

BED, PAN, AND LEGS

Bed	L-44313	Oil gage cover	B-36350
Pan	L-92636	Oil gage glass	B-36358
Electrical box bracket	A-92226	Oil gage gasket	(2) B-38359
Right leg	A-92230	Bracket brace	B-92220
Left leg	A-92231	Bracket support	(2) B-92221
Pump bracket	A-92635	Left leg gasket	(2) B-92273
Strainer	A-92633	Right leg gasket	(2) B-92274
Pan plate	A-92634	Oil gage (sub-assembly)	B-59219
Rear splash guard	A-92869	Strainer knob	788
Side splash guard	A-92870	Stud	(8) 1337

HEAD

Housing	A-68537	Feed change gear stud	B-38705
Gear shift lever	B-52751	Dial	B-92326
Gear shift lever	B-68521		
High and low shaft	A-68523	Locknut	B-41999
Intermediate shaft	A-68524	Oil retainer and spacer	B-44262
56T gear cam	A-68538	Shift fork	B-46054
52T gear cam	A-68539	Motor shaft gear	B-52749
Spring	(2) B-31945	38T gear	B-68525
Gear shift fork	B-38668	Gear	B-68526
Bevel gear	B-38680	Bearing spacer	B-68527
Speed change gear	B-38681	Bearing spacer	B-68528
36-44T. sliding gear	B-68532	Bearing spacer	B-68529
52T. sliding gear	B-68533	Bearing spacer	B-68530
Gear	A-68534	Shaft spacer	B-68531
56T. gear blank	B-68535	Handle	B-92243
Key	B-68536	Cam shaft	B-38684
Speed change gear	B-38682	Spacer	B-68541
Roller	(2) B-69121	Button screw	B-38706
Roller pin	(2) B-38686	Driving button	B-38707
Lever stud	(2) B-38687	MRC bearing - 5205	
Gear bushing	B-38688	MRC bearing - 205S	(3)
Bearing closer	B-38690	MRC bearing - 206SF	

ZERO SPEED SWITCH MOUNTING

Bracket	A-93640	Woods 24L075 3/8 P - 24 grooves
Belt guard	A-93641	timing belt pulley with 5/8 hole
Belt guard	B-93642	Woods 255L075 3/8 P timing belt
Timing belt pulley	B-93643	AB Bul. 808 style (M-4) zero speed
Washer	(2) 1056	switch without bracket

1" CAPACITY SPINDLE

Spindle	A-44314	Spindle gear	B-68643
Front bearing closer	A-44315	Spindle sheave	B-92147
Rear bearing closer	B-44318	Cup Timken bearing 28622	B-93647
Large spindle gear	B-68642	Cone Timken bearing 28678	B-93648
Spindle gear spacer	B-38700	Cup Timken bearing 453A	B-93649
Spindle gear nut	B-44316	Cone Timken bearing 462	B-93650
Balancing ring	B-59735		
Spacer and oil retainer	B-44317		

1-1/4 CAPACITY SPINDLE

Spindle	A-44321	Balancing ring	B-59736
Front bearing closer	A-44322	Spindle sheave	B-92151
Rear bearing closer	B-44325	Cup Timken bearing - 33462	B-93651
Large spindle gear	B-52643	Cone Timken bearing - 33275	B-93652
Spindle gear spacer	B-41679	Cup Timken bearing - 29820	B-93653
Spindle gear nut	B-44323	Cone Timken bearing - 28985	B-93654
Small spindle gear	B-52642		

HAND OPERATED COLLET

Finger	(2)	B-35891	Spacer	B-38988
Crank lever		B-93449	Finger holder friction	B-44273
Rear end spindle guard		A-92204	Locknut	B-49945
Lever shaft		A-92258	Lever	B-92349
Spindle guard pin		B-32580	Handle	B-92351
Wedge shoe stud	(2)	B-34446	Yoke lever stud	B-41706
Finger roller pin	(2)	B-34448	Spindle wedge key	C-2210
Wedge shoe	(2)	B-35887	Gits oiler - 501-G	(3)
Finger roller	(2)	B-35892	Oil-Rite style DOSF - 106	
Yoke lever pin		B-35897		
Finger pivot pin	(2)	B-35898		
Link pin		B-35975		
Link		B-38804		
Spacer		B-38805		
Yoke lever pin		B-38978		

1" HAND OPERATED COLLET

Yoke lever	A-35886	Collet hood	A-43811
Wedge	B-37700	Collet hood guard	A-43812
Abutment sleeve	B-38802	Collet ring	A-43810
Finger holder	B-39129	Standard collet	A-44607
		Plunger	B-46335

