

This certificate is granted and awarded by the authority of the Nadcap Management Council to:

# Benchmark Electronics Manufacturing Solutions (Moorpark), Inc.

200 Science Drive Moorpark, CA 93021 **United States** 

This certificate demonstrates conformance and recognition of accreditation for specific services, as listed in www.eAuditNet.com on the Qualified Manufacturers List (QML), to the revision in effect at the time of the audit for:

**Electronics** 

Certificate Number: 12959179527 Expiration Date: 31 October 2018

Joseph G. Pinto

Executive Vice President and Chief Operating Officer



#### SCOPE OF ACCREDITATION

#### **Electronics**

### Benchmark Electronics Manufacturing Solutions (Moorpark), Inc. 200 Science Drive Moorpark, CA 93021

This certificate expiration is updated based on periodic audits. The current expiration date and scope of accreditation are listed at: www.eAuditNet.com - Online QML (Qualified Manufacturer Listing).

In recognition of the successful completion of the PRI evaluation process, accreditation is granted to this facility to perform the following:

# AC7120 Rev E - Nadcap Audit Criteria for Circuit Card Assemblies (to be used on audits on/after 9 April 2017)

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05- Outsourced Processes

06- Process Control

07- Visual Acuity

08- Customer Data

09- Electrostatic Discharge (ESD)

10- Material Management

11- Moisture Sensitive Components and Materials

12- Kitting

13.1– In–Process Verification / Inspection: General

13.2- In-Process Verification / Inspection: Visual

13.3- In-Process Verification / Inspection: AOI

13.4– In-Process Verification / Inspection: X-Ray

14.1- Secondary Assembly: Mechanical Part Installation

14.2- Secondary Assembly: Wire Cutting & Stripping

14.3— Secondary Assembly: Jumper Wire Installation

14.4- Secondary Assembly: Stranded Wire Tinning

14.5- Secondary Assembly: Compliant Pin (Press Fit) Connector Installation

14.6- Secondary Assembly: Bonding

15- Cleanliness

16- Final Inspection

17– Rework

t-frm-17 17-Jun-10

# AC7120/2 - General Soldering of Printed Board Assemblies (to be used on audits on/after 9 April 2017)

03-General

Moorpark, CA

04– Electronic Component Preparation for Preassembly Process

05.1– Part Placement: General 05.2– Part Placement: Manual

05.3- Part Placement: Clinched Component Leads

06- Gold Removal

07- Build Through / Build Short

08- Hand Soldering

### AC7120/3 - Plated Through Hole Technology (to be used on adults on/after 9 April 2017)

04- Wave Soldering

05- Selective Soldering

### AC7120/4 - Surface Mount Technology (to be used on audits on/after 9 April 2017)

03- Preparation

04- Stencil Printing

05- Automated Part Placement

06- Reflow Soldering

## AC7120/5 - Mixed Metallurgy for BGAs (to be used on audits on/after 9 April 2017)

03- Lead-Free Control Plan (LFCP)

04– Qualification for Assemblies Containing BGAS

## AC7120/6 - Lead Free Soldering (to be used on audits on/after 9 April 2017)

03- Lead-Free Control Plan (LFCP)

04- Process Control

05- Training

# AC7120/7 - Conformal Coating of Printed Board Assemblies (to be used on audits on/after 9 April 2017)

04- Material

05- Material and Equipment Compatibility

06- Preparation / Cleaning

07- Application / Drying / Curing

08- Thickness

09-Inspection

10- Rework

11- Training

t-frm-17 17-Jun-10

## AC7120/9 - Programming (to be used on audits on/after 9 April 2017)

04- General

05- Component Programming (Prior to Assembly)

06- Circuit Card Assembly Programming

### AC7120/10 - Final Testing (to be used on audits on/after 9 April 2017)

04- General

t-frm-17 17-Jun-10