



This Service Letter reidentified a Service Bulletin M-20-113 per Service Instruction M20-15.

SUBJECT: Installation of Gascolator Drain Fitting and Panel Access Door
MODELS AFFECTED: M20D, Serial Numbers 1, 101 through 160
TIME OF COMPLIANCE: Within Next 50 Hours

INTRODUCTION

To facilitate drainage of the gascolator in the M20D wheel well, Mooney Service Letter Kit 20-113 should be installed as directed below.

INSTRUCTIONS

1. Remove panel covering nose gear wheel well and remove the access plate which is installed on the panel.
2. Install hinged door on panel as shown in Figure 1.
3. Remove gascolator glass. Remove Curtiss type quick drain and install Poorman quick drain provided. Re-mount glass with drain facing aft as shown in Figure 2. Safety wire drain and mounting screw.
4. Replace panel covering nose gear "wheel well." Hinge plate should open inward.

S.L. KIT 20-113

This kit is enclosed without charge from Mooney Aircraft, Inc. It includes:

- | | |
|------------------------|-------------------------------------|
| 1 Access door assembly | 2 Camloc snap rings |
| 2 Camlock studs | 1 Hinge spacer |
| 2 Camloc grommets | 1 Poorman F391-18 quick drain valve |

COMPLIANCE

After compliance of this service letter, please fill out the enclosed compliance card and return it to Mooney Aircraft for our records.

