Operator’s Manual
Safety, Assembly, Operating, and Maintenance Instructions

Please Read and Save These Instructions
For Safety, Read All Safety and Operation Instructions Prior to Operating Machine

Beginning S/N: 141635
Effective Date: 08.16.16
P/N 2000-15
Foreword

Thank you. . .for purchasing a Walker mower. Every effort has been made to provide you with the most reliable mower on the market, and we are sure you will be among our many satisfied customers. If for any reason this product does not perform to your expectations, please contact your local dealer. Every customer is important to us. Your satisfaction is our goal.

Please. . .read this manual thoroughly! This manual is to be used in conjunction with the engine manufacturer’s manual for the specific engine on the mower model you have purchased. Before you operate your new mower, please read this entire manual. Some of the information is crucial for proper operation and maintenance of this mower - it will help protect your investment and ensure that the mower performs to your satisfaction. Some of the information is important to your safety, and must be read and understood to help prevent possible injury to the operator or others. If anything in this manual is confusing or hard to understand, please contact your local authorized dealer or call our service department, at (970) 221-5614, for clarification before operating or servicing this mower.

This manual covers Model H24d with the Kohler KDW1003 (23.7 HP) diesel engine.

All shields and guards must be in place for the proper and safe operation of this machine. Where they are shown removed in this manual, it is for illustration purposes only. Do not operate this machine unless all shields and guards are in place.

Specifications given are based on the latest information available at the time this manual was produced for a tractor with standard equipment. Optional equipment is available and may affect the standard specifications listed.

Walker Mfg. Co. is continually striving to improve the design and performance of its products. We reserve the right to make changes in specifications and design without thereby incurring any obligation relative to previously manufactured products.

Sincerely,
WALKER MANUFACTURING COMPANY

Bob Walker, President
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General Information

HIGHLIGHTED INFORMATION
Walker Manufacturing recommends that any service requiring special training or tools be performed by an authorized Walker Mower dealer. There are several general practices to be aware of in the area of safety. Most accidents associated with the operation or maintenance of a Walker Mower are caused by disregarding basic safety precautions or specific warnings. Such accidents, in most cases, can be prevented by being aware of the dangers present.

Information of special importance has been highlighted in bold type in this manual. Refer to Safety Instructions for the meanings of DANGER, WARNING, CAUTION, IMPORTANT, and NOTE.

GLOSSARY
There are many terms that are either unique to this equipment or that are used as acronyms. The following terms and their definitions will help while using this manual:

- **DECK** is the mowing attachment mounted on the front of the tractor which includes the carrier frame, deck housing, blade spindles, and cutter blades.
- **FORWARD SPEED CONTROL (FSC)** controls the maximum forward speed of the tractor; functioning as a cruise control.
- **GROUND DRIVE** refers to the dual transaxles which drive the main wheels.
- **LEFT HAND (LH)** refers to the left-hand side of the tractor when the operator is seated facing forward in the tractor seat.
- **POWER TAKE-OFF (PTO)** transmits engine power to run the cutter blades.
- **REAR DISCHARGE (RD)** discharges mowed material from the back of the mower deck.
- **RIGHT HAND (RH)** refers to the right-hand side of the tractor when the operator is seated facing forward in the tractor seat.
- **ROLL-OVER PROTECTION SYSTEM (ROPS)** offers enhanced operator protection in the event of a roll-over type accident.
- **SIDE DISCHARGE (SD)** discharges mowed material from the right side of the mower deck.
- **STEERING LEVERS** steer the tractor by controlling the two transaxles.
- **TRACTOR** is the prime mover, including the engine, drivetrain, operator seat, and controls to operate the mower.
- **TRANSAXLE** transmits and controls power from the ground drive belt to the main drive wheel.
- **TRANSAXLE LOCKOUT ARMS** release the transaxles to permit freewheeling the tractor.

IDENTIFYING NUMBER LOCATIONS
The tractor serial number plate is affixed to the tractor body just below the left rear corner of the seat. The mower deck serial number plate is affixed alongside the spindle cover on the LH side of the LH mower blade drive. Model and serial numbers are helpful when obtaining replacement parts and maintenance assistance. For ready reference, please record these numbers in the space provided.

<table>
<thead>
<tr>
<th>Tractor Model No.</th>
<th>______________________</th>
</tr>
</thead>
<tbody>
<tr>
<td>Tractor Serial No.</td>
<td>______________________</td>
</tr>
<tr>
<td>Deck Serial No.</td>
<td>______________________</td>
</tr>
<tr>
<td>Engine Model No.</td>
<td>______________________</td>
</tr>
<tr>
<td>Engine Serial No.</td>
<td>______________________</td>
</tr>
<tr>
<td>Date of Purchase</td>
<td>______________________</td>
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</tbody>
</table>

Fill In By Purchaser
SERVICING OF ENGINE AND DRIVETRAIN COMPONENTS

The detailed servicing and repair of the engine and transaxle are not covered in this manual. Only routine maintenance and general service instructions are provided. For the service of these components during the limited warranty period, it is important to find a local, authorized servicing agent of the component manufacturer. Any unauthorized work done on these components during the warranty period may void the warranty. If you have any difficulty finding an authorized outlet or obtaining warranty service, please contact our Service Department for assistance:

Walker Manufacturing Company
5925 E. Harmony Road
Fort Collins, CO 80528
1-970-221-5614
www.walkermowers.com

Service manuals are available for each of these components from their respective manufacturers as follows:

Kohler Engines
Kohler Company
Kohler, WI 53044
800-544-2444
www.kohlerengines.com

Transaxles
Hydro-Gear
1411 South Hamilton St.
Sullivan, IL 61951
877-728-7410
www.hydro-gear.com

ENGINE SERIAL NUMBER LOCATION

Refer to the engine manual that accompanies this manual or the photo below for the location of the engine serial number.
### Specifications

<table>
<thead>
<tr>
<th>MODEL</th>
<th>H24d</th>
</tr>
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<tbody>
<tr>
<td><strong>ENGINE</strong></td>
<td></td>
</tr>
<tr>
<td>Manufacturer/Model</td>
<td>Kohler KDW1003, 3 Cyl., Diesel (Liquid Cooled)</td>
</tr>
<tr>
<td>Displacement cu. in. (cc)</td>
<td>62.7 (1028)</td>
</tr>
<tr>
<td>Max. Power HP (kW)</td>
<td>23.7 (17.7) @ 3600 RPM</td>
</tr>
<tr>
<td>Governed RPM</td>
<td>3600</td>
</tr>
<tr>
<td>Max. Torque lb·ft (N·m)</td>
<td>36.8 (50.0) @ 2600 RPM</td>
</tr>
<tr>
<td>Idle RPM</td>
<td>1400</td>
</tr>
<tr>
<td>Crankcase Capacity qt (L)</td>
<td>2.5 (2.4)</td>
</tr>
<tr>
<td>Crankcase Lubricant</td>
<td>API CF or Higher Grade Oil Only with 15W-40 Viscosity Above 5° F (-15° C), 20W-60 Viscosity Above 104° F (40° C), or 5W-30 Viscosity Below 32° F (0° C). (See Kohler manual for additional oil recommendations.)</td>
</tr>
<tr>
<td>Oil Filter</td>
<td>Kohler P/N 2175-283-S</td>
</tr>
<tr>
<td>Fuel Tank Capacity gal (L)</td>
<td>9.4 (35.6), Two Independent 4.7 Gallon Tanks with Selector Valve</td>
</tr>
<tr>
<td>Fuel</td>
<td>Diesel Fuel 2-D</td>
</tr>
<tr>
<td>Cooling System Capacity qt (L)</td>
<td>5.4 (5.1)</td>
</tr>
<tr>
<td>Cooling Fan</td>
<td>Electric Radiator Cooling Fan with Reversible Self-Cleaning Action</td>
</tr>
<tr>
<td>Coolant</td>
<td>50/50 Pre-Mix Antifreeze/Water</td>
</tr>
<tr>
<td>Air Cleaner</td>
<td>Remote Mounted Enginaire™ VLR Air Cleaner (Walker P/N 5090-4 Primary/5090-5 Safety Filter)</td>
</tr>
</tbody>
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| **ELECTRICAL SYSTEM** | |  |
| Battery | 12 Volt, 340 CCA, (Interstate U1-SP40) |
| Charging System | Flywheel Alternator |
| Charging Output | 30 Amp DC (Regulated) |
| System Polarity | Negative Ground |
| Ignition | Diesel with Glow Plugs |
| Starter | 12 Volt Electric Ring-Gear Type, Solenoid Shift |
| Interlock Switches | Ignition Lockout by Seat Switch, Transmission Neutral and Blade Clutch |
| Circuit Breaker(s) | Auto Reset (One 40A, Two 30A) |
| | Manual Reset (One 10A, One 7A) |

| **TRANSMISSION** | |  |
| Manufacturer/Model | Dual Hydrostatic Hydro-Gear® ZT3400 Integrated Transaxles |
| Steering | Hand Lever Control / Individual Drive Wheel |
| Forward Speed Control | Precision Friction Lock Lever, Cruise Control, with Neutral-Park Position |
| Service Brake | Dynamic Braking through Transaxles |
| Parking Brake | Internal Mechanical Cog Lock for each Transaxle (Single Lever Control) |
| Neutral | Transmission Release by Manual Dump Valve |
| Final Drive | Transaxle Direct to Drive Wheel |
### Specifications

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<th>H24d</th>
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<tr>
<td><strong>Transmission Fluid</strong></td>
<td></td>
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<tr>
<td>Factory Service</td>
<td>20W-50 Multi-Viscosity Motor Oil (Minimum SL Grade Oil)</td>
</tr>
<tr>
<td>Transmission Oil Capacity fl oz (L)</td>
<td>77 (2.3)</td>
</tr>
<tr>
<td>Transmission Cooling</td>
<td>Cooling Fan Mounted on Drive Pulley</td>
</tr>
<tr>
<td>Oil Filter</td>
<td>Hydro-Gear® P/N 52114 (Walker P/N 2026-6)</td>
</tr>
<tr>
<td><strong>Ground Travel Speed</strong></td>
<td></td>
</tr>
<tr>
<td>Forward MPH (km/h)</td>
<td>0-10 (0-16) Infinitely Variable</td>
</tr>
<tr>
<td>Reverse MPH (km/h)</td>
<td>0-5 (0-8) Infinitely Variable</td>
</tr>
<tr>
<td><strong>BLADE DRIVE</strong></td>
<td></td>
</tr>
<tr>
<td>PTO Shaft</td>
<td>Sliding Spline Shaft with Two (2) High-Speed U-Joints (Quick Disconnect)</td>
</tr>
<tr>
<td>Blade Drive Clutch and Brake</td>
<td>Manual Belt Tightener Clutch and Band Brake [Stops Blades within Five (5) Seconds of Disengagement]</td>
</tr>
<tr>
<td><strong>TIRE SIZE</strong></td>
<td></td>
</tr>
<tr>
<td>Deck Caster Wheel</td>
<td>13 x 5.00-6 Pneumatic (4-Ply)</td>
</tr>
<tr>
<td>Drive</td>
<td>22 x 10.50-12 (4-Ply Low-Profile)</td>
</tr>
<tr>
<td>Tailwheel</td>
<td>13 x 5.00-6 (4-Ply)</td>
</tr>
<tr>
<td><strong>TIRE PRESSURE PSI (KPA)</strong></td>
<td></td>
</tr>
<tr>
<td>Deck Caster Wheel</td>
<td>20 (137)</td>
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<tr>
<td>Drive</td>
<td>15 (103)</td>
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<tr>
<td>Tailwheel</td>
<td>20 (137)</td>
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<tr>
<td><strong>Length in. (cm)</strong></td>
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<tr>
<td>Tractor Only</td>
<td>64.38 (164) Tailwheels Forward - Radiator Guard is Most Rear Point</td>
</tr>
<tr>
<td>Tractor Wheel Base</td>
<td>45.13 (114.6)</td>
</tr>
<tr>
<td>Tractor with Tilted Deck (DR64-3)</td>
<td>85.75 (217.8)</td>
</tr>
<tr>
<td>Tractor with 64&quot; Rear Discharge Deck (DR64-3)</td>
<td>104.5 (265.4)</td>
</tr>
<tr>
<td><strong>Width in. (cm)</strong></td>
<td></td>
</tr>
<tr>
<td>Tractor Only (Outside Tire)</td>
<td>47.25 (120)</td>
</tr>
<tr>
<td>Tractor with 64&quot; Rear Discharge Deck (DR64-3)</td>
<td>66.38 (168.6)</td>
</tr>
<tr>
<td>Tread Width</td>
<td>36.5 (92.7)</td>
</tr>
<tr>
<td><strong>Height in. (cm)</strong></td>
<td></td>
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<tr>
<td>Tractor Only</td>
<td>46.25 (117.5)</td>
</tr>
<tr>
<td>With ROPS</td>
<td>66.75 (170)</td>
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<td>With ROPS Lowered</td>
<td>50.5 (129)</td>
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## Specifications

### MODEL

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### DIMENSIONS (continued)

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<td>Tractor Only</td>
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<td>Tractor with 64&quot; Rear Discharge Deck (DR64-3)</td>
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<th>Walker P/N 2230 (Matched Set of 3)</th>
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<td>Ground Drive</td>
<td>Walker P/N 2248-1</td>
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### SEAT

| Full Spring Suspension with Dampening and Adjustments for Back Angle, Lumbar Support, and Operator Weight. Includes Adjustable/Retractabe Armrests |

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<th>All Welded Unitized Steel Chassis</th>
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<td>Body</td>
<td>14 Gauge Steel</td>
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<td>Deck</td>
<td>11 Gauge Steel</td>
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### DECK

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<th>DR64</th>
<th>DS60</th>
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<td>Belt Driven, Rear Discharge</td>
<td>Belt Driven, Rear Discharge</td>
<td>Belt Driven, Side Discharge</td>
</tr>
<tr>
<td>Cutting Width in. (cm)</td>
<td>52 (132)</td>
<td>64 (163)</td>
<td>60 (152)</td>
</tr>
<tr>
<td>Cutting Height in. (cm)</td>
<td>1 to 5 (2.5 to 13)</td>
<td>1/4 (1) Increments, 17 Positions</td>
<td></td>
</tr>
<tr>
<td>Height Adjustment in. (cm)</td>
<td>1/4 (1) Increments, 17 Positions</td>
<td></td>
<td></td>
</tr>
<tr>
<td>Blade Length in. (cm)</td>
<td>18.4 (47)</td>
<td>22.2 (56)</td>
<td>20.5 (52)</td>
</tr>
<tr>
<td>Number of Blades</td>
<td>3</td>
<td></td>
<td></td>
</tr>
<tr>
<td>Direction of Rotation (Viewed from top of deck)</td>
<td>Clockwise</td>
<td></td>
<td></td>
</tr>
<tr>
<td>Deck Suspension</td>
<td>Torsion-Flex Frame with Caster Wheels and Counterweight Springs</td>
<td></td>
<td></td>
</tr>
<tr>
<td>Maximum Blade RPM</td>
<td>3840</td>
<td>3200</td>
<td>3330</td>
</tr>
<tr>
<td>Maximum Blade Tip Speed ft/min (m/min)</td>
<td>18500 (5640)</td>
<td>18500 (5640)</td>
<td>17870 (5460)</td>
</tr>
</tbody>
</table>

**NOTE:** The manufacturer reserves the right to make changes in specifications shown herein at any time without notice or obligation. The specifications listed are for a standard configuration tractor, and may change with the addition of optional equipment.
Component Identification

NOTE: Control Identification shown in Operating Instructions section.

