

# ASACLEAN™ N-Series NB GRADE

## Purging Compound for thermoplastic injection molding and extrusion applications

- Mechanical Purging Compound with Enhanced Foaming Action
- Polyethylene-Based
- Receive the cleaning benefits of foaming action, with no soak time required

NB Grade is a polyethylene-based mechanical purging compound that combines carefully selected resins with foaming activity to dislodge contaminants while delivering an effective purging product at a great value. Designed for color and material transitions in both injection molding and extrusion applications. (Formerly InstaPurge™ EX)

**RESINS PURGED:** Most commodity and engineering grade resins within the processing temperature range.

**Processing Temperature:**  
**180°C to 330°C**  
**(355°F to 625°F)**

Tips when using ASACLEAN N-Series Mechanical Purging Compound:

		NB
A P P L I C A T I O N S	Color Changes	✓
	Material Changes	✓
	Hot Runner Cleaning	
	Shutdown / Sealing	✓
	Pre-Maintenance Cleaning (Screw Pull)	
	Clear / Low Residue Applications	
	Low Temperature Resins	
	High Temperature Resins	
	Carbon / Color Contamination	

- No soak time is required for an effective purge.
- For maximum performance, ASACLEAN should not be diluted with other materials.
- ASACLEAN mechanical grades work best with maximum agitation. Use the maximum safe screw speed with maximum safe back pressure, while keeping the screw in the forward position.