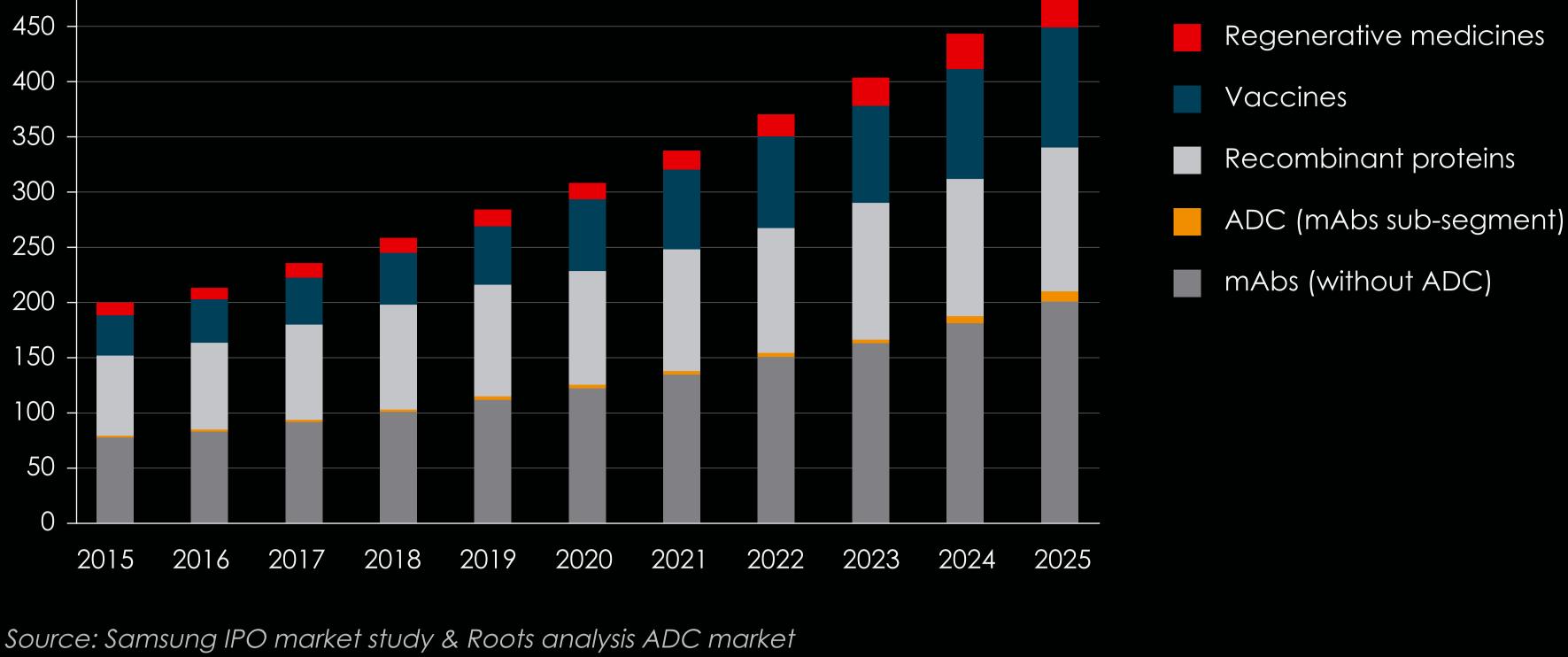


MEASURING THINGS IN THE

Regenerative medicines (cell and gene therapy) is a young but growing market Global biologics market, by product category (US \$ billions)

500 450



PHASE I: 349 PHASE II: 618 Most companies are just at the beginning of their journey (in phase

PHASE III: 93

worldwide by end of Q1 2019

Number of Clinical Trials underway

This is when the costs increase sharply and one suddenly discovers problems that did not exist while working in lab scale.

I or II, very few have come to III) or about to enter when scale up

for a commercialized manufacturing process is initiated.

