**Features and Benefits**

- Actuation force as low as 0.2N and sensitivity range to 20N
- Cost effective
- Ultra thin
- Robust; up to 10M actuations
- Simple and easy to integrate

**Description**

Interlink Electronics FSR® 400 Series is part of the single zone Force Sensing Resistor® family. Force Sensing Resistors, or FSR’s, are robust polymer thick film (PTF) devices that exhibit a decrease in resistance with increase in force applied to the surface of the sensor. This force sensitivity is optimized for use in human machine interface devices including automotive electronics, medical systems, industrial controls and robotics.

The FSR 400 Series sensors come in seven different models with four different connecting options. A battery operated demo is available. Call us for more information at +1 805-484-8855.

- **FSR® 400 Short**
  5mm Circle x 20mm
- **FSR® 400**
  5mm Circle x 38mm
- **FSR® 402 Short**
  13mm Circle x 25mm
- **FSR® 402**
  13mm Circle x 56mm
- **FSR® 404**
  20mm Donut with 5.5mm hold
- **FSR® 406**
  38mm Square x 83mm
- **FSR® 408-xxx**
  10mm Wide x xxx mm strip
  xxx = 50, 100, 200, 300, 400, 500mm
FSR® 400 Series Data Sheet

Device Characteristics

<table>
<thead>
<tr>
<th>Characteristic</th>
<th>Specification</th>
</tr>
</thead>
<tbody>
<tr>
<td>Actuation Force*</td>
<td>~0.2N min</td>
</tr>
<tr>
<td>Force Sensitivity Range*</td>
<td>~0.2N – 20N</td>
</tr>
<tr>
<td>Force Resolution</td>
<td>Continuous (analog)</td>
</tr>
<tr>
<td>Force Repeatability Single Part</td>
<td>+/- 2%</td>
</tr>
<tr>
<td>Force Repeatability Part to Part</td>
<td>+/- 6% (Single Batch)</td>
</tr>
<tr>
<td>Non-Actuated Resistance</td>
<td>&gt;10 Mohms</td>
</tr>
<tr>
<td>Hysteresis</td>
<td>+10% Average (RF+ - RF-)/RF+</td>
</tr>
<tr>
<td>Device Rise Time</td>
<td>&lt; 3 Microseconds</td>
</tr>
<tr>
<td>Long Term Drift</td>
<td></td>
</tr>
<tr>
<td>1kg load, 35 days</td>
<td>&lt; 5% log10(time)</td>
</tr>
<tr>
<td>Operating Temperature Performance</td>
<td></td>
</tr>
<tr>
<td>Cold: -40°C after 1 hour</td>
<td>-5% average resistance change</td>
</tr>
<tr>
<td>Hot: +85°C after 1 hour</td>
<td>-15% average resistance change</td>
</tr>
<tr>
<td>Hot Humid: +85°C 95RH after 1 hour</td>
<td>+10% average resistance change</td>
</tr>
<tr>
<td>Storage Temperature Performance</td>
<td></td>
</tr>
<tr>
<td>Cold: -25°C after 120 hours</td>
<td>-10% average resistance change</td>
</tr>
<tr>
<td>Hot: +85°C after 120 hours</td>
<td>-5% average resistance change</td>
</tr>
<tr>
<td>Hot Humid: +85°C 95RH after 240 hours</td>
<td>+30% average resistance change</td>
</tr>
<tr>
<td>Tap Durability</td>
<td></td>
</tr>
<tr>
<td>Tested to 10 Million actuations, 1kg, 4Hz</td>
<td>-10% average resistance change</td>
</tr>
<tr>
<td>Standing Load Durability</td>
<td></td>
</tr>
<tr>
<td>2.5kg for 24 hours</td>
<td>-5% average resistance change</td>
</tr>
<tr>
<td>EMI</td>
<td>Generates no EMI</td>
</tr>
<tr>
<td>ESD</td>
<td>Not ESD Sensitive</td>
</tr>
<tr>
<td>UL</td>
<td>All materials UL grade 94 V-1 or better</td>
</tr>
<tr>
<td>RoHS</td>
<td>Compliant</td>
</tr>
</tbody>
</table>

Specifications are derived from measurements taken at 1000 grams, and are given as (one standard deviation/mean), unless otherwise noted.
*Typical value. Force dependent on actuation interface, mechanics, and measurement electronics.
Connector Information

<table>
<thead>
<tr>
<th>Connector Type</th>
<th>Description</th>
<th>PN Numbers</th>
</tr>
</thead>
<tbody>
<tr>
<td>Bare Tail</td>
<td></td>
<td></td>
</tr>
<tr>
<td>Female Tin Contacts</td>
<td>PN: TE 2-487406-4</td>
<td></td>
</tr>
<tr>
<td>Female Tin Contacts with 2 Pin Housing</td>
<td>PN: TE 2-487406-4, PN: 487378-1</td>
<td></td>
</tr>
<tr>
<td>Solder Tabs</td>
<td></td>
<td></td>
</tr>
<tr>
<td>Other Available Part Numbers:</td>
<td>Hardware Development Kit, PN 54-76247</td>
<td></td>
</tr>
</tbody>
</table>

Application Information

For specific application needs please contact Interlink Electronics support team. An Integration Guide and Hardware Development Kit (HDK) are also available. FSR’s are two-wire devices with a resistance that depends on applied force. Below is a force vs. resistance graph that illustrates a typical FSR® response characteristic. Please note that the graph values are reference only and actual values are dependent upon actuation system mechanics and sensor geometry.

