

## THE LOWDOWN ON LEAKAGE

Choosing the most reliable fittings and installing them correctly can save you money and make the workplace safer. Consider the many costs and consequences of leakage:

# LOST FLUID

millions of gallons  
are wasted each year  
(1 gallon of hydraulic fluid ≈ \$14 USD)



## LOST PRODUCTION

especially important in offshore oil  
where laws already limit production  
to a specific number of days per month



## EQUIPMENT DAMAGE

loss of lubrication can lead to  
premature wear/machine failure



## OFF-SPECIFICATION PRODUCT

can be produced inadvertently due to improperly calibrated or operating instruments; material must be reworked, sold at reduced price, or disposed of

## DEGRADED WORK ENVIRONMENT



oil drippage can cause accidents; emissions  
can be expensive, dangerous—even illegal

## FINES FOR NONCOMPLIANCE

systems and equipment that  
violate validated processes  
can quickly become costly



## CLEANUP

it takes time to locate and repair leaks; some call  
for special teams to manage toxic chemicals;  
there's also the cost of shutting down a  
system to thoroughly clean it