- Roll-Over Protection System (ROPS)
- Forward Speed Control (FSC)
- Friction Adjustment
- Body Tilt-Up Latch
- Deck Support Arm (Not Visible)
- Cutting Height Release Lever (Cutting Height Adjustment)
- Deck Lift Foot Pedal (Raises Deck)
- Deck Height Lift Chain
- Tilt-Up Hook
- Deck Tilt-Up Socket
- Deck Tilt-Up Bar
- Adjustable Footrests
- Counterweight Springs and Protective Covers
- Deck Support Arm
- Tilt-Up Latch

Front View and Right Side View
Component Identification

Rear View and Left Side View

- Adjustable Footrest
- Fuel Gauge
- Muffler
- Utility Bed (Hinged for Dumping)
- Radiator Fan
- Radiator Fan Guard
- Left Hand Drive Wheel
- Fuel Tank and Cap
- Fuel Pickup Line
- Tailpipe
- Coolant Recovery Tank
- Spread Axle (Tail Wheel)
Component Identification

**NOTE:** ROPS Top Bar Removed for Clarity
Safety Instructions - Before Operating

Pay particular attention to any information labeled DANGER, WARNING, CAUTION, IMPORTANT, and NOTE in this manual.

When you see the Safety Alert Symbol (⚠️), read, understand, and follow the instructions. Failure to comply with safety instructions may result in personal injury.

The seriousness or degree of importance of each type of information is defined as follows:

⚠️ **DANGER**

An IMMEDIATE hazard that WILL result in severe personal injury or DEATH, if warning is ignored and proper safety precautions are not taken.

⚠️ **WARNING**

A POTENTIAL hazard that COULD result in severe personal injury or DEATH, if warning is ignored and proper safety precautions are not taken.

⚠️ **CAUTION**

Possible hazards or unsafe practices that MAY result in MODERATE personal injury or property damage, or machine damage, if warning is ignored and proper safety precautions are not taken.

**IMPORTANT:** Identifies mechanical information demanding special attention, since it deals with the possibility of damaging a part or parts of the machine.

**NOTE:** Identifies information worthy of special attention.

Walker Manufacturing cannot predict every potentially dangerous situation. Therefore, items labeled as such in this manual do not cover all conceivable situations. Any person using procedures, tools, or control techniques not recommended by Walker Manufacturing must take full responsibility for safety.

The Walker Rider Lawnmower has been designed with many safety features to protect the operator from personal harm or injury. However, it is necessary for the operator to use safe operating procedures at all times. **Failure to follow safety instructions contained in this manual may result in personal injury or damage to equipment or property.**

If you have any questions concerning setup, operation, maintenance, or safety, please contact your authorized Walker Mower dealer or call Walker Manufacturing Company at (970) 221-5614.

**BEFORE OPERATING**

1. Read and understand the contents of this Operator’s Manual before starting and operating the machine. Become thoroughly familiar with all machine controls and how to stop the machine and disengage the controls quickly. Replacement Operator’s Manuals are available by sending the Model and Serial Number to:

   **Walker Manufacturing Company**
   5925 East Harmony Road
   Fort Collins, CO 80528

2. Never allow children to operate rider mower. Do not allow adults to operate without proper instruction.

3. Clear the area to be mowed of any foreign objects which may be picked up and thrown by cutter blades. Pick up all sticks, stones, wire, and any other debris.

4. Keep everyone, especially children and pets, a safe distance away from the area being mowed. **Do not mow with bystanders in the area.**

5. Do not operate the machine barefoot or wearing sandals, sneakers, tennis shoes, or similar lightweight footwear. **Wear substantial protective footwear.**
6. Do not wear loose fitting clothing that could get caught in moving parts. Do not operate this machine while wearing shorts; always wear adequate protective clothing, including long pants. Wearing safety glasses, safety shoes, and a helmet is advisable and required by some local ordinances and insurance regulations.

7. Prolonged exposure to loud noise can cause impairment or loss of hearing. Operator hearing protection is recommended. Wear a suitable hearing protective device, such as earmuffs or earplugs.

8. Keep all protective shields and safety devices in place. If a protective shield, safety device, or decal is damaged, unusable, or missing, repair or replace it before operating the machine.

9. Be sure interlock switches are functioning correctly, so the engine cannot be started unless the Forward Speed Control lever is in the NEUTRAL-PARK position, and the PTO clutch is in the DISENGAGED position. Also, the engine should stop if the operator lifts off the seat with either the Forward Speed Control (FSC) out of the NEUTRAL-PARK position or the PTO clutch in the ENGAGED position.

   NOTE: There is a 1/2 second time delay function on the seat switch to avoid engine power interruption when driving over bumps.

10. Handle diesel with care:
   a. Use an approved fuel container.
   b. Never add fuel to a running engine or hot engine (allow hot engine to cool several minutes).
   c. Keep matches, cigarettes, cigars, pipes, open flames, or sparks away from the fuel tanks and fuel container.
   d. Always fill the fuel tank(s) outdoors using care. Fill to about one inch from the top of the tank. Use a funnel or spout to prevent spilling.
   e. Replace the machine fuel cap(s) and container cap securely and clean up any spilled fuel before starting the engine.

11. Never attempt to make any adjustments while the engine is running, except where specifically instructed to do so.

12. The electrical system battery contains sulfuric acid. Avoid any contact with skin, eyes, and clothing. Keep the battery and acid out of reach of children.

   WARNING

   The engine exhaust from this product contains chemicals known to the State of California to cause cancer, birth defects or other reproductive harm.
1. **WARNING**

- Always keep the ROPS roll bar in the upright and locked position when operating.
- Always use the seat belt when the roll bar is upright.
- Only lower the roll bar when absolutely necessary for overhead clearance.
- Never use the seat belt when the roll bar is lowered.

1. Operate the mower only in daylight or in good artificial light with good visibility of the area being mowed.

2. Sit on the seat when starting the engine and operating the machine. Keep feet on the deck footrests at all times when the tractor is moving and/or mower blades are operating. **Never operate the tractor without a deck or implement installed.**

3. For a beginning operator, learn to steer (maneuver) the tractor with a slow engine speed before attempting any mowing operation. Be aware that, with the front mounted mower configuration, the back of the tractor swings to the outside during turns.

4. Remember, for an emergency stop, the forward motion of the tractor can always be stopped by pulling the Forward Speed Control (FSC) into the NEUTRAL-PARK position.

5. In case the transmission drive belt breaks during operation, and if the machine is on a slope, the machine will freewheel down the slope. **To maintain control,** immediately (1) Release the steering levers and simultaneously (2) Move the FSC to the NEUTRAL-PARK position. When the machine is stopped or moving slowly, engage the parking brake.

**NOTE:** The emergency stop procedure is exactly the same procedure used to normally stop and park the machine.

6. Disengage the blade clutch and put the FSC in the NEUTRAL-PARK position before starting the engine (an ignition interlock switch normally prevents starting of the machine if these controls are in the OPERATING position).

7. Do not operate machine if the operator presence safety switch system is not working. Verify proper operation by having the operator lift off the seat with the engine running and moving two controls, one at a time; (1) Move the FSC lever out of the NEUTRAL-PARK position, and (2) Engage the PTO Clutch. Moving either control should stop the engine after a 1/2 second delay.

8. Do not run the engine in a confined area without adequate ventilation. Exhaust fumes are hazardous and can be deadly.

9. Do not carry passengers - maximum seating capacity is one (1) person.

10. Watch for holes, rocks, and roots in the terrain and for other hidden hazards. When mowing tall grass, mow higher than desired to expose any hidden obstacles. Then, clean the area and mow to the desired height.

11. **Avoid sudden starts or stops.** Before backing the machine up, look to the rear to be sure no one is behind the machine. Watch carefully for traffic when crossing or working near roadways.

12. When moving forward, do not suddenly put the tractor in reverse by rapidly pulling on the steering levers, especially when going downhill, as this can lift the tractor tail wheel off the ground and set up a bucking motion due to operator overcontrol. If bucking does occur, immediately stop the bucking action by pulling the Forward Speed Control (FSC) lever into the NEUTRAL-PARK position.
13. Disengage the blade drive when transporting the machine across drives, sidewalks, etc. **Never raise the mower deck while blades are rotating.**

**DANGER**

Do not mow or drive the tractor within 5 feet (1.5 meters) of an embankment or retaining wall with drop off.

14. The maximum recommended slope operating angle is 15 degrees or 26% grade. When operating the machine on a slope, reduce speed and use caution to start, stop, and maneuver. To prevent tipping or loss of control of the machine, avoid sharp turns or sudden changes in direction. **Do not operate the machine on a slope greater than 15 degrees.**

15. **Never adjust cutting height with the engine running. Before** adjusting cutting height or servicing, disengage the blade clutch (PTO), stop the engine, and remove the ignition key. Wait for all movement to stop before getting off the seat.

**NOTE:** The blade/PTO brake should normally stop drive line rotation within five (5) seconds of disengaging the PTO clutch.

16. For side discharge mower decks, **do not operate with the grass deflector shield removed.** Keep the deflector in the lowest possible position.

17. When using the tilt-up deck, **observe the following:**

   a. Do not move tractor with deck in tilt-up position.

   b. Never tilt body forward with deck in tilt-up position.

18. **In case of a clogged or plugged mower deck:**

   a. Disengage the blade clutch (PTO), engage the parking brake, and turn the engine off before leaving the seat.

   b. **LOOK** to make sure blade drive shaft movement has stopped before trying to unclog the system.

   c. Never place hands under the deck - use a stick or similar tool to remove clogged material.

19. If the cutting blades strike a solid object or the machine begins to vibrate abnormally, **immediately disengage the blade clutch (PTO), stop the engine, and wait for all moving parts to stop.** Thoroughly inspect the mower and repair any damage before restarting the engine and operating the mower. Make sure cutter blades are in good condition and blade nuts are torqued to 60 lb·ft (81 N·m) for gear driven decks, and blade bolts torqued to 70 lb·ft (95 N·m) for belt driven decks.

20. **Do not touch the engine or muffler while the engine is running** or immediately after stopping the engine. These areas may be hot enough to cause serious burns.

21. **Never remove the radiator pressure cap when the engine is hot** (hot water may spray and cause burns).

22. **Do not use ether or any starting fluid to assist starting the engine in cold weather.**

23. When leaving the machine unattended, **disengage the blade clutch (PTO), stop the engine, and remove the key.**
**Safety Instructions - Maintenance**

1. To prevent accidental starting of the engine when servicing or adjusting the machine, remove the key from the ignition switch.

2. **To reduce fire hazards**, keep the engine free of grass, leaves, excessive grease, and dirt.

3. Keep all nuts, bolts, and screws tight to ensure the machine is in a safe, working condition. Check the blade mounting bolts frequently, making sure they are tight.

4. **Perform only maintenance instructions described in this manual.** Unauthorized maintenance operations or machine modifications may result in unsafe operating conditions.

5. If the engine must be running to perform a maintenance adjustment, keep hands, feet, and clothing away from moving parts. **Do not wear jewelry or loose clothing.**

6. **Always use the proper engine service manual when working on the engine.** Unauthorized maintenance operations or modifications to the engine may result in unsafe operating conditions.

7. The fuel oil injection system operates under high pressure and can penetrate the skin and result in serious injury. Unqualified persons should not remove or attempt to adjust a pump injector, nozzle, or any part of the fuel injection system.

8. Altering the equipment or engine in any manner which adversely affects its operation, performance, durability, or use will **VOID the warranty** and may cause hazardous conditions.

9. Never attempt to disconnect any safety devices or defeat the purpose of these safety devices.

10. Do not change the engine governor settings or overspeed the engine. The governor has been factory-set for maximum-safe engine operating speed.

11. **Use genuine factory replacement parts.** Substitute parts may result in product malfunction and possible injury to the operator and/or others.

12. **Use care when charging the battery** or performing maintenance on the battery and electrical system:
   
   a. Make sure the battery charger is unplugged before connecting or disconnecting cables to the battery.
   
   b. Charge the battery in a well-ventilated space, so gases produced while charging can dissipate. Make sure the battery vents in the caps are open.
   
   c. Keep sparks, flames, and smoking materials away from the battery at all times. To avoid sparks, use care when removing battery cables from posts.
   
   d. Disconnect both battery cables before unplugging any wiring connectors or making repairs on the electrical system.

**IMPORTANT:** Keep all applicable manuals immediately accessible to anyone who may operate or service this machine.
SAFETY, CONTROL, AND INSTRUCTION DECALS

Safety, Control, and Instruction Decals are installed on the machine; if any are missing, illegible, or damaged, a replacement should be ordered and installed before putting the machine into operation. The Decal Part Number is listed below and in the Parts Manual.

Location: Deck Carrier Frame
Part Number: 8600-14
1. Warning – do not operate the machine with the deck tilted up.

Location: Each End of Mower Deck
Part Number: 8600-28
1. Warning – thrown object hazard.
   • Keep bystanders away from the machine when operating.
   • Clear lawn of debris before operating.
   • Keep any discharge deflector in place and in the lowest position.
2. Warning – rotating mower blades are a cutting/dismemberment hazard to hands and feet.
   • Keep all body parts away from rotating mower blades.
   • Do not step on end of deck.

Location: Deck Carrier Frame
Part Number: 8600-15
1. Warning – lock deck tilt-up hinge before operating the machine.

Location: Chassis Member Behind Transaxles
Part Number: 9804-1
1. Neutral Lock
   • Lift and move into slot to unlock transaxle and allow machine to freewheel.

Location: Engine Brace
Part Number: 8600-12
1. Warning – carbon monoxide (CO) poisoning hazard.
   • CO emitted by a running engine can be deadly.
   • Do not operate indoors or in other enclosed areas.

Location: PTO Guard on Deck
Part Number: 8746-2
1. Grease PTO shaft joints every 8 hours.
Safety Instructions

SAFETY, CONTROL, AND INSTRUCTION DECALS

Safety, Control, and Instruction Decals are installed on the machine; if any are missing, illegible, or damaged, a replacement should be ordered and installed before putting the machine into operation. The Decal Part Number is listed below and in the Parts Manual.

BELT ROUTING

Location: Deck Housing Under Footrest
Part Number: 2749-4

1. Deck drive belt routing.

GLOW PLUGS

1. Glow plugs activation indicator light.
2. Battery charging system malfunction indicator light.
3. Low engine oil pressure warning light.
4. High engine coolant temperature warning light.

Location: Front of Body on Right Side
Part Number: 2807-9

BELT ROUTING

Location: Deck Discharge Shield (DS60)
Part Number: 5848-2

1. Warning – thrown object hazard.
   • Always keep the discharge shield in the lowest position when operating.
   • Do not remove the discharge shield.

FUEL TANK SELECTOR/FUEL SHUT-OFF VALVE

Location: Adjacent to Right Fuel Tank
Part Number: 2010-17

1. Fuel tank selector/fuel shut-off valve.

BELT ROUTING

Location: Underside of Panel Behind Operator Seat
Part Number: 2107-5

1. Ground drive belt routing.
2. PTO clutch belt routing.
SAFETY, CONTROL, AND INSTRUCTION DECALS

Safety, Control, and Instruction Decals are installed on the machine; if any are missing, illegible, or damaged, a replacement should be ordered and installed before putting the machine into operation. The Decal Part Number is listed below and in the Parts Manual.

Location: Top of Deck Housing
Part Number: 8653-1

1. Warning – secure deck with straps and engage parking brake before transporting or trailering with deck tilted up.

Location: Deck Height Adjuster
Part Number: 2748-1

1. Move pin to desired height of cut.

Location: Flex Coupler Guard in Front of Engine
Part Number: 8600-2

1. Warning – entanglement and cutting/dismemberment hazards.
   • Keep away from rotating shafts, belts, and other components.

Location: Radiator
Part Number: 2427-9

1. Caution
   A solution of 50% antifreeze and 50% water must be used in this engine. (Freezing point about -34° F) Do not use 100% antifreeze, or severe damage will occur.
SAFETY, CONTROL, AND INSTRUCTION DECALS

Safety, Control, and Instruction Decals are installed on the machine; if any are missing, illegible, or damaged, a replacement should be ordered and installed before putting the machine into operation. The Decal Part Number is listed below and in the Parts Manual.

Location: Right Fender
Part Number: 2802-4

1. Warning – do not operate the machine without a deck or other implement attached.
2. Forward Speed Control
   • Move lever forward to increase speed; back to stop.
3. Body Tilt Latch
   • Tilt utility bed back.
   • Raise lever to release.
   • Lift at back of body to raise.
5. PTO Clutch Lever
   • Move lever forward to engage PTO clutch; back to disengage.

