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## Pole-Mounts, Carports & Awnings

Ground- and pole-mounted PV racks commonly rely on a combination of steel and aluminum support structures—most often using steel poles supporting aluminum rails, although all-steel galvanized racks are becoming common (see “Ground Mounts for PV Arrays” in *HP139*).

### Pole-Mount Racks

The most common top-of-pole mount uses 4- to 8-inch steel poles embedded in a poured concrete foundation to support standard racks and rails. While pole mounts keep modules cooler, providing plenty of airflow around the array, there is a lot of excavation and concrete work needed to provide wind-loading support. The higher the array is mounted, the longer the buried pole needs to be.



Brian Melanic

**DPW Solar's top-of-pole mounts, set at a low tilt for high summer production.**

DPW Solar's Multi-Pole mount uses 3-inch-diameter (or larger) steel poles to support a column of up to four modules in landscape orientation. 4- by 4-inch (or 5- by 4-inch) steel box tube, set horizontally, supports the module rails. The Multi-Pole mount can be adjusted from horizontal to 55°, making it a flexible solution that can be adapted to various array sizes.

**DPW Solar's Multi-Pole mount can be installed at tilts up to 55° and heights up to 14 feet above the ground.**



Courtesy DPW

Courtesy Zomeworks

## Trackers

Trackers can also be incorporated with pole-mounted systems to increase energy production in areas with wide-open solar windows. AllEarth Renewables offers its AllSun Tracker, a pole-mounted, dual-axis active tracker for 20- or 24-module systems. Dual-axis trackers follow the sun's azimuth and altitude angle. AllSun Trackers include a string inverter mounted on the pole, and a GPS-enabled sun-tracking mechanism that replaces irradiance sensors common on residential trackers. Array Technologies manufactures dual-axis trackers, as well as residential-scale, single-axis tilt and roll trackers—also known as horizontal linear-axis trackers.



**AllEarth Renewables AllSun Tracker is a dual-axis tracker with pole-mounted string inverter.**

Zomeworks is a long-time manufacturer of reliable, single-axis passive trackers. These passive trackers use the sun's heat and the weight of a phase-changing gas that flows through tubes to keep the rack following the sun's azimuth (east-to-west path). Zomeworks focuses on small trackers, made for residential or remote ranch applications.

**Four Zomeworks passive trackers, aligned from north to south to avoid potential shading from the long shadows each casts in the morning and afternoon.**

