

LEGEND FLEET SOLUTIONS

GM EXTENDED SAVANA/EXPRESS

WALL LINER INSTALLATION

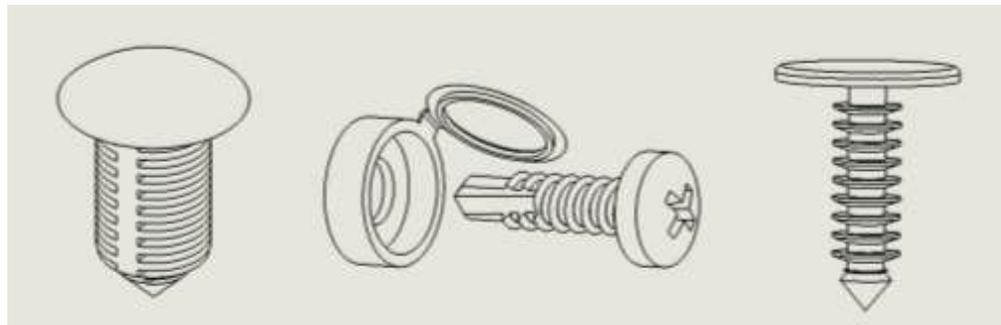
INSTRUCTIONS



NOTES:

1. Before commencing, remove all wall liners and “D” Rings already installed in the vehicle.
2. Consult layout PDF and compare vehicle layout allocated Legend.
3. Prepare hardware shown below and have them ready for installation.
4. Wall liners will be installed in the order shown in the instructions.
5. A drill with a Phillips driver is required to install hardware (C) #8 Screws, shown below.
6. Reinstall all “D” Rings once the wall liner kit installation is completed.

