

PRODUCT DESCRIPTION

A Phenolic Modified Alkyd shopcoat primer designed for use under multiple topcoats. It may be topcoated with a variety of finish coats such as alkyds, acrylics, vinyl, epoxies, and urethanes.

Color: Gray
Sheen: Flat

Benefits

Easy to apply
 Fast Dry
 Good weatherability
 Protects metal in storage or transit

PRODUCT AND PERFORMANCE DATA
Product Data

Property	Result
Volume solids (%)	34 ±2
Weight solids (%)	54 ±2
VOC	556.9 g/L
Recommended dry film thickness	1.5 – 3 mils
Recommended wet film thickness	4.5 – 9 mils
Theoretical Coverage (1.0 mil)	545.4 ft ² /gal

Performance Data

Test Method	Standard	Result
Gloss @ 60°	ASTM D523-14	2 - 10
Adhesion	ASTM D3359	5B
Impact Resistance	ASTM D2794-90	>120 in-lbs
Pencil Hardness	ASTM D3363	4H

**Testing performed on fully cured product*

SURFACE PREPARATION
Pre-cleaning:

Clean all surfaces to be coated in accordance with SSPC-SP-1, Solvent Cleaning prior to additional surface preparation or coating application. Surface must be clean, dry and free of any dirt, dust, oil, and all other visible contaminants.

Surface Preparation

Recommended	SSPC SP 6 (commercial blast cleaning)
Minimum	SSPC SP 2 or SP 3 (hand or power tool cleaning)

MIXING AND THINNING
Mix Directions

Stir thoroughly before and occasionally during use.

Thinning Directions

Product packaged ready to apply. If needed thin up to 10% maximum with Xylene or Toluene.

APPLICATION
Application Parameters

Relative Humidity	20%-70%
Minimum Temperature	40°F *
Maximum Temperature	85°F

*temperature must be at least 5° above the dew point during application

Curing Schedule	Alkyd	Polyurethane or Epoxy	Water Base
Dry to topcoat	30 min	24 hours	1 hour

Application methods

The product can be applied by

Spray

Airless spray: 0.011" – 0.017"

Conventional spray: 0.8mm – 1.8mm

Brush/Roll

Recommended for stripe coating and small areas. Care must be taken to achieve the specified dry film thickness.

PACKAGING AND STORAGE**Packaging**

1 – Gallon

5 – Gallon

Drums

Storage

The product must be stored in accordance with local and national regulations. Keep the containers in a dry, cool, well ventilated space and away from sources of heat and ignition. Containers must be kept tightly closed. Handle with care.

Shelf life at 73°F (23 °C) = 12 months *

*When kept in recommended storage condition and original unopened containers.

CAUTION

Adequate health and safety precautions should be observed during storage, handling, use and curing periods.

READ SAFETY DATA SHEETS BEFORE USING THIS PRODUCT

DISCLAIMER

The technical data and suggestions for use in this product data sheet are currently correct to the best of our knowledge, but are subject to change without notice. Because application and conditions vary, and are beyond our control, we are not responsible for results obtained in using this product, even when used as suggested. The user should conduct tests to determine the suitability of the product for the intended use under then existing conditions. Our liability for breach of warranty, strict liability in tort, negligence or otherwise is limited exclusively to replacement of the product or refund of its price. Under no circumstances are we liable for incidental or consequential damages.