

Merit

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This certificate is granted and awarded by the authority of the Nadcap Management Council to:

IMR KHA - Portland LLC

**5687-A SE International Way
Portland, OR 97222
United States**

This certificate demonstrates conformance and recognition of accreditation for specific services, as listed in www.eAuditNet.com on the Qualified Manufacturers List (QML), to the revision in effect at the time of the audit for:

Materials Testing Laboratories

Certificate Number: 3290188620
Expiration Date: 31 July 2021
Accreditation Length: 24 Months

Michael J. Hayward
Vice President and Chief Operating Officer

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SCOPE OF ACCREDITATION

Materials Testing Laboratories

IMR KHA - Portland LLC
5687-A SE International Way
Portland, OR 97222

This certificate expiration is updated based on periodic audits. The current expiration date and scope of accreditation are listed at: www.eAuditNet.com - Online QML (Qualified Manufacturer Listing).

In recognition of the successful completion of the PRI evaluation process, accreditation is granted to this facility to perform the following:

AC7101/1 Rev F - Nadcap Audit Criteria for Materials Testing Laboratories – General Requirements for All Laboratories (to be used on audits before 5 May 2019)

AC7101/2 Rev D - Nadcap Audit Criteria for Materials Testing Laboratories – Chemical Analysis (to be used on audits on/after 22 March 2015)

(F) Atomic or Optical Emission Spectroscopy (AES or OES)

(F2) Atomic Emission Spectroscopy – Inductively Coupled Plasma (ICP–OES/AES)

(F3) Atomic Emission Spectroscopy – Spark/Arc (S/A–OES)

(G) Elemental Analysis (Combustion or Fusion)

(G1) – Carbon

(G2) – Hydrogen

(G3) – Nitrogen

(G4) – Oxygen

(G5) – Sulfur

Specify the Alloy Base for Accreditation

Al Base

Cu Base

Fe Base

Ni Base

Ti Base

AC7101/3 Rev D - Nadcap Audit Criteria for Materials Testing Laboratories – Mechanical Testing (to be used on audits on/after 4 December 2016)

(A) Room Temperature Tensile

- (B) Elevated Temperature Tensile
- (C) Stress Rupture
- (N) Impact
- (XA) Creep
- (XN) Bend Testing

AC7101/4 Rev F - Nadcap Audit Criteria for Materials Testing Laboratories – Metallography and Microindentation Hardness (to be used on/after 14 August, 2016)

- (L0) Metallographic Evaluation
- (L1) Microindentation (Interior)
- (L10) Near Surface Examinations – Carburization / Decarburization
- (L11) Grain Size
- (L12) Inclusion Rating
- (L2) Near Surface Examinations – Alloy Depletion
- (L3) Near Surface Examinations – Oxidation/Corrosion
- (L4) Near Surface Examinations – Casting (Mold) Reactions Layers
- (L5) Near Surface Examinations – Microindentation (Surface–Case Depth)
- (L5X) Near Surface Examinations – Microindentation (Surface) (Chord Method ARP1820)
- (L6) Near Surface Examinations – Nitriding
- (L7) Near Surface Examinations – IGA, IGO
- (L8) Near Surface Examinations – Alpha Case: Wrought Titanium
- (L9) Near Surface Examinations – Alpha Case: Cast Titanium
- (XL) Macro Examination

AC7101/5 Rev D - Nadcap Audit Criteria for Materials Testing Laboratories – Hardness Testing (Macro) (to be used on audits on/after 22 March 2015)

- (M1) Brinell Hardness
- (M2) Rockwell Hardness

AC7101/6 Rev D - Nadcap Audit Criteria for Materials Testing Laboratories – Corrosion (to be used on/after 1 July 2018)

- (Q1) Detecting susceptibility to intergranular attack in austenitic stainless steel
 - (Q1–1) Oxalic Acid Etch Test
 - (Q1–4A) Copper–Copper Sulfate– 16% Sulfuric Acid Test “Strauss test” (bend test)

AC7101/7 Rev D - Nadcap Audit Criteria for Materials Testing Laboratories – Mechanical Testing Specimen Preparation (to be used on audits on/after 15 May 2016)

- (Z) Standard Specimen Machining
 - (Z1) Low Stress Grinding
 - (Z3) Cast Specimens
 - (Z4) Special Preparation

AC7101/9 Rev C - Nadcap Audit Criteria for Materials Testing Laboratories – Specimen Heat Treating (to be used on/after 15 January 2017)

AC7110/13 Rev B - Nadcap Audit Criteria for Evaluation of Welds to be used ON OR AFTER 5 MAY 2013

DO NOT CHECK – INFORMATION ONLY – IF YOU ARE SELECTING THE AC7110/13 CHECKLIST YOU MUST ALSO SELECT AC7101/4 – Nadcap Audit Criteria for Materials Test Laboratories – Metallography and Microhardness

Supplement A – Metallurgical Evaluation of Welder / Welding Operator Qualifications (identify if this process is used)

Supplement B – Metallurgical Evaluation of Fusion Welds (identify if this process is used)

Supplement D – Metallurgical Evaluation of Resistance Welds (identify if this process is used)

Supplement E – Bend Test Evaluation of Fusion Welds (for other testing purposes)

Supplement E – Bend Test Evaluation of Welder/Welding Operator Qualification Welds

AC7110/13S Rev D - Nadcap Supplemental Audit Criteria for Evaluation of Welds to be used on audits ON OR AFTER 11 January 2015)

U10 GE Aviation

ISO/IEC - Currently accredited by an ILAC approved source

Lab Type - Lab Type

Independent