Location: ROPS Roll Bar
Part Number: 5685-3

1. Warning – roll-over/crushing hazard.
   • Do not operate the machine on steep slopes or near drop-offs.
   • Avoid quick and/or sharp turns when operating on slopes.
2. During normal operation always keep the ROPS locked fully upright and use the seat belt.
3. Never use the seat belt if the ROPS is not locked fully upright.
4. Do not operate the machine on slopes if the ROPS is not locked fully upright.
5. Do not remove the ROPS.
Safety, Control, and Instruction Decals are installed on the machine; if any are missing, illegible, or damaged, a replacement should be ordered and installed before putting the machine into operation. The Decal Part Number is listed below and in the Parts Manual.

1. Throttle
   • Move lever forward to increase engine speed; back to idle.
2. Warning – read Operator’s Manual before operating the machine.
3. Warning – wear eye and ear protection when operating the machine.
   • Engage parking brake.
   • Remove ignition key.
5. Warning – roll-over hazard.
   • Do not operate on slopes greater than 15 degrees.
   • Keep bystanders away from the machine when operating.
7. Warning – entanglement hazard.
   • Keep all guards in place while engine is running.
8. Parking brake
   • Move lever forward to engage Parking Brake; back to disengage.
Assembly Instructions

SETUP INSTRUCTIONS

Walker Mowers are shipped partially assembled to our distribution network, and are typically assembled by the selling dealer. For any additional assembly besides the following, contact your Walker dealer.

Battery Service

Raise the utility bed and mower body up for battery access. Check the battery for electrolyte level and charge. The electrolyte level should be at the bottom of the vent wells [1/4 to 1/2 in. (6 to 13 mm) above plates]. If the specific gravity is less than 1.225, the battery needs charging. If the battery has been shipped dry, or is wet but needs service, refer to the following instructions.

Battery Location

IMPORTANT: Make sure battery is securely mounted in the frame. A loose battery may cause damage to the case resulting in acid leakage and severe damage to the machine. A hazard may be created by damage to critical working parts and safety systems.

IMPORTANT: Never disconnect battery while engine is running.

Wet Battery Service

If the battery has been shipped wet, but the electrolyte level is low or the battery needs to be charged then:

1. Fill each battery cell with distilled water to the bottom of the vent wells.
2. Charge battery. Refer to Battery Charging in this section.

Dry Battery Service

Activating a battery can be dangerous. The battery should be taken to a reliable service station, battery store, or power equipment dealer where a trained technician can activate the battery safely. DO NOT attempt to activate the battery unless you are experienced in battery service work. The following activation and charging instructions are provided for use by a trained battery technician.

DANGER

Battery electrolyte is a poisonous and corrosive sulfuric acid solution.

- Avoid spillage and contact with skin, eyes, and clothing - causes severe burns.
- To prevent accidents, wear safety goggles and rubber gloves when working with electrolyte.
- Neutralize acid spills with baking soda and water solution.

To fill (activate) battery with electrolyte (if battery has been shipped dry):

1. Remove the battery hold-down bar, disconnect the battery cables and lift the battery out of the tray.

IMPORTANT: Battery must be removed from the mower before filling with electrolyte.

IMPORTANT: Obtain and use only battery grade sulfuric acid electrolyte with a 1.265 specific gravity to activate the battery. DO NOT use water or any other liquid during initial activation.

2. Remove the filler caps and carefully fill each cell until the electrolyte is just above the plates.

3. After the battery is filled with electrolyte, replace the filler caps and charge the battery. Refer to Battery Charging.
Assembly Instructions

Battery Charging

**DANGER**

BATTERIES PRODUCE EXPLOSIVE GASES

- Charge the battery in a well-ventilated area, so that gases produced while charging can dissipate.
- Keep sparks, flames, and smoking materials away from the battery at all times.
- Make sure the battery cap vents are open after the battery is filled with acid (check manifold vent on each cap).
- Make sure the battery charger is unplugged before connecting or disconnecting cables to the battery.

1. Charge the battery at 15 amps for 10 minutes. **DO NOT** exceed 20 amps maximum recommended charging rate. Charge until specific gravity is at least 1.250. Total charging time should not exceed one (1) hour.

2. After charging the battery, adjust the electrolyte level to the bottom of the vent wells [1/4 to 1/2 in. (6 to 13 mm) above the plates].

   **IMPORTANT:** **DO NOT** overfill the battery. Electrolyte will overflow through the vented caps onto parts of the machine and **WILL** result in severe corrosion.

3. Install battery.

**Battery Installation**

**IMPORTANT:** Make sure battery is securely mounted in the frame. A loose battery may cause damage to the case resulting in acid leakage and severe damage to the machine. A hazard may be created by damage to critical working parts and safety systems.

Install the battery in the mower as shown in **Battery Installation** photo. Connect the positive (+) first and then the negative (-) cable to the proper battery terminal [red cable and boot connects to the Positive (+) terminal]. Slide the rubber boot up and over the battery post, making sure it covers the post completely to **prevent an electrical short**.

**WARNING**

Make sure the battery cap vents are open. Improper venting of the battery **COULD** cause a battery explosion.

**Battery Clamp Secured by Wing Nut(s)**

**(+)** Battery Cable Connection

**Battery Installation** (Viewed from RH Side)

**Mower Deck Assembly**

**Deck Caster Wheels Installation**

1. Remove the bolts and washers from each deck caster wheel.

2. Install wheel on fork using bolts and washers.

   **NOTE:** Valve stem and grease zerk should face to the inside of machine.

3. Tighten the bolts and washers.

**Deck Caster Wheel Installation**
Assembly Instructions

Deck Discharge Deflector Shield Installation (DS60)
Attach the side discharge deflector shield using two (2) 3/8-16 x 1-1/4 in. bolts, 3/8-16 ESNA nuts, and 3/8 in. wave spring washers. The wave washers fit between the two hinging surfaces. Tighten the nuts until the shield moves freely but is not loose.

WARNING
DO NOT operate the machine without the grass deflector shield attached and in the lowest possible position.

Deck Discharge Shield Installation
PTO Shaft Guard Installation
Position the shaft guard as shown and mount with two (2) 1/4-20 x 1/2 in. bolts.

Tilt-Up Roller Wheel Installation
Mount the two (2) tilt-up roller wheels on the brackets on the rear skirt of the deck housing using the P/N 8490 axle bolt, 3/8 in. wave spring washer and 3/8-16 in. Whiz locknut. Tighten the axle bolt until the wheel rolls freely, but is not loose.

Roller Wheel Installation
Mower Deck Installation on Tractor
Deck Installation
1. Lightly grease each deck support arm (2) on the tractor. Refer to Mower Deck Installation photo for location of deck support arm.

Mower Deck Installation
2. First, engage the LH deck carrier frame tube socket on the LH tractor support arm and then the RH arm into the RH tube socket. Slide the deck onto the support arms and install lynch pins to secure deck. Two (2) lynch pins are included in Owner’s Packet of materials.
Assembly Instructions

3. Retract the spring-loaded quick disconnect ring on the PTO Coupler and insert the Coupler Installation Tool (provided in Owner’s Packet) as shown in the PTO Coupler Installation Tool photo.

**NOTE:** The Coupler Installation Tool is provided for convenience, but is not required for installation.

4. Reaching under the tractor, slide the PTO coupler tube onto the deck drive shaft (align arrow decals), then install the coupler quick disconnect onto the tractor PTO drive shaft. Refer to the PTO Shaft Connection and Connect Coupler to Tractor PTO photos.

5. Remove Coupler Installation Tool from quick disconnect ring and make sure the ring has “snapped” securely on the spline shaft.

**IMPORTANT:** DO NOT operate tractor with Coupler Installation Tool installed.

**IMPORTANT:** To prevent damage to the mower, make sure the PTO quick disconnect is securely locked on the tractor, with the locking balls fully seated in the groove and the ring in the locked position (refer to the Quick Disconnect Ring “Locked” Position illustration). After installation, pull on the PTO coupler to check for security.
Assembly Instructions

Quick Disconnect Ring “Released” Position

PTO Coupler U-Joint

Internal Balls Locked on Shaft

Quick Disconnect Ring “Locked” Position

PTO Coupler U-Joint

Coupler Ring in Locked Position

Deck Counterweight Spring Installation

Counterweight Springs Clip Onto Body With Body Tilted Up

Lynch Pins Lock Deck on Support Arms (Not Visible)

Deck Leveling

The mower deck and support frame are jig welded and the deck support linkage is factory adjusted. Within normal tolerances, very little, if any, adjustment should be required to level the deck. Tire size and pressure will affect the levelness of the deck. Assure that all tires (tractor and deck caster wheels) are properly inflated prior to checking deck levelness or performing the deck leveling procedure.

Measuring Deck Levelness

1. Position the mower on a smooth, level surface, and set the deck height to the most common cutting position. Refer to ADJUSTING CUTTING HEIGHT in Operating Instructions.

2. See the Deck Leveling illustration for side-to-side and front-to-back deck level measurement points. Side-to-side measurements should not vary more than 1/8 in. (3 mm). Front-to-rear measurements should have the rear 1/4 in. (6 mm) to 3/8 in. (10 mm) higher than the front. If either set of measurements are not within tolerance, perform the Deck Leveling Procedure.

6. Raise the mower body (instead of lifting the front of deck) and clip the counterweight springs to the receptacle on front of body. Lower the body to tension the springs. (Refer to Deck Counterweight Spring Installation photo.)

7. With the counterweight springs connected, the weight on the deck caster wheels should be 190 to 230 lb (86.2 to 104.3 kg); this adjustment is preset at the factory. Refer to Deck Counterweight Spring Installation photo.

Deck Leveling

The mower deck and support frame are jig welded and the deck support linkage is factory adjusted. Within normal tolerances, very little, if any, adjustment should be required to level the deck. Tire size and pressure will affect the levelness of the deck. Assure that all tires (tractor and deck caster wheels) are properly inflated prior to checking deck levelness or performing the deck leveling procedure.

Measuring Deck Levelness

1. Position the mower on a smooth, level surface, and set the deck height to the most common cutting position. Refer to ADJUSTING CUTTING HEIGHT in Operating Instructions.

2. See the Deck Leveling illustration for side-to-side and front-to-back deck level measurement points. Side-to-side measurements should not vary more than 1/8 in. (3 mm). Front-to-rear measurements should have the rear 1/4 in. (6 mm) to 3/8 in. (10 mm) higher than the front. If either set of measurements are not within tolerance, perform the Deck Leveling Procedure.
Assembly Instructions

Deck Leveling Procedure

1. Position the mower on a smooth, level surface, and set the deck height to the most common cutting position. Refer to ADJUSTING CUTTING HEIGHT in Operating Instructions.

   **WARNING**

   The machine must be shut off during this procedure.

2. Place a block of sufficient height under the left rear corner of the deck housing to remove tension from the left rear deck support chain. Detach the left rear deck support chain by removing the upper bolt from the height adjuster arm. Remove the block and let the deck hang from the remaining three support chains.

3. Measure the side-to-side level of the deck by measuring from the ground to the top of the deck housing at the front corners of the deck as shown in the Deck Leveling illustration. The side-to-side measurements should not vary by more than 1/8 in. (3 mm). If necessary, raise or lower the left and/or right front support chain clevises to level the deck.

4. Measure the front-to-rear level of the deck using a straight edge as shown in the Deck Leveling illustration. The rear measurement should be 1/4 in. (6 mm) to 3/8 in. (10 mm) higher than the front measurement. If necessary, adjust the right side height adjustment rod by lengthening it to lower the back of the deck, or shortening it to raise the back of the deck.

5. With the side-to-side and front-to-rear deck level correct, reattach the left rear support chain that was removed in step 2. Adjust the left side height adjustment rod to equalize the left rear and right rear support chain tension.

6. Assure that all fasteners are tight and replace any guards removed during the leveling procedure.

---

**Deck Leveling Illustration**

- Right Side Measurement Point
- Right Height Adjustment Rod
- Left Rear Deck Support Chain (Remove Upper Bolt for Leveling)
- Left Height Adjustment Rod
- Right Support Chain Clevis
- Left Support Chain Clevis
- Approx. 36 in. (914 mm) Long Straight Edge
- Rear Measurement Point
- Ground
- Front Measurement Point
- Left Side Measurement Point
Assembly Instructions

PREOPERATING CHECKLIST

Before operating the mower for the first time, and as a routine before daily operations, it is important to make sure the mower is properly prepared and ready for operation. The following is a list of items to be checked. (For a mower with frequent operation, some of these items will not need to be checked every day, but the operator should be aware of the condition of each.)

For proper fuel and lubricants refer to Specifications.

☐ FILL FUEL TANKS

Fill the fuel tanks with clean, fresh fuel. Clean diesel fuel is particularly important since contaminated fuel will damage the fuel injectors and injection pump.

NOTE: It may be necessary to use the fuel pump primer to bleed (purge out air bubbles) the diesel fuel injector system when initially filling an empty tank. Refer to Fuel Pump Priming instructions in the Operating Instructions.

⚠️ DANGER

Handle diesel fuel with care. Use safe refueling procedures:

• DO NOT fill fuel tanks with the engine running.
• If the engine is hot, allow to cool before refueling.
• Use an approved fuel container.
• Fuel the mower outdoors.
• DO NOT smoke while refueling.
• Avoid spilling fuel; use a funnel or spout.
• DO NOT overfill the fuel tanks; fill up to about 1 in. (25 mm) below the top of tank.

IMPORTANT: DO NOT permit dirt or other foreign matter to enter the fuel tanks. Wipe dirt from around the filler cap(s) before removing. Use a clean fuel storage container and funnel.

☐ CHECK ENGINE CRANKCASE OIL LEVEL

Check the engine crankcase oil level before use and after each 8 hours of continuous operation. Refer to LUBRICATION for Checking Engine Crankcase Oil Level in Maintenance Instructions.

☐ CHECK AND SERVICE ENGINE AIR CLEANER SYSTEM

• Check air filter restriction gauge to make sure the yellow indicator disk is in the safe operating (green) range.
• Check condition, cleanliness, and security of the complete air cleaner system (inspect air filter every 100 hours). For detailed procedures, refer to CLEANING the Engine Air Cleaner System in Maintenance Instructions.

☐ CHECK ENGINE COOLING SYSTEM

• Check the radiator air intake screen to make sure the screen is clean and free of obstruction. Also, the radiator cooling fins should be inspected and cleaned if there is any buildup of dirt or debris. (Remove the intake screen assembly to inspect and clean.)
• Check the coolant levels in the radiator and overflow tank. If additional coolant is needed, refer to CHECKING/SERVICING the Engine Cooling System in Maintenance Instructions.

⚠️ WARNING

DO NOT remove the radiator pressure cap when engine is hot.

☐ CHECK HYDROSTATIC TRANSAXLE OIL LEVEL

Refer to LUBRICATION for Transaxle Fluid Level in Maintenance Instructions.

☐ CHECK SECURITY OF DRIVE TIRE MOUNTING NUTS

The eight (8) Drive Tire mounting nuts should each be torqued to 75 to 85 lb·ft (102 to 115 N·m).
Assembly Instructions

- **INSPECT FIVE (5) DRIVE BELTS**
  - Engine/PTO (3), Ground Drive (1) and Deck Drive (1).

- **CHECK TIRE PRESSURE**
  - Deck Caster Wheel = 20 PSI (137 kPa)
  - Drive = 15 PSI (103 kPa)
  - Tailwheel = 20 PSI (137 kPa)

- **CHECK FUNCTIONS OF WARNING LIGHTS AND WARNING HORN**
  - Turn the ignition key to the **ON (RUN)** position. Glow Plug Activation Light, Low Engine Oil Pressure Warning Light, Battery Charging System Malfunction Indicator Light, and Warning Horn should all operate, indicating normal function.

- **CHECK FUNCTION OF SAFETY INTERLOCK SWITCHES**
  - Refer to **Operating Instructions** to check for proper operation of safety switches, both during engine starting and with the operator leaving the seat with tractor moving forward or with mower blades engaged.

- **CHECK AND CLEAN GRASS BUILDUP UNDERNEATH MOWER DECK**
  - Refer to **CLEANING the Grass Buildup in Mower Deck Housing** in **Maintenance Instructions** for deck tilt-up and deck cleaning information.

