

ASACLEAN™ PURGING COMPOUND

TECHNICAL DATA SHEET

NF GRADE

Mechanical Purging Compound for Injection Molding & Extrusion

Packaging



NF Grade is available in:

- 55 lb. boxes
- 250 lb. poly-bags (pictured above)
- 1,300 lb. gaylords



PICTURED: Close-up of NF Grade

Description & Benefits

- High performance
- Glass-filled for aggressive cleaning
- Styrenic-based mechanical purge
- Great for assisting with screw pulls
- Ideal for purging clear resins
- Suitable for difficult color & material changes
- No chemical reaction
- No soak time required

Usage Information

Temperature Range:	180°C to 330°C (355°F to 625°F)*
Minimum Clearance:	Please speak to Technical Sales Representative for further information on hot runner gate and extrusion die clearances.
Amount of Purge:	Typically 1-2 system capacities (actual amount depends on degree of contamination)
Applications:	Injection Molding Extrusion - profile, sheet, cast film, & compounding
Types of Resin:	Most commodity and engineering grade resins within the processing temperature range

Physical & Chemical Properties

Physical Form:	Solid
Shape:	Pellets
Color:	Milky white - light yellow
Water Solubility:	Insoluble
Other Solvent Solubility:	Soluble in methyl ethyl ketone, cyclohexanone, etc. (except for inorganic content)
Stability:	Stable under normal temperatures
Reactivity:	Non-reactive under normal handling and storage conditions
Conditions to Avoid:	Do not exceed recommended temperature range. Do not allow ASACLEAN NF grade to reside in barrel for ANY period of time at ANY temperature.

Product Safety

Refer to Safety Data Sheets for more information

Have a Question? Visit asaclean.com or call 800.787.4348 to speak with a purging expert.

Form #: TDS-NF
Revised: 8/6/19

Key Measurements

Value

Specific Gravity:	1.17 at 23°C (73°F)
Softening Point:	130°C (266°F)
Flashpoint:	380°C (716°F)
Autoignition Temp:	490°C (914°F)

Please Note: The above data should be used for reference only.

*If processing between 330°C to 360°C (625°F to 680°F), local ventilation is required.