

TECHNICAL DATA



The **Cultured Stone®** collection of manufactured stone veneers is engineered to meet or exceed specifications for all major code approvals. Manufacturers who offer “just like” or a so-called “equivalent” to Cultured Stone manufactured stone veneer products should be asked to document claims of test results and research reports.

Complete copies of these Cultured Stone manufactured stone veneer building code evaluation reports, research reports, approvals and listings are available upon request:

- ICC-ES ESR-1364
- Tested and listed by Underwriters Laboratories, Inc.
- Texas Department of Insurance–
Product Evaluation Report, EC-21
- Florida Product Approval FL15047
- HUD Materials Release No. 1316
- BMEC Authorization

Note: Local building codes may vary; always check with your local building code authority prior to installation.

Results of tests conducted by an independent testing agency confirm that the Cultured Stone collection of manufactured stone veneers conforms to or exceeds the following test requirements as specified in ICC Evaluation Service Acceptance Criteria 51 for Precast Stone Veneer:

MATERIALS

CEMENT	ASTM C 150 or ACI 318 Section 3.2.1
SAND	ASTM C 144 or C 33
AGGREGATE	ASTM C 33 or C 330 (except gradation), C 331

TESTING

SHEAR BOND TEST (ADHESION)	Tested in accordance with ASTM C 482	> 50 psi
WATER ABSORPTION	Tested in accordance with UBC 15-5	9%–22% depending on texture
FREEZE/THAW CHARACTERISTICS	Testing procedures follow those outlined in ASTM C 67	< 3% mass loss
COMPRESSIVE STRENGTH	Tested in accordance with ASTM C 39	> 1800 psi @ 28 days
UNIT WEIGHT	Density is determined in accordance with ASTM C 567	< 15 lbs. per square foot
TENSILE STRENGTH	Tested in accordance with ASTM C 190	Reported
FLEXURAL STRENGTH	Tested in accordance with ASTM C 348	Reported
THERMAL PROPERTIES	Tested in accordance with ASTM C 177-71	R-value is .620 based on a 1.75" thick sample. Average thickness may vary on different Cultured Stone veneer products, and the R-value will vary accordingly.
NONCOMBUSTIBLE	Tested and listed by Underwriters Laboratories, Inc.	Cultured Stone brand products showed zero flame spread and zero smoke development.