1-1/4" HAND OPERATED COLLET

Yoke lever	A-41695	Collet hood guard	A-43978
Wedge	B-41691	Collet hood	A-43969
Finger holder	B-41692	Collet ring	A-43981
Abutment sleeve	B-41693	Collet	A-44871
		Plunger	B-43977

HEAD END BRACKET

Head end bracket	L-92360	Gripnotch belt	B-92137
Cover	A-38789	Left half sheave	B-92145
Top cover	B-41167	Right half sheave	B-92146
Feed shaft	B-38678	Pin (2)	321
Feed shaft extension	B-38790	Washer	1068
Bearing closer	B-38793	MRC ball bearing #204-S (2)	
Feed shaft bearing spacer	B-38794	Gits oiler - 501-G	

MOTOR DRIVE

Standard Dayton motor, 5/2.5 HP,
frame 213, 1800/900 RPM, (blower
cooled)Ref. dwg. B-210-500-1
Motor bracket
Bracket gasket
Motor shaft

A-69025
A-59038
A-91257

2-1/4 x 6-3/8 U. S. Gypsum
expand-X, size 1/2, #40,
flattened, black metal screen (2)
bearing closer
Locknut
Oil retainer
MRC ball bearing - 206-SF

B-38690
B-41999
B-44262

Bardons & Oliver, Inc. - Cleveland, Ohio U.S.A.

2A-10-P

PUSHBUTTON MOTOR CONTROL

Switch cover	A-59141	Stop plate	B-59144
Forward & reverse hub	B-92260	Hi-Low shaft	B-59145
Hi-Low hub	B-92261	Forward-Reverse shaft	B-59146
Spring (4)	B-42667	Rack (2)	B-60859
Lever nut	B-43540	Pinion (2)	B-60860
Spring (2)	B-43665	Pin (6)	B-60861
Switch block (2)	A-80116	Pin (6)	B-60962
Cover	B-59143	Plate	B-67076
Forward & reverse lever	B-93699	Hi-Low shaft spacer	B-86234
		Handle (2)	B-92351
		Limit switch - AB.	
		PBSJ-20-18 (5)	
		Drill bushing GU-91	
		with 3/16 hole (5)	

TURRET SLIDE AND SADDLE

Slide	L-74292	Ratchet pin	(3)	B-64964
Saddle	L-74293	Rack		B-65408
Tumbler	A-65399	Back gib		B-65411
Hex turret	A-65395	Back gib		B-65412
Turret clamp	A-74294	Front gib	(2)	B-65413
Turret cover	B-38428	Lock bolt lever pin		B-65416
Pawl	B-65421	Lock bolt lever roller		B-65417
Stop pin	B-38436	Lock bolt lever washer		B-65418
Pawl pivot	B-38437	Pawl cam		B-65420
Pawl spring	B-39246	Index stop shaft		B-65422
Lock bolt	A-65398	Stop screw roll		B-65423
Turret locating ring	A-65400	Tumbler screw		B-65424
Front slide cap	A-65401	Locating pin	(2)	B-65429
Lower front saddle cap	A-65403	Clamp stud		B-68687
Lower rear saddle cap	A-65404	Cover		B-70628
Lock bolt lever	A-65414	Lock bolt sleeve		B-72156
Rear saddle way	A-82265	Tumbler seat		B-72157
Rear slide cap	A-84048	Spring retainer		B-72158
Ind. stop screw nut carrier	B-12004	Clamp stud		B-74296
Gib screw	(2) B-31890	Release trip		B-74297
Knockout rod plug	B-38355	Clamp release		B-74298
Lock bolt spring	B-38432	Link		B-74299
Knockout rod	B-38434	Spacer		B-74300
Stop rod	B-38435	Guard		B-74301
Stop	B-38441	Washer		B-74302
Stop screw	(6) B-38442	Set screw block		B-74303
Ind. stop bevel gear	B-38447	Ratchet		B-75284
Bevel gear nut	B-38448	Clamp ring locator	(2)	B-77661
Binder bolt	(6) B-38452	Front saddle way		B-82266
Chip guard plate	B-42693	Front saddle way		B-82267
Chip guard	B-42694	Binder hub		B-92239
Knockout spring	B-44585	Binder handle		B-92325
Lock bolt bushing	(6) B-47905	Handle		B-92351
Bevel gear	B-54481	Binder stop		B-93703
Way stud	(10) B-58225	Gits oiler - 502		502
Oil plug	B-58855	O-ring - 1820-8	(2)	
Clamp nut	B-59767	Timken bearing cone#3		
Lever washer	B-63347	precision - 13181		
		Eaton snap ring - 307	(2)	