For simple force-to-voltage conversion, the FSR device is tied to a measuring resistor in a voltage divider (see figure below) and the output is described by the following equation.

$$V_{OUT} = \frac{R_M V}{(R_M + R_{FSR})}$$

In the configuration shown, the output voltage increases with increasing force. If $R_{FSR}$ and $R_M$ are swapped, the output swing will decrease with increasing force. The measuring resistor, $R_M$, is chosen to maximize the desired force sensitivity range and to limit current. Depending on the impedance requirements of the measuring circuit, the voltage divider could be followed by an op-amp.

A family of force vs. $V_{OUT}$ curves is shown on the graph below for a standard FSR in a voltage divider configuration with various $R_M$ resistors. A V+ of 5V was used for these examples. Please note that the graph values are for reference only and will vary between different sensors and applications.

Refer to the FSR Integration Guide for more integration methods and techniques.
Model 400:
Active Area: Ø5.08mm
Nominal Thickness: 0.30mm
Switch Travel: 0.05mm

Available Part Numbers:
PN: 34-00007 Model 400  
- No contacts or solder tabs
PN: 34-00011 Model 400  
- with female contacts
PN: 34-44001 Model 400  
- with female contacts and housing
PN: 30-49649 Model 400  
- with solder tabs

Sensor Mechanical Data

Exploded View
**Model 400 Short Tail:**
Active Area: Ø5.62mm
Nominal Thickness: 0.30mm
Switch Travel: 0.05mm

**Available Part Numbers:**
PN: 34-47021 Model 400 Short Tail
  - No contacts or solder tabs
PN: 34-00005 Model 400 Short Tail
  - with female contacts
PN: 34-00006 Model 400 Short Tail
  - with female contacts and housing
PN: 34-00004 Model 400 Short Tail
  - with solder tabs

**Sensor Mechanical Data**

**Exploded View**
**Model 402:**

Active Area: Ø14.68mm  
Nominal Thickness: 0.46mm  
Switch Travel: 0.15mm

**Available Part Numbers:**

PN: 44-29103 Model 402  
- No contacts or solder tabs

PN: 34-00012 Model 402  
- with female contacts

PN: 34-00001 Model 402  
- with female contacts and housing

PN: 30-81794 Model 402  
- with solder tabs

---

**Sensor Mechanical Data**

**Exploded View**

SECTION A-A  
LAYER STACK-UP
Model 402 Short Tail:
Active Area: Ø12.70mm
Nominal Thickness: 0.46mm
Switch Travel: 0.15mm

Available Part Numbers:
PN: 34-00016 Model 402 Short Tail
- No contacts or solder tabs
PN: 34-00017 Model 402 Short Tail
- with female contacts
PN: 34-00018 Model 402 Short Tail
- with female contacts and housing
PN: 34-00015 Model 402 Short Tail
- with solder tabs

Sensor Mechanical Data

Exploded View

SECTION A-A
LAYER STACK-UP
**Model 404 Single Zone Donut:**

- Active Area: Ø4.35mm
- Nominal Thickness: 0.53mm
- Switch Travel: 0.05mm

**Available Part Numbers:**

- PN: 34-00065 Model 404 Single Zone Donut
  - with solder tabs

---

**Sensor Mechanical Data**

---

**Exploded View**
Model 406:
Active Area: 39.6mm x 39.6mm
Nominal Thickness: 0.46mm
Switch Travel: 0.15mm

Available Part Numbers:
PN: 34-00009 Model 406
   - No contacts or solder tabs
PN: 34-00013 Model 406
   - with female contacts
PN: 34-61152 Model 406
   - with female contacts and housing
PN: 30-73258 Model 406
   - with solder tabs

Sensor Mechanical Data

Exploded View
Model 408:
Active Area: XXXmm x 10.2mm
Nominal Thickness: 0.411mm
Switch Travel: 0.15mm

Available Part Numbers:
PN: 34-00010 Model 408
- No contacts or solder tabs
PN: 34-75319 Model 408
- with female contacts
PN: 34-23845 Model 408
- with female contacts and housing
PN: 30-61710 Model 408
- with solder tabs
PN: 34-00068 Model 408-50
- 50mm with solder tabs
PN: 34-00069 Model 408-100
- 100mm with solder tabs
PN: 34-00070 Model 408-200
- 200mm with solder tabs
PN: 34-00071 Model 408-300
- 300mm with solder tabs
PN: 34-00072 Model 408-400
- 400mm with solder tabs
PN: 34-00073 Model 408-500
- 500mm with solder tabs

Contact Us
United States Corporate Office
Interlink Electronics, Inc.
1267 Flynn Rd.
Camarillo, CA 93012, USA
Phone: +1.805.484.8855
Fax: +1.805.484.9457
InterlinkElectronics.com
Sales & Support: sales@iefsr.com

www.interlinkelectronics.com