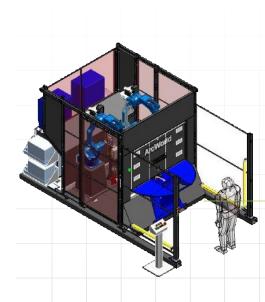
YASKAWA

STANDARD, PRE-ENGINEERED ARC WELDING SOLUTION



ArcWorld[®] 1000 Series

with DX200 Controller

ARCWORLD 1000

KEY BENEFITS

Advanced fabrication capabilities at an attractive ROI

Designed for general fabricators with light- to medium-volume production and tier-1 suppliers (high-volume)

Ideal ergonomics with single load/unload point for operator

Standard workcell is documented and supported by single source – Yaskawa Motoman

SPECIFICATIONS

MSR Positioners: 355-, 655- or 1,055-kg payload Table Tops: 1,524- or 1,828-mm diameters Optional: slip rings for utilities or hard stops for heavy parts

MA1440 Robot (1 or 2): 6-kg payload 1,440 mm horizontal reach See data sheet for complete detail

- Space-saving cell design features movable equipment base to improve access for maintenance.
- Common equipment base with forklift pickets and preassembled fencing make installation quick and easy.
- Fits conveniently in a 110" high trailer.
- Sliding interlocked doors on each side provide easy programming access.
- World's fastest MA1440 arc welding robots can reduce cycle time by 15 percent, greatly enhancing productivity.
- Available with one or two MA1440 "Master Arc" welding robots. Dual robot configurations double productivity.
- Twist-lock connectors are included on all interconnecting cables.
- Integrated utilities including gas, feeder signals and torch lead.

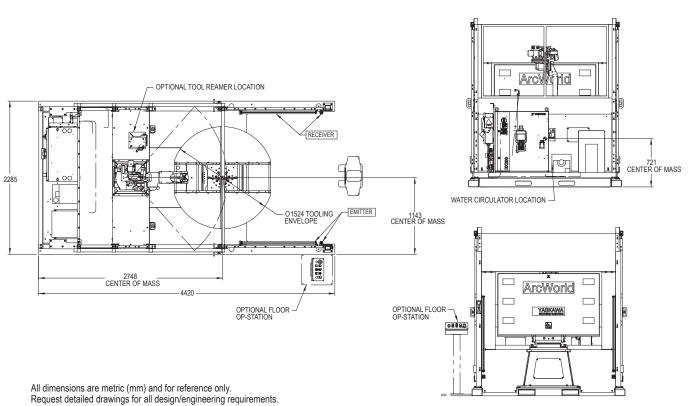
• Enhanced safeguarding, including Functional Safety Unit (FSU), is fully compliant with latest robot safety standard (ANSI/RIA R15.06-2012).

MSR POSITIONER SERIES:

ARCWORLD 1200

- Positioner available with 355-, 655-, and 1,055-kg payload capacity.
- H-frame table top reduces inertia by 54% compared to solid top table.
- 1,524 mm (60") turning diameter; divided by a protective arc screen that allows the operator to safely load and unload parts from one location outside the robot work envelope while the robot welds inside the cell.
- Optional 1,828 mm (72") turning diameter table is also available.
- Designed to accommodate single or multiple fixture part runs. Fixtures are easily located on the table using dowel pins. Fixture plates are available as an option.

ARCWORLD 1000 SERIES



SPECIFICATIONS

MA1440 Robot

6 kg payload 1,440 mm reach

DX200 Controller

Modules (full size) for dual or triple robots Programming pendant with single point of control Large color touch screen USB and CF card memory storage Standard Workcell Software Functions Multi-tasking (up to 7 jobs at once) Coordinated motion Mirror copy Ladder logic editing/display Collision detection Software weaving Safety ReTeach Ethermet port Fieldbus I/O options

ArcWorld Welding Package Weld-in-Teach mode function Graphic arc files Digital weld interface Integrated torch package Arm-mounted 4-roll wire feeder Welding power source

Workcell Features

Common cell base and programming platform Pneumatic F/R/L with manifold Power distribution (with multiple robots)

Operator Control (fence-mounted) E-Stop Illuminated push button cycle start (latching relay interlocked for safety)

MSR-Series Positioners	MSR-355	MSR-655
Payload capacity per side (kg)	355	655
Through-hole diameter (mm)	75	120
180 degree sweep time (sec)	2.5	3.0
Rated load inertia (kg•m ²)	235.9	524.9
AC servo driven		
Ergonomic load and program heights		
Standard table top diameter: 1,524 mm		
Optional table top diameter: 1,828 mm		
Total Safety Environment (in compliance with ANSJ/RIA R15.06-2012 and Canadian safety standards.) Safety-rated, tamper-resistant interlocks Single point of operator control Barrier guarding with protective arc curtains		
5 5 I		

Funtional Safety Unit (FSU) to monitor station axis on operator side

OPTIONS

Binzel or Tregaskiss torches and reamers Variety of weld packages; Miller, Fronius, Lincoln Wide variety of fieldbus cards and HMIs Vision systems Seam tracking and seam finding packages Kinetiq Teaching ToolSight® TCP gauge

Yaskawa America, Inc. Motoman Robotics Division

Cycle start button interlocked w/safeguards

L shaped, dual-channel light curtains

Sliding interlocked door at rear of cell

100 Automation Way Miamisburg, OH 45342 Tel: 937.847.6200 Fax: 937.847.6277

motoman.com

