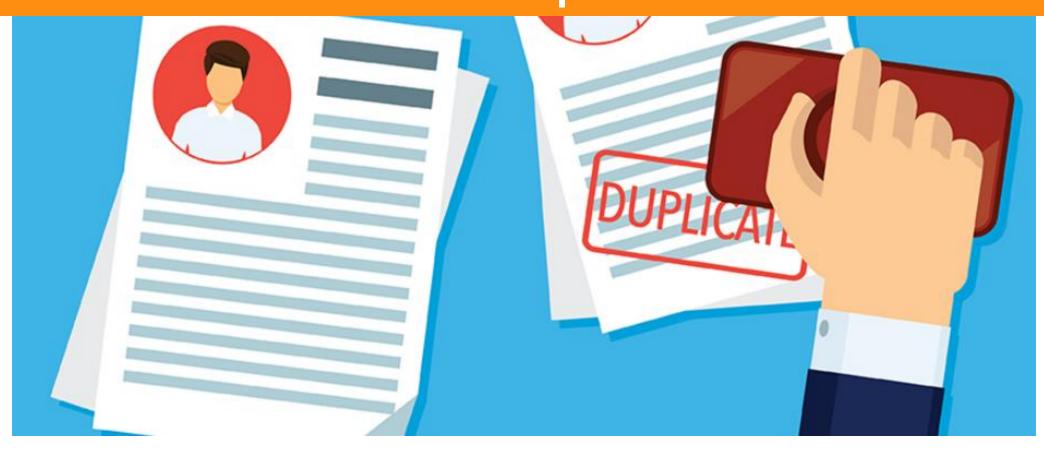




Advantages of an Integrated Management System



Reduce duplication



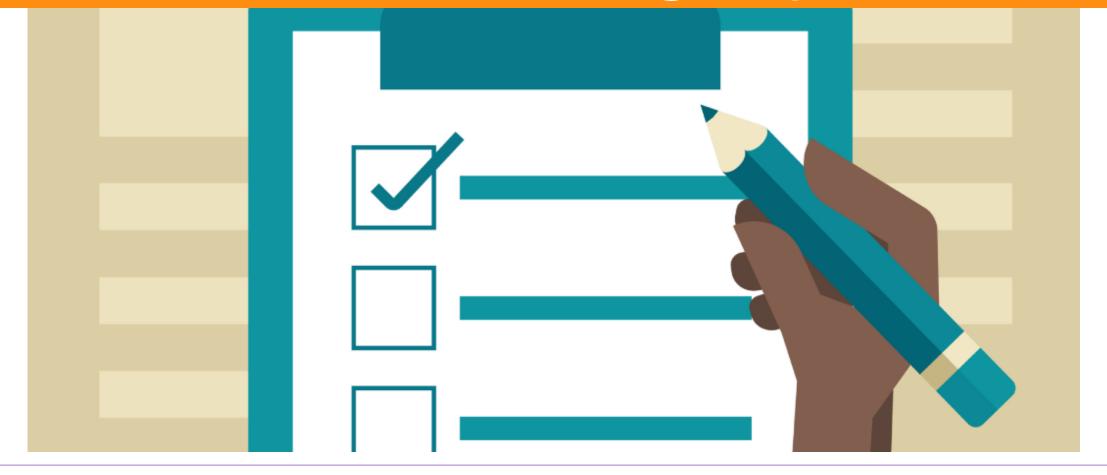


Improve communication





Reduce conflicting objectives





Facilitate training & development





Create consistency





Tips for Combining Systems



Tip#1 Get Management Buy-in



Tip#2 Create a plan, seek Management approval



Tip#3 Create a small cross-functional team



Tip#4 Combine like processes together



Case Study





High quality labels for the FMCG market 50 employees
Manufacturing and Sales
Christchurch, New Zealand

