### **Career Opportunity**

Title:	Packaging Technician
Hours:	Sunday – Thursday (10:00PM-6:30AM)
Wages:	Grade 4 depends on qualifications
Reports To:	Jamie Nguyen, Production Supervisor 3 <sup>rd</sup> shift
Positions Open:	Two (2)
<u>Purpose:</u>	Performs inspection and packaging related activities to ensure compliance with customer and Tapemark standards. Trains temporary employees and leads packaging crews.

#### Key Results Areas:

# 1. Observe machine operations to ensure quality and conformity of products to customer standards. Removes and inspects finished products or work in process from machine and separates rejected items.

- Performs various inspecting, packaging, counting and weighing activities to ensure the production of quality parts.

-Inspects parts using visual, tactile and applicable measuring equipment at established line speeds, while maintaining customer and quality specifications.

-Performs final processing functions which include: Counting weighing, sealing, bagging, labeling, catching and taping parts that vary in size and weight, to ensure compliance with customer and production standards.

-Operates multiple types of equipment, which may include: sealer, taper, label printer, and counter.

-Follows processes to ensure compliance with quality requirements.

-Complies with job orders which include: written specifications, UEL's, visual standards, run sheets, etc.

-Follows Good Manufacturing Processes (GMP) which include: line clearance, documentation, lot traceability, job returns, labeling, etc.

-Exercises judgment while inspecting products based on visual standards as well as verbal and written specifications.

-Completes necessary documentation which includes: run sheets, UEL's log sheets, customer material traceability sheets and rework sheets.

-Cooperates with co-workers and managers to develop a team environment where individuals work in an effective and productive manner.

-Fosters a team environment where others are treated professionally and respectfully. Maintains a positive attitude. Keeps self and team motivated.

-Assist co-workers with training. Takes the lead in training temporary employees on packaging operations.

-Takes the lead in running packaging operations and assisting temporary employees in maintaining GMP compliance, quality standards, production rates, and safety compliance.

-Working under the direction of the manager or lead, ensures that room cleanings are completed in a timely manner according to Tapemark SOP's.

-Communicates with co-workers, supervisors, managers and other departments about barriers and solutions in a professional manner.

-Complies with company expectations for timeliness and attendance.

-Performs activities which enable the operator to produce quality parts in a safe, efficient and effective manner.

# 2. Tends or operates machines that package product or prepares product for final packaging including packaging equipment and rewind stations.

- Follows safety policies and procedures to maintain a safe work environment.

-Complies with policies and procedures for handling and disposing of hazardous materials and utilizes Material Safety Data Sheet (MSDS) manuals.

-Identifies safety equipment which is appropriate for equipment being used or process being performed and ensures that the safety equipment is in place before proceeding.

-Takes appropriate action in emergency situations and notifies appropriate personnel.

-Attends required safety training sessions.

-Completes necessary paperwork and line clearance to comply with GMP, traceability and quality requirements.

-Completes job return paperwork completely and accurately.

-Ensure adequate materials are available on the packaging line.

-Exercises good judgment in making quality decisions such as: conforming product and non- conforming product, color, splicing, tensions and problem solving.

-Reads, understand and comply with specification requirements whether internal or customer supplied which include: blueprints, drawings, proofs TM specs, MCO's and procedures.

-Utilities, visual and color standards to inspect parts.

-Competes all appropriate documentation that includes, run sheets, proper labeling, UEL, SCO\ MCO.

-Uses appropriate measuring equipment such as a ruler, caliper, cordex (Mini-Coord) and scales.

-Perform appropriate tests i.e.: tape test, dye stain, bar code reader, and Sutherland rub test.

-Demonstrates flexibility and knowledge to operate all rewind equipment within the manufacturing cell, such as: Arpecos, 900 Webtron, Table, SIAT, Identiprint label marker, Zebra Thermal printer and packaging equipment.

## 3. Other duties as assigned

- Responsible for acting consistently with Tapemark's core values of Excellence, Responsibility, Integrity, Community, Knowledge and Attitude to ensure the organization's effectiveness and success.

## Job Qualifications

High School diploma or GED.

We're looking for people who share our commitment to <u>Excellence, Responsibility, Integrity,</u> <u>Community, Knowledge and Attitude.</u>

If interested in this opportunity please complete an internal application, attach resume and send to Human Resources by **Friday**, **June 14**, **2019**.

Equal Opportunity Employer