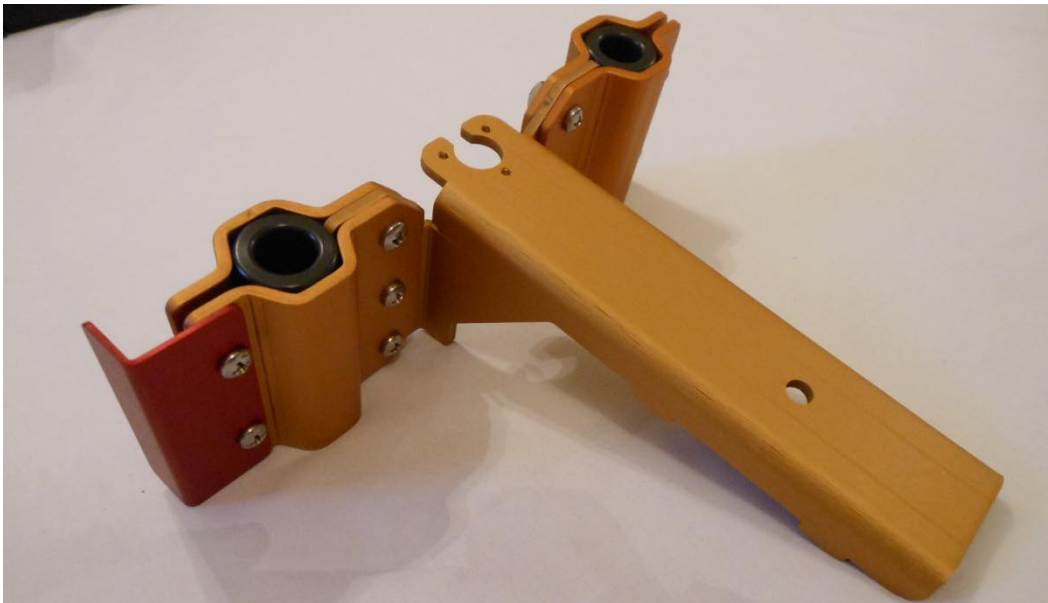
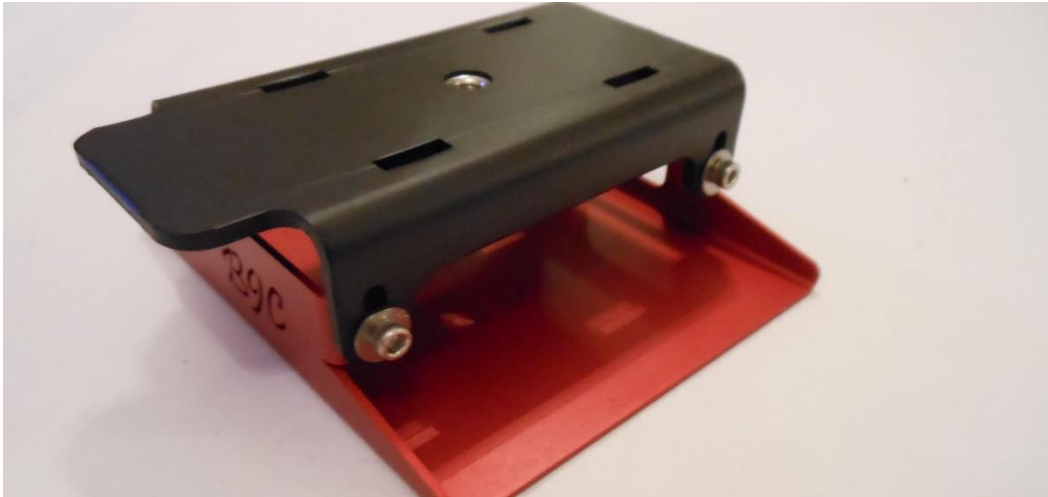