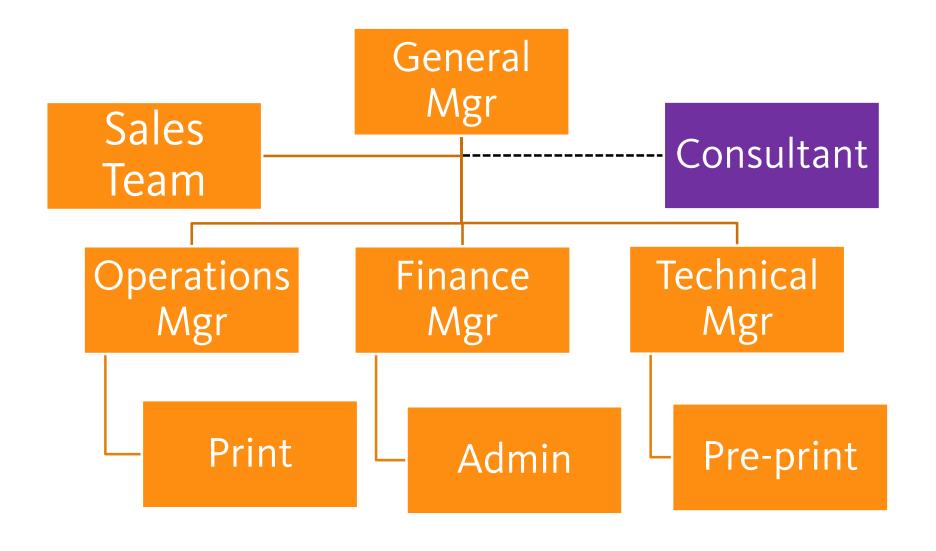
















- ✓ "Branded" management system
- ✓ Only one system for all management systems
- ✓ Multiple standards to be met
- ✓ External audits are all combined keeps \$ down



One management system manual - "Enviroguard" manual

Mark-it labels	Enviroguard Manual	
Contents		
Contents		
0.0 Scope and Background	Date Issue	



Policies Displayed Together



1.0	Policies	Date	Issue
1.1	Quality Policy	14/05/2018	4
1.2	Health & Safety Policy	14/05/2018	3
1.3	Environmental Policy	14/05/2018	5
1.5	Food Safety Policy	14/05/2018	4



Analytics Integrated





Leadership

- ✓ Responsibilities and authorities combined in Manual
- ✓ Job descriptions have all systems combined
- ✓ Single organisation chart
- ✓ General Manager leads the management systems.



Business Objectives

- ✓ Combined in the system
- ✓ Includes:
 - ✓ Quality
 - ✓ Environmental
 - √ H&S
 - ✓ Food
 - ✓ Financial Top line, Bottom line, Cashflow
- ✓ Monitored weekly, monthly, six-monthly.



Corrective actions

- ✓ Single FAF system:
 - ✓ Quality
 - ✓ Environmental
 - ✓ Improvements
 - ✓ Food
 - ✓ Credits
- ✓ Maintained by General Manager
- ✓ Monitored weekly by GMgr and Ops Mgr.



Training and Competency

- ✓ Induction and SOP:
 - ✓ Quality
 - ✓ Environmental
 - ✓ H&S
 - ✓ Food
- ✓ Single database of training records training matrix
- ✓ Reminder system when renewals are due.



Risk Management

- ✓ Risk registers:
 - ✓ Aspects and Impacts Env
 - ✓ HACCPs Food
 - ✓ Hazard Register H&S
- ✓ Separate registers for most systems
- ✓ Monitored separately.



Supplier and Contractors

- ✓ Common management system:
 - ✓ Selection
 - ✓ Evaluation
 - ✓ Induction
 - ✓ Review
- ✓ All standards are considered at each stage
- ✓ Single database of supplier and contractors



General Manager

- ✓ Manages the Corrective action system
 - ✓ Allocates investigations and corrective actions
 - ✓ Root cause analysis
- ✓ Manages accidents and incidents
 - ✓ Investigations
 - ✓ Corrective actions
- ✓ Manages the events
 - ✓ Management Review six monthly
- ✓ Signs policies and approves documentation



Questions and Answers