SADDLE APRON

Pump lever	B-34197	Gear	B-38337
Turnstile sleeve	B-34202	Feed lever plunger	B-38338
Friction	B-34201	Oil gage gasket	B-38359
Gear shift lever	B-38323	Pump body gasket	B-38361
Saddle apron	A-38332	Roller	(2) B-38397
Saddle apron cover	A-38333	Cam spacer	B-38399
Cover plate	A-93155	Turnstile handle	(4) B-92241
Power feed lever	A-93156	Pin	(2) B-39805
Pump body	A-39986	Detent spring	B-39915
Worm gear	B-38321	Feed lever handle	B-92244
Feed shaft	A-38330	Turnstile hub	B-39989
Cam	A-92323	Splined shaft sleeve	B-39990
Pinion shaft	A-38403	Cover gasket	B-40206
Cover gasket	A-92456	Apron gasket	B-40207
Dial	A-92327	Pump lever bushing	B-41413
Feed lever cam	B-31804	33-18T cluster gear	B-41436
Feed lever spring	B-31917	1st splined shaft sleeve	(2) B-41439
30-15T cluster gear	B-34208	1st splined shaft	B-41729
Friction bolt	B-34214	2nd splined shaft	B-41730
Pinion shaft sleeve	B-34220	Pump spring	B-43659
Gear bushing	B-34222	Cover	B-62189
Bearing spacer	(2) B-34272	Gasket	B-62190
Friction plug	(3) B-34956	Bearing spacer	B-92352
Friction spring	(3) B-34957	Dial knob	(3) B-93655
Pump plunger	B-35654	Handle	(5) B-92351
Pump - screw plug	B-35655	Straight pin	(2) 314
Pump - screw plug	B-35656	Pin	315
Pump - spring plunger	B-35657	Washer	1066
35-24T cluster gear	B-36092	MRC ball bearing - 203S	(4)
Friction shaft nut	B-36115	Aetna thrust bearing - E7	(2)
Bearing retainer	(2) B-36243	Hyatt roller bearing - 17012	(2)
Friction bolt spacer	B-36258	Alemite fitting - 1608	(5)
Oil gage cover	B-36350	Alemite fitting - 1728J	
Oil gage glass	B-36358	Oil seal -60318	(2)
Cam shaft	B-92461	Tube (20 inches) - 1/4 OD x 20 L	
Gear shift lever shaft	(2) B-38319	Linear O-ring - 1820-8	
Worm	B-38322		
Gear shift lever	B-38324		
Gear shifter block	B-38326		
Triple cluster gear	B-38327		
Gear shift lever bushing	B-38317		

COMBINATION CROSS SLIDE AND CARRIAGE

Cross slide	A-39814	Spacer	(2)	B-38843
Cross slide gib	B-38849	Latch	(2)	B-38844
Carriage	A-39813	Carriage gib		B-38845
Feed screw nut	B-50592	Front cap		B-38847
Carriage apron	A-44004	Rear cap		B-38848
Eccentric bushing	B-39816	Rack		B-38850
Handwheel - Balcrank	A-93813	Pinion shaft		B-39817
Handwheel - Balcrank	A-93891	Gib nut		B-41176
Binder screw collar	(2) B-33428	Gibstud		B-41177
Stop pin	B-34640	Cross feed dial		B-42826
Long feed dial	B-36044	Binder screw lever		B-43025
Handwheel shaft	B-36050	Wiper cover	(4)	B-44795
Pinion shaft	B-36051	Wiper	(4)	B-49380
Pinion	B-36052	Lockscrew		B-50553
Pinion shaft gear	B-36053	Feed screw		B-50886
Latch stud	B-36058	Lever hub		B-79672
Latch stud	B-36059	Lever arm		B-92262
Disc	(2) B-36060	Handle		B-92351
Spacer	B-36061	Dowel pin	(2)	975
Binder screw	B-36063	Brass shoe	(2)	1049
Collar	B-36064	Washer	(2)	1065
Stop	B-37062	Brass shoe		2245
Trip dog	(2) B-37064	Brass shoe	(2)	2246
Tee nut	(2) B-38622	Brass shoe	(2)	2247
Spacer	(2) B-38842	Brass shoe		2249
		MRC bearing - 7203	(2)	