Hardware



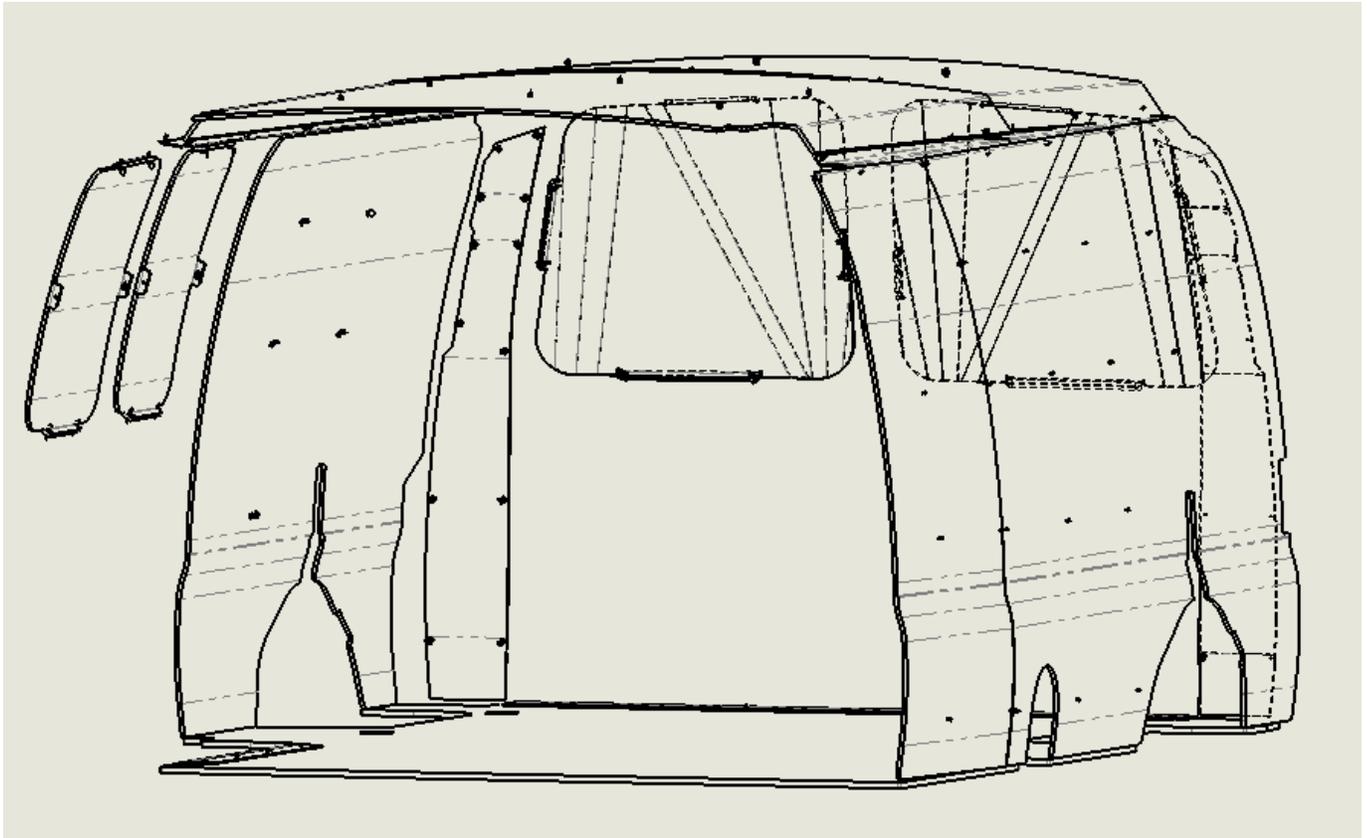
A) 3/8" Retainer

B) #8 Screw Cap

C) #8 Screw

D) 1/4" Retainer

GM EXTENDED SAVANA/EXPRESS ROOF WALL LINERS



ITEM NO.	PART NUMBER	DESCRIPTION	QTY.
1	324-114-2613	GREY REAR DRIVER SIDE PANEL GM EXT. SAVANA/EXPRESS	1
2	324-114-2613	GREY FRONT DRIVER SIDE PANEL GM EXT. SAVANA/EXPRES	1
3	324-114-2613	GREY PASSENGER SIDE PANEL GM EXT. SAVANA/EXPRESS	1
4	325-114-2613 BD	GREY CEILING PANEL EXT. SAVANA - EXPRESS SIDE BARN DOORS	1
5	RETAINER	3/8" RETAINER- BLACK NYLON	12
6	327-151-1010	CEILING SILL A - GM EXT. SAVANA/EXPRESS	1
7	327-151-1010	CEILING SILL B - GM EXT. SAVANA/EXPRESS	1
8	327-151-1010	CEILING SILL C - GM EXT. SAVANA/EXPRESS	1
9	325-114-2613	GREY REAR CEILING PANEL GM EXT. SAVANA/EXPRESS	1
10	322-xxx-6641	FLOOR - EXT. GM SAVANA/EXPRESS	1
11	SCREW	SCREW - PHIL. PAN HD #8X.75 SELF DRILLING	122
12	327-151-1010	CEILING SILL A-1 - GM EXT. SAVANA/EXPRESS	1
13	318-151-1010	REAR FLOOR SILL GM SAVANA/EXPRESS	1
14	314-114-2613	GREY DRIVER SIDE REAR DOOR PILAR PANEL - GM SAVANA-EXPRESS	1
15	314-114-2613	GREY PASSENGER SIDE REAR DOOR PILAR PANEL - GM SAVANA-EXPRESS	1
16	SCREW CAP	SCREW CAP	85
17	006-151-1010	FLOOR SILL SIDE DOOR NISSAN NV	1
18	313-114-2613	GREY REAR PASSENGER SIDE WINDOW PANEL GM SAVANA-EXPRESS	1
19	313-114-2613	GREY REAR DRIVER SIDE WINDOW PANEL GM SAVANA - EXPRESS	1
20	313-114-2613	GREY SIDE BARN DOOR PANEL CARGO SIDE GM SAVANA/EXPRESS	1
21	313-114-2613	GREY SIDE BARN DOOR PANEL CABIN SIDE GM SAVANA/EXPRESS	1

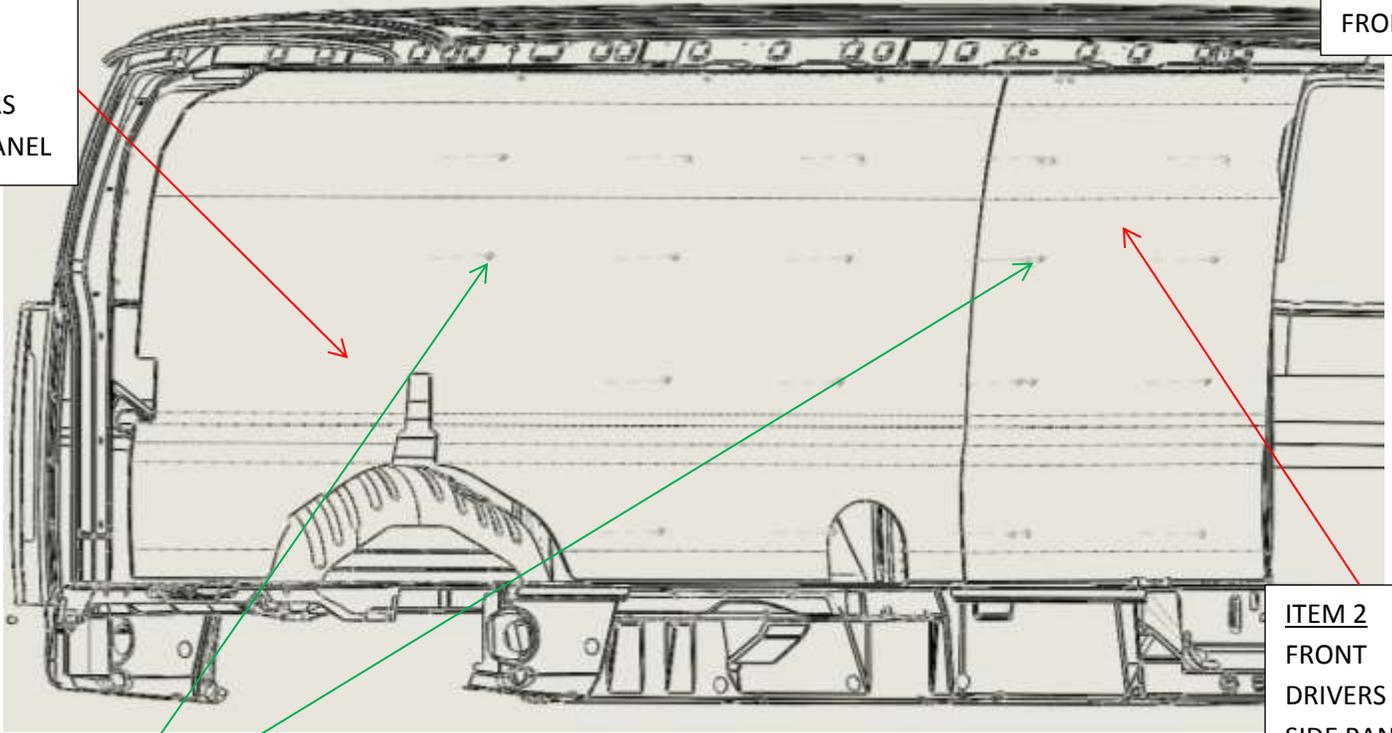
Note:

Model may differ depending on the vehicle purchased.