Because of its constant evolution and development the FDA and other regulatory authorities have yet to formulate clear guidelines to

NO CLEAR FDA GUIDELINES

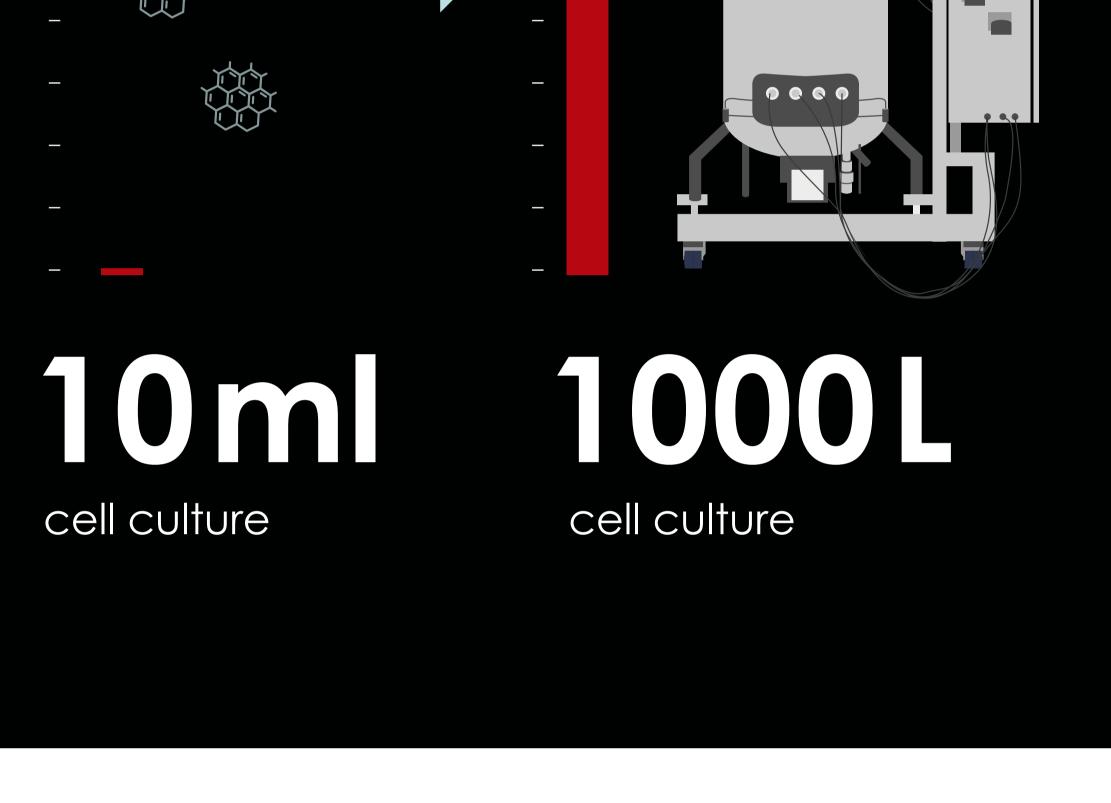
prove that:

for cell and gene therapy yet

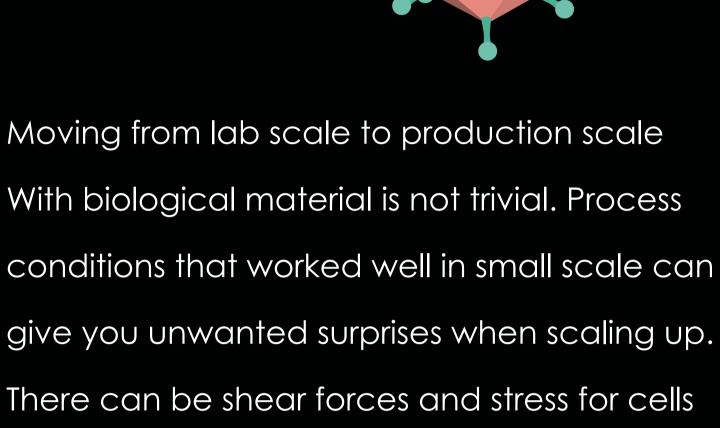
 is safe and effective the manufacturing process is robust

- WHY IS

SCALE UP SUCH AN ISSUE?



