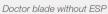


TKM OptiPrint doctor blades, designed for gravure and flexographic printing,

are multi-purpose blades, gentle to your cylinders, manufactured of					
premium carbon steel with a high chromium content. The fine micro-steel					
structure wears down powderwise, preventing contamination from					
detached steel particles throughout the entire inking and doctoring					
system for a constantly high level of print quality.					

Doctor blade shape	Applications	Coatings	
Plate			
IB D IC	Gravure and flexo- graphic printing	ESP and Protect	
Stable 2°			
[B ☐ A ☐ I C	Gravure and flexo- graphic printing	ESP and Protect	
FlexoTip			
[B 30° D C	Flexographic printing	Protect	







Doctor blade with ESP



Doctor blade with Protect

Advantages

- Up to to 20% higher durability
- Less cylinder wear
- Short start-up times (gravure)
- Continuous high print quality
- Less waste
- Reduced machine downtime

Detailed dimensions

Α	(doctor blade width)	10.0 mm	_	80.0 mm
В	(doctor blade thickness)	0.15 mm	-	0.3 mm
С	(tip thickness)	0.055 mm	-	0.125 mm
D	(tip width)	1.0 mm	-	1.7 mm

Achieve even higher quality printing results with ESP and Protect

TKM's ESP treatment and Protect coating will increase the durability of your doctor blades and your cylinders leading to significantly higher quality printing results, with the following advantages:

- Contact zone with the highest surface quality
- Less burr formation
- Corrosion protection
- Less waste
- Time saving on printing start-up
- Less wear
- Higher durability