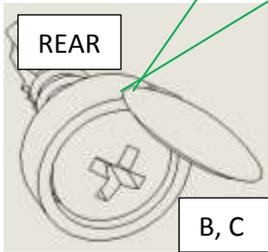
Driver Side Wall Liner Installation

ITEM 1
REAR
DRIVERS
SIDE PANEL

FRONT



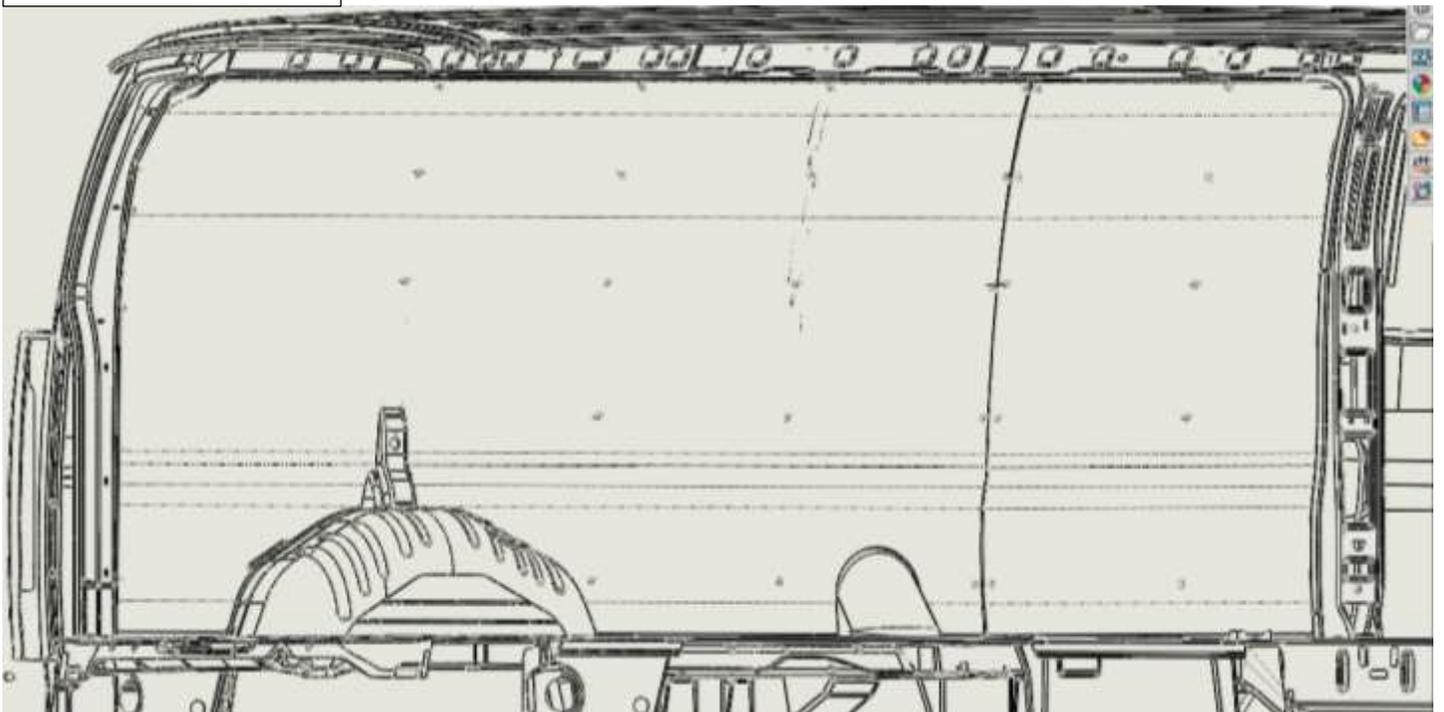
ITEM 2
FRONT
DRIVERS
SIDE PANEL



1: Install Item 1, Rear Driver Side Panels.

- Align wheel well edge of the panel with the feature on the vehicle; position the contour of the panel to the vehicle wall.
- Install hardware (B,C) in the holes provided, on the TOP of the panel first, working your way down the panel to the BOTTOM.
- **Install Item 2, Front Driver Side Panels.**
- Install hardware (B,C) in the holes provided, on the TOP of the panel first, working your way down the panel to the BOTTOM.

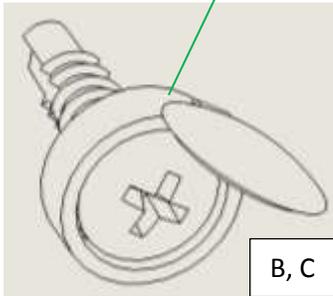
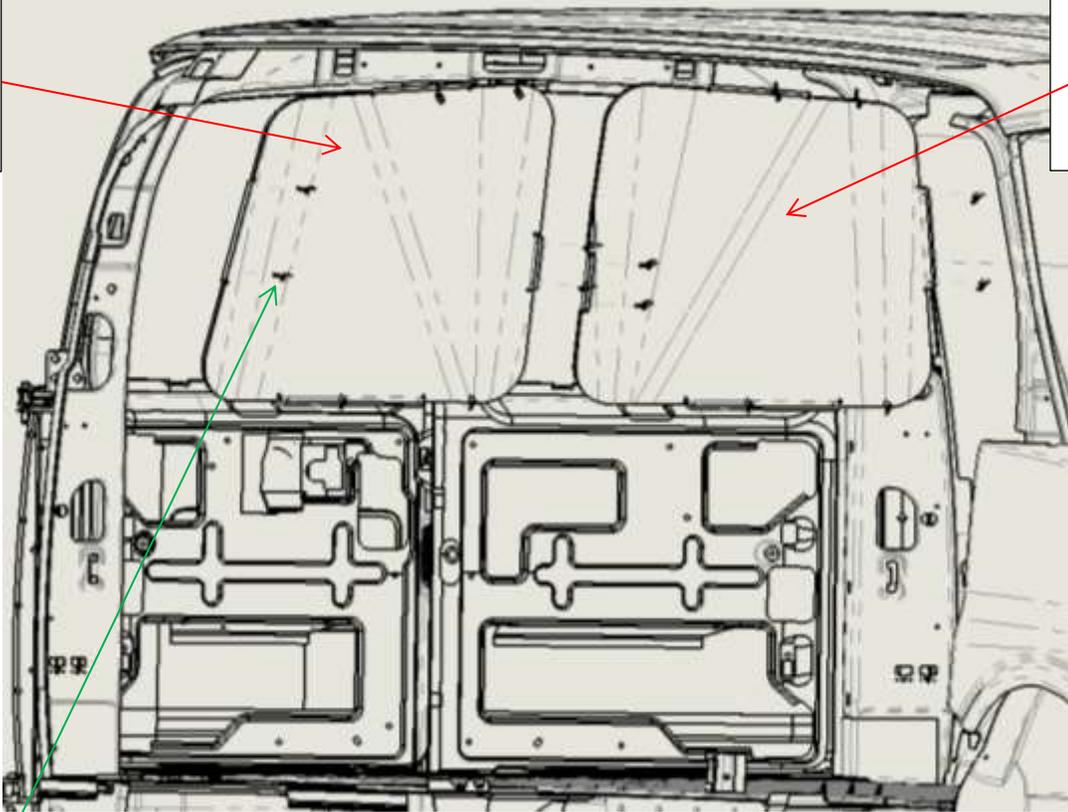
Installation completed