during the production process



Problems can arise at many steps

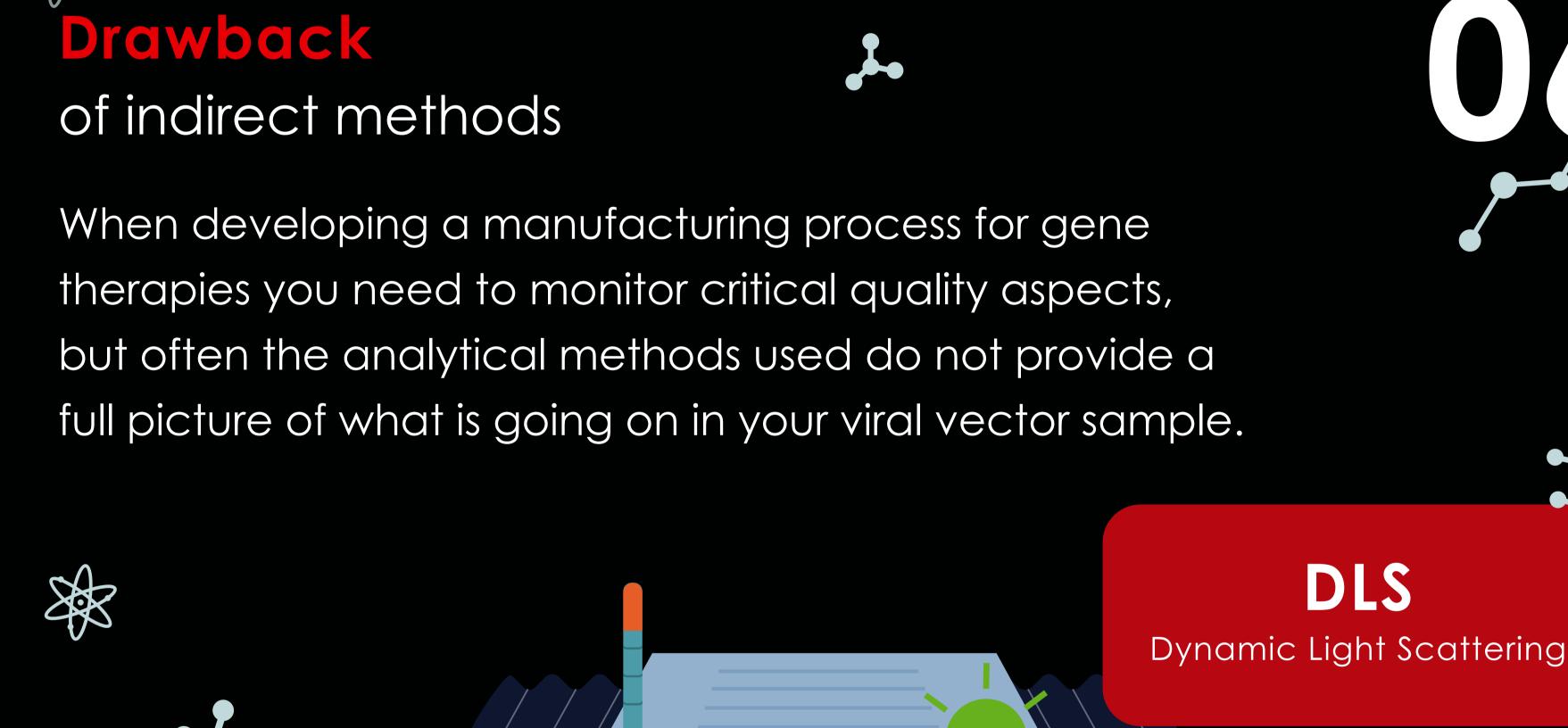
and viruses that make them break, clutter etc.

Critical quality attributes can be lost

and safety of the patient can be at risk

AGGREGATES PARTICLE INTEGRITY **DEBRIS**

Unoptimized process conditions may affect the morphology of the virus.





DLS



However this method does only give limited information when

returning a number and a graph that can be difficult to interpret.

