

ELEVATION

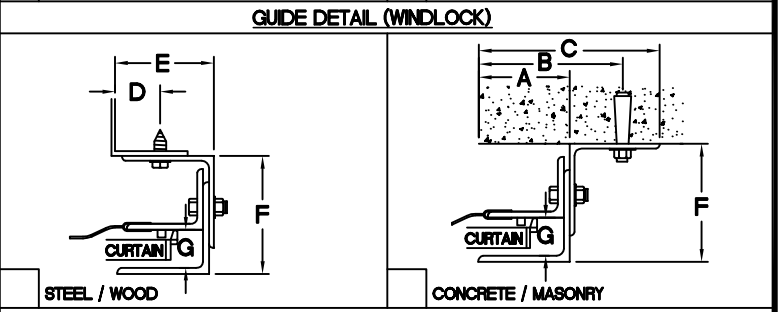
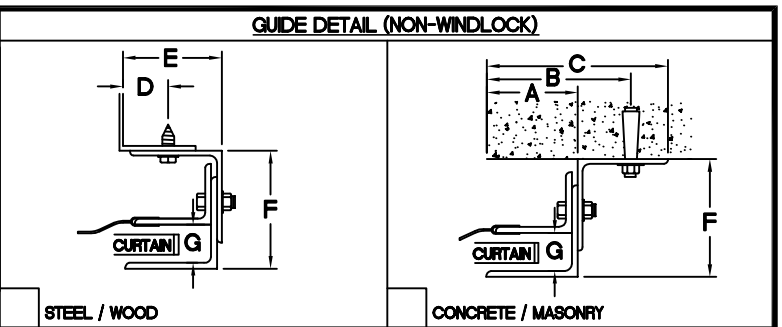
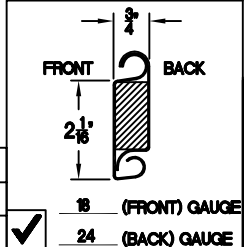
SECTION-A-A



PLAN VIEW

TOP MOTOR CLEARANCE

HP	14'	16'	22'
Z	8'	7'	4'




GUIDE DIMENSIONS

GUIDE TYPE	A	B	C	D	E	F	G
2	2 5/8"	3 7/8"	5 1/8"	1 1/4"	2 13/16"	4"	1 1/4"
3	2 5/8"	4 3/4"	5 5/8"	1 1/4"	2 13/16"	4 3/8"	1 1/4"
4	2 5/8"	4 3/4"	5 5/8"	1 1/4"	2 7/8"	4 3/4"	1 1/4"
2(W/L)	3"	4 1/4"	5 1/2"	1 5/8"	3 3/16"	4"	1 1/2"
3(W/L)	3"	5 1/8"	6"	1 5/8"	3 3/16"	4 3/8"	1 1/2"
4(W/L)	3"	5 1/8"	6"	1 5/8"	3 1/4"	4 3/4"	1 1/2"
5(W/L)	3"	5 1/8"	6"	1 5/8"	3 1/4"	4 3/4"	1 1/2"
6(W/L)	5 1/4"	6 1/2"	7 3/4"	1 5/8"	4 7/8"	7 1/4"	1 1/2"

GENERAL NOTES

- SLATS/HOOD: SELECT FINISH OPTION BELOW (HOOD INCLUDES WEATHER BAFFLE)
 - GRAY POLYESTER TOP COAT
 - WHITE POLYESTER TOP COAT
- OTHER SURFACES:
 - SHOP COAT BLACK PRIMER
- OPERATION:
 - RIGHT HAND SHOWN, LEFT HAND OPPOSITE
- GUIDES:
 - STRUCTURAL STEEL ANGLES OF 3/16" MINIMUM THICKNESS
 - WITH PVC WEATHER SEAL
- BOTTOM BAR:
 - TWO 2"x2"x1/8" STEEL ANGLES WITH PVC BULB ASTRAGAL

NOTE: ADD 'Z' TO 'X' TO ACHIEVE OVERALL HEADROOM REQUIREMENTS

MFK.	QTY.	OPENING SIZE		OPERATION	R.H.	CLEARANCES		OPTION	PROJECT:	ARCHITECT:	CONTRACTOR:	DISTRIBUTOR:	DATE:	SHEET:	OF:	BY:	REF.#	 4255 McEver Industrial Dr. Acworth, GA 30101 PH:(770) 924-2600 Fax:(770) 974-1455 www.astadoor.com	
		WIDTH 'W'	HEIGHT 'H'			L.H.	'X'+2'												'V'

Asta Door Corporation is not responsible for the use of improper installation procedures, structural supports as well as field inspection prior to manufacturing and installation.

APPROVAL SIGNATURE: _____ DATE: _____

MODEL 618 SERIES-INSULATED-FACE OF WALL (GH MOTOR)