



DUPLICATING OEM TEXTURES

STANDARD OPERATING PROCEDURE

1

CLEAN



Clean with **Scuff & Clean** and a damp, gray scuff pad or a nylon bristle brush. Rinse with water and dry with clean, lint-free cloth. Clean with **SEM Solve**, **Plastic & Leather Prep** or **XXX Universal Surface Cleaner**. Wipe clean in one direction with clean, lint-free cloth.

2

REPAIR DAMAGE



Sand any shallow scratches or scuffs until smooth or, if extensive damage is present, refer to **Plastic Repair Standard Operating Procedure** first.

3

PREP



Mask the area to be sprayed.

FOR RAW PLASTIC: Apply **Adhesion Promoter** as per instructions.

FOR PAINTED SURFACES: Sand with a gray scuff pad. Blow off and re-clean with **SEM Solve**.

4

APPLY TEXTURE



Apply **Bumper Coater™** or **Trim Black** as a wet bed over the extended repair area. Apply **Texture Coating** in light mist coats 12" - 24" from surface.

- ① Apply additional coats in the same manner if needed to achieve OEM texture.
- ① Be sure to apply lightly enough so that raised textured spray does not flow together.

5

SAND



Sand flat surfaces with P320 – 800 grit sanding pad and use a gray scuff pad on sharp edges and corners. Blow off and wipe with a tack rag.

6

PAINT



Apply **Bumper Coater** or **Trim Black** as per instructions.



WATCH THE VIDEO AT:

semproducts.com/sop_duplicating_oem_textures

PRODUCT LIST



PREP

Part	Product	Size
38398	Scuff & Clean	16 oz. Tube
38373	SEM Solve	20 oz. Aerosol
38353	Plastic & Leather Prep	16 oz. Aerosol
39863	Plastic Adhesion Promoter	20 oz. Aerosol



TEXTURE & PAINT

Part	Product	Size
39853	Texture Coating	20 oz. Aerosol
39143	Trim Black	20 oz. Aerosol
41013	Trim Black Euro Jet - Matte	16 oz. Aerosol
41023	Trim Black Euro Jet - Satin	16 oz. Aerosol

See back side for additional products and sizes.

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BEFORE



AFTER



CHECK LOCAL VOC REGULATIONS TO ENSURE COMPLIANCE OF ALL PRODUCTS IN YOUR AREA. ALWAYS WEAR OSHA REQUIRED (PPE) PERSONAL PROTECTION EQUIPMENT TO ENSURE YOUR SAFETY.



DUPLICATING OEM TEXTURES

STANDARD OPERATING PROCEDURE | PRODUCT LIST CONTINUED

PRODUCT LIST



PREP

Part	Product	Size
38391	Scuff & Clean	Gallon Pump
38398	Scuff & Clean	16 oz. Tube
38371	SEM Solve	Gallon
38373	SEM Solve	20 oz. Aerosol
38374	SEM Solve	Square Quart
38351	Plastic & Leather Prep	Gallon
38353	Plastic & Leather Prep	16 oz. Aerosol
38354	Plastic & Leather Prep	Cone Top Quart
40401	XXX Universal Surface Cleaner	Gallon
40404	XXX Universal Surface Cleaner	Quart
39861	Plastic Adhesion Promoter	Gallon
39863	Plastic Adhesion Promoter	20 oz. Aerosol
39864	Plastic Adhesion Promoter	Cone Top Quart
77721	XXX Adhesion Promoter	Gallon
77723	XXX Adhesion Promoter	16 oz. Aerosol
77724	XXX Adhesion Promoter	Cone Top Quart



TEXTURE

Part	Product	Size
39853	Texture Coating	20 oz. Aerosol
39854	Texture Coating	Quart



TRIM BLACK

Part	Product	Size
339033	Trim Black Charcoal Metallic	16 oz. Aerosol
39063	Trim Black Gloss Black	16 oz. Aerosol
39068	Trim Black Gloss Black	Pint
39141	Trim Black	Gallon
39143	Trim Black	20 oz. Aerosol
39144	Trim Black	Quart
39141-LV	Low VOC Trim Black	Gallon
39144-LV	Low VOC Trim Black	Quart
41013	Trim Black Euro Jet - Matte	16 oz. Aerosol
41023	Trim Black Euro Jet - Satin	16 oz. Aerosol
41024	Trim Black Euro Jet - Satin	Quart
41033	Trim Black Euro Jet - Gloss	16 oz. Aerosol



BUMPER COATER™

Part	Product	Size
39101	Bumper Coater - Black	Gallon
39103	Bumper Coater - Flexible Black	20 oz. Aerosol
39104	Bumper Coater - Black	Quart
39101-LV	Low VOC Bumper Coater Black	Gallon
39104-LV	Low VOC Bumper Coater Black	Quart



BUMPER COATER™ AEROSOLS

16 OZ AEROSOLS

Part	Color
39023	Med. Driftwood Metallic
39073	Gloss Silver
39083	Gloss Black
39103	Flexible Black
39153	Charcoal
39163	Med. Smoke
39173	Dk. Smoke
39183	Med. Gray
39193	Dk. Gray
39253	Med. Titanium Metallic
39263	Dk. Titanium Metallic
39273	Charcoal Metallic
39283	Lt. Titanium Metallic
39293	Honda Black
39413	Med. Platinum Metallic
39423	Med. Quartz Metallic
39583	Lt. Charcoal



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