**DANGER**

Never operate cutter blades with deck in raised position because it is hazardous.

The tilt-up deck can be secured in the raised position using the following procedure:

1. Remove the tilt bar from the stowed position on the carrier frame.
2. Use the tilt bar to release the two (2) deck locking arms as shown in the **Unlock Deck Arms for Deck Tilt-Up** illustration.

**CAUTION**

Do not operate mower with deck tilt-up pivot joint UNLOCKED. Make sure locking arms are in the LOCKED position and the tilt-up joint is rigid (locked).

**DANGER**

Do not operate the mower with deck in tilt-up position. Do not move the tractor with the deck in the tilt-up position.
Assembly Instructions

- **CHECK MOWER BLADE CONDITION, SHARPNESS, AND SECURITY OF MOUNTING**

  The blade mounting nuts on gear driven decks should be torqued to 60 lb·ft (81 N·m) and the blade mounting bolts on belt driven decks should be torqued to 70 lb·ft (95 N·m). If blade sharpening is required, refer to **CHECKING/SERVICING** for **Sharpen Mower Blades** in Maintenance Instructions.

- **ADJUST MOWER CUTTING HEIGHT, IF REQUIRED**

  Refer to **ADJUSTING CUTTING HEIGHT** in Operating Instructions.

- **PERFORM ANY ADDITIONAL PROCEDURES called for on the MAINTENANCE SCHEDULE CHART** in Maintenance Instructions.
CONTROL IDENTIFICATION, LOCATION, AND FUNCTION

**CAUTION**

Before operating the mower, become familiar with the location and function of all operator controls. Knowing the location, function, and operation of these controls is important for safe and efficient operation of the mower.

**Ignition Switch**

The ignition switch is located on the right front of the body and is used to start and stop the engine. The switch has three positions: “O” is the OFF position, ON (RUN) is the position that activates the glow plugs for preheat and the position the key returns to after starting and “S” is the START position. When starting the engine, (1) turn the key to ON (RUN) and observe the glow plug activation light (this light may not come on if the engine is hot) and (2) as soon as the glow plug light goes off, immediately turn the key clockwise to the “S” position. Do not hold the key in the “S” position longer than 10 seconds.

If the engine does not start, return the key to the “O” position for at least 60 seconds before making a restart attempt. Prolonged cranking can damage the starter motor and shorten battery life. Release the key when the engine starts, and it will return to the (ON/RUN) position. To stop the engine, rotate the key counterclockwise to the “O” position.

**NOTE:** The duration of glow plug activation (pre-heat) is automatic and varies with engine temperature. The longest duration will be with a cold engine and the warmer the engine, the shorter the time for the glow plugs to cycle on and off. If the glow plugs do not activate with a cold engine or the activation light stays on, the engine needs to be serviced by contacting your authorized Kohler engine dealer.
Operating Instructions

Engine Throttle

The throttle control lever (red knob) is located on the left side of the seat and is used to control engine speed. Moving the lever forward toward the FAST position increases engine speed; moving it backward toward the IDLE position decreases engine speed.

Forward Speed Control (FSC)

Forward Speed Control (FSC) has two functions: One is to set forward travel speed, and the other is to establish the NEUTRAL-PARK position. When the FSC lever is moved into the FORWARD position, a friction lock holds any forward speed setting from 0 to 10 mph (0 to 16 km/h). The ground speed is proportional to the lever position; the further the lever is advanced forward, the faster the tractor moves. It is not necessary to hold the FSC in position since the friction lock maintains the selected lever position. Pulling back on the steering levers overrides the FSC setting and slows or stops forward travel. Releasing the steering levers allows the tractor to resume forward travel at the speed set by the FSC lever. To stop and park the machine, the FSC lever is moved backward to the NEUTRAL-PARK position.

Fuel Pump Priming

The Kohler diesel engine is equipped with a mechanical fuel pump and in certain situations (running out of fuel, changing the fuel filter, or other fuel system maintenance) the fuel system may need to be primed by removing air trapped in the system. Fuel pump priming should be used if the engine does not start after a couple of 10 second cranking attempts.

NOTE: DO NOT use prolonged cranking to prime the fuel system as this may damage the starter and shorten battery life.

Use the following procedure to prime the fuel pump and purge air out of the fuel system:

1. Loosen the bolt on the fuel injection pump return hose where it attaches to the fuel filter housing as shown.
2. Turn ignition key to ON to open the electric fuel shutoff valve (do not crank or run engine).

3. Repeatedly stroke the Fuel Pump Primer lever until fuel is flowing out of the return hose fitting.

4. After bleeding the system, tighten the return hose fitting bolt securely.

### Steering Levers

Each drive wheel is controlled by its own independent steering lever, for both steering function and **FORWARD/REVERSE** motion. The FSC lever sets the maximum forward speed, and also sets the forward position of the steering levers. The steering levers operate **only with a backward pulling** movement of the lever, which causes the drive wheel for that lever to first slow down, stop, and then reverse with a full backward lever stroke. The levers are released to the **FORWARD** position for “straight-ahead” ground travel.

**NOTE:** Pushing forward on the steering levers will not cause any change in tractor motion - there will be no steering lever reaction and there will be no machine damage.

### Blade Clutch (PTO)

The blade clutch lever is located on the right side of the seat behind the right fender and is used to engage and disengage the mower blades. The blade clutch lever has two positions. Pushing the lever **DOWN engages** the PTO that drives the mower blades. Pulling the lever **UP disengages** the PTO and engages the blade brake.
Parking Brake

The parking brake functions by locking a detent arm to a cog in the hydraulic motor rotor. Moving the lever **FORWARD engages** the parking brake; moving the lever **BACKWARD releases** the brake.

**IMPORTANT:** Stop the tractor completely before engaging the parking brake. The parking brake uses a positive mechanical lock similar to the **PARK** position on an automotive automatic transmission. If the tractor is moving when the brake is engaged, it will result in sudden stoppage and possible internal damage to the transaxle.

**NOTE:** If pressure on the parking brake (e.g. parked on a hill) makes it impossible to release the parking brake with the parking brake lever, move the mower gently forward or backward to allow the brake detent to release.
Operating Instructions

Circuit Breakers

Two manual reset circuit breakers are located on the front body. Each has a button that pops out if the circuit breaker trips. The 10 amp circuit breaker protects the safety and ignition circuits. The 7 amp protects the indicator lamps and hourmeter.

Glow Plug Activation Light

The glow plug activation light indicates the glow plugs are operating (preheating).

Battery/Charge Malfunction Light

The charge light indicates the electric system is not being charged.

Oil Pressure Warning Light/Horn

The oil pressure warning light and horn signal indicate that engine oil pressure is below the safe operating level [below 7 PSI (48 kPa)]. This light (and warning horn) will come on when the ignition is turned ON, but should go off after the engine is started. If the light fails to come on when the ignition switch is turned ON, it could indicate a burned out bulb, or the inline 7 amp circuit breaker could also be tripped. If the light comes on during engine operation, stop the engine immediately and correct the source of the problem before further engine operation.

IMPORTANT: Continued operation of the engine with an illuminated oil pressure warning light MAY cause severe engine damage (if a low oil pressure condition exists).

Water Temperature Warning Light/Horn

The water temperature warning light and horn signal indicate that engine coolant temperature is above the safe operating limit and the engine is overheating. If this light comes on, there may be a problem with:

- Radiator cooling air flow (material packed into radiator cooling fins, clogged air intake screen)
- Electric Radiator Fan not operating properly
- Low coolant quantity in cooling system
- Thermostat function
- Coolant pump

Stop the engine and correct the source of the problem before further operation.

IMPORTANT: Continued operation of the engine with an illuminated water temperature warning light MAY result in severe engine damage.
Operating Instructions

Transaxle Lockout Arms

The transaxle lockout arms disengage the transaxles. By lifting the arms up and locking them into place with the shoulder on the arm in the chassis notch, the transaxles are released to permit freewheeling. By releasing the arms and recessing them back toward the chassis, the transaxles are engaged for normal operation. The transaxle arms in the LOCKOUT position are used to enable moving the machine without the engine running (e.g., for service). Refer to TRANSAXLE LOCKOUT in this section for operating instructions.

NOTE: The transaxle lockout arms ends should be completely retracted against the chassis, otherwise operation of the transaxle may be erratic.

Transaxle Lockout Arm Location

Hourmeter

The hourmeter, which is located on the right front of the body, displays operating time accumulated while the ignition switch is in the ON (RUN) position.

The hourmeter provides maintenance reminders after certain hours of operation. The hourmeter screen will start flashing the reminder one hour prior to the recommended interval and will continue until one hour after the recommended interval (two hours). The hourmeter does not have a manual reset function.

<table>
<thead>
<tr>
<th>Procedure</th>
<th>Interval*</th>
<th>Reminder</th>
</tr>
</thead>
<tbody>
<tr>
<td>Oil Change (Break-In)**</td>
<td>4-6 Hours</td>
<td>CHG OIL</td>
</tr>
<tr>
<td>Lubricate and Check Levels</td>
<td>24-26 Hours</td>
<td>LUBE</td>
</tr>
<tr>
<td>Oil Change</td>
<td>49-51 Hours***</td>
<td>CHG OIL</td>
</tr>
</tbody>
</table>

* These intervals reflect the actual time that the reminder will flash (one hour prior to and one hour after the recommended interval).
** This reminder is only used one time.
*** In normal operating conditions, oil changes in 100-hour intervals are acceptable. Walker and the engine manufacturers recommend engine oil changes every 50 hours in extremely dirty or dusty conditions or for units with less than 100 hours annual use.

NOTE: The blinking hour glass on the display means that the meter is operating properly.
Roll-Over Protection System (ROPS)

**WARNING**

The ROPS may offer enhanced operator protection in the event of a roll-over type accident, but only if used correctly. Failure to comply with the following ROPS instructions can result in serious injury or death if a roll-over occurs. Read and understand the following ROPS instructions before operating the machine.

- Keep the ROPS roll bar in the upright and locked position when operating the machine.
  - Always use the seat belt when the ROPS roll bar is in the upright position.
  - Make sure that the seat belt can be released quickly in the event of an emergency.
  - Make sure that the mower body hold-down latch is engaged.
- Lower the ROPS roll bar only when absolutely necessary for overhead clearance reasons.
  - Never use the seat belt if the ROPS roll bar is not in the fully upright and locked position.
  - Never lower the ROPS roll bar when operating in areas where there are slopes, drop offs, or other roll-over hazards.
  - Be aware there is no roll-over protection when the roll bar is lowered.
  - Raise and lock the ROPS roll bar as soon as overhead clearance permits.
- Check for overhead clearance (i.e. branches, doorways, electrical wires) before driving under any objects and be careful to avoid contact.

To Lower the ROPS Roll Bar:
1. Loosen the two (2) tension knobs.
2. Remove the two (2) hitch pins.
3. Remove the two (2) locking pins.
4. Lower the roll bar.
5. Replace the locking pins and secure them with the hitch pins.

To Raise and Lock the ROPS Roll Bar:
1. Remove the two (2) hitch pins.
2. Remove the two (2) locking pins.
3. Raise the roll bar to the upright position.
4. Install the two (2) locking pins and secure them with the two (2) hitch pins.
5. Tighten the two (2) tension knobs to prevent the roll bar from rattling.
Suspension Seat

A fully adjustable suspension seat is standard on Model H24d. This seat is adjustable for back pitch, weight, lumbar support and armrest inclination. Proper adjustment for each operator is essential to safe operation and operator comfort.

Read operating instructions in full before you use the seat.

NOTE: Driver seats that have been adjusted incorrectly have little or no vertical travel with the operator in the seat. To prevent damage to the driver’s back and to the seat, the seat must be adjusted for the driver’s weight before use and before every change of driver. To prevent injury, no objects should be placed within the moving area of the driver seat.

CAUTION: Before the tractor is used, the safety switch must be checked for proper function. The operation of the switch is checked by having the operator lift off the seat with the tractor moving forward and/or the blades engaged -- this action should cause the machine to stop. If a malfunction is detected the tractor must not be driven, the safety switch system should be repaired or replaced before operating the mower.

Except for the driver’s weight during normal use, no loads must be placed on seats with a built-in switch detecting seat occupation, as the vehicle may otherwise start to move by itself.

For armrest inclination adjustment, the inclination of the armrests can be modified by turning the adjustment knob. Refer to Figure 1.

Turning the knob to the right lifts the armrest in front, turning it to the left, lowers it in front.

For weight adjustment, the weight of the respective driver must be set while sitting on the seat. Fold out the weight adjustment handle completely, hold it at the front and move it upwards or downwards (10 movements from minimum to maximum).

Before every new movement, bring the handle back to the starting position (audible locking sound). The driver’s weight has been set correctly, when the arrow is in the middle of the viewing window. Refer to Figure 2.

IMPORTANT: To prevent injury to the operator and/or damage to the seat, the setting for the driver’s weight must be checked and adjusted as necessary before the mower is driven.

When the minimum/maximum weight adjustment has been reached, you will notice an empty movement in the handle.

When you have set the weight, fold the handle completely into the locking position.

CAUTION: To eliminate any risk of accident, the seat settings must be checked to ensure they are correctly engaged before the mower is driven.

Adjustments must not be made while driving.

If you make any changes to the suspension seat (for example fitting parts which are not original GRAMMER parts) it may no longer meet the safety standards to which it is tested. Functions may be impaired, threatening your safety. For this reason, any change in design of the seat must be approved by GRAMMER (Seat Manufacturer).

IMPORTANT: Fasteners must be checked regularly for tightness. If the seat wobbles there may be loose bolts or other faults.

If you note that the seat does not function correctly (for example a defective seat suspension; improper curving of the lumbar support or damaged bellows), contact your Walker dealer immediately to arrange for repairs to be carried out. If you fail to do so, your health may be affected and the risk of accident increased.
For Backrest adjustment, moving the adjustment handle upwards loosens the notching of the backrest adjustment. Refer to Figure 3.

After the adjustment, the handle must lock in the desired position. It should not be possible to move the backrest into another position when it is locked.

For Armrest height adjustment, the armrests can be folded back if required and the height individually adjusted.

For Lumbar Support adjustment, turning the knob upwards sets the curve in the upper part of the back upholstery. Turning the knob downwards sets the curve in the lower part of the upholstery. Refer to Figure 5.

IMPORTANT: Dirt can impair the function of the seat, so make sure you keep your seat clean!

For cleaning, use a standard commercially available upholstery or plastics cleaning agent. Test first for compatibility on a small, concealed area.
The Forward Speed Control also Establishes the **Neutral-Park** Position of the Steering Levers

**LEFT WHEEL STEERING LEVER**
- Forward Position (No Control Change)
- Neutral-Park Position
- Reverse Drive Wheel Motion Position

**RIGHT WHEEL STEERING LEVER**
- Fast Throttle Position
- Idle Position

**FORWARD SPEED CONTROL LEVER (FSC)**
- Full Forward Ground Speed Position
- Intermediate Ground Speed Position
- Neutral-Park Position

**THROTTLE**
- Engaged Position
- Disengaged Position

**PARKING BRAKE**
- Engaged Position
- Disengaged Position

**BLADE CLUTCH (PTO)**
- Engaged Position
- Disengaged Position

Operating Controls (Top View from Drivers Point of View)
Starting the Engine

**CAUTION**

Before operating the mower, read and understand all Safety Instructions and Operating Instructions.

**WARNING**

NEVER run the engine in an enclosed or poorly ventilated area. Engine exhaust contains carbon monoxide, an odorless and deadly gas.

1. Before attempting to start the engine, make sure the operator is in the seat, the Forward Speed Control is in NEUTRAL-PARK position, and the blade clutch and parking brake are DISENGAGED.

   **NOTE:** Release parking brake to prevent extra load on the starter if the transmission neutral is slightly out of adjustment.

2. Move the throttle 1/4 to 1/2 open (toward FAST).

3. Turn the ignition key to the ON (RUN) position and observe the glow plug activation light (this light may not come on if the engine is hot). As soon as the glow plug activation light goes off, immediately turn the key clockwise to the “S” position to start the engine. Release the key when the engine starts, and it will return to the ON (RUN) position. Do not hold the key in the “S” position longer than 10 seconds. If the engine does not start, return the key to the “O” position for at least 60 seconds before making another starting attempt.