Back Door Wall Liner Installation

ITEM 18
REAR DOOR
PASSENGER SIDE
WINDOW PANEL

ITEM 19
REAR DOOR
DRIVERS SIDE
WINDOW PANEL



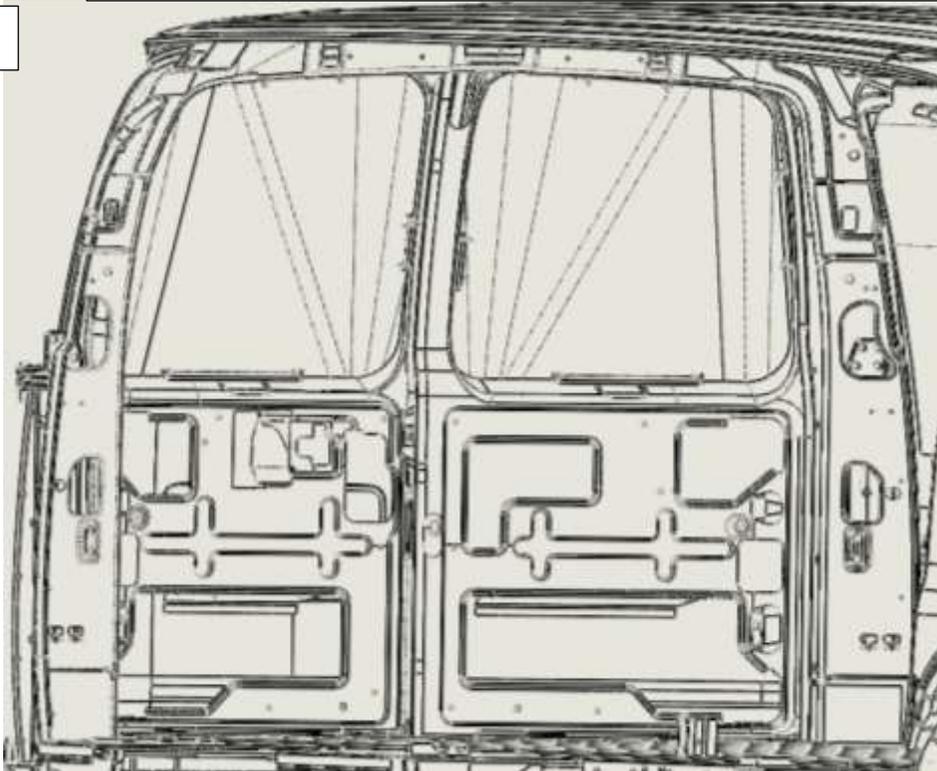
B, C

2: Install Item 18 and 19, Rear door window panels,

Note: Rear doors must be closed when installing door panels.

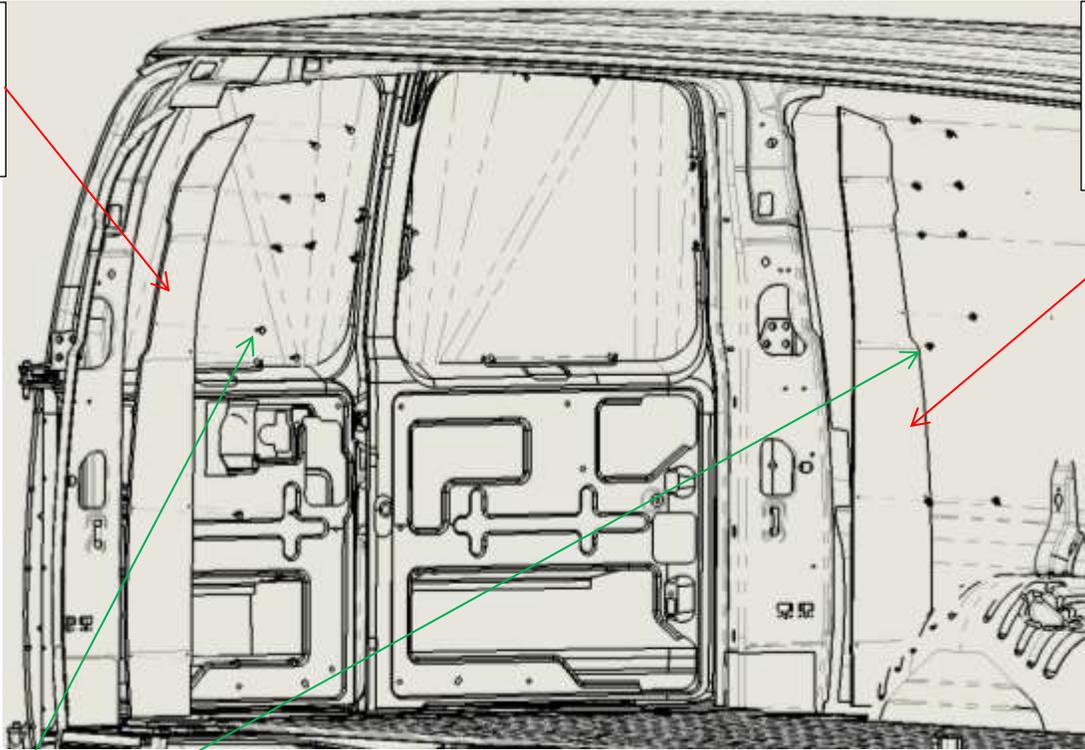
- Align the panels with the rear doors window contours; pre bend the tabs on all four sides of the panels and push the panel in the door window cavity.
- In the middle section push the panel towards the doors until it sits in the door cavity and install the hardware. Install hardware (B, C) on the bottom of the panel first, working your way up the panel to the top.

