

**PRODUCT DESCRIPTION**

A modified Silicone heat resistant 20% solids coating, designed for rapid curing and good working properties over properly prepared ferrous and non-ferrous metal surfaces, up to 1100 °F (593°C).

**Color:** Black

**Sheen:** Satin

**PRODUCT AND PERFORMANCE DATA**
**Product Data**

Property	Result
Volume solids (%)	20.9 ± 2
Weight solids (%)	35.9 ± 2
VOC	682 ± 2 g/L 5.7 ± 0.2 lb/gal
Theoretical Coverage at 1.0 mil (25.4 µm)	335.5 ft <sup>2</sup> /gal (8.23 m <sup>2</sup> /L)
Recommended dry film thickness	0.8 – 1.2 mils 20.3 - 30.5 µm
Recommended wet film thickness	3.82 – 5.74 mils 97 – 146 µm
Dry to handle	30 minutes

**Performance Data**

Test Method	Standard	Result
Gloss @ 60°	ASTM D523-14	3 - 6
Adhesion	ASTM D3359	5B
Pencil Hardness	ASTM D3363	H

**Coating Post Burn Performance Results**

Test	Temperature Tested	Time	Result	Method
Color after burn	1000 °F (538°C)	8 Hours	Pass	Muffle Furnace
Adhesion after burn	1100 °F (593°C)	1 Hours	5B	Muffle Furnace

## SURFACE PREPARATION

**Pre-cleaning:**

Clean all surfaces to be coated in accordance with SSPC-SP-1, Solvent Cleaning prior to additional surface preparation or coating application. Surface must be clean, dry and free of any dirt, dust, oil, and all other visible contaminants.

**Surface Preparation**

Recommended	SSPC SP 6 (commercial blast cleaning)
Minimum	SSPC SP 2 or SP 3 (hand or power tool cleaning)

## MIXING AND THINNING

**Mix Directions**

Stir thoroughly before and occasionally during use.

**Thinning Directions**

Product packaged ready to apply. If needed thin up to 10% maximum with Xylene or Toluene.

## APPLICATION

**Application Parameters**

Relative Humidity	50 % $\pm$ 10
Minimum Temperature	50°F (10°C)
Maximum Temperature	80°F (27°C)

\* We recommend allowing product to air dry for 4 hours before putting into service.

**Force Cure Schedule**

Temperature	200°F (93°C)
Time	20 minutes

**Application methods**

The product can be applied by

**Spray**

Airless spray: 0.009" - 0.013" orifice size

Conventional spray: 1.2 mm – 2.0 mm

\*Aerosol touch-up available upon request. Contact your Technical Sales Representative for additional information.

**STORAGE**

The product must be stored in accordance with local and national regulations. Keep the containers in a dry, cool, well ventilated space and away from sources of heat and ignition. Containers must be kept tightly closed. Handle with care.

Shelf life at 73°F (23 °C) = minimum of 12 months \*

\*When kept in recommended storage condition and original unopened containers.

**CAUTION**

Adequate health and safety precautions should be observed during storage, handling, use and curing periods.

**READ SAFETY DATA SHEETS BEFORE USING THIS PRODUCT**

**DISCLAIMER**

The technical data and suggestions for use in this product data sheet are currently correct to the best of our knowledge, but are subject to change without notice. Because application and conditions vary, and are beyond our control, we are not responsible for results obtained in using this product, even when used as suggested. The user should conduct tests to determine the suitability of the product for the intended use under then existing conditions. Our liability for breach of warranty, strict liability in tort, negligence or otherwise is limited exclusively to replacement of the product or refund of its price. Under no circumstances are we liable for incidental or consequential damages.