



(This Service Letter is FAA Approved)

This Service Letter reidentified as Service Bulletin M 20-107 per Service Instruction M20-15.

SUBJECT: Installation of Stiffener on Front Seat
MODELS AFFECTED: M20C, Serial Numbers 2297 through 2367
TIME OF COMPLIANCE: As soon as practical

INTRODUCTION

To preclude possible failure on the front seat back due to hard usage, we recommend that the seat back be stiffened with Mooney Kit 20-107. To encourage compliance, warranty on seats which have not been stiffened per this service letter will be terminated February 20, 1963.

INSTRUCTIONS

1. Seats may remain in the airplane to install the stiffeners.
2. Remove the upholstery covers on the seat backs by cutting the bottom seam and lifting the cover off.
3. Drill out six rivets on each side of the seat back. Do not enlarge rivet holes (Figure 1).
4. Install stiffeners 20-107-3 & -4 with six AN470-AD4 rivets per stiffener (Figure 1).
5. Replace upholstery cover and sew bottom seam (Figure 2).

S.L. KIT 20-107

This kit is enclosed without charge from Mooney Aircraft, Inc.

This kit includes: two 20-107-3 stiffeners
two 20-107-4 stiffeners

COMPLIANCE

After compliance of this service letter, please fill out the enclosed compliance card and return it to Mooney Aircraft for our records.