Installation completed

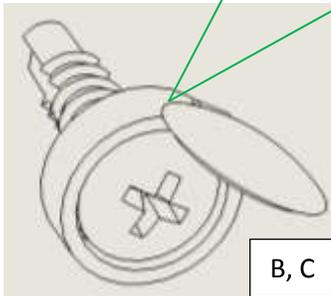


Rear Door Pilar Liner Installation

ITEM 15
REAR DOOR
PASSENGER SIDE
PILAR PANEL



ITEM 14
REAR DOOR
DRIVERS SIDE
PILAR PANEL

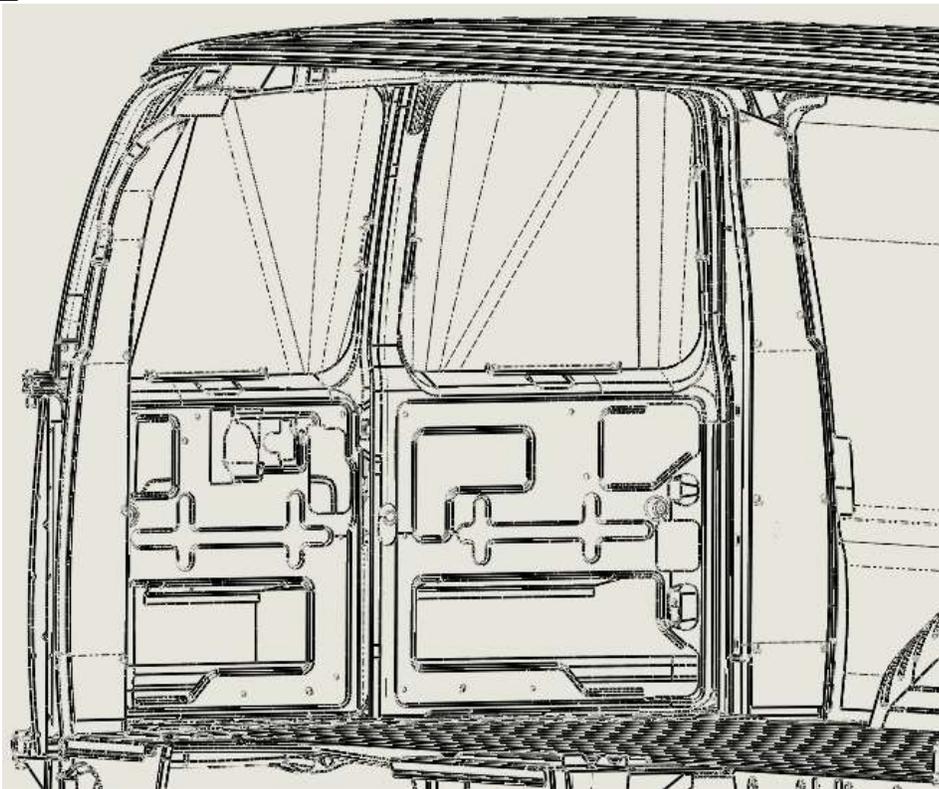


B, C

2: Install Item 18 and 19, Rear Door Pilar Panels,

- Align the panels with the rear doors Pilar contours;
- Install hardware (B, C) on the bottom of the panel first, working your way up the panel to the top.

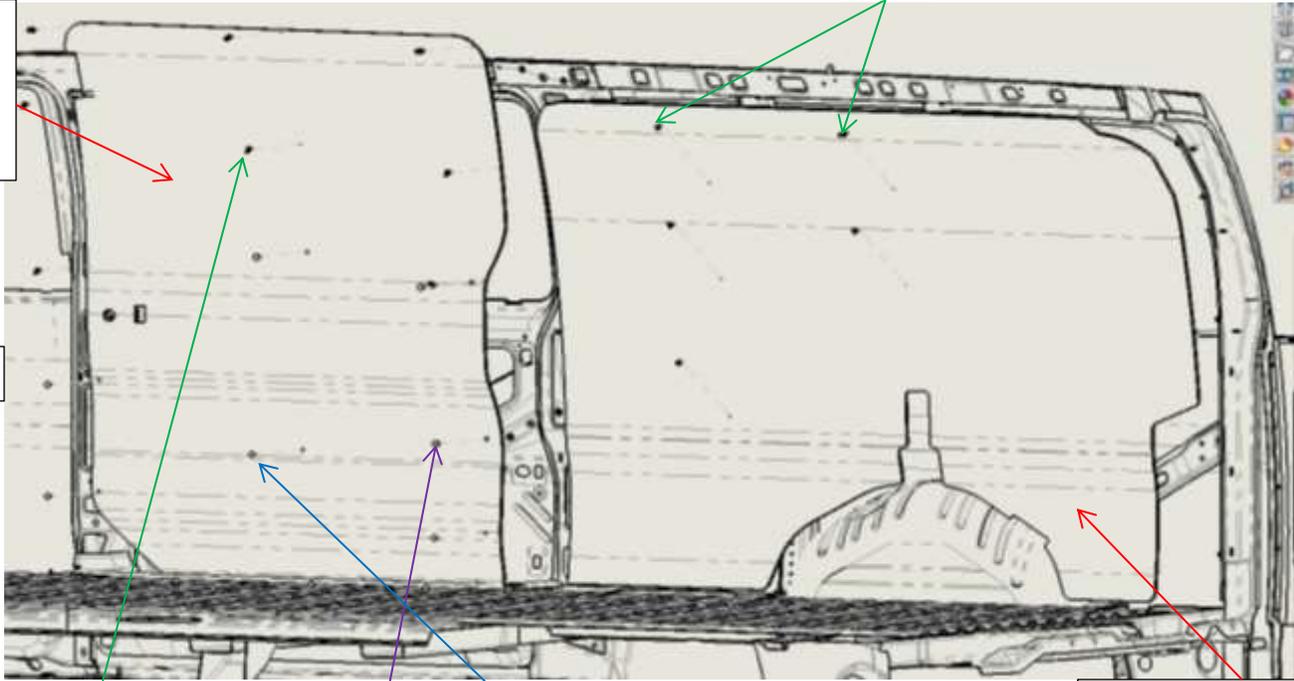
Installation completed



Passenger Side and Sliding Door Wall Liner Installation

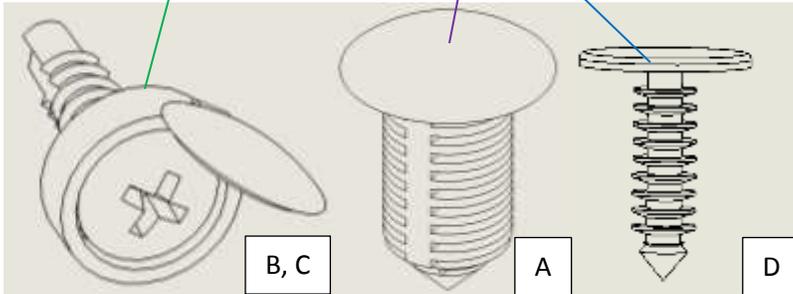
ITEM 20
SLIDING
DOOR
PANEL

FRONT



REAR

ITEM 3 PASSENGER SIDE
PANEL

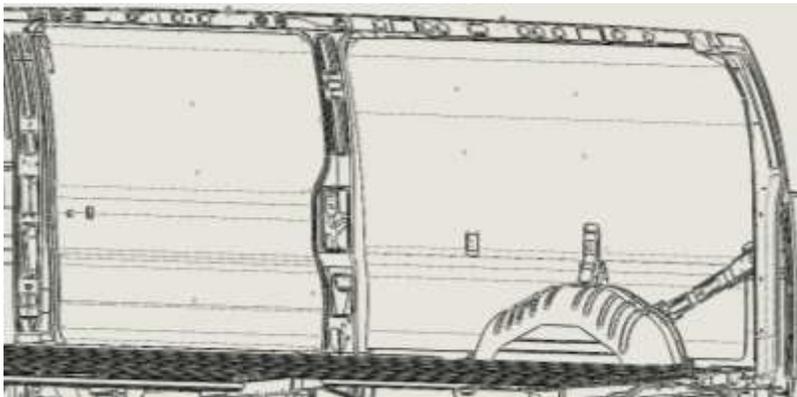


B, C

A

D

Installation completed



3: Install Item 3, Passenger Side Panel.