4. After the engine starts, make sure the oil pressure light goes off. If not, stop the engine immediately and find the cause of the problem. Make sure the oil pressure light is off prior to engaging the mower blades and beginning operation.

Troubleshooting Note:

If the engine cranks but does not start, check the following:

- Engine is equipped with a mechanical fuel pump and the fuel system may need to be primed in certain conditions (after running out of fuel or after fuel system maintenance). See instruction for Fuel Pump Priming in this section.

- Is the fuel valve solenoid operating? Look at the exhaust pipe when cranking the engine - no smoke indicates no fuel is reaching the cylinder. If the solenoid is not operating, contact your authorized Kohler engine dealer.

- Are the glow plugs operating? Look at the exhaust pipe when cranking the engine - white smoke indicates improper glow plug operation and inadequate preheat. If the glow plugs are not operating, contact your authorized Kohler engine dealer.

Adjusting Ground Speed and Steering

**CAUTION**

Learn to START, STOP, and MANEUVER the mower in a large, open area.

If the operator has not operated a machine with LEVER STEERING OR DUAL TRAN-SAXLES, steering and ground operation should be learned and practiced until the operator is completely comfortable handling the machine BEFORE ATTEMPTING TO MOW.
Operating Instructions

**DANGER**

Keep feet on footrest at all times when the machine is moving. Never operate the tractor without a deck or implement installed.

Beginning Recommendations are:

- Learn operation of the mower in an open area away from buildings, fences, and obstructions. Learn operation on flat ground BEFORE operating on slopes.
- Start maneuvering the mower with SLOW engine speed and SLOW Forward Speed Control setting until familiar with all operating characteristics.
- Remember it is not necessary to hold the steering levers forward (a unique Walker feature); always PULL on the levers for steering or for reverse motion of the mower.
- Learn to operate the mower with your left hand on the steering levers and right hand on Forward Speed Control. The use of two hands on the steering levers tends to cause overcontrol.
- Learn to operate the steering levers with smooth action. Jerky movements are hard on the transmission and lawn. For sharp turns, do not allow the inside wheel to stop and twist on the grass. Pull the steering lever controlling the inside wheel into reverse for a smooth “rolling” turn (one wheel rolling forward while the other rolls backward).
- Practice maneuvering the mower until you can make it go exactly where you are aiming.
- Remember, for an emergency stop, or in case of loss of control, machine movement can always be stopped quickly by pulling the Forward Speed Control into the NEUTRAL-PARK position.

1. Move the FSC out of NEUTRAL-PARK position to the desired forward speed. **DO NOT** hold forward on steering levers. It is not necessary to hold the FSC lever in position since a friction lock maintains the selected lever position (and forward travel speed).

**WARNING**

In case the transmission drive belt breaks during operation, and if the machine is on a slope, the machine will freewheel down the slope. To maintain control, immediately (1) Release the steering levers and simultaneously (2) Move the FSC to the NEUTRAL-PARK position. When the machine is stopped or moving slowly, engage the parking brake.

**NOTE:** This is exactly the same procedure used to normally stop and park the machine.

**NOTE:** If the FSC lever will not stay in the selected position, the friction lock needs to be adjusted. Refer to **ADJUSTMENTS** for Step 7 - Forward Speed Control Friction Adjustment in the Maintenance Instructions.

**CAUTION**

An operator presence switch (seat switch) will cause the engine to stop if the FSC is out of the NEUTRAL-PARK position and the operator is not in the seat. The function of this switch should be checked by the operator raising off the seat with the tractor moving forward (allow 1/2 second “off the seat” for the time delay function); the engine should stop. If the safety system is not working, it should be repaired or replaced before operating the mower. **DO NOT** disconnect the safety switches; they are for the operator’s protection.

2. Steer by pulling the lever on the side of desired direction of turn, e.g., pull the LH lever to **turn left**. To minimize the possibility of overcontrol, use only one hand on both steering levers.
Operating Instructions

Correct Operator Hand Position on the Controls

3. Reverse direction of the mower by pulling both levers backward.

NOTE: Smooth action on the steering levers will produce smooth mower operation. Remember to keep the engine and ground speed slow until learning the control response.

5. Stop ground travel by pulling both steering levers backward to the NEUTRAL-PARK position (tractor not moving) and then moving the FSC lever to the NEUTRAL-PARK position.

NOTE: If the tractor creeps forward or backward with the FSC lever in the NEUTRAL-PARK position, the transmission control needs to be adjusted. Refer to ADJUSTMENTS for Step 3 - Neutral Position Adjustment in the Maintenance Instructions.

ENGAGING THE BLADE DRIVE

1. Set the engine throttle at about 1/3 speed. Do not attempt to engage the blade clutch at high engine speeds. This will drastically shorten drive belt life. Use only moderate engine speed when engaging the blade clutch.

2. Engage the blade clutch by moving the blade clutch lever forward SLOWLY. For disengagement, move the blade clutch lever backward SLOWLY.

CAUTION

An operator presence switch (seat switch) will cause the engine to stop if the blade clutch is engaged and the operator is not in the seat. The function of this switch should be checked by the operator raising off the seat and engaging the blade clutch; the engine should stop. If the switch is not working, it should be repaired or replaced before operating the mower. DO NOT disconnect the safety switches; they are for the operator’s protection.

IMPORTANT: DO NOT engage the blade clutch when transporting the mower across drives, sidewalks, loose materials, etc. DO NOT engage the blade clutch with the PTO shaft disconnected (the mower deck removed from tractor).

4. The FSC may be adjusted forward for faster ground speed and backward for slower ground speed. When mowing, ground speed should be adjusted to match the load on the cutter blades, i.e., as the engine pulls down in heavy cutting, pull back on the FSC lever to reduce ground speed. Adjusting ground speed helps maintain a balance between engine power and blade speed for high-quality cutting action.
Operating Instructions

STOPPING THE MACHINE

1. Pull the steering levers to the NEUTRAL-PARK position and then move the FSC lever backward to the NEUTRAL-PARK position.

2. Slow the engine to idle; put the throttle in the IDLE position.

3. Disengage the blade clutch.

IMPORTANT: DO NOT disengage the blade clutch with high engine speed (above 1/2 throttle) since the brake action on the blade drive will cause increased wear of the brake band.

**WARNING**

A brake stops the cutter blades from freewheeling within five (5) seconds after disengaging the clutch. If the brake system malfunctions and the blades do not stop within five (5) seconds, the brake should be repaired or replaced before operating the mower. Contact your Walker dealer.

4. Turn the ignition switch OFF.

**WARNING**

Remove the key from the ignition switch when leaving the mower unattended. This will prevent children and inexperienced operators from starting the engine.

5. Engage the parking brake. Also, engaging the parking brake is recommended when stopping or parking the machine in a confined space with little tolerance for movement.

IMPORTANT: The hydrostatic transaxles lock to prevent the mower from rolling freely with the engine stopped. However, if the mower is parked on a slope, it is necessary to ENGAGE the parking BRAKE to prevent the mower from creeping. This is due to a small amount of slippage in the transaxles, especially when transmission fluid is warm.

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**CAUTION**

If the cutting blades strike a stationary object while mowing, stop mower immediately, look to make sure all moving parts have stopped, then lift the deck, and inspect the deck and blades thoroughly for damage. Also, make sure the blade retaining bolts are torqued to 70 lb·ft (95 N·m).
WARNING

In case the transmission drive belt breaks during operation, and if the machine is on a slope, the machine will freewheel down the slope. To maintain control, immediately (1) Release the steering levers and simultaneously (2) Move the FSC to the NEUTRAL-PARK position. When the machine is stopped or moving slowly, engage the parking brake.

NOTE: The emergency stop procedure is exactly the same procedure as used to normally stop and park the machine.

FUEL TANK SELECTOR VALVE

The tractor is equipped with dual fuel tanks. A fuel selector valve regulates which tank is being utilized. The valve is located on the right hand side of the engine. The valve switches between the LH and RH fuel tanks. DO NOT run tank dry before switching tanks.

ADJUSTABLE FOOT RESTS

Some carrier frames are outfitted with adjustable foot rests. To adjust, rotate the foot rests upward and slide to the desired position. Rotate the foot rest down and insert the edge of the foot rest into the nearest notch to lock in position.
Operating Instructions

ADJUSTING CUTTING HEIGHT

**WARNING**

Never adjust cutting height while the mower is moving. Before adjusting cutting height or servicing, move the Forward Speed Control (FSC) into the NEUTRAL-PARK position, engage the parking brake, and disengage the blade clutch (PTO). Tractor should not be moving while adjusting cutting height.

Cutting height is adjusted from operator’s seat using the deck lift pedal to assist in raising the deck while adjusting the cutting height hitch pin.

1. Disengage PTO and stop tractor.
2. Push down on deck lift pedal until it latches in the full up (transport) position.
3. Select the desired cutting height by moving the hitch pin to the location shown on the cutting height decal.
4. Push down on the lift pedal and lift up on the cutting height release lever. Slowly release the pedal while lifting the lever until the deck is in the selected cutting height position.

Transport Position

1. Disengage the PTO.
2. Push down on deck lift pedal until it latches in the full up (transport) position.
TRANSAXLE LOCKOUT

IMPORTANT: DO NOT TOW this mower faster than 2 mph (3.2 km/h) with the transaxle lockout engaged. Towing can produce excessive internal pressure and damage the transaxle(s).

To move the mower with the engine NOT running (dead battery, maintenance, etc.), the transaxes need to be unlocked (released).

1. Raise the body.

2. Pull up on each transaxle lockout arm and move toward the center of the machine to engage the step that holds the arm in the UP (unlocked) position.

3. The mower will “freewheel” with the arms in the LOCKOUT position. The levers must be in the highest position to completely unlock the transaxes.

4. After moving the mower, release the arms, placing them down in the normal OPERATING position. The lockout arm ends should be completely retracted against the chassis, otherwise operation of the transaxle may be erratic.
RECOMMENDATIONS FOR MOWING

**DANGER**

Do not mow around overhanging tree branches or bushes at the same height as the operator’s torso and head where inadvertent contact may cause injury.

Avoid Low Hanging Branches

**IMPORTANT:** Operate the engine at **full throttle** when mowing, to allow the engine to produce full horsepower and to increase efficiency of the engine cooling system.

- Keep the mower deck and discharge shield clean.
- Mow with **sharp blades.** A dull blade tears the grass (resulting in poor lawn appearance) and uses extra power (slowing the mowing speed).
- It is preferable to cut grass when it is **dry and not too tall.** Mow frequently and do not cut grass too short. (For best appearance, cut off 1/3 or less of existing grass height.)

- When mowing, operate the engine at **full throttle** for the best cutting action. Mowing with a lower engine RPM causes the mowing blade to not cut clean and tear the grass. The engine is **designed to be operated at full speed.**

- When mowing in adverse conditions (tall and/or wet grass), mow the grass twice. Raise the mower to the highest setting - 5 in. (127 mm) - for the first pass and then make a second pass cutting to the desired height.

- Use a **slow** setting on the FSC for **trimming** operations.

- Make sure the mower is **leveled properly** for a smooth cut. Refer to *Deck Leveling* in *Assembly Instructions.*

- Use an alternating **stripe mowing pattern** for **best appearance** and vary the direction of the stripe each time the grass is mowed to avoid wear patterns in the grass.

- Avoid damage to the grass by slipping and skidding of the drive tires. Use **smooth control movements** of the steering levers since the transaxles are “power boosted controls” and jerking the levers can easily slip the tires. For sharp turns, do not allow the inside wheel to stop and twist on grass; pull inside steering lever into reverse for a smooth “rolling” turn (one wheel rolling forward while the other rolls backward).

- When using the DS60 deck, or other side discharge decks, the side discharge deflector shield **must not be removed** and must be kept in the lowest possible position to deflect grass clippings and thrown objects downward. Orient the side discharge away from sidewalks or streets to minimize cleanup of clippings. When mowing close to obstacles, orient the side discharge away from obstacles to reduce the chance of damage to property by thrown objects.
Operating Instructions

Side Discharge Deflector Shield in Lowest Position

- When operating on a slope, **reduce speed and use caution** to start, stop, and maneuver. Avoid sharp turns or sudden changes in direction. The **maximum recommended slope operating angle** is 15 degrees or 26% grade.

---

DANGER

Do not mow or drive the tractor within 5 feet (1.5 meters) of an embankment or retaining wall with drop off.

---

No Driving Zone
RECOMMENDATIONS FOR TILT-UP DECK OPERATION/TRANSPORT

To avoid potential deck and/or tractor damage while using the tilt-up deck, the following recommendations are offered:

- **Do not move the tractor** with the deck in the tilt-up position since both the roller wheels (on the back of the deck) may be damaged by moving the tractor. The tilt-up configuration should only be used when the tractor is parked.

- **The tractor body should never be tilted forward** with the deck in the tilt-up position. This can cause the deck to unhook from the tractor and fall with considerable force, potentially causing deck or tractor damage and/or bodily injury.

- **When transporting a tractor with the deck in the tilt-up position** (on a truck or trailer), the **deck should be secured** to the vehicle with a strap or rope (stop vertical movement). This will prevent the deck from bouncing on the rear roller wheels (causing breakage). This will also prevent the deck from unhooking from the tractor and falling, potentially causing deck or tractor damage. Damage to other items parked in front of the deck may also occur.
## MAINTENANCE SCHEDULE CHART - RECOMMENDED SERVICE INTERVALS - MODEL H24d

<table>
<thead>
<tr>
<th>Service Item</th>
<th>Daily</th>
<th>25 Hours</th>
<th>100 Hours</th>
<th>200 Hours</th>
<th>400 Hours</th>
<th>Yearly</th>
<th>Every 2 Years</th>
<th>Ref. Page</th>
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<tr>
<td>Check Engine Crankcase Oil Level</td>
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<td>Check Coolant Level in Radiator and Overflow Tank</td>
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<tr>
<td>Clean Radiator Screen and Cooling Fins*</td>
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<tr>
<td>Check Security of Air Cleaner System</td>
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<td>Clean Grass Buildup Under Deck</td>
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<td>Check Function of Warning Lights and Horn</td>
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<td>Lubricate Grease Fittings and Oil Points*</td>
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<tr>
<td>Check Drive Belts (Engine PTO, Ground Drive, Blade Drive)</td>
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<td>Check Operation of Safety Interlock Switches</td>
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<td>Check Operation of Turbine Precleaner Fan*</td>
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<td>Check Air Filter Element**</td>
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<td>Change Engine Crankcase Oil***</td>
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<td>Check Blade Brake Action</td>
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<td>Check Security of Drive Tire Mounting Nuts (75 to 85 lb·ft)</td>
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<td>Check FSC Friction Lock</td>
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<td>Check/Adjust Blade Clutch</td>
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<td>Check Fuel Lines and Clamps</td>
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<td>Flush Radiator and Change Coolant</td>
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<td>Check PTO U-Joints for Wear/Looseness</td>
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<td>Adjust Engine Intake/Exhaust Valve Clearance</td>
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<td>Replace Radiator Hoses and Clamps</td>
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<tr>
<td>Lap Engine Intake/Exhaust Valve Seats (if required)</td>
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<tr>
<td>Replace Timing Belt (Every 4 Years)</td>
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</tbody>
</table>

* More often in extremely dusty or dirty conditions (Refer to notes about air cleaner element in IMPORTANT TIPS FOR CARE OF THE KOHLER ENGINE)

** Air cleaner is remote mounted Enginaire™ unit, replace filter(s) every year or when worn or damaged

*** Change engine oil and filter after first 35 hours of operation of a new engine (break-in period)

Δ See Authorized Kohler Engine Dealer for this service

ΔΔ Change transaxle oil after the initial break-in period of 75-100 hours operation
Maintenance Instructions

**IMPORTANT TIPS FOR CARE OF THE KOHLER ENGINE**

**Fuel System**
- Fuel must be clean—free from water, dirt and organic material. Fuel contamination will greatly shorten the life of the fuel injector pump and injectors.
- Use of (B5) Bio-Diesel fuel is approved when purchased from recognized and authorized diesel fuel supplier.
- Engine is equipped with a mechanical fuel pump and the fuel system may need to be primed in certain conditions (after running out of fuel or after fuel system maintenance). See instructions for Fuel Pump Priming in Operating Instructions.
- DO NOT crank the engine to prime the fuel system as this may damage the starter from prolonged cranking.
- Use only Kohler Fuel Filter as specified.

