



LIFTING AND RIGGING INSPECTION FREQUENCIES AND RECORDS GUIDE



PRODUCT TYPE	STANDARD	FREQUENCY OF PERIODIC INSPECTION		INSPECTION RECORDS REQUIRED	
Lever Hoists	ASME B30.21	Normal Service - Yearly * Heavy Service - Semiannually * Severe Service - Quarterly * Special Service - As recommended by qualified person		Yes *	
Shackles	ASME B30.26	Normal Service - Yearly Severe Service - Monthly to Quarterly Special Service - As recommended by qualified person		No	
Adjustable Hardware	ASME B30.26	Normal Service - Yearly Severe Service - Monthly to Quarterly Special Service - As recommended by qualified person		No	
Compression Hardware	ASME B30.26	Normal Service - Yearly Severe Service - Monthly to Quarterly Special Service - As recommended by qualified person		No	
Links, Rings, and Swivels	ASME B30.26	Normal Service - Yearly Severe Service - Monthly to Quarterly Special Service - As recommended by qualified person		No	
Rigging Blocks	ASME B30.26	Normal Service - Yearly Severe Service - Monthly to Quarterly Special Service - As recommended by qualified person		No	
Overhead Hoists (Underhung) Hand Chain Operated Hoists, Electric Powered Hoists, and Air-Powered Hoists	ASME B30.16	Frequent Inspection: Normal Service - Monthly Heavy Service - Weekly to Monthly Severe Service - Daily	Periodic Inspection: Normal Service - Yearly * Heavy Service - Semiannually * Severe Service - Quarterly *	Frequent Inspection: No	Periodic Inspection: Yes *
Alloy Chain Slings	ASME B30.9	Normal Service - Yearly Severe Service - Monthly to Quarterly Special Service - As recommended by qualified person		Yes	
Wire Rope Slings	ASME B30.9	Normal Service - Yearly Severe Service - Monthly to Quarterly Special Service - As recommended by qualified person		Yes	
Metal Mesh Slings	ASME B30.9	Normal Service - Yearly Severe Service - Monthly to Quarterly Special Service - As recommended by qualified person		Yes	
Synthetic Rope Slings	ASME B30.9	Normal Service - Yearly Severe Service - Monthly to Quarterly Special Service - As recommended by qualified person		Yes	
Synthetic Web Slings	ASME B30.9	Normal Service - Yearly Severe Service - Monthly to Quarterly Special Service - As recommended by qualified person		Yes	
Polyester Roundslings	ASME B30.9	Normal Service - Yearly Severe Service - Monthly to Quarterly Special Service - As recommended by qualified person		Yes	
Below-the-Hook Lifting Devices – Structural and Mechanical	ASME B30.20	Normal Service - Yearly * Heavy Service - Semiannually * Severe Service - Quarterly * Special Service - As recommended by qualified person		Yes *	
Below-the-Hook Lifting Devices – Vacuum Lifting Devices	ASME B30.20	Normal Service - Yearly * Heavy Service - Semiannually * Severe Service - Quarterly * Special Service - As recommended by qualified person		Yes *	
Below-the-Hook Lifting Devices – Close Proximity Operated Lifting Magnets	ASME B30.20	Normal Service - Yearly Heavy Service - Quarterly Severe Service - Monthly Special Service - As recommended by qualified person		Yes	
Below-the-Hook Lifting Devices – Remotely Operated Lifting Magnets	ASME B30.20	Normal Service - Yearly Heavy Service - Quarterly Severe Service - Monthly Special Service - As recommended by qualified person		Yes	
Below-the-Hook Lifting Devices – Scrap / Material Handling Grapples	ASME B30.20	Normal Service - Yearly Heavy Service - Quarterly Severe Service - Monthly Special Service - As recommended by qualified person		Yes	
Hooks	ASME B30.10	Frequent Inspection: Normal Service - Monthly Heavy Service - Weekly to Monthly Severe Service - Daily to Weekly	Periodic Inspection: Normal Service - Yearly Heavy Service - Semiannually Severe Service - Quarterly	Frequent Inspection: No	Periodic Inspection: Yes *

* An external coded mark on the hoist or device is an acceptable identification in lieu of records. (A metal stamp mark shall not be made in a highly stressed area.)