- Align wheel well edge of the panel with the feature on the vehicle; position the contour of the panel to the vehicle wall.
- Install hardware (B,C), in the holes provided, on the bottom of the panel first, working your way up the panel to the top.
- **Install Item 20, Sliding Door Panel.** First remove OEM bottom panel. Note: Sliding door must be closed to install panel;
- Insert panel into the sliding door sill cavity, align holes at the bottom panel to the one on the door and insert hardware (A), 3/8 Retainer, in all of the holes 3/8 holes provided.
- Install hardware (D), 1/4 Retainers, in all of the 1/4 holes provided on the bottom half of the panel.
- Install hardware (B, C) first in the holes provided in the middle part of the upper section of the panel

Passenger Side and Barn Door Wall Liner Installation

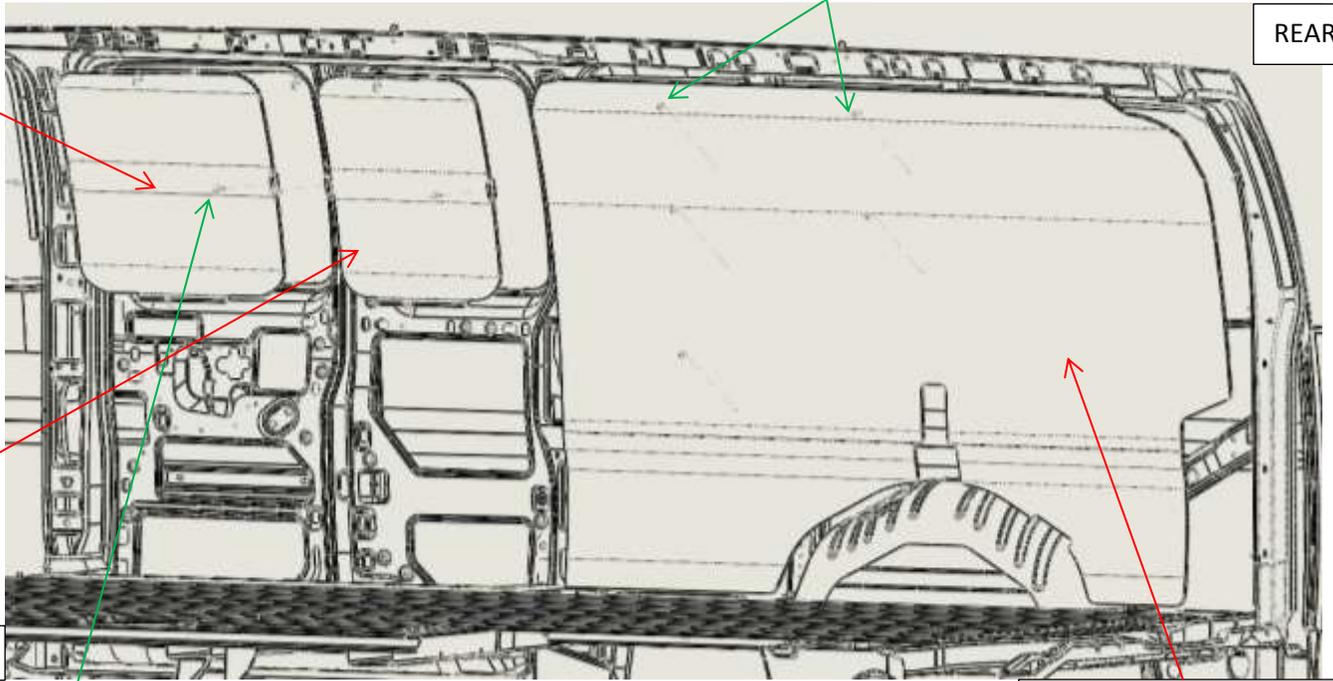
ITEM 21
SIDE BARN
DOOR
WINDOW
PANEL
CABIN SIDF

ITEM 20
SIDE BARN
DOOR
WINDOW
PANEL
CARGO SIDF

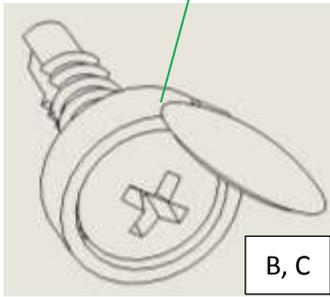
FRONT

B, C

REAR



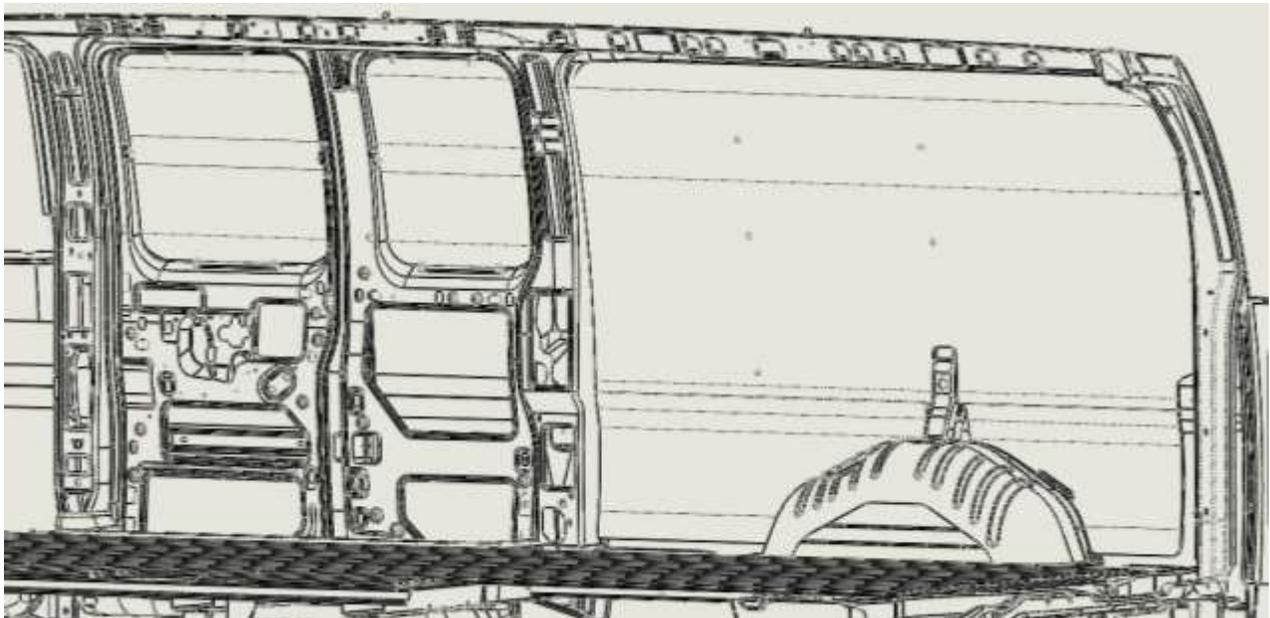
ITEM 3 PASSENGER SIDE
PANEL



4: Install Item 3, Passenger Side Panel.