**Starting/Stopping**
- DO NOT use ether or any starting fluid in the air intake. This will damage the engine.
- To aid starting in cold weather [below 40° F (4° C)], release the hydrostatic transmission drive belt to reduce the engine starter cranking load. Reinstall belt after the engine has been warmed up.
- Start the engine with the throttle advanced off idle to a mid-point (1/4 to 1/2) throttle setting. This will aid starting, especially in cold weather.
- Keep the battery fully charged.
- Match crankcase oil viscosity to the ambient temperature, allowing the engine to crank faster and start easier.
- For maximum engine life, allow the engine to run at idle and cool down for one or two minutes before stopping the engine.

**Cooling System**
- Fill the cooling system with a pre-mixed solution of 50/50 antifreeze (ethylene glycol) and distilled water.

**IMPORTANT:** Solution must be pre-mixed before putting it in the engine (adding pure antifreeze into the radiator may cause damage to the engine by causing overheating).
- Never mix different types/colors of coolants.
- Maintain proper fluid levels in the radiator and overflow tank.

**Air Cleaner System**
- Use only Enginaire™ air cleaner elements. Aftermarket elements may not seal in the air cleaner housing, allowing dirt to enter the engine. Also, aftermarket filters often skimp on the filtration media and require more frequent cleaning and replacement (see following instructions).
- Use the air filter restriction gauge to indicate the need to service the air filter.
- DO NOT overservice or frequently “disturb” the air filter. A dirty air filter actually cleans better than a new one. Changing and cleaning the air filter too often can actually reduce filter efficiency and increase the opportunity for traces of dust to enter the engine. Wait until the element really needs servicing as indicated by the air filter restriction gauge.
- Do frequently check the Turbine Precleaner (located in the end cap of the air cleaner assembly) for free movement of the internal fan. Shine light into end cap to verify movement of fan with engine running.
- When the air filter element is removed or replaced, make sure all dust is cleaned out of the air cleaner housing and hose. Use a damp cloth and wipe the interior of the canister and hose clean (a little dirt left here will be sucked into the engine and reduce engine life). When the filter is reinstalled, make sure the element is held tight and straight in the canister for proper seating and sealing.
- Periodically check the air intake hose for cuts, nicks, etc., and the hose clamps for tightness.

**Oil**
- Use any top quality oil with an API classification of CF or greater. DO NOT use oil that is rated for gasoline engines only (API SJ) as this will cause problems with a diesel engine.
- Single viscosity or multi-viscosity oils may be used as specified by the Kohler Operation Manual, using the viscosity recommended to match ambient temperature range for the engine operation. This will aid starting in cold weather and assure proper lubrication in hot weather.
- Use only Kohler oil filters. Aftermarket filters may not seal properly and/or have the incorrect pressure relief valve for proper lubrication.
WARNING

DO NOT attempt to lubricate the machine with the engine running. Disengage the PTO clutch, shut off the machine, and remove the ignition key.

Proper lubrication is an important maintenance procedure. It reduces wear and makes the machine quieter and easier to operate.

Engine Oil

Engine Break-In Oil

No special break-in oil is required. The engine is serviced with 10W-30, Service Class CF oil from the factory. The oil should be changed after the initial engine break-in period of 35 hours. Thereafter, change oil after every 100 hours of operation.

Checking Engine Crankcase Oil Level

Check the engine crankcase oil level before use and after each 8 hours of continuous operation.

IMPORTANT: The importance of checking and maintaining the proper crankcase oil level cannot be overemphasized. Check the oil level BEFORE EACH USE.

1. Park the mower on a level surface with the engine stopped. Also, make sure the engine is cool and oil has had time to drain into the sump (allow at least five (5) minutes after stopping the engine).

   IMPORTANT: NEVER check or add oil with the engine running.

2. Before removing the dipstick, clean the area around the dipstick to keep any dirt or debris out of the engine.

3. Remove the dipstick, wipe off with a clean rag, then reinsert the dipstick into the tube and push all the way down.

4. Remove the dipstick again and check the oil level on the dipstick. The oil level should be within the “Operating Range” on the dipstick (between the LOW mark and the FULL mark).

Dipstick Operating Range

5. If additional oil is needed, refer to Specifications for proper crankcase lubricant. Fill up to, but not above the FULL mark on the dipstick.

   IMPORTANT: DO NOT overfill crankcase (oil above FULL mark) as this CAN result in engine overheating, loss of power, and possible engine damage.

Changing Engine Crankcase Oil/Oil Filter

Change the engine crankcase oil after every 100 hours of operation and replace the oil filter after every 200 hours of operation as follows:

1. Park the mower on a level surface with the engine stopped. The engine oil should be warm before draining. If not warm from operation, start the engine and run a few minutes to warm the oil.

2. Before removing the dipstick, and oil fill cap, clean the area around it to keep any dirt or debris out of the engine.
3. Remove the dipstick, oil fill cap, and oil drain plug, and drain the oil into a suitable container. Be sure to allow ample time for complete drainage.

4. Before removing the oil filter, clean the area around the filter to keep dirt and debris out of the engine.

5. Remove the old oil filter and wipe off the filter mounting surface on the engine.

7. Install the new oil filter on the engine. Turn the oil filter clockwise until the rubber gasket contacts the sealing surface, then tighten the filter an additional 3/4 turn.

8. Reinstall the drain plug. Make sure it is tightened to 10 lb-ft (14 N·m).

9. Remove the fill cap on the engine valve cover, and fill the crankcase with new, clean oil. Use only crankcase lubricants recommended by the engine manufacturer. Refer to Specifications in this manual or the engine owner’s manual. Use the recommended oil viscosity for the expected ambient temperature. Oil with the correct viscosity will aid starting in cold weather and assure proper lubrication in hot weather. **Fill up to, but not above, the FULL mark** on the dipstick; crankcase capacity is 2.5 quarts (2.4 liters) when changing oil and filter.

**IMPORTANT:** Check the dipstick reading before adding the last 1/2 pint of oil and **fill only to the FULL mark**. The oil level should never be above the FULL mark on the dipstick; overfilling can result in engine overheating, loss of power, and possible engine damage.

10. Start the engine and check for oil leaks around the oil filter. Stop the engine, recheck the oil level, and add oil if necessary. (When the engine is first operated with a new oil filter, the oil level will drop slightly as the filter is filled with oil.)
Mower Deck Spindle Lubrication

Lubricate each deck spindle grease fitting every 25 hours. Use SAE general purpose lithium or molybdenum base grease for grease fittings.

DR52, DS60 or DR64 Mower Deck Lubrication

Lubricate the U-Joint in the drive shaft every 25 hours with SAE general purpose lithium or molybdenum base grease.

Transaxle Fluid Level

- The transaxle oil lubrication is SAE 20W-50 (API Service Class SL or higher) engine oil.
- Inspect both transaxle cases and hoses after every 25 hours of operation for visible leaks.
- The fluid level for the transaxles can be checked visually by looking at the fluid level in the expansion reservoir. When the transaxles are cold, the fluid level in the expansion reservoir should be between 1/4 and 1/2 in. (0.64 cm and 1.27 cm).

Transaxle Oil and Filter Change

Change the transaxle oil after the initial break-in period of 75-100 hours. Thereafter, change oil every 400 hours of operation as follows:

1. Thoroughly clean the exterior of the transmission housing before servicing. Remove reservoir cap to allow venting. Using a 1/4 in. hex wrench, remove the plug on the lower inside of each transaxle allowing the oil to drain.

2. Remove the oil filter guard, remove and replace the oil filter using an oil filter wrench. Tighten filter by turning filter 3/4 to 1 turn after gasket contacts the filter base surface. Reinstall the oil filter guard. (Refer to Transaxle Oil Drain Plug, Filter, and Guard Location illustration.)

3. Reinstall drain plug.

4. Remove the oil reservoir hose attached to the elbow on top of the transaxle. Remove the elbow to access the oil fill opening.

5. Fill the transaxles with 20W-50 (API Service Class SL or higher) oil through the opening where the elbows were. Fill up to the opening.
6. Before reinstalling the elbows, screw the locking nut on the elbows down until they are snug (the o-ring on the elbow will be to the bottom of the o-ring groove).

7. Reinstall the elbows. When the elbow begins to be snug, position the elbow as it was when removed and tighten the locknut. Reinstall reservoir hoses to elbows.

8. Fill reservoir 1/4-1/2 in. (6-13 mm) using 20W-50 (API Service Class SL or higher) oil.

9. Start and drive the unit for 1-2 minutes.

10. If the transaxles sound noisy or have poor steering response, there may be air trapped in the transaxles. Follow purge instructions below.

11. If oil needs to be added refer back to steps 5-10.

12. To purge air from transaxle, raise tractor and block with tires off the ground. With engine running, slowly move Forward Speed Control forward and backward 5 to 6 times. Turn off engine and check oil level and add if needed. Repeat procedure until transaxles operate at normal noise levels and move smoothly in forward and reverse.

**Grease Fitting and Oil Point Lubrication**

Lubricate the grease fittings and oil points after every 25 hours of operation. Lubricate more often when operating in dusty or dirty conditions. Use SAE general purpose lithium or molybdenum base grease for grease fittings and light machine oil (SAE 10) to lubricate oil points. Lubricate the locations shown in the Chassis and Deck Lubrication Points illustration.

**NOTE:** PTO universal joints (on the deck and tractor) require routine lubrication after every 25 hours of running time. Remove tractor PTO quick disconnect tube assembly for easy access to grease fittings.

**NOTE:** The best way to lubricate the PTO tube half of the universal joint assembly is to remove it from the tractor. See instructions for removing and installing PTO quick coupler, refer to Deck Installation in Mower Deck Installation on Tractor in the Assembly Instructions.
## Maintenance Instructions

### LUBRICATION

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<th>No.</th>
<th>Location</th>
<th>Lubrication Type</th>
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<td>1</td>
<td>Deck Caster Wheel Fork Pivot</td>
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<tr>
<td>2</td>
<td>Deck Caster Wheel Bearing</td>
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<td>Front Deck Lift Pivot</td>
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<td>Rear Deck Lift Pivot</td>
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<td>Pivot Assembly, Tilt-Up Deck(^\Delta)</td>
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<td>Deck Support Arm Socket</td>
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<td>Steering Lever Pivot</td>
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<td>Deck-to-PTO Coupling (\text{(Grease Spline Slide Area)})</td>
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<td>10</td>
<td>Universal Joint Tube Assembly</td>
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<td>FSC Lever Pivot</td>
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<td>Hydro Idler Arm Pivot</td>
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<td>Engine Dipstick</td>
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<td>30</td>
<td>Blade Spindle(^\Delta)</td>
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* Grease every 25 hours.

\(^**\) Refer to Engine Oil located on page 50.

\(^\Delta\) Fitting located underside, access with deck in tilt-up position.

**NOTE:** DR64 Tilt-Up Deck is shown for reference. For other Deck Lubrication Points, refer to Deck and Carrier Frame Illustrated Parts Manual.
**Maintenance Instructions**

**CLEANING**

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If a pressure washer is used on the exposed working parts, avoid water on the electrical parts and the engine cooling system.

**Engine Air Cleaner System**

*Turbine Precleaner*

The engine air cleaner system includes a turbine precleaner; a spinning fan driven by intake airflow separates dust from the air, giving the initial stage of air cleaning.

*Every 100 hours* check the *Turbine Precleaner* (located in the end cap of the air cleaner assembly) for free movement of the internal fan. Shine light into end cap to verify movement of fan with engine running.

**Enginaire™ VLR Air Cleaner**

A remote mounted Enginaire™ VLR air cleaner provides the air filtering function. The paper filter element slides over an outlet tube inside the air cleaner canister with radial sealing action, eliminating the possibility of dust leaks due to improper filter installation. Intake design and internal baffling provide dust separation and automatic precleaning action. Daily or frequent servicing of the air cleaner is **not required**. Use the air filter restriction gauge on the air cleaner outlet to indicate when the air filter needs servicing -- a yellow indicator will show when the filter is overly restricting airflow into the engine.

**Engine Air Cleaner System Components**

![Diagram of engine air cleaner system components]

- **Enginaire™ VLR Air Cleaner**
- **Air Cleaner Band**
- **Primary Filter Element**
- **Safety Filter**
- **Enginaire™ Air Cleaner Cover**
- **Air Intake Hose**
- **Hose Clamp**
- **Engine**
**Maintenance Instructions**

**CLEANING**

**IMPORTANT:** Use only Enginaire™ air filter elements for replacement (Walker 5090-4 and 5090-5). After-market filters may not seal properly or filter efficiently.

**Canister**

**Primary Filter Element**

**Air Cleaner Components**

*(Shown with Cover Removed)*

**IMPORTANT:** The Enginaire™ air cleaner uses a dry paper-type air filter element. **NEVER** apply oil to the paper element.

**Push Button to Reset Indicator After Service**

**Air Filter Restriction Gauge Location**

Inspect the primary filter element after every 100 hours of service and replace the element and safety filter yearly (or when dirty or damaged). More frequent replacement may be required when operating in extremely dusty conditions as indicated by the air filter restriction gauge. Service the air cleaner as follows:

1. Unlatch and remove Enginaire™ air cleaner cover. Wash the cover. Check that the cover is in good condition.

2. Remove the primary filter element by pulling it out of the canister. There will be some initial resistance as the filter seal breaks loose and slides off of the outlet tube. **Gently** move the end of the filter up and down and side to side or twist to loosen the seal. Use gentle action to minimize the amount of dust dislodged as the filter is removed.

3. Discard the filter element if excessive air flow restriction has been indicated by the air filter restriction gauge and proceed to Step 6. Clean the filter element by **gently tapping** on a flat, hard surface. If excessive restriction still exists after cleaning the element, it should be replaced.

**NOTE:** Use care when cleaning the filter element. The filter element and/or seal surface may be damaged by tapping too hard or hitting on an uneven surface or sharp edge. Washing the element in water or cleaning solution is **not recommended**. Do not try to clean the element with compressed air. Remember replacing a filter is less expensive than replacing a dusted engine.

4. Use a bright light inside the primary filter element to inspect for damage. Check the element very carefully for **pin holes or other damage** that will allow dirt to leak through the paper media. Replace element if necessary.

5. Check the condition and resilience of the radial sealing surface (inside of the open end) of the primary filter element. Replace the filter if any cracks, tears, or other damage to the sealing surface are noted.

6. Without removing, visually inspect the condition of the safety filter for damage or holes. The safety filter should only be removed for replacement **YEARLY** (or when dirty or damaged).

**IMPORTANT:** Prior to removing the safety filter, make sure the inside surface of the air cleaner canister is clean. This will minimize the risk of dirt entering the outlet tube which can cause premature engine wear.

7. After removing the safety filter, use a clean, damp cloth and wipe the interior of the air cleaner canister clean. Use special care to clean both the inside and outside surfaces of the outlet tube.

**IMPORTANT:** Any dust left on the inside of the outlet tube will go into the engine and cause wear.
8. Check the outside surface of the outlet tube for smoothness and cleanliness (this is the sealing surface).

9. Insert and seat the safety filter and primary filter element carefully into the canister, applying pressure at the outer rim of the filter; not at the flexible center. Make sure the filter element is completely in place before installing the cover.

**NOTE:** DO NOT use petroleum based lubricants on the sealing surfaces of the filter elements; use talcum powder or dry silicone lubricants if required for filter installation.

10. Install the Enginaire™ air cleaner cover. Latch the two (2) cover latches.

**Engine Cooling System**

**Radiator Screen and Cooling Fins**

To prevent the engine from overheating and possible engine damage, clean grass clippings, chaff, and dirt from the fine mesh radiator intake screen daily. In certain mowing conditions (dry grass, leaves, tree “cotton”, etc.), it may be necessary to check and clean the screen several times during use to prevent engine overheating.