Size distribution 0.6

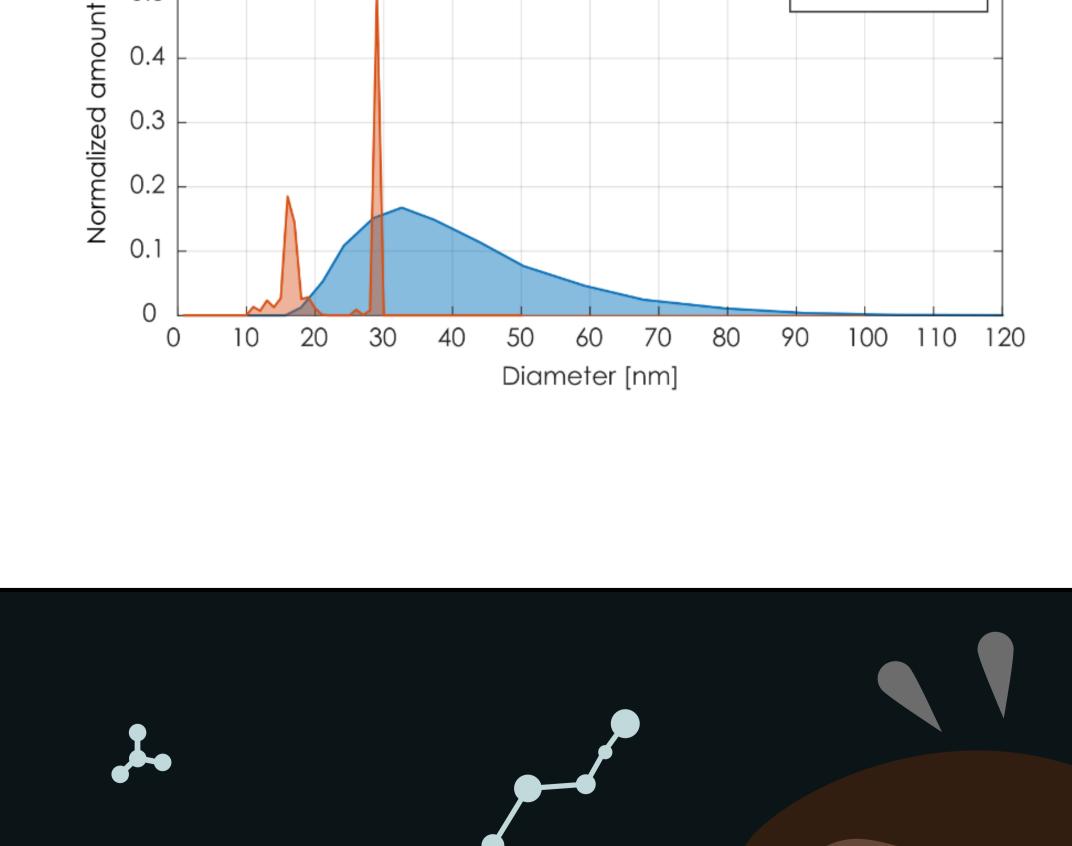
DLS MiniTEM

A COMPARATIVE STUDY OF MINITEMTM

vs DLS ANALYSIS

0.5

0.4





Comparison of the size

distribution data obtained

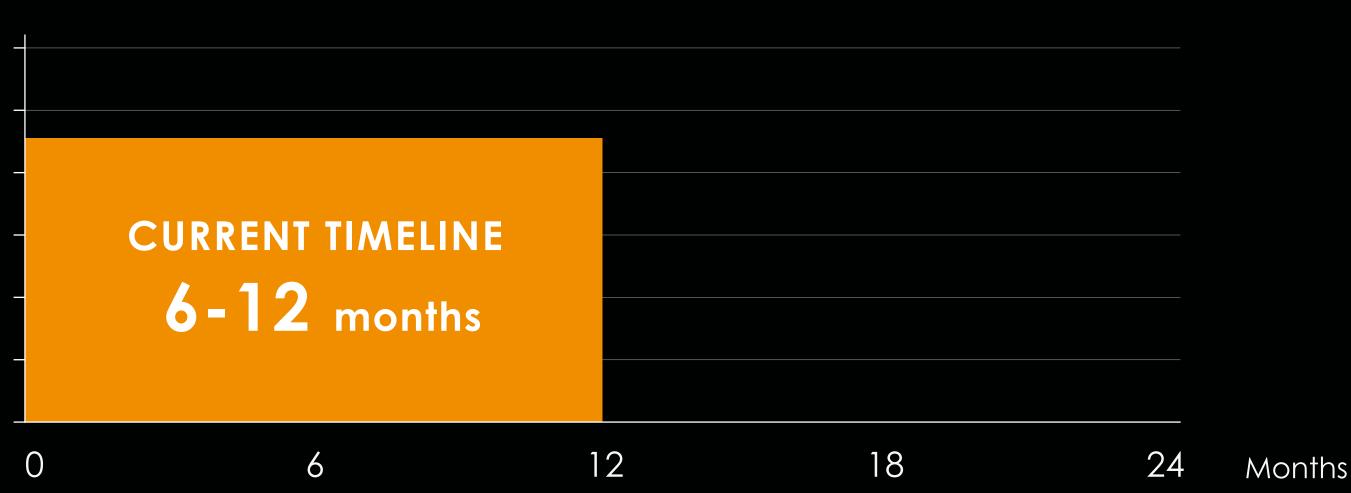
with MiniTEM vs DLS analysis

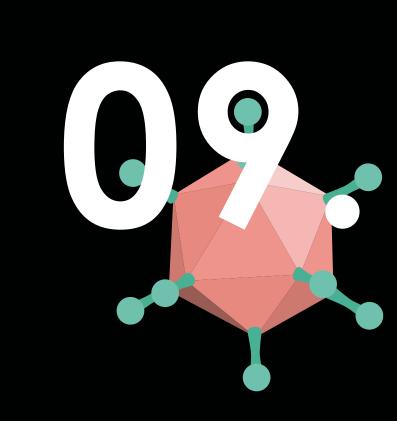
MEASURING THINGS IN THE DARK. Analytical methods based on indirect measurements, may not give you the entire picture of the purity or integrity of

