



**Best Log Wall
Warranty
In the Industry
Today!!**

WARRANTY

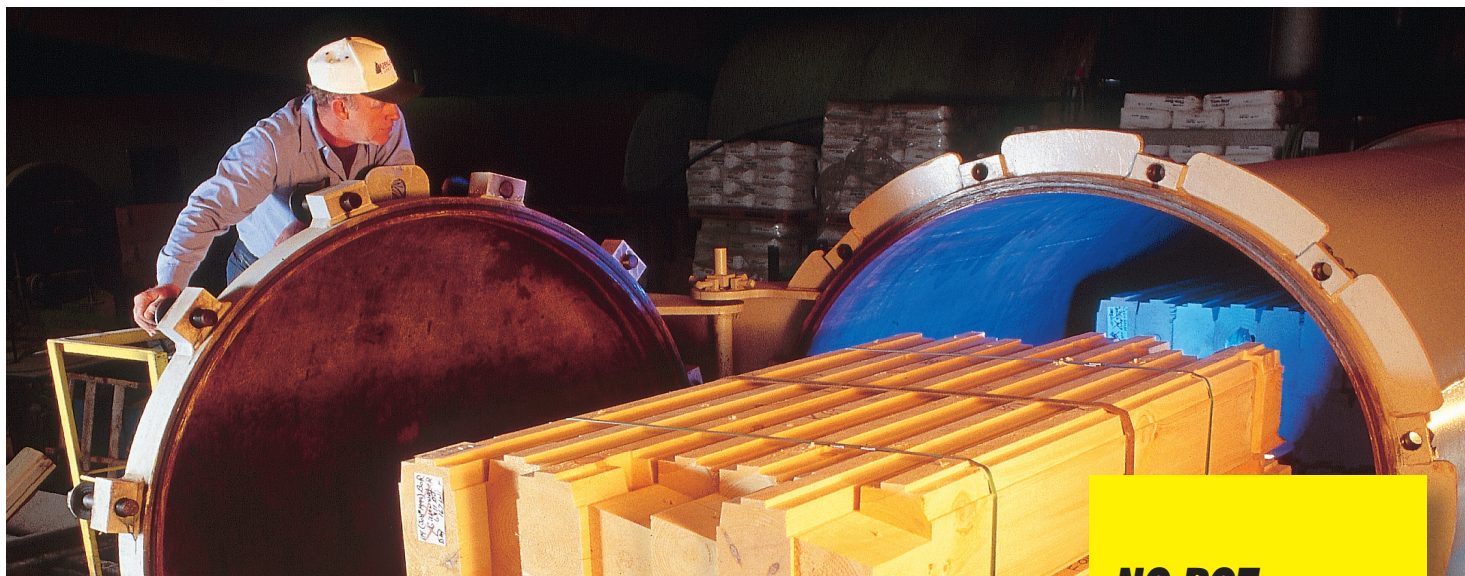
MANUFACTURING WARRANTY

The wood components in the precut log wall and beam component packages designed and manufactured by APPALACHIAN LOG STRUCTURES, INC. (SELLER) are warranted by Seller to be manufactured and are precut for field assembly to acceptable manufacturing tolerances for a period of one year from the date of delivery, when assembled as designed.

LOG WALL DECAY AND DAMAGE WARRANTY

- (1) When the Buyer selects a precut log wall component package from Seller and it is pressure treated after manufacturing with our ClearTreat (Sodium Borate) wood preservative process for above ground use, these treated components will be warranted by Seller to be free from structural damage caused by decay, termites and wood borers (wood digesting Insects) for a period of five (5) years starting from date of delivery. It is a condition of this warranty that the Buyer shall construct/assemble the precut log wall components as designed on a permanent foundation with the completed permanent roof structure and roofing and shall apply an initial application of an exterior wood stain/sealer (according to the manufacturer's specifications) to the exterior of the precut log wall components within six (6) months after date of shipment or the log wall decay and insect damage warranty will become void.
- (2) The original Buyer can extend this warranty up to 25-Years by reapplication of the stain/sealer at necessary intervals to maintain the water repellent qualities of the exterior stain/sealer as described and recommended by the manufacturer of the stain/sealer product the Buyer chooses. The Log Wall Decay and Damage Warranty described above is NOT applicable to any part of the Appalachian Log Structures' Naturalog (non-pressure treated) component packages.

The warranty does not apply to any Appalachian Log Structures' wood materials that are not part of the precut log wall components pressure treated by seller after manufacturing.



As pioneers in the science of wood preservation, we remain the industry's leading manufacturer to offer guaranteed benefits for a log home which has been through the borate pressure treatment process.

**NO ROT...
NO TERMITES...
GUARANTEED!**

Borates are naturally occurring salts that result from the combination of two elements, oxygen and boron. Borates are found as mineral deposits around the world, with a particularly large store in the United States, in the deserts of California. They have long been used in hand soap powders and laundry boosters. Borates are also found in 20 Mule Team laundry detergent, contact lens cleaners, eye washes, cosmetics, ceramics, medicines and dozens of other common products.

Borates are proven to be safe and reliable and it makes sense that they form the basis for our most effective wood preservation treatment. Plus, we can claim first place status in regard to this treatment because we were the first log home company in the industry to pressure treat with this benign natural mineral. Our borate pressure treatment forces the natural mineral deep into the wood, where it continues to diffuse, assuring that the log walls are protected.

The best way to ward off decay and wood-digesting pests is the ALSI way. By utilizing high pressure in a special chamber, the cut and notched logs are treated to a high-impact "bath" that forces the solution into the very core of the wood. After the pressure treatment, the wood retains its natural beauty yet is now resistant to rot, fungi and wood-digesting pests.

Unlike other wood preservatives, sodium borates remain water soluble. This means the solution is mobile in the wood and can diffuse throughout the wood if enough water is present. When wet wood leaves the treatment chamber, the preservative continues to spread deeper into the pieces until the wood is dried for use in construction service. For this reason, borate treatment typically provides a deeper shell of protection than other preservatives.

It is possible for borates to spread throughout the entire cross section, reducing concern of exposing inadequately protected wood when the piece is cut at the construction site.

Because they are considered benign for human health, borates are perhaps the most suitable wood preservatives for interior construction components. Borates are also inorganic, which means they contain no volatile organic compounds (VOCs). VOCs are air pollutants sometimes associated with various health and odor complaints.

Without harming humans, borates are effective at inhibiting pests such as termites, beetles, carpenter ants and wood-rotting fungi. In fact, since the 1940s, borates have been successfully applied to wood products to protect them against insect attack.

With ClearTreat-Borate pressure treatment, ALSI provides a 25-year warranty when you apply an exterior wood sealer on a scheduled basis. These exterior stains and water repellents protect the wood and enhance the long-term beauty of your home by protecting the surface against water and from the sun's ultraviolet rays. Your first application of sealer is included in the Premier Building System.

See a copy of our 25-year warranty on the back side of this flyer.