# The B9Creator™

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## Visual Assembly Guide

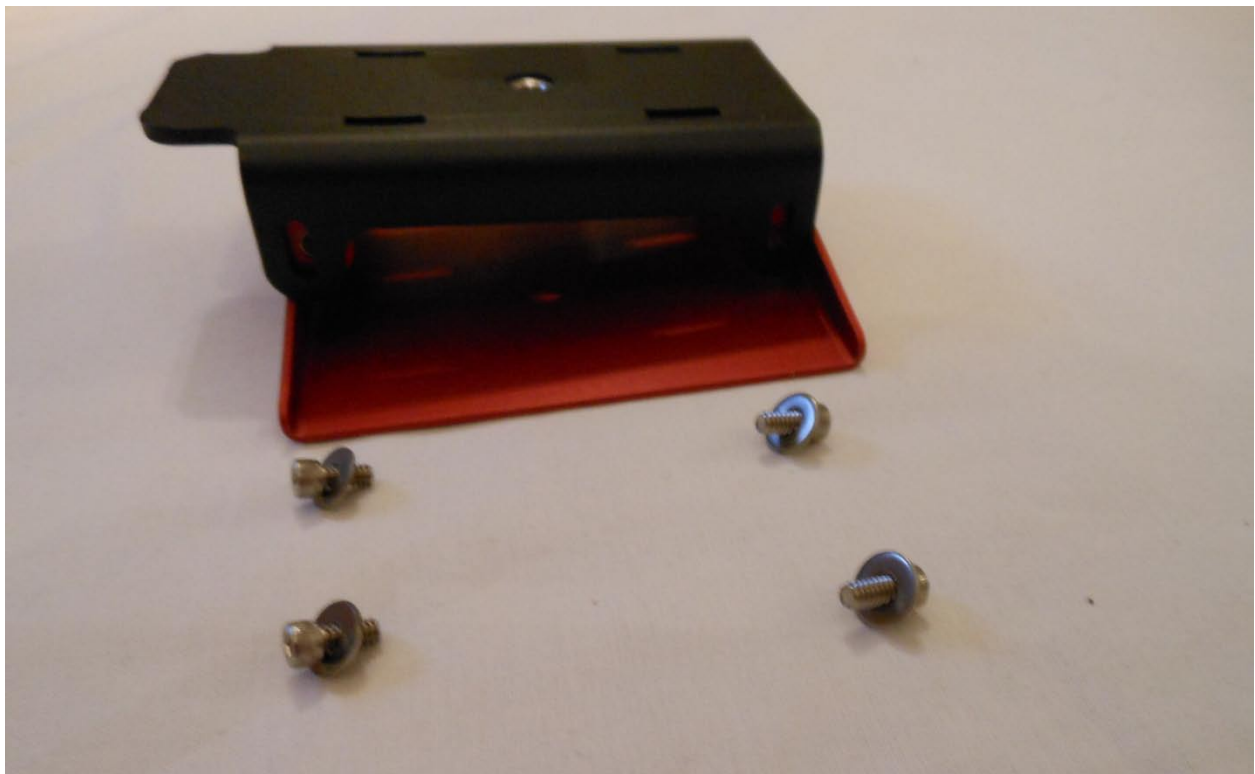
### Step 4 - Z Axis (ZA-B) Assembly



Completed ZA-B (Build Table) Assemblies

[View an online video of Step 4 - Build Table Assembly](#)