1. With utility bed raised, lift to remove the screen. To clean the screen, wash with soapy water or blow out with compressed air.

2. Inspect the radiator cooling fins for material lodged in this area which would restrict cooling airflow. Use pressurized air or water to clean. **DO NOT use any tool, like a screwdriver or knife,** to clean material out of the fins as this may damage the cooling fins. **DO NOT use cold water on a hot radiator.**

**NOTE:** Directing pressurized air or water from the fan side of the radiator outward is recommended to dislodge material packed on the outside of the cooling fins. **DO NOT use cold water on a hot radiator.**

**WARNING**

Radiator and engine parts can become extremely hot during operation. Wear gloves and avoid touching hot parts while cleaning the radiator screen and cleaning debris away from the engine and cooling system.
Flush Radiator and Changing Coolant

Change engine coolant every year. Drain the coolant from the engine and radiator:

1. Remove the radiator cap.

2. Open the drain plug on the bottom right corner of the radiator. Also, drain the coolant recovery tank.

3. Remove drain plug on RH side of the engine block (below intake manifold). Also see Kohler Owner’s Manual for location of the drain.

4. If there is any indication of deposits or scaling inside the radiator, use a commercial scale remover and flush the cooling system thoroughly before adding fresh coolant.

Use a pre-mixed 50/50 solution of antifreeze (ethylene glycol) and distilled water to refill the cooling system.

IMPORTANT: The solution of antifreeze and water must be thoroughly pre-mixed before putting it in the engine. Adding pure antifreeze into the radiator may cause damage to the engine from overheating.

IMPORTANT: Maintain proper coolant level in the radiator and coolant recovery tank. The coolant level should be maintained between FULL and LOW marks on the coolant recovery tank. Recheck the coolant level after the first time the engine has been operated after filling the coolant system (it would be normal to add a little coolant after initial operation).
Grass Buildup in Mower Deck Housing

**DANGER**

Before raising or removing the mower deck for cleaning, stop the engine, remove the ignition key, and disconnect the electrical plug on the fuel shut-off solenoid.

1. Remove the tilt bar from the stowed position on the carrier frame.

2. Use the tilt bar to release the two (2) deck locking arms as shown in the Unlock Deck Arms for Deck Tilt-Up illustration.

3. Fit tilt bar into the socket on front of deck housing and secure with lynch pin.

4. Remove footrest or, if equipped with adjustable footrests, move the footrest to the full forward locking position.

5. Raise deck to tilt-up position using tilt bar and secure in position by inserting the deck hook in the tilt-up latch on the tractor body as shown in the Deck Secured in TILT-UP Position photo.
6. Clean grass buildup underneath the deck using a pressure washer (and scraper if required).

   **NOTE:** If the buildup is severe, it may be easier to clean the deck by removing the deck assembly from the tractor and standing the deck assembly on its “nose”.

   **NOTE:** While some degree of material buildup in the mower deck housing can be tolerated, a point is finally reached where cutting quality deteriorates and clogging begins to occur because of too much buildup on the baffling and housing.

   **DANGER**

   Do not operate the mower with deck in tilt-up position. Do not move the tractor with the deck in the tilt-up position.

7. Lower the deck to the normal operating position and rotate locking arms **downward**.

   **CAUTION**

   Do not operate mower with deck tilt-up pivot joint **UNLOCKED**. Make sure locking arms are in the **LOCKED** position and the tilt-up joint is rigid (locked).

8. Remove tilt bar and store on carrier frame.

9. Replace footrests to desired position.

---

**Transaxle Housing**

Keeping the housing on the transaxles clean and free of obstruction is **essential to avoid overheating** the transmission fluid and shortening transmission life. The housing should be checked **every 100 hours**; and cleaned if necessary.

To clean the housing, use compressed air and/or a pressure washer. Pay close attention to any oily dirt buildup on the transaxle housings. This may be the result of an oil leak. If an oil leak is noticed, contact your local Walker dealer.

---

**Transaxle Housing and Cooling Fins**

**IMPORTANT:** In case an oil leak develops on the input shaft, the cooling fan blowing dusty air and oil on the transmission will **quickly** cover the housing and pack the cooling fins with **oily dirt**. If this condition occurs, contact your dealer immediately to avoid overheating and damaging the transaxle.

An additional procedure in maintaining transaxle cooling is to inspect the cooling fans. Replace the fan(s) if blades are missing or damaged.
## ENGINE COOLING SYSTEM

### Coolant Level

**WARNING**

NEVER remove the radiator pressure cap when the engine is hot — hot water could spray and cause a burn if the cap is taken off too soon.

### Recovery (Overflow) Tank

Check the coolant level in the coolant recovery tank and maintain the coolant level between the FULL and LOW marks on the recovery tank. When the engine is cold, the coolant level should be at or slightly above the LOW mark on the recovery tank.

If the coolant level is low, remove the radiator cap and fill to the overflow port level and then fill the recovery tank above the LOW mark. Use a pre-mixed 50/50 solution of antifreeze (ethylene glycol) and distilled water to fill the cooling system.

**IMPORTANT:** The coolant solution of antifreeze and distilled water must be thoroughly pre-mixed before putting it in the engine (adding pure antifreeze into the radiator may cause damage to the engine by causing overheating).

### SECURITY OF AIR CLEANER SYSTEM

**NOTE:** The following inspection is only an external inspection and should be done without “disturbing” the filtration components.

On a daily basis, visually inspect the external condition of the complete air cleaner system. The following items should be inspected:

1. Check the Enginaire™ air cleaner canister for damage. Make sure the cover is in place and the cover latches are secure - do not run the engine without the air cleaner cover in place and secure.
2. Inspect the air intake hose for cracks, nicks, cuts, etc., and check the hose clamps for tightness.
3. Check to make sure the air filter restriction gauge is in place and securely mounted on the air cleaner housing.

### BATTERY

**NOTE:** For initial battery service during setup, refer to Battery Service in Assembly Instructions.

**IMPORTANT:** Make sure battery is securely mounted in the frame. A loose battery may cause damage to the case resulting in acid leakage and severe damage to the machine. A hazard may be created by damage to critical working parts and safety systems.

### Electrolyte Level

The battery electrolyte level should be checked after every 25 hours of operation. To check electrolyte level:

1. Remove battery cell filler caps.
2. Check the electrolyte level. If the level is below the bottom of the vent well, fill with distilled water to the bottom of the vent wells [1/4 to 1/2 in. (6 to 13 mm) above the plates].
3. Replace filler caps.

**IMPORTANT:** DO NOT overfill the battery. Electrolyte will overflow through the vented caps onto parts of the machine and WILL result in severe corrosion.
Cleaning the Terminals

If battery terminals are corroded, remove battery from the mower. Using a wire brush, remove corrosion with a solution of one part baking soda and four parts water. Rinse with clean water. Coat the terminals with petroleum jelly or terminal protector spray to retard further corrosion.

Charging the Battery

**DANGER**

**BATTERIES PRODUCE EXPLOSIVE GASES**

- Charge the battery in a well-ventilated area, so that gases produced while charging can dissipate.
- Keep sparks, flames, and smoking materials away from the battery at all times.
- Make sure the battery cap vents are open (check manifold vent on each cap).
- Make sure the battery charger is unplugged before connecting or disconnecting cables to the battery.

Check the battery charge by measuring the specific gravity of electrolyte; if specific gravity is less than 1.225, the battery will need to be charged as follows:

1. Charge the battery at 15 amps for 10 minutes. **DO NOT** exceed 20 amps maximum recommended charging rate. Charge until specific gravity is at least 1.250. Total charging time should not exceed one (1) hour.

2. After charging the battery, use distilled water to adjust the electrolyte level to the bottom of the vent wells [1/4 to 1/2 in. (6 to 13 mm) above the plates].

Tire Pressure

Inflate tires to pressures shown below:

- Deck Caster Wheel = 20 PSI (137 kPa)
- Drive = 15 PSI (103 kPa)
- Tailwheel = 20 PSI (137 kPa)

Wheel Nuts Torque

Check the eight (8) Drive Tire mounting nuts. Every 100 hours they should each be torqued to 75 to 85 lb-ft (102 to 115 N·m).

Sharpen Mower Blades

Check mower blade(s) for straightness, sharpness, condition of the cutting edge, and balance every 10 hours of operation (or more often when mowing abrasive type grass or operating on sandy soils). Replace blades if worn, bent, cracked, or otherwise damaged (refer to REPLACING/REPAIRING the Mower Blades in this section). Use the following procedure to check and sharpen blades:

**NOTE:** Keep blades sharp - cutting with dull blades not only yields a poor mowing job but slows the cutting speed of the mower and causes extra wear on the engine and blade drive by pulling hard.

1. Stop the engine, remove ignition key, and disconnect the electrical plug on the fuel shut-off solenoid before raising the mower deck to service blades.

2. Raise the deck and secure it in the TILT-UP position (refer to Deck Secured in TILT-UP Position photo in CLEANING of Grass Buildup in Mower Deck Housing in this section).

**DANGER**

NEVER operate cutter blades with the deck in the raised position.

**NOTE:** PTO shaft must be disconnected before checking blades for straightness.

3. Check the blades for straightness by marking the blade tip position inside the deck housing, and then rotating the opposite end of the blade to the same position and comparing. If the difference in blade tip track is more than 1/8 in. (3 mm), the blade is bent and should be replaced.
**WARNING**

DO NOT try to straighten a blade that is bent. NEVER weld a broken or cracked blade. ALWAYS replace with a new blade to assure safety.

4. If the blade cutting edge is **dull or nicked**, it should be sharpened. Remove blades for sharpening by grasping the end of the blade using a rag or a thick, padded glove, while loosening and removing the bolt and washer that mounts the blade.

5. Grind cutting edge at the same bevel as the original. Sharpen only the top of the cutting edge to maintain sharpness.

**NOTE:** Blades can be sharpened with an electric blade sharpener, conventional electric grinder, or a hand file.

**CAUTION**

ALWAYS wear eye protection and gloves when sharpening a blade.

6. Check blade balance by positioning the blade **horizontally** on a blade balancer or use a nail or shaft through the center hole. If either end of the blade rotates downward, grind (remove) metal on that end until the blade will balance. The blade is properly balanced when neither end drops. Balance of a blade is generally maintained by removing an equal amount of material from each end of the blade when sharpening.

7. Mount the blade with wing tips pointing up into the housing. For **gear driven decks** reinstall the blade, washer, lock washer, and nut. **Tighten the nut to 60 lb·ft (81 N·m).** For **belt driven decks** reinstall the spacer (if applicable), blade, washer, and bolt. **Tighten the bolt to 70 lb·ft (95 N·m).**

**Drive Belts**

Raise the body and inspect the condition of the four (4) drive belts after every 25 hours of operation -- engine/PTO drive (3), ground drive (1). Also, remove the belt cover on the mower deck and check the blade drive belt. If the belts show signs of cracking or deteriorating, the belts should be replaced. Refer to **REPLACING/REPAIRING the Drive Belts** in this section.

**Fuel Lines and Clamps**

Every year, inspect the fuel lines from the tanks to engine for deterioration or damage. Also, inspect the fuel line **clamps for tightness.** Good preventive maintenance calls for complete replacement of fuel lines and clamps every two (2) years.

**NOTE:** This procedure is of special importance for the diesel engine due to poor performance when air is injected with the fuel.

**Radiator Hoses and Clamps**

Inspect the radiator hoses every 200 hours for deterioration or damage. Also check the tightness of the hose clamps. Good preventive maintenance calls for complete replacement of the radiator hoses and clamps every two (2) years.
PTO U-Joints

The PTO U-joints should be inspected **yearly** for looseness and wear. If either is noticed, the respective shaft or tube should be replaced. A worn U-joint can cause vibration and extensive damage to the PTO and the whole machine.

Blade Brake Action

![WARNING]

**It is important to check and maintain blade brake action for safe operation of the machine.**

Check the function of the cutter blade brake by engaging the blade clutch (PTO), operating the engine at full throttle, then disengaging the clutch and measuring how quickly the blades stop. Watch the rotation of the blade drive shaft as a visual indication that movement has stopped. If the brake is **working properly**, **all rotation will stop five (5) seconds after disengagement** of the clutch. If the brake system malfunctions -- blades do not stop in five (5) seconds -- adjust or repair the brake before operating the mower. Refer to **ADJUSTMENTS** for **Clutch Disengagement/Brake Action, Step 2 - Blade Brake Band Adjustment** on page 78.

Safety Switch System

![WARNING]

**It is important to check and maintain the safety switch system for safe operation of the machine.**

There are three (3) safety interlock switches on the tractor; Seat Switch, FSC Neutral-Park Switch, and PTO Switch.

**NOTE:** There is a 1/2 second time delay function on the seat switch to avoid engine power interruption when driving over bumps.

If any of the following conditions occur during starting or operating, a safety interlock switch may be malfunctioning. Contact your Walker dealer for troubleshooting and/or replacement.

- With or without an operator in the seat, the engine starts with the Forward Speed Control (FSC) and/or the PTO engaged.

- With an operator in the seat, the engine starts but dies soon after the Forward Speed Control (FSC) or PTO is engaged.

- **Without** an operator on the seat, the engine continues to run with the Forward Speed Control (FSC) and/or PTO engaged.

- With an operator in the seat, the Forward Speed Control (FSC) and PTO disengaged and warning horn sounding, but the starter is not engaging.

**Forward Speed Control Friction Lock**

The FSC friction lock is designed to **hold the selected forward travel speed** when the steering levers are moved and yet the friction is not too heavy to make **moving the FSC control** difficult (too much friction). The procedure for checking the FSC friction lock is as follows:

1. With the engine off, place the FSC in the full **FORWARD** position and pull both steering levers back; the FSC lever should not move. If the FSC lever moves back when the steering levers are pulled back, the **friction needs to be increased.**

2. With the steering levers held back, move the FSC lever back from the **FORWARD** position. With a proper amount of friction adjusted, the FSC lever should move back with a slight amount of resistance (friction). If the FSC lever movement is “stiff”, **the friction needs to be decreased.**

If the FSC friction lock needs to be adjusted, refer to **ADJUSTMENTS** for **Step 7 - Forward Speed Control Friction Adjustment** in this section.
REPLACING/REPAIRING

**DANGER**

To prevent accidental starting of the engine when replacing parts or repairing the machine, remove the key from the ignition switch and disconnect the electrical plug on the fuel shut-off solenoid.

**IMPORTANT:** **ALWAYS** use genuine factory replacement parts. Substitute parts **CAN** result in product malfunction and possible injury to the operator and/or others.

**Drive Belts**

There are **five (5) individual drive belts** on the machine:

- Engine/PTO Belt (Matched Set of 3)
- Ground Drive Belt
- Mower Blade Drive

The belts may be removed and replaced using the procedures described on the following pages.

**Belt Locations (Engine Hidden for Clarity)**
**Maintenance Instructions**

**REPLACING/REPAIRING**

**PTO Belt**

1. To remove the PTO belt:
   a. Remove wire lock pins (4), open belt guards.
   b. Roll the belt off the pulley and remove the belt.

2. To replace the PTO belt:
   a. Reverse the removal procedure to replace the engine belt.
   b. Secure wire on lock pin above tab on lower PTO guard and right hand guard.
**Maintenance Instructions**

**REPLACING/REPAIRING**

**Ground Drive Belt**

1. To remove the ground drive belt:
   
a. Remove belt tension by raising the spring-loaded idler pulley with the deck tilt bar.
   
b. Slide belt off pulleys.

2. a. Reverse the procedure to install the ground drive belt. Remove deck tilt bar.
**Maintenance Instructions**

**REPLACING/REPAIRING**

**Deck Drive Belt**

1. To remove the deck drive belt:
   a. Remove deck footrest and two (2) covers over the RH and LH blade spindles.
   b. Loosen belt tensioner stop bolt and turn inward until retracted 1 in. (2.5 cm) from the operating position.
   c. Lock drive pulley so that it can not rotate.
      * If deck is installed on tractor, the PTO blade brake will prevent the drive pulley from rotating.
      * If deck is detached from tractor, use pry bar or large screwdriver positioned through the drive shaft U-joint to hold shaft and prevent rotation.
   d. From a position on the LH side of the deck, grasp belt midsection and pull to compress the belt tensioner springs and move the tensioning pulley inward. The belt will then slip off the LH spindle pulley and can be completely removed.

