

**SUBJECT:** Master Power Relay Cover

**MODELS AFFECTED:** M20C, 2742, 2807 - 2999; M20D, 252 - 258

**TIME OF COMPLIANCE:** At next 100 hour inspection

**INTRODUCTION:** It is suggested that the owners of the above mentioned aircraft comply with this Service Letter.

**INSTRUCTIONS:**

1. Remove the top engine cowling.
2. Disconnect battery positive cable from battery post.
3. Remove all wires from relay, noting their location.
4. Remove relay from firewall.
5. Rotate the power relay 180° (see Figure 1).
6. Install relay on firewall with hardware previously removed in its new location (ref. Figure 1).
7. Install 800138 cover as shown in Figure 1 sealing between the cover and the firewall with a coat of PR1321-B2 gas tank sealant.
8. Install the wires as shown in Figure 1.
9. Reconnect battery positive lead to battery post.
10. Install the top engine cowl previously removed.

**COMPLIANCE:** Upon compliance of this Service Letter, please fill out the enclosed compliance card and return it to Mooney Aircraft, Inc. for our files.

**SERVICE LETTER KIT 20-126:**

**Parts List**

800138 cover	1
AN526-10R6 screw	3
AN960-10 washer	3
AN365-1032 nut	3
PR1321-B2 sealer	
PR1221-B2	1/2 pt. kit - 3 1/2 fl. oz.

This kit may be obtained from your local Mooney Distributor.  
Direct factory orders will not be accepted.

**FIGURE 1**

