

Solvent Cement Guide

Manufacturer	Product Name	Color	Max. Diameter	Part Numbers	Primer Needed?
FlowGuard Gold® CPVC					
E-Z Weld	FlowGuard Gold 227 CPVC One-Step Cement	Yellow	2"	22701 - 22706	NO
Mainline	FlowGuard Gold CPVC Cement	Yellow	2"	ML11218 – ML11222	NO
Oatey	FlowGuard Gold 1-Step Yellow Cement	Yellow	2"	31910 - 31914	NO
Oatey	FlowGuard Gold All Weather CPVC Cement with UV Indicator	Yellow	2"	31917 - 31919	NO
Weld-On	FlowGuard Gold Cement	Yellow	2"	11025 - 11029	NO
Corzan® CPVC for Plumbing					
E-Z Weld	207 CPVC Cement Orange Medium Body	Orange	6"	20701 - 20706	YES
E-Z Weld	786 CPVC Cement Heavy Body Orange	Orange	12"	78601 - 78606	YES
Mainline	CPVC Plastic Pipe Cement Heavy Bodied – Medium Setting	Orange	12"	ML11223 – ML11225	YES
Oatey	Medium Orange CPVC	Orange	6"	31126 - 31130	YES
Oatey	Uni-Weld 3200 Medium Orange	Orange	6"	3236S, 3246S & 3256S	YES
Oatey	Hercules Orange CPVC	Orange	8"	60303, 60313, 60315 & 60320	YES
Oatey	CPVC Heavy Duty Orange	Orange	12"	31082 - 31084	YES
Weld-On	714 CPVC Orange	Orange	12"	10130, 10132, 10135 & 10137	YES
Corzan® CPVC for Chemically Resistant Industrial Applications*					
E-Z Weld	Corzan 230 CPVC Chemical Resistant Gray Heavy Body	Gray	12"	23001 - 23005	YES
E-Z Weld	Corzan 231 CPVC Chemical Resistant Orange Heavy Body	Orange	12"	23101 - 23105	YES
Mainline	CPVC & PVC Plastic Pipe Cement Heavy Bodied – Medium Setting	Gray	12"	ML11226	YES
Oatey	EP42 CPVC Gray Industrial	Gray	12"	30328-30330	YES
Oatey	EP42 CPVC HD Orange Industrial	Orange	12"	30331-30333	YES
Weld-On	724 Industrial Grade CPVC Gray	Gray	12"	12233, 11659 & 11890	YES
Weld-On	724 Industrial Grade CPVC Orange	Orange	12"	12817, 12818 & 13531	YES
Weld-On	729 Industrial Grade CPVC Gray	Gray	24"	10844 - 10845	YES
*Refer to solvent cement manufacturer information on chemical resistance					
Corzan® CPVC for Standard Industrial Applications					
E-Z Weld	Corzan 217 CPVC Gray Heavy Duty	Gray	12"	21701 - 21705	YES
Oatey	CPVC Heavy Duty Gray	Gray	12"	31036 - 31037 & 30355	YES
Weld-On	714 CPVC Gray	Gray	12"	10131 & 10134	YES
FlowGuard Gold® and Corzan® CPVC Cut-In & Repair Cement					
Oatey	Orange Lava CPVC Cut-In Cement	Orange	6"	32166 - 32169	NO**
**Code may require primer					

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