SUBJECT: MOONEY ULTRA INTERIOR DOOR PANEL SCREWS

MODELS/ SN AFFECTED: M20U OVATION ULTRA 32-0001 AND 32-0004
M20V ACCLAIM ULTRA 33-0001 THRU 33-0007

TIME OF COMPLIANCE: AS REQUIRED

INTRODUCTION: Mooney International Corporation has determined the need to add Loctite® Sealant 222MS to interior door panel screws. This sealant prevents any of the screws from backing out, due to vibrations.

Procedure for adding Loctite® 222MS to interior mounting screws.

1.1. On Pilot side entrance door, cover wing walk area with protective cover.

NOTE:
Removing the door panel screws “one at a time” will keep from misalignment of holes and interior panels.

1.2. Open Pilot door, remove interior door panel screws, add a drop of Loctite® 222MS to threads of screw and install back into place in upper and lower panels as shown in Figure SIM20-128-1.

1.3. On Co-Pilot side entrance door, cover wing walk area with protective covering.

1.4. Open Co-Pilot door, remove interior door panel screws, add a drop of Loctite® 222MS to threads of screw and install back into place in upper and lower panels as shown in Figure SIM20-128-1.

1.5. Remove all protective covering from wing walk area.

1.6. Return aircraft to service.

1.7. Procedure complete.

NOTE:
Fill out compliance card and send by MAIL, FAX or EMAIL to Mooney International Corporation as indicated on the attached Compliance Card (Refer to Figure SIM20-128-2).

WARRANTY: Mooney International Corporation will warrant labor 1 hour when work is completed in accordance with procedures of this Service Instruction for aircraft currently covered under the Mooney International Corporation factory warranty program.

REFERENCE DATA:

PARTS LIST:

<table>
<thead>
<tr>
<th>Item</th>
<th>P/N</th>
<th>Description</th>
<th>Qty</th>
</tr>
</thead>
<tbody>
<tr>
<td>1.</td>
<td>FLY0155</td>
<td>Loctite® 222MS</td>
<td></td>
</tr>
</tbody>
</table>

Page 1 of 3
Figure SIM20-128-1 - INTERIOR DOOR PANEL HARDWARE