your viral vector.

IT CAN OFTEN FEEL LIKE WE ARE

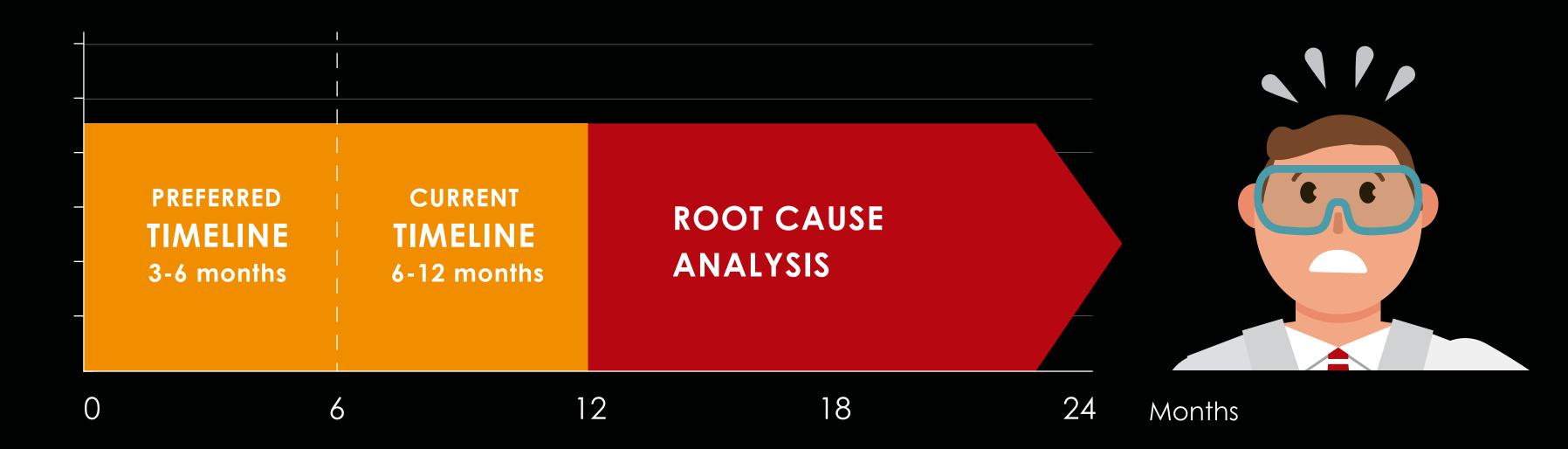
A lenghty manufacturing process





... not to be delayed

Because process developers are under pressure to shrink time to 3-6 months late surprises are unwelcomed as finding the root cause of the problem can delay the project up to a year.