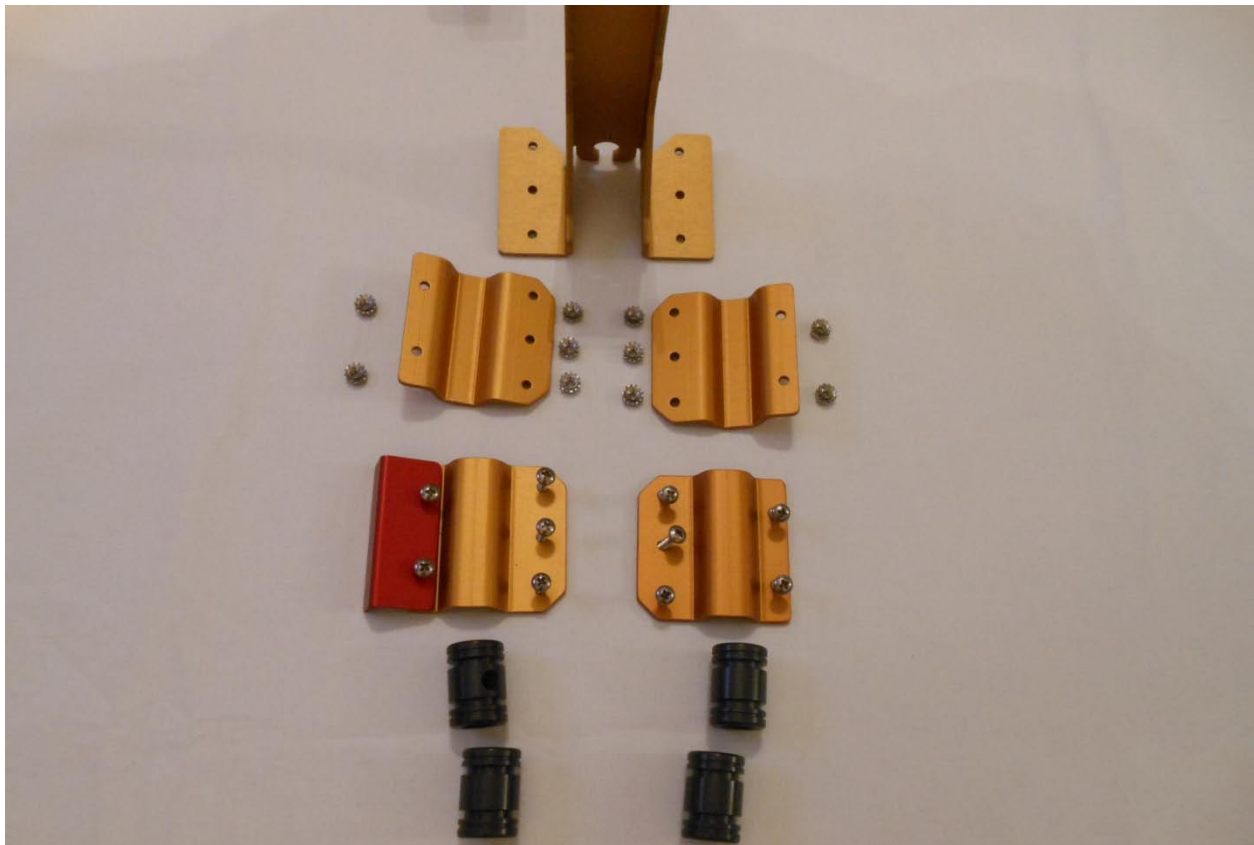
## Removable Build Table Assembly





You only need to hand tighten the four screws. The slots allow for vertical adjustment when calibrating the table against the bottom of the vat. They will be fully tightened during that calibration procedure.

## Build Table Slide Mount Assembly

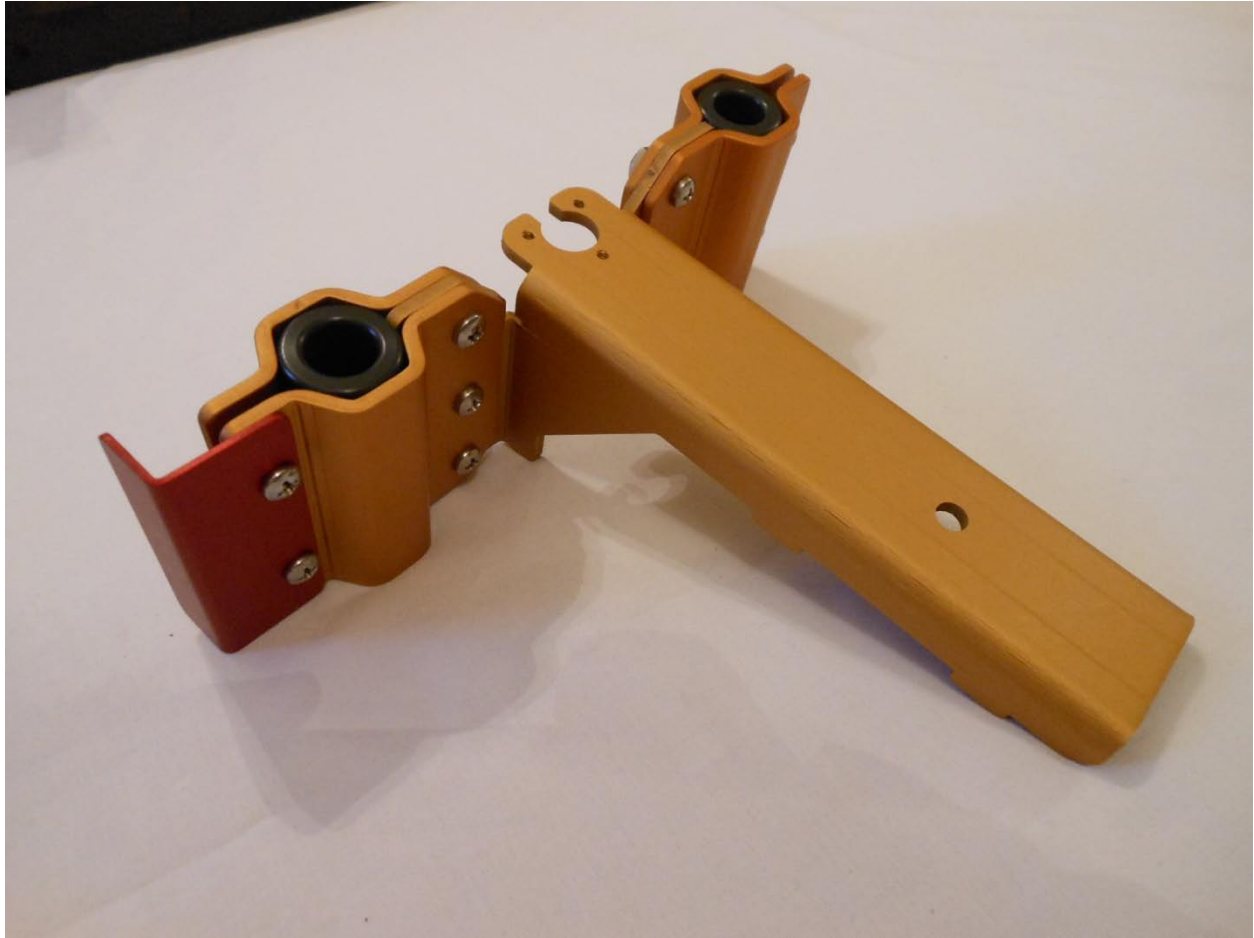




Do not tighten screws until after the four linear bearings are inserted.



Securely tighten the six inner most screws. Do not over tighten the four outer screws, they need only provide sufficient clamping force to hold the bearings.



**Finished! (That was easy too!)**

Set these aside for use in the final assembly.