

Finish Description: Gun Metal Grey with Arconic Tectur-Al™ was developed by Lorin Industries and designed specifically for interior applications. The subtle, variegated surface appearance makes it very appealing to designers wanting a unique finish that differentiates them from the norm.

Reference Part Number (s)

1136-350-001

Industry Designations

Aluminum Association

AA-M12-C23-A23

Mil A-8625F Classification

Type II Sulfuric Anodize

Industry Standards

AAMA 611-12

Voluntary Specification for Anodized Architectural Aluminum

ISO 9001: 2008

Quality management system

Mil A-8625F Anodizing Standard

Anodic Coatings for Aluminum and Aluminum Alloys

Aluminum Properties

Alloy: ZN30

Temper: H25

Finish: Mill Finish

Mechanical Properties

UTS: 22-28 ksi [152-193MPa]

YTS: 19-25 ksi [131-172 MPa]

Elongation: 8% minimum

Bend Radii: Recommended 1t min

Chemical Properties

Si: 1.5—2.0 %

Fe: 0.3—0.7 %

Cu: 0.15—0.30 %

Mn: 0.6—0.9 %

Mg: 0.3—0.6 %

Cr: < 0.2 %

Zn: < 0.4 %

Ti: < 0.1 %

Al: Remainder

Stock Gauge Availability ¹

0.025" (0.6 mm)

Stock Width Availability ²

48.5" (1232 mm)

Anodize Film Thickness

Decorative Anodic Layer:

0.350 mils [8.9 μm]

Anodize Finish Properties

Optical: Not applicable

Gloss: Coarse Matte

Color : D394, Gunmetal Grey

Color Target: < Δ Delta E of 6

UV Stable: No

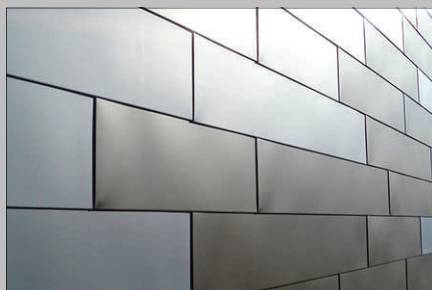
Environment: Interior

Seal: S3, Dye Stain

Quality Grade: 5

Other: This alloy has a natural surface variation that can change from coil-to-coil and each lot purchased. This product will have a variegated surface finish and is considered an acceptable attribute for this material. The variegated surface finish can also interfere with color measurement, therefore the color specifications established for this finish is wider than our standard color tolerances.

Footnotes: 1 - Other gauges can be custom ordered. 2 - Other widths can be custom ordered.



Aluminum Secondary Services

- Shearing, Width Capabilities:**
7" (178mm) - 62" (1575 mm)
- Shearing, Length Capabilities:**
Up to 192" (4876 mm)
- Shearing, Loading Gauge:**
Up to 0.080" (2.0 mm)
- Slitting, Width Capabilities:**
0.75" (19 mm) min
- Slitting, Loading Gauge:**
Up to 0.100" (2.5 mm)
- Other Secondary Services:**
Protective peel-able films
International packaging
Perforating and embossing

Maintenance and Cleaning

The anodized aluminum finish can be washed with mild soap and water followed by a clean water rinse. For more information on cleaning anodized aluminum, please refer to the Aluminum Association Publication 92, Care of Aluminum or AAMA 609 & 610-09, Cleaning and maintenance guide for architecturally finished aluminum.

Sustainability and LEED

- Recycled Content:**
100% recyclable
Reclaimed > 90.0%
201112 Mill06
- Volatile Organic Compounds:**
The aluminum oxide layer does not contain any VOC's

Availability

The standard lead time for stocked gauges and widths is two weeks for anodizing and one week for any secondary services such as slitting, shearing and applying transparent protective films or paper.

Please check availability of Non-Stocked materials by contacting our sales staff using our toll free number 800.654.1159 or email your request to info@lorin.com. Some raw materials may have extended lead times.

Technical Support

A staff of factory trained personnel are available to offer technical assistance. Please call our toll free number 800.654.1159 or email your question to info@lorin.com.

Product Support Partners

Lorin Industries works very closely with many manufacturers' in multiple markets who specialize in anodized aluminum fabrication. Our support staff can assist you if you are looking for finished components. Please call our toll free number 800.654.1159 or email your request for product and application support to info@lorin.com.

Warranty

A 20-year limited warranty may be available upon request. The warranty is issued on a per project basis and can be applied for on line by completing an application for warranty at www.Lorin.com

Anodized Finish Test Data

Characteristic	Test Method	Standard	Test Results
Oxide Layer, Thickness	ASTM B244 - Eddy current method	AA Protective & Decorative coating less than 10.2 µm (0.400 mil) maximum	Nominal Target, 8.9 µm (0.350 mils)
Oxide Layer, Weight	ASTM B137 - Coating Dissolution		> 2.1 mg/cm ² (13.6 mg/in ²)
Color Uniformity	ASTM B2244 - Calculation Δ Delta E	Must meet agreed upon specification	Lorin Color, D394 - Δ Delta E ≤ 6
Film Hardness	ASTM D3363 - Pencil Hardness	Based on a anodic film thickness, 6 µm (0.250 mils)	9H Hardness
Seal Quality	ASTM B136 - Dye Stain	Dye Stain Test	Pass, No Visible Stain

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