COOLANT PUMP AND PIPING

Valve body
Valve stem
Gusher coolant pump
Model 1-P3 long 1/10 HP,
230-460 volt

B-93716
B-93717

American flexible coolant
line with male coupling and
open nozzle
Knob

B-93655

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AIR OPERATED COLLET

Head end bracket	L-93661	Yoke lever pin	B-35897
Collet control plate	A-93723	Finger pivot pin (2)	B-35898
Lever shaft	A-93659	Link pin	B-35975
Bracket	A-93658	Link	B-38804
Link pin	B-37081	Spacer	B-38805
Roller pin	B-51578	Yoke lever pin	B-38978
Cylinder rod end	B-79949	Spacer	B-38988
Cylinder mounting bracket	B-81592	Finger holder friction	B-44273
Cylinder pivot bracket	B-84122	Locknut	B-49945
Finger (2)	B-35891	Yoke lever stud	B-41706
Crank lever	B-93449	Spindle wedge key	C-2210
Rear end spindle guard	A-92204	Gits oiler - 501-G (3)	
Spindle guard pin	B-32580	Oil-Rite style DOSF - 106	
Wedge shoe stud (2)	B-34446	Logan RFL unit - 401	B-88695
Finger roller pin (2)	B-34448	Hannifin air cylinder,	
Wedge shoe (2)	B-35887	Series 2A, 3-1/4 bore - 2-3/4	
Finger roller (2)	B-35892	stroke, 1" rod mount., style	
		"F", thread style 4	B-91812
		Barksdale manual 3 position	
		4 way valve model 9021-M	B-93456

Bardons & Oliver, Inc. - Cleveland, Ohio U.S.A.

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AIR OPERATED COLLET FROM CROSS SLIDE

Guard	A-92562	Tee nut	B-38622
Rear cap	B-91723	Washer	1054
Control arm	B-91724	Allen Bradley Bul. 802T-W2	
Cam	B-91725	limit switch with adjustable	
Block	B-91726	roll lever	
Block	B-91727	Numatics 1/4" solenoid operated	
		4-way air valve	B-71670

1" AIR OPERATED COLLET

Yoke lever	A-35886	Collet hood	A-43811
Wedge	B-37700	Collet hood guard	A-43812
Abuttment sleeve	B-38802	Collet ring	A-43810
Finger holder	B-39129	Std. collet	A-44607
		Plunger	B-46335

1-1/4" AIR OPERATED COLLET

Yoke lever	A-41695	Collet hood guard	A-43978
Wedge	B-41691	Collet hood	A-43969
Finger holder	B-41692	Collet ring	A-43981
Abuttment sleeve	B-41693	Collet	A-44871
		Plunger	B-43977

RATCHET BAR FEED (COMMON)

Rear bar stand	B-34854	Ratchet	B-38819
Front bar stand	A-42308	Feed bar	B-38820
Lever	B-42310	Slotted feed bar	B-38821
Ratchet connection	B-38797	Washer	1058
Drip trough	A-37840	Headless screw	(2) 2130
Link pin	B-37081	Dowel pin	283
Link pin	B-37711	Dowel pin	292
Spring	B-38192	Spring	1530
Latch	B-38800	Washer	1837
Link	B-38803	Brass shoe	2248
		Pin	2088

1" RATCHET BAR FEED

Sliding head	A-38795	Chuck plate	B-35692
Stand head	B-81413	Bearing spacer	B-35693
Revolving head	A-83720	Support tube	B-38822
Chuck guard	A-38810	Support tube coupling	B-40354
Chuck screw	B-35687	Center plug	B-83721
Chuck jaws	B-35688	Support tube spacer	B-93592
Front bearing closer	B-35690	MRC ball bearing - 208-SF (2)	B-93584
Rear bearing closer	B-35691	Gits oiler - 501-G	

1-1/4 RATCHET BAR FEED

Stand head	B-81412	Front bearing closer	B-35333
Sliding head	A-42312	Rear bearing closer	B-35334
Revolving head	A-83718	Bearing spacer	B-35335
Chuck guard	A-40606	Support tube	B-42318
Chuck screw	B-35330	Support tube coupling	B-42319
Chuck jaws	B-35331	Center plug	B-83719
Chuck plate	B-35332	MRC ball bearing - 210-SF (2)	B-88666
		Gits oiler - 502-G	