- Align wheel well edge of the panel with the feature on the vehicle; position the contour of the panel to the vehicle wall.
- Install hardware (B,C), in the holes provided, on the bottom of the panel first, working your way up the panel to the top.
- **Install Item 20, 21, Side Barn Door Window Panels.**
- Align the panels with the side doors window contours; pre bend the tabs on all four sides of the panels and push the panel in the door window cavity.
- In the middle section push the panel towards the doors until it sits in the door cavity and install the hardware. Install hardware (B, C) on the bottom of the panel first, working your way up the panel to the top.

Installation completed



Ceiling Liner Installation

VEHICLE IS UPSIDE DOWN

FRONT

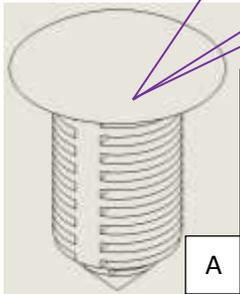
FLOOR

REAR

CEILING

ITEM 9
REAR CEILING PANEL

ITEM 4
FRONT CEILING PANEL



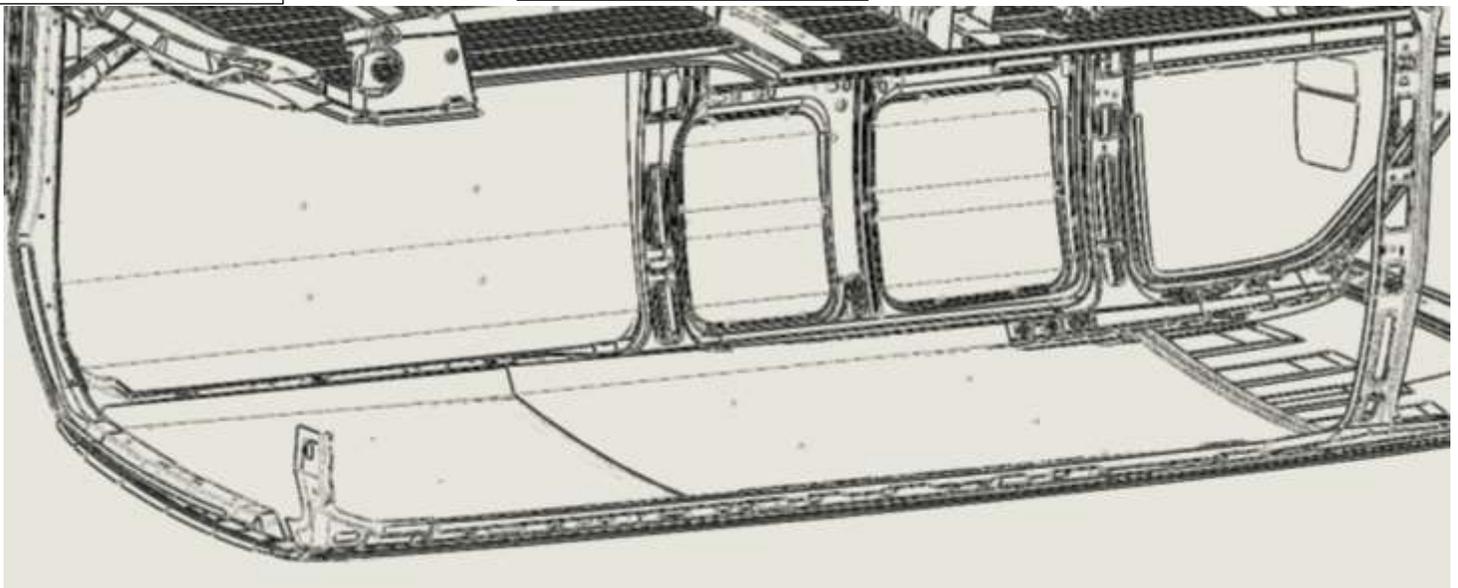
A

5: Install Item 4, 9 Front and Rear Ceiling Panels.

- Before commencing, bend each side edge of each panel as shown above. Align Item 4, Front ceiling panel with the features on the ceiling of the vehicle, insert the front of the panel between the headliner and the roof.
- Align Item 9, Rear ceiling panel with the features on the ceiling of the vehicle and the Front ceiling panel.
- Align the holes at the center of the panel with the holes in the ceiling cross bows and install hardware (A) on each side; this will align the panel with the ceiling.
- Push the panel against the ceiling and install hardware (A), in the holes provided starting from the front working your way towards the rear.

Installation completed

VEHICLE IS UPSIDE DOWN



Ceiling Sills Installation

VEHICLE IS UPSIDE DOWN

PASSENGER SIDE

FRONT

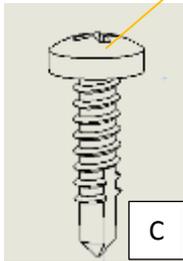
ITEM 12
CEILING SILL A-1
, ONLY USED
WITH SIDE BARN
DOORS

WALL

ITEM 6
CEILING SILL A

REAR

CEILING



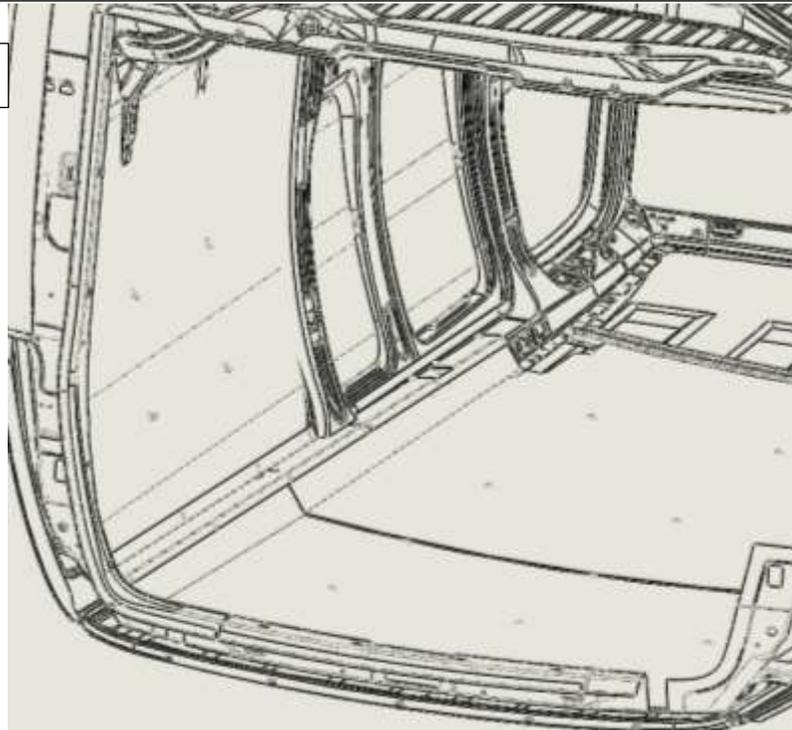
6: Install Item 6 and 12 Sills, push the sills snug against the wall and ceiling panels as well as against the ceiling frame then install hardware.

