**2020**

**R&D Chemist I**

**Full-time**

**As an R&D Chemist I you will:**

* Provide analytical support to a designated range of products enabling revenue growth, increased laboratory capability, and enhanced lab quality compliance.
* Ensure all feasibility work, analysis, validation, stability, industry trials, and development are performed on time, meeting QbD standards and meet all regulatory requirements.
* Analytical support for all KPIs for the laboratory and operations.
* Analytical support scale up activities for all projects to commercial scale.
* Analytical development, optimization and scale up of all dosage forms.
* Create and review technical documents including analytical method development reports, method development/validation protocols and reports, standard operating procedures in compliance with regulatory requirements.
* Perform bench work such as HPLC, GC and dissolution.

**Qualifications:**

* Bachelor’s degree in relevant science field with minimum 1-3 years experience.
* A minimum 1-3 years experience in a cGMP or cGLP laboratory environment required.
* Knowledge of analytical techniques including HPLC. (GC, FTIR and dissolution experience a plus)
* Experience using chromatographic software (Empower 3 – strongly preferred).
* Excellent analytical, technical writing, communication and data management skills to present data to internal technical and project teams & potentially to clients.
* Proven scientific and technical ability to design and execute experimental studies as well as statistically analyze data, author and review protocols and reports.
* Must be able to think critically and troubleshoot typical analytical (HPLC) instrumentation problems.
* Knowledge & experience with cGMP, cGLP, USP and the regulatory requirements for pharmaceuticals.
* Highly motivated and self-driven individual with ability to work independently, and multi-task, adhere to aggressive timelines in support of department and company objectives.

**Preferred Qualifications:**

* 2-3 years experience in the FDA drug/pharmaceutical industry
* Demonstrated in-depth scientific knowledge & experience in analytical method development, & validation
* Experience in the development of pharmaceutical dosage forms and polymeric drug delivery systems with emphasis in transdermals
* Experience in statistical data analysis and QbD principles
* An understanding of polymer science, analytical development, drug and formulation characterization, optimization and scale-up

We’re looking for people who share our commitment to *Excellence, Responsibility, Integrity, Community, Knowledge and Attitude.*

**Please send your resume to careers@tapemark.com**

*Tapemark, 1685 Marthaler Lane, West St Paul, MN 55118*

**Equal Opportunity Employer**

**(Tapemark employees please complete an internal application and attach your resume.)**