SPINDLE MOTOR - REMOTE CONTROL

Cover	(2)	B-49450	Lever	(2)	B-52965
Bracket		A-50015	Plunger	(2)	B-52967
Forward and reverse box	(2)	A-55446	Stop screw	(6)	B-66261
Nut	(2)	B-49452	Hi-Low dog	(3)	B-81112
Spring	(2)	B-49463	Stop screw roll		B-66262
Cap	(2)	B-50003	Switch block		A-81113
Forward and reverse dog	(3)	B-50007	Filler piece		B-86135
Hi-Low dog	(3)	B-50008	Pin	(4)	2371
Bar		B-50016	C2-ID01-A3H limit switch, Dennison		
Insulator	(2)	B-51143	Micro-Switch BZ-2RS	(2)	
			Gits oiler - 1219		

FOR REMAINING PARTS ADD TURRET SLIDE AND SADDLE (PAGE 2A-12 -P) PARTS
BUT OMIT B-38442 and B-65423

SQUARE TURRET

Binder bolt		B-42144	Tumbler	A-61146
Base		A-58492	Pivot screw	B-58482
Lockbolt lever		B-63351	Tumbler plunger	B-58483
Lockbolt cam		B-63352	Square turret	A-58491
Lockbolt bushing	(4)	B-32046	Spring	B-73527
Lockbolt spring		B-32049	Fillister head screw	(3) 16
Screw plug		B-32055	Spring	(2) 2075
Lockbolt		B-34234	Square head set screw	(12) 2093
Lockbolt sleeve		B-34235	Straight pin	2326
Tumbler pin		B-34236	Plug	(2) 2397
Bottom plate		B-34243		
Binder lever collar		B-34248		
Spring plunger		B-34249		
Tee nut	(2)	B-36070		
Lever shaft		B-42145		
Lever bushing		B-42146		
Lever collar		B-42147		
Lever collar		B-42148		
Lever ball		B-42149		
Indexing plate		B-43646		
Center stud		B-43651		
Center bushing		B-51196		
Center sleeve		B-51197		

SINGLE FRONT TOOL POST

Body	A-43391	Stud	B-38876
Tee nut	B-36070	Key	B-43392
Adjusting nut	B-37096	Square head set screw	2093
Wedge	B-38875		

REAR TOOL POST

Body	B-41281	Wedge	B-38875
Tee nut	B-36070	Stud	B-38876
Adjusting nut	B-37096	Square head set screw (2)	2093

For KEY

SADDLE APRON

Apron	L-95728	Feed Lever	A-95423
Apron cover	A-94828	Sleeve	B-65340
Right side cover	A-96024	Screw	B-65341
Turnstile sleeve	A-94831	Shift pin	(2) B-65342
Left side cover	A-96025	Bushing	B-65386
Top cover	A-95422	Lever screw	B-65817
Worm gear	B-65296	Fd. lever plunger	B-65822
Lever	A-98921	Tooth clutch	B-96031
Lever	B-65803	Tooth clutch	B-65824
Triple cluster gear	A-65808	Gear	B-95730
Cam	A-69916	Rear cover	B-65834
Cam shaft	A-94994	Rear gasket	B-65836
Front gasket	A-95122	Lever guard	B-67045
Left side gasket	A-96064	Fd. lever cam	B-67046
Right side gasket	A-96065	Clutch plug	(3) B-69183
Hollow shaft	A-95125	Bushing	B-73036
Shaft	(2) A-95126	Handle	(5) B-92351
Clutch bolt	A-95127	Knob	(3) B-93655
Spring	B-31917	Lever stop	B-95006
Feed arrow	B-42100	Cam spacer	B-95009
Spring	(3) B-52222	Fd. lever stud	B-95019
Spacer	(2) B-62521	Knob	B-95020
Clutch bolt nut	B-65293	Retainer	B-95024
Dbl. cluster gear	B-65306	Spring	(4) B-95025
Dbl. cluster gear	B-65307	Spacer	B-95026
Dbl. cluster gear	B-65308	Pin	(2) B-95027
Worm	B-65311	Gasket	B-95130
Spacer	(2) B-65322	Feed dial	B-95131
Chip Guard	A-99520	Seal Retainer	B-95139
Pinnion Shaft	A-100093		

SADDLE APRON (CONT.)

