



DIMENSIONS & PIPE CONNECTIONS						
"A"	NO.	NAME	PORT SIZE	QTY	MATERIAL	STYLE
30" - 72.68"	N1	INLET	6"	1	316L	FLANGE
40" - 82.68"	N2	OUTLET	6"	1	316L	FLANGE
-	N3	GAUGE PORT	0.5"	1	316L	NPTF
-	N4	VENT PORT	0.5"	1	316L	NPTF
-	N5	DRAIN PORTS	1"	2	316L	NPTF

HOUSING SPECIFICATIONS	
DESIGNED PRESSURE (PSIG)	195
OPERATING PRESSURE (PSIG)	150
OPERATING TEMP (°C)	110

- TECHNICAL PARAMETERS**
1. THIS APPARATUS MEETS GMP STANDARD
 2. ALL WELD-SEAMS ARE ARGON WELDED
 3. MAXIMUM CORROSION RESISTANCE
 4. SURFACE FINISH: 320# MACHINE POLISH-PASSIVATE.
 5. MATERIAL: 316L

UNLESS OTHERWISE SPECIFIED		MATERIALS		SURFACE TREATMENT	
All dimensions are in inches. Remove all burrs and break sharp edges. Tolerances:					
Decimals: XX ± .01 XXX ± .005 Angles: ± 1°		This drawing and the data contained hereon are confidential and the property of Critical Process Corp or its subsidiary corporations. Any other use or reproduction of this drawing is expressly prohibited without Critical Process's consent.			
Surface Roughness: 32		DO NOT SCALE PRINT			
ITEM		QTY		LIST OF MATERIAL	
ACAD FILE # TD36R.DWG				NUMBER	
DWN BY: BMD/DN		DATE: 7/08		CRITICAL PROCESS FILTRATION, INC	
CHK BY:				NASHUA, NH	
APPD BY:				WWW.CRITICALPROCESS.COM	
APPD BY:				PH: 603-880-4420	
APPD BY:				CIH SERIES - SALES DRAWING	
APPD BY:				36 ROUND INDUSTRIAL SWING BOLT	
RELEASE DATE:				SITE: D	
				DWG NO: TD36R	
				REV: -	