YASKAWA

Certified Pre-Owned Robots

A certified pre-owned robot is, first and foremost, a Yaskawa product.
The robot may not be new, but our reputation for quality and dependability never wears out. You can find Yaskawa robots in production, hard at work, for many years beyond their originally anticipated life span.

A certified pre-owned Yaskawa robot can offer many years of highly productive, reliable performance at a fraction of the cost of a new robot. That's why Yaskawa Motoman customers continue to choose to return and invest their capital in Yaskawa equipment, both new and pre-owned.

RIGOROUS TESTING, INSPECTION

We work hard to earn that kind of loyalty. That's why each certified pre-owned robot must also pass a rigorous 60+ point testing and inspection process (see details on reverse) performed by factory-trained technicians.

This detailed and intensive process includes backlash evaluation on each robot axis; a weighted 24-hour run; torque monitor testing; and repeatability software analysis. Every robot is calibrated using our MotoCal™ process before it leaves Yaskawa Motoman to ensure the utmost accuracy for your process. A copy of all data gathered during this exhaustive process is attached to the robot when shipped.



SOFTWARE UPGRADES

Certified pre-owned robots include the latest software upgrade or we can match the existing software version at your facility for continuity, if you prefer. For your convenience, manuals for your robot can be located on motoman.com at any time.

ONE-YEAR PARTS ONLY WARRANTY

Every certified pre-owned robot is backed by a one-year parts warranty. Yaskawa Motoman will provide a replacement part for any part that fails in the first 12 months. This warranty period begins the day the robot ships to your facility.

AVAILABILITY

Yaskawa Motoman's inventory of certified pre-owned robots (and certified pre-owned part positioners) is constantly changing.

For current robot availability, please contact Yaskawa Motoman Customer Service at **937.847.3200**, your local Regional Technical Manager or Regional Sales Manager.

There are plenty of used robots, positioners and equipment out there, but they don't have to live up to Yaskawa Motoman's factory reputation for quality and reliability. When you buy a certified pre-owned robot directly from Yaskawa Motoman, you know what you are getting and are assured that we will stand behind it.

60+ ITEM MULTI-POINT INSPECTION AND REBUILD

CONTROLLER | TEACH PENDANT | MANIPULATOR

CERTIFIED PRE-OWNED ROBOTS

OVER 60+ ITEM MULTI-POINT INSPECTION AND REBUILD

CONTROLLER FUNCTION

Test and Inspection

- Play button and light
- Servo enable button and light
- · Hold button and light
- · Start button and light
- · Remote button and light
- Emergency Stop (E-stop) button operation
- · Alarm light
- · Edit lock key switch
- Brake-release buttons
- · Brake-release lights
- Main ON/OFF disconnect
- Update software
- Door alignment
- Latch alignment
- Door seal integrity
- Internal board retaining screws present and tight
- Terminal strip screws present and tight
- Wireway and cable dressing covers present and attached
- All internal connectors attached and fully seated
- New batteries in the controller
- · Internal cooling fans
- External cooling fans
- Servo-pack cooling fins free of debris
- Verify controller battery voltage
- All fuses (and note presence bag containing spare fuses)
- Controller cover plates attached
- External cabinet condition

TEACH PENDANT FUNCTION

Test and Inspection

- Key pad buttons
- Key pad LEDs
- Emergency Stop (E-stop) button
- · Servo enable switch
- Pendant case condition
- Pendant screen condition
- Hand strap
- Teach pendant cable condition

MANIPULATOR FUNCTION

Test and Inspection

- Abnormal vibration
- · Backlash evaluation on each axis
- Verify manipulator battery voltage
- Remove all inspection covers and note any abnormal wear
- All internal wiring harness connectors attached and fully seated
- · Servo-on light
- Torque monitoring
- Repeatability
- · Grease condition in reducers
- Castings cleaned
- Castings painted
- New wiring harness*
- New batteries in the robot
- Bearing grease replenishment
- · Check seals for leaks
- New drives, as required
- · New grease in reducers
- Robot is properly assembled, per factory and ISO specifications
- All replaced hardware is properly torqued using calibrated equipment
- Weighted 24-hour run
- Torque monitor analysis
- Repeatability software analysis
- MotoCal calibration
- Final coat of paint
- Attached copy of all robot test data
- Apply appropriate robot and safety decals
- Final inspection by a second trained technician

^{*} Harness replaced only if robot has more than 5,000 servo hours.