2. Install the deck drive belt by reversing the removal procedure:
   a. Route the belt as shown on the belt routing decal (located on the deck housing). Leave the belt loose at the LH spindle and then install the belt by compressing the belt tensioner as noted above.
   b. After the belt is in place, reset the belt tensioner stop bolt by turning outward until contacting the pulley bracket and then making one (1) additional turn.
   c. Reinstall spindle covers and footrest.

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**BELT ROUTING**

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**Deck Drive Belt Replacement**

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Maintenance Instructions

Fuel Filter

**Fuel Filter Location**

**IMPORTANT:** Replace the fuel filter only in a clean area where the connection surface will not be contaminated by dust and dirt.

The Kohler engine has a spin-on type fuel filter that should be replaced **every year** using the following procedure:

1. Turn the fuel tank selector valve to the **OFF** position.
2. Before removing the fuel filter, clean the area around the filter to keep dirt and debris out of the engine fuel system.
3. Remove the fuel filter and wipe off the filter mounting surface on the engine.
4. Install the new fuel filter. Turn the filter until the rubber gasket contacts the sealing surface, then tighten the filter an additional **1/2** to **3/4** turn. Turn fuel tank selector valve **ON** to one of the fuel tanks.
5. Before starting the engine, use the **Fuel Pump Priming** procedure instruction in the **Operating Instructions** to purge air out of the fuel system.
6. Start the engine and check for fuel leaks around the filter/fuel hose connection used for priming.

**Mower Blades**

Mower blades are removed and remounted as described in the **Sharpen Mower Blades** instructions (refer to **CHECKING/SERVICING** to **Sharpen Mower Blades** in this section). During the course of sharpening and inspecting mower blades, if there are any of the following conditions of wear or damage, blades should be replaced for reasons of safety and performance of the machine:

- An excessive amount of the flat section of the blade has been **ground away** (removed) when the blade is sharpened. Replace the blade **when less than a 3/4 in.** (19 mm) flat section remains at the blade tip.

- Examine ends of the blade carefully, especially the intersection where the flat section of the blade turns up to form the “wing tip” (refer to **Mower Blade Profile for Sharpening** illustration in **Sharpen Mower Blades** instructions). Since sand and abrasive material can wear metal away in this area, the blade should be **replaced when metal thickness has worn to 1/16 in.** (1.6 mm) or less.

**DANGER**

When blades are operated over sandy soil, and if blades are allowed to wear, a “slot” may be worn into the wing tip of blade. Eventually a piece of the blade may break off creating a serious potential for injury or damage.

- Check the blades for **straightness** by marking blade tip position inside the deck housing and then rotating the opposite end of the blade to the same position and comparing. If the difference in blade tip track is **more than 1/8 in.** (3 mm), the blade is bent and **should be replaced**.

- Inspect the blade surface, especially in formed areas, for **cracks**. Replace the blade if any cracks are found.

**WARNING**

**DO NOT** try to straighten a blade that is bent. **NEVER** weld a broken or cracked blade. **ALWAYS** replace with a new blade to assure safety.

Reinstall the blades following procedure from **Sharpen Mower Blades** instructions. If blades are replaced, always use **Walker original equipment blades** to ensure safety and optimum performance. The quality and performance of replacement blades offered by other manufacturers cannot be guaranteed, they could be dangerous.

**CAUTION**

**ALWAYS** use genuine factory replacement parts. Substitute parts **CAN** result in product malfunction and possible injury to the operator.
ADJUSTMENTS

Transmission Control

IMPORTANT: The proper adjustment of the transaxle control stops is essential for efficient operation and life of the transaxle. These stops are properly adjusted at the factory and should only require readjustment if the transaxle or related control linkage is removed or changed.

NOTE: It would not be unusual for a new machine, after initial 5 or 10 hours of operation, to begin to not travel straight (this is due to the break-in of the transaxles). To fine tune tracking, refer to Step 5 - Straight Tracking Adjustment in this section.

Step 1 - Steering Lever Position Adjustment

NOTE: For proper operation, the steering levers should be adjusted to sit evenly using the following procedure.

1. Examine the steering levers to make sure they are parallel front to back in relation to one another. If they are not equal, adjust accordingly. (The handles may or may not be even at this point.)

NOTE: The LH steering lever is non-adjustable. This procedure will require adjustment of the RH lever to make it even with the LH lever.

2. Adjust the position of the RH lever by turning the stop bolt in the Speed Control Actuator in or out. Turning the stop bolt in will make the RH lever move back, and turning it out will make it move forward. Tighten the locknut.

Step 2 - Steering Handles Adjustment

1. An adjustment range of approximately 3 in. (76.2 mm) is available on the steering handles - the handles can be adjusted forward or aft depending on the arm length of the operator. The handles can be adjusted by loosening the locknut at the pivot point and the locknut holding the handle in position in the adjustment slide. Adjust the handles into the most comfortable position and tighten both locknuts.
**Maintenance Instructions**

**Step 3 - Neutral Position Adjustment**

1. With the Forward Speed Control (FSC) in **NEUTRAL-PARK**, the lever should be straight up. Adjust by loosening the jam nuts on the FSC Rod and turn the rod to attain the straight up position. Tighten the jam nuts.

2. Securely block the tractor up so the drive tires are off the ground.

3. Adjust the tracking adjustment nuts at the front of both control rods so that 2 or 3 threads are visible, then loosen the jam nuts on the ball joints at the back of the control rods.

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**Correct FSC Lever NEUTRAL-PARK Position**

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**FSC Lever Position Adjustment**

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**Tracking Adjustment Components**
**WARNING**

The following adjustments are made with the engine running. Keep all body parts and tools away from rotating and hot components, and secure all loose clothing.

4. With the body lowered and the FSC in NEUTRAL-PARK, start the engine. With the engine at normal operating speed, check for movement of the drive wheels.

5. Lift the body to access the steering adjustment components.

**NOTE:** It may be necessary to tighten the FSC friction adjustment if the transmissions are moved out of neutral when the body is raised. Refer to Step 7 - Forward Speed Control Friction Adjustment later in this section for location of the FSC friction adjustment nut.

6. Using a wrench on one tracking adjustment nut, rotate the control rod clockwise just until the wheel on that side begins to move forward. Then, counting the turns required, rotate the control rod counterclockwise just until the wheel stops and then begins to move in reverse. Rotate the control rod back clockwise half the number of turns required to make the wheel go from moving forward to reverse. The transmission is now centered in the neutral window. Tighten the jam nut on the ball joint and repeat the same procedure on the other transmission.

7. Turn off the engine, and then lower the drive tires onto the ground.

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**Step 4 - Full Forward Speed Adjustment**

1. Move the FSC to the full FORWARD speed position.

2. Raise the body. The set screws in the left and right Transmission Control Arms should not be contacting the locating stud in the transaxle. If they are, back the set screws out until they do not touch.
Step 5 - Straight Tracking Adjustment

1. Sit in the seat, start the engine, set throttle at full speed, and with the FSC in the NEUTRAL-PARK position check for movement of either drive wheel (if either wheel moves backward or forward, refer to the Step 3 - Neutral Position Adjustment and readjust).

2. Check for straight ground tracking on a level surface (with hands off the steering levers). Set the FSC at several different speeds and observe if the machine moves in a straight line (use cement joint or other line on ground for reference).

3. If travel is not straight, shorten the control rod on the slow side by turning the tracking adjustment nut clockwise. If straight tracking and neutral can not be achieved, turn the adjuster nut counterclockwise until neutral is restored.

4. Lengthen the control rod of the faster side by turning the tracking adjustment nut counterclockwise to match the slower side while maintaining the neutral position.

IMPORTANT: After tracking adjustments are complete, confirm that there is at least one (1) thread visible on both control rods past the tracking adjustment nuts.

5. If the forward travel is straight throughout the speed range, except at maximum speed - place the FSC in full FORWARD, turn the set screw in the Transmission Control Arm, of the faster side, in until it contacts the limit stud. (Turning the set screw in slows the wheel.) Turn the set screw in an additional 1/8 turn. Recheck for equal full forward speed. Adjust this set screw until equal full forward speed is achieved. Tighten the jam nut.

Step 6 - FSC Switch - Neutral Adjustment

1. Place the FSC lever in the NEUTRAL-PARK position. Loosen mounting screws and adjust switch up or down accordingly.

IMPORTANT:

Before testing the FSC Neutral Switch, disconnect the electrical plug on the fuel shut-off solenoid and engage the parking brake to prevent accidental starting and inadvertent machine movement.
2. Check operation of the FSC Neutral Switch by placing the FSC lever in the full **FORWARD** position. While holding the ignition switch in the **START** position, slowly move the FSC lever back towards the **NEUTRAL-PARK** position until the starter motor engages. Stop moving the lever and note the position of the FSC lever where it passes through the slot in the body. The FSC lever should be within 1/8 in. (3 mm) of the **NEUTRAL-PARK** position. If this distance is greater than 1/8 in. (3 mm), the FSC Neutral Switch needs to be adjusted downward for quicker activation.

**Step 7 - Forward Speed Control Friction Adjustment**

1. Place the FSC lever in the full **FORWARD** position, and pull both steering levers fully back; the FSC lever should not move. If the FSC lever moves back the friction needs to be increased.

2. With the steering levers held back, move the FSC lever back from the **FORWARD** position. With a proper amount of friction adjusted, the FSC lever should move back with a slight amount of resistance (friction). If the FSC lever movement is “stiff”, the friction needs to be decreased.

3. The FSC friction is increased or decreased by tightening or loosening the friction adjustment nut. Loosen or tighten the nut and check the control function until the conditions of both steps 1 and 2 (above) are met.
Blade Clutch (PTO)

Clutch Engagement/Belt Tension

The clutch engagement and PTO belt tension are adjusted using the clutch actuator link. After installing new PTO belts, after 10 hours and every 100 hours thereafter, check and adjust for the clutch spring assembly bolt head dimension as shown in the PTO Clutch Engaged illustration. If the clutch actuator link or clutch spring assembly have been disassembled, first reset them to their factory preset lengths (as shown in the PTO Clutch Disengaged illustration) and then proceed with adjustment as follows.

Adjust the length of the clutch actuator link to achieve a clutch spring assembly bolt head clearance of 1/4 in. to 5/16 in. (6.35 mm to 7.94 mm) with the clutch engaged. To adjust length: remove ball joint from clutch arm and shorten the clutch actuator link to increase this measurement, or lengthen the clutch actuator link to decrease this measurement. If adjustments are needed more frequently than every 100 hours to maintain dimensions, it may suggest problems with pulley wear or belt misalignment.
**Maintenance Instructions**

**ADJUSTMENTS**

**Clutch Spring Assembly**

(Spring Uncompressed)

**Knuckle Joint**

*NOTE:* Factory preset dimensions. Reset to these dimensions prior to adjustment if components have been disassembled.

**Clutch Actuator Link**

**PTO Clutch Disengaged**

*Clutch Disengagement/Brake Action*

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**WARNING**

It is important to check and maintain blade brake action for safe operation of the machine.

The declutched or disengaged position of the blade clutch idler pulley is adjustable and is set to give belt release without excessive slack and to apply the blade brake. The blade brake is activated by the brake band connected to the clutch engagement arm. The brake is designed to stop the blades within five (5) seconds after disengaging the clutch.

Use the following procedures to check and adjust clutch disengagement and brake action:

**Step 1 - Idler Pulley Maximum Travel Adjustment**

Loosen the brake band adjustment nut allowing clutch pivot stop arm and stop bolt to make contact (refer to **Blade Brake Band Adjustment** illustration).

1. To check the pulley travel, first engage the clutch, then measure the distance the pulley travels as the clutch is disengaged and the stop arm contacts the stop bolt.

2. Adjust the pivot stop bolt to give 1-5/8 in. to 1-3/4 in. (41 mm to 44 mm) pulley travel from “clutch engaged” to “clutch disengaged”.

**NOTE:** This adjustment will prevent excessive pulley travel that can cause belts to develop too much slack, causing possible belt derailment upon disengagement.
Step 2 - Blade Brake Band Adjustment

After the maximum pulley travel is set, adjust the working travel of the clutch idler pulley by adjusting the brake band nut and make the following adjustment as needed:

1. Adjust the blade brake band, using the adjustment nut until pulley travel is approximately 5/8 in. to 3/4 in. (16 mm to 19 mm) from engaged to disengaged.

   **NOTE:** As blade brake band/drum wears, pulley travel will increase and it will be necessary to adjust the blade brake band nut to maintain these dimensions.

2. After adjustments are complete, check blade brake action as described in CHECKING/SERVICING the Blade Brake Action in this section. If blades do not stop within five (5) seconds, check the following:
   a. Make sure clutch and brake linkage are working freely (no binding).
   b. Check the brake band lining for wear.
   c. Check the brake drum on the pulley. If excessive wear is present, it will be necessary to replace worn parts.
LIMITED WARRANTY
FOR
WALKER MODEL H24d
RIDER MOWER

1. WHAT THIS WARRANTY COVERS, AND FOR HOW LONG:
Walker Manufacturing company will, at its option, repair or replace, without charge, any part covered by this warranty which is found to be defective in material and/or workmanship within one (1) year* after date of sale to the original retail purchaser unless the product is used for rental purposes, in which case this warranty is limited to ninety (90) days. At Walker’s request, customer will make the defective part available for inspection by Walker and/or return the defective part to Walker, transportation charges prepaid. All parts and components of the Walker Mower are covered by this warranty except the following components which are warranted separately by their respective manufacturers:

- Kohler Engine
- Hydro-Gear Transaxles
- Battery
- Tires

The available warranties covering these items are furnished with each mower. Walker does not assume any warranty obligation, liability or modification for these items, which are covered exclusively by the stated warranty of the respective manufacturers noted above.

* Extended warranties are offered for the following powertrain components:
  - A three (3) year or 3000 hour (whichever comes first) warranty is offered for Hydro-Gear ZT3400 Hydrostatic transaxle; covers full cost of replacement up to 1000 hours of use, and after 1000 hours warranty coverage is prorated against 3000 hours.

2. WHAT THIS WARRANTY DOES NOT COVER:
A. This warranty does not cover defects caused by depreciation or damage caused by normal wear, accidents, improper maintenance, improper use or abuse of the product, alterations, or failure to follow the instructions contained in the Operator’s Manual for operation and maintenance.
B. The customer shall pay any charges for making service calls and/or for transporting the mower to and from the place where the inspection and/or warranty work is performed.

3. HOW TO OBTAIN SERVICE UNDER THIS WARRANTY:
Warranty service can be arranged by contacting the dealer where you purchased the mower or by contacting Walker Manufacturing Company, 5925 East Harmony Road, Ft. Collins, CO 80528. Proof of the date of purchase may be required to verify warranty coverage.

4. WARRANTY LIMITATION:
A. THERE IS NO OTHER EXPRESS WARRANTY. ANY WARRANTY THAT MAY BE IMPLIED FROM THIS PURCHASE INCLUDING MERCHANTABILITY AND FITNESS FOR A PARTICULAR PURPOSE IS HEREBY LIMITED TO THE DURATION OF THIS WARRANTY AND TO THE EXTENT PERMITTED BY LAW ANY AND ALL IMPLIED WARRANTIES ARE EXCLUDED. Some states do not allow limitations on how long an implied warranty lasts, so the above limitations may not apply to you.
B. WALKER WILL NOT BE LIABLE FOR ANY INCIDENTAL, CONSEQUENTIAL, OR SPECIAL DAMAGES AND/OR EXPENSES IN CONNECTION WITH THE PURCHASE OR USE OF THE MOWER. Some states do not allow the exclusion or limitation of incidental or consequential damages, so the above limitation(s) or exclusion(s) may not apply to you.
C. Only the warranty expressed in this limited warranty shall apply and no dealer, distributor, or individual is authorized to amend, modify, or extend this warranty in any way. Accordingly, additional statements such as dealer advertising or presentations, whether oral or written, do not constitute warranties by Walker, and should not be relied upon.
D. This warranty gives you specific legal rights, and you may also have other rights which vary from state to state.