FOR DRIVER SIDE.

NOTE: Item 12 is only used with the SIDE BARN DOORS, not used with Sliding Door

- Install Item 7 and 8 Sills, push the sills snug against the wall and ceiling panels as well as against the ceiling frame then install hardware.
FOR PASSENGER SIDE
- Install the Sills on the Driver side as well as on the Passenger side using hardware (C) in the holes provided on the Sills.

Installation completed



Ceiling Sills Installation Details



ROOF CROSSBOW

CEILING PANEL

CEILING FRAME

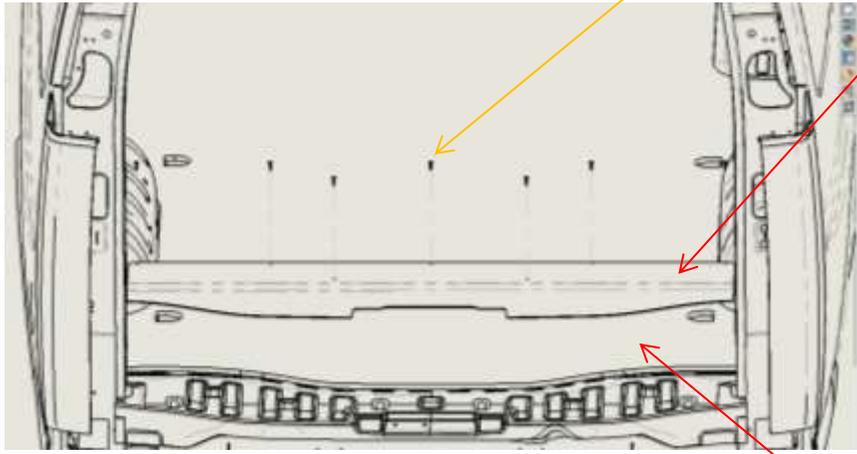
CEILING SILLS

WALL PANEL

HARDWARE (C)

Floor and Floor Sill Installation

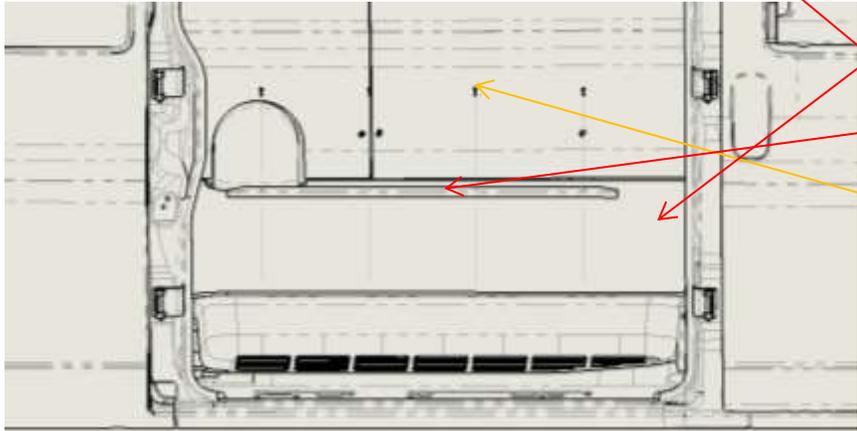
C



ITEM 13
FLOOR SILL – REAR DOOR

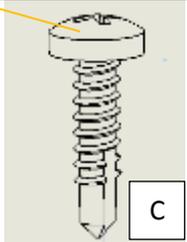
7: Install Items 10, FLOOR and Items 13, 17 FLOOR SILLS.

- Install floor inside the vehicle textured side facing up.
- Align the floor sills in their proper location with the floor edges and install hardware (C).



ITEM 10
FLOOR

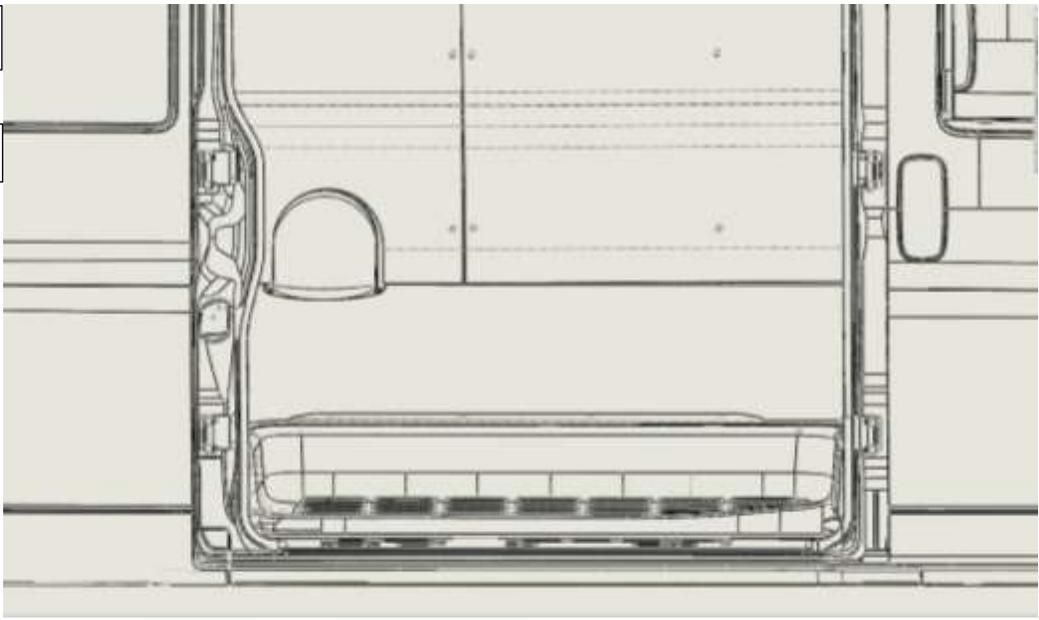
ITEM 17
FLOOR SILL – SLIDING DOOR



C

Installation completed

SIDE SILL



REAR SILL