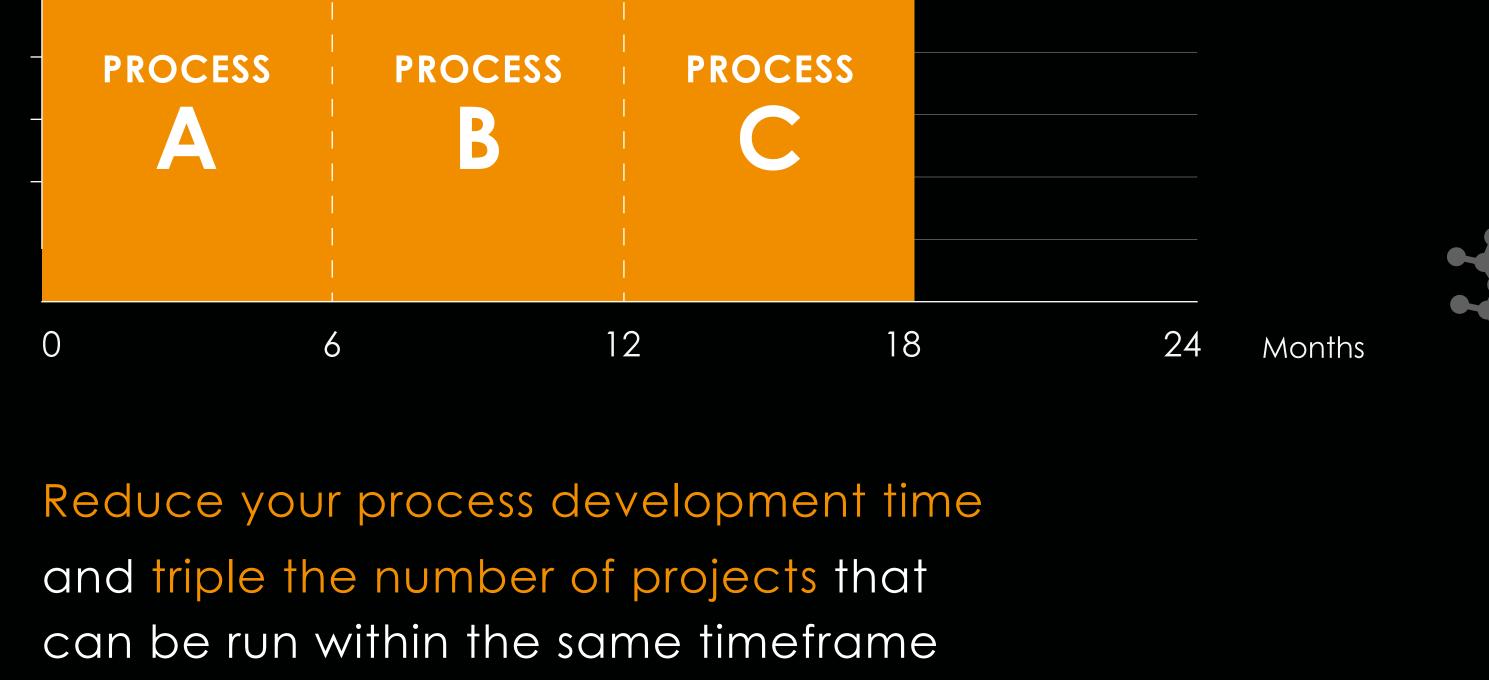


speed up the decisions at the production line



can make better development decisions early

With meaningful analytics data you





TRIPLE THE NUMBER OF PROJECTS

MiniTEM