Dial feed plate		B-95425	Arrow breather vent ASP-2BV	B-95755
Detent plate		B-95133	Bijur KIC-C-2367 lube pump 1 1/2 stroke	
Spacer		B-95134	1 in. stroke 1 in. stroke	B-95754
Brg. spacer		B-95135	Bijur B-5734 sight gauge	B-95753
Spacer	(2)	B-95136	Bijur B-4067 fitting (3)(3)	
Brg. spacer	(2)	B-95137	Bijur 5C-25 tubing (28 in. long)	
Lg. fd. lever rod		B-95138		
Top gasket		B-95731	MRC Bearings	
Turnstile hub		B-100091	R-4 2	(2) B-95759
Turnstile handle	(5)	B-95141	104-KS 2	(2) B-95760
Plug		B-95837	107-KS	B-95761
Lever stop		B-96138	204-S 2	(2) B-95767
Clutch bushing		B-97309	207-S	B-95758
O-Rings			Aetna bearings (E-7)	(2) B-95762
PRP 568-008	(2)		Jergens #26908 plunger	B-94759
PRP 568-010			GA-92 drill jig bushing	
PRP 568-012	(2)		5/16 hole 5/16 hole	(2) B-95756
PRP 568-013				
PRP 568-015	(2)			
PRP 568-210				
PRP 568-213				
Victoprene seal #62302	(2)	B-95748		
J.M. #9846 hat gasket		B-95752		
Tru-Arc snap rings				
5100-78	(2)			
5100-137				
5100-250				

SADDLE APRON

Apron	L-95728	Dial marker	B-65334
Apron cover	A-94828	Sleeve	B-65340
Right side cover	A-96024	Screw	B-65341
Turnstile sleeve	A-94831	Shift pin	(2) B-65342
Left side cover	A-96025	Bushing	B-65386
Top cover	A-95422	Lever screw	B-65817
Worm gear	B-65296	Fd. lever plunger	B-65822
Lever	B-65802	Tooth clutch	B-96031
Lever	B-65803	Tooth clutch	B-65824
Triple cluster gear	A-65808	Gear	B-95730
Cam	A-69916	Rear cover	B-65834
Cam shaft	A-94994	Rear gasket	B-65836
Front gasket	A-95122	Lever guard	B-67045
Left side gasket	A-96064	Fd. lever cam	B-67046
Right side gasket	A-96065	Clutch plug	(3) B-69183
Hollow shaft	A-95125	Bushing	B-73036
Shaft	(2) A-95126	Handle	(5) B-92351
Clutch bolt	A-95127	Knob	(3) B-93655
Spring	B-31917	Lever stop	B-95006
Feed arrow	B-42100	Cam spacer	B-95009
Spring	(3) B-52222	Fd. lever stud	B-95019
Spacer	(2) B-62521	Knob	B-95020
Clutch bolt nut	B-65293	Retainer	B-95024
Dbl. cluster gear	B-65306	Spring	(4) B-95025
Dbl. cluster gear	B-65307	Spacer	B-95026
Dbl. cluster gear	B-65308	Pin	(2) B-95027
Worm	B-65311	Gasket	B-95130
Spacer	(2) B-65322	Feed dial	B-95131

SADDLE APRON (CONT.)

Dial feed plate		B-95132	Arrow breather vent ASP-2BV	B-95755
Detent plate		B-95133	Bijur KIC-C-2367 lube pump	
Spacer		B-95134	1 in. stroke 1 in. stroke	B-95754
Brg. spacer		B-95135	Bijur B-5734 sight gauge	B-95753
Spacer	(2)	B-95136	Bijur B-4067 fitting	(3)
Brg. spacer	(2)	B-95137	Bijur 5C-25 tubing (28 in. long)	
Lg. fd. lever rod		B-95138		
Top gasket		B-95731	MRC bearings	
Turnstile hub		B-95140	R-4	(2) B-95759
Turnstile handle	(5)	B-95141	104-KS	(2) B-95760
Plug		B-95837	107-KS	B-95761
Lever stop		B-96138	204-S	(2) B-95767
Clutch bushing		B-97309	207-S	B-95758
			Aetna bearings (E-7)	(2) B-95762
0-Rings			Jergens #26908 plunger	B-94759
PRP 568-008	(2)		GA-92 drill jig bushing	
PRP 568-010			5/16 hole 5/16 hole	(2) B-95756
PRP 568-012	(2)		Feed lever	A-95423
PRP 568-113			Pinion shaft	A-95424
PRP 568-115	(2)		Dial feed plate	B-95425
PRP 568-210			Seal retainer	B-95139
PRP 568-213			Feed arrow	B-42100
Victoprene seal #62302	(2)	B-95748		
J.M. #9846 hat gasket		B-95752		
Tru-Arc snap rings				
5100-78	(2)			
